

Neutronic design of the bunker

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ESS

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Contents

Source term

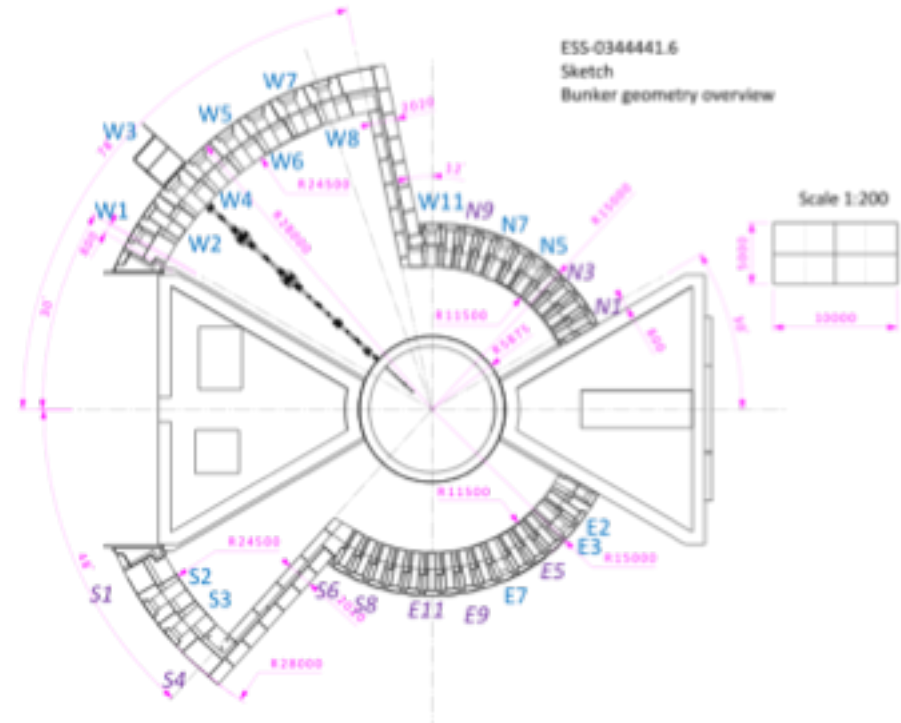
Wall

Roof

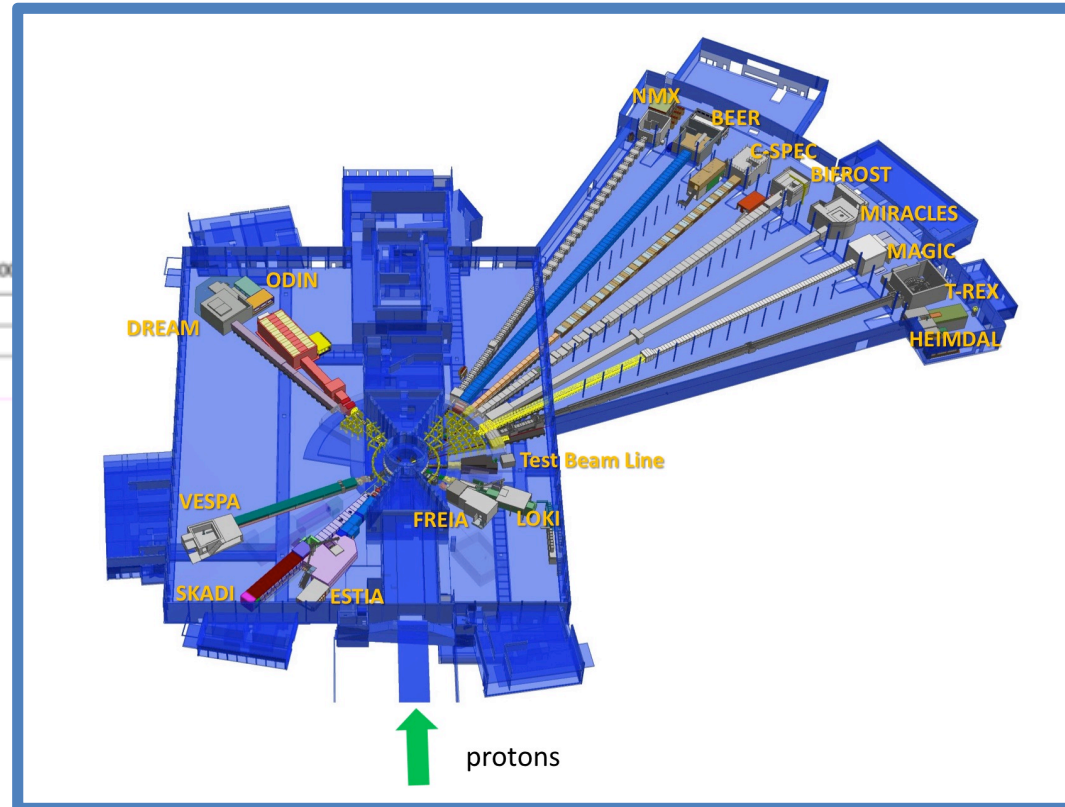
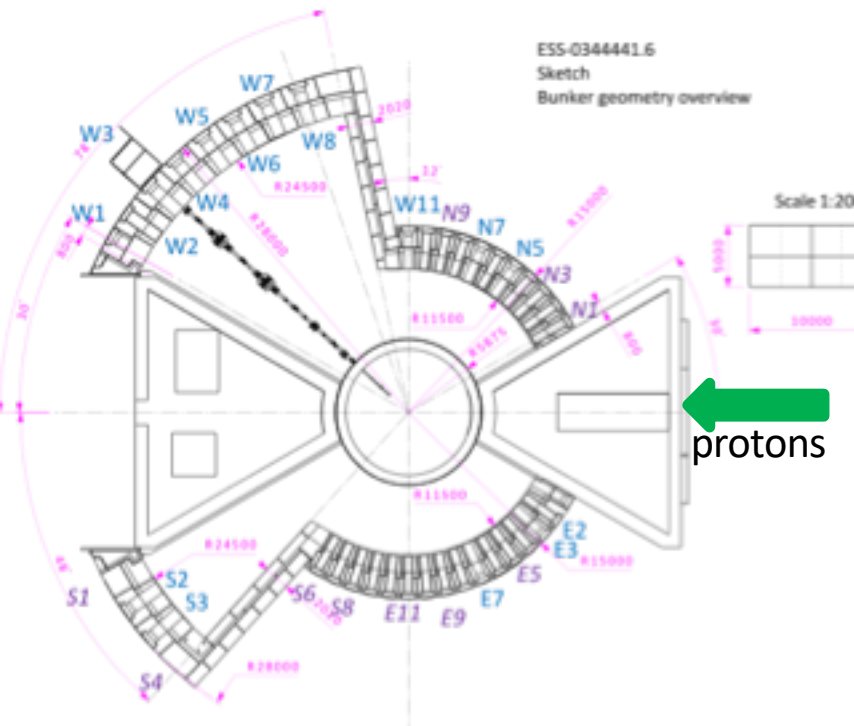
Skyshine

Activation

conclusions



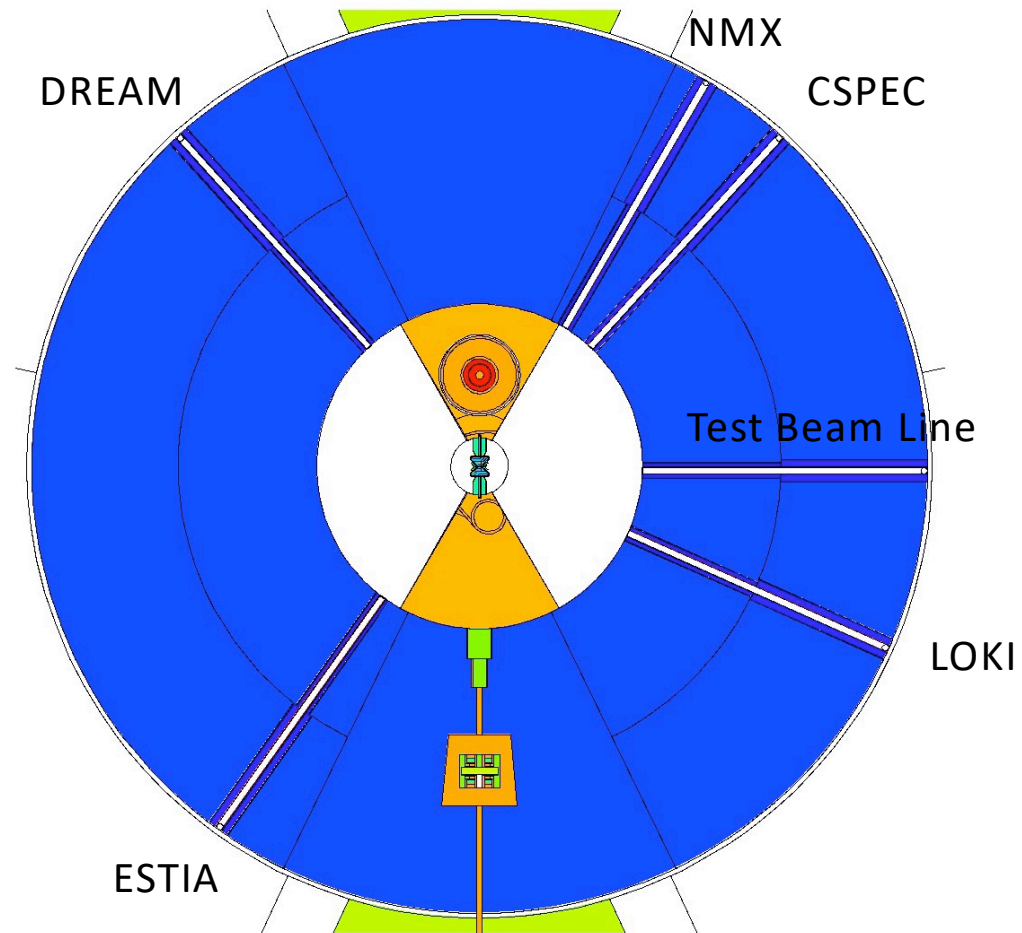
View of the ESS neutron bunker and instrument suite



21 beamports are arranged at $\sim 6^\circ$ intervals on either side of the proton beam trajectory

Source term calculation

- MCNPX/6 used
- Detailed Monte Carlo model (geometry, materials) is mandatory
- Source of neutrons at 2 m from moderator center to be used for shielding design
- Requires
 - Information on energy, position and direction of neutrons exiting the monolith
 - Good statistics
- Draft report prepared for CDR



Source terms have been used at the different facility before: SNS, PSI etc..

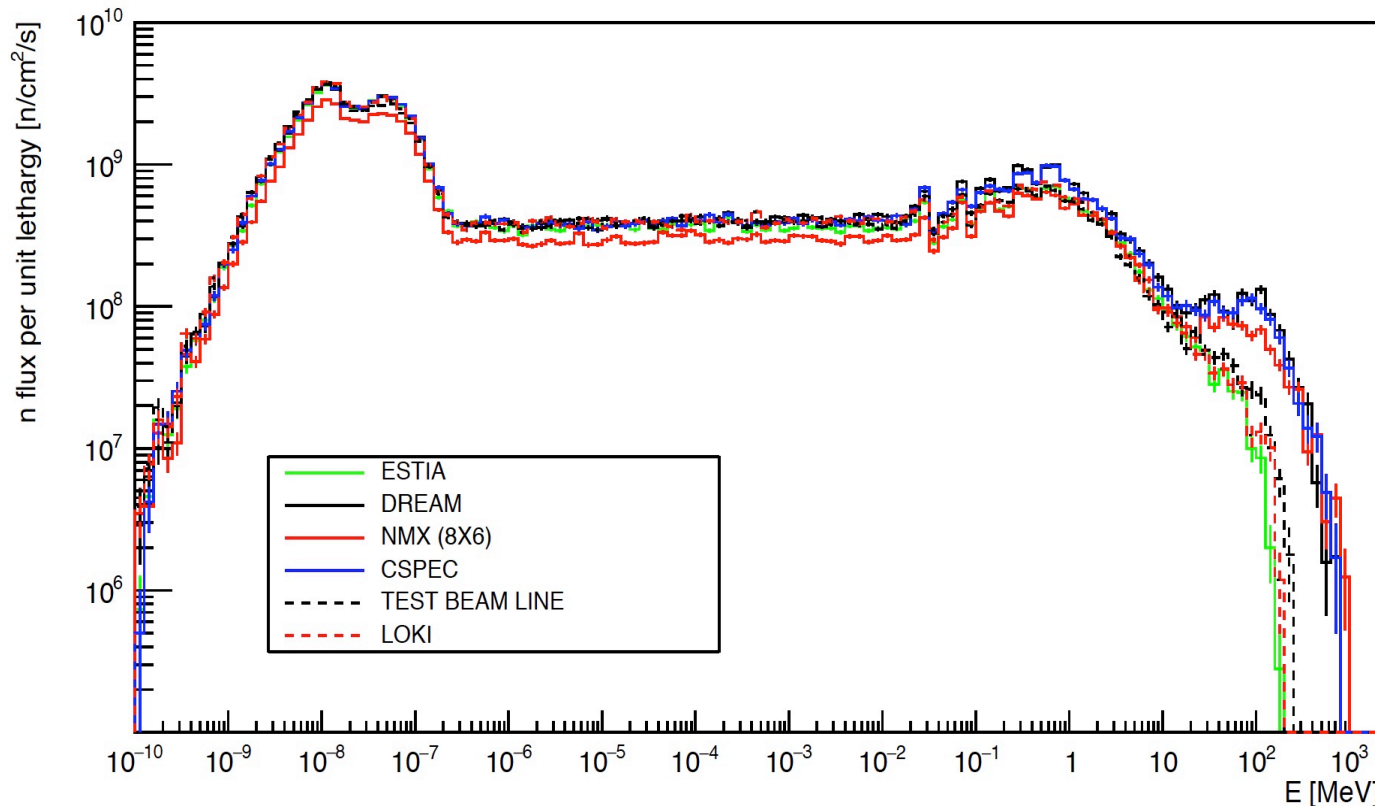
Size of guide openings is taken into account in the design

- The source term must be known for several beamlines (ideally all)
- It changes with the guide opening size therefore we need source terms for different guide openings

Instrument	Beamport location	Tip Width	Tip Height	area
		[cm]	[cm]	[cm ²]
ODIN	S02	3.8	3.5	13.3
DREAM	S03	3.4	4	13.6
VESPA	E07	3.6	3.6	13.0
SKADI	E03	3	3	9
ESTIA	E02	7	14	98
FREIA	N05	4	14.5	58
LOKI	N07	3	2.5	7.5
TEST	W11	12.1	4.5	54.5
HEIMDAL A	W08	2	2	4
HEIMDAL B	W08	4.7	3.6	16.9
TREX	W07	6.7	3.1	20.8
MAGIC	W06	5	3	15
MIRACLES	W05	4.8	5.1	24.5
BIFROST	W04	5.3	3.6	19.1
CSPEC	W03	7	5.5	38.5
BEER	W02	3.6	3.8	13.7
NMX	W01	3	3	9

Fluxes at the monolith exit for different beamlines

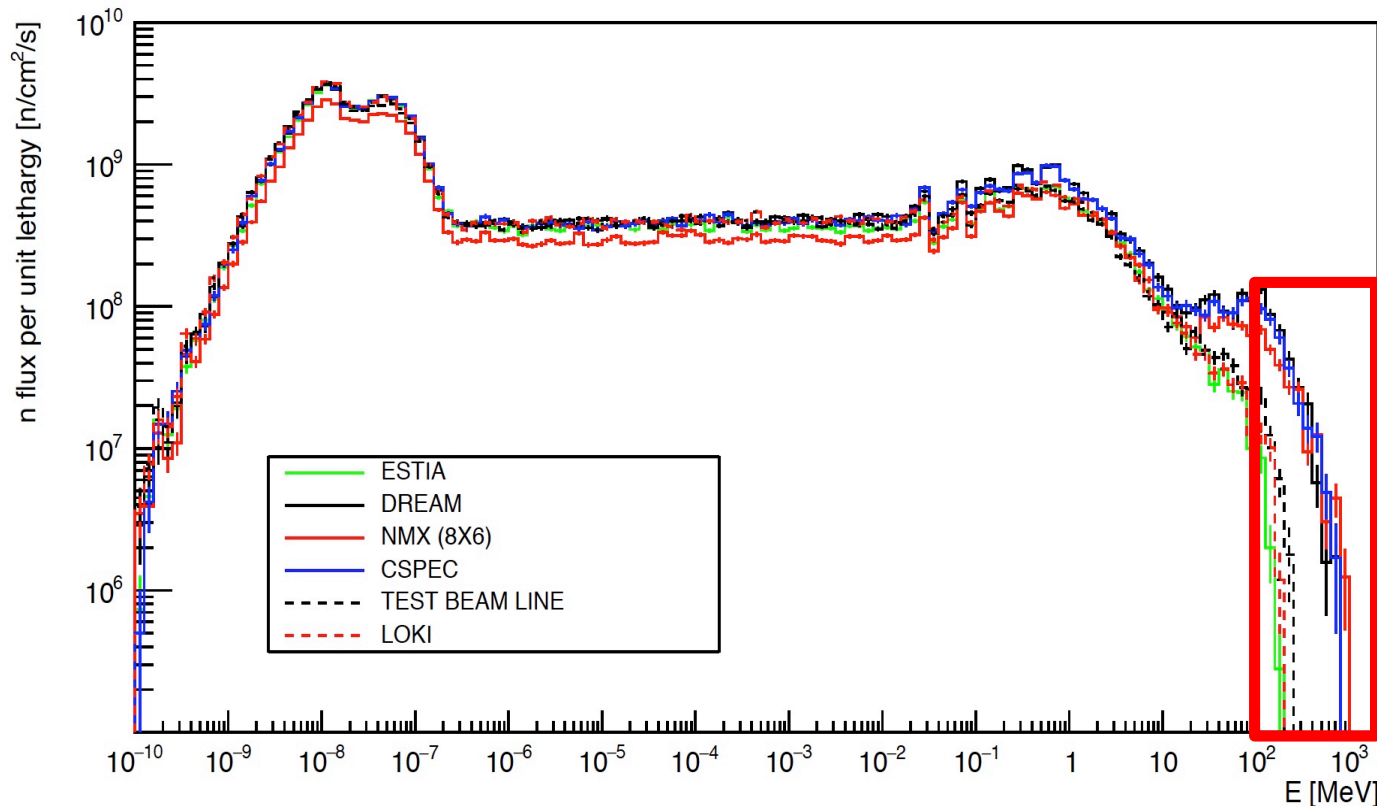
8X10 cm² opening, six source terms f4 at 5.5 m



The high energy part is very different as a function of the position of the angle respect to the the proton beam

Fluxes at the monolith exit for different beamlines

8X10 cm² opening, six source terms f4 at 5.5 m

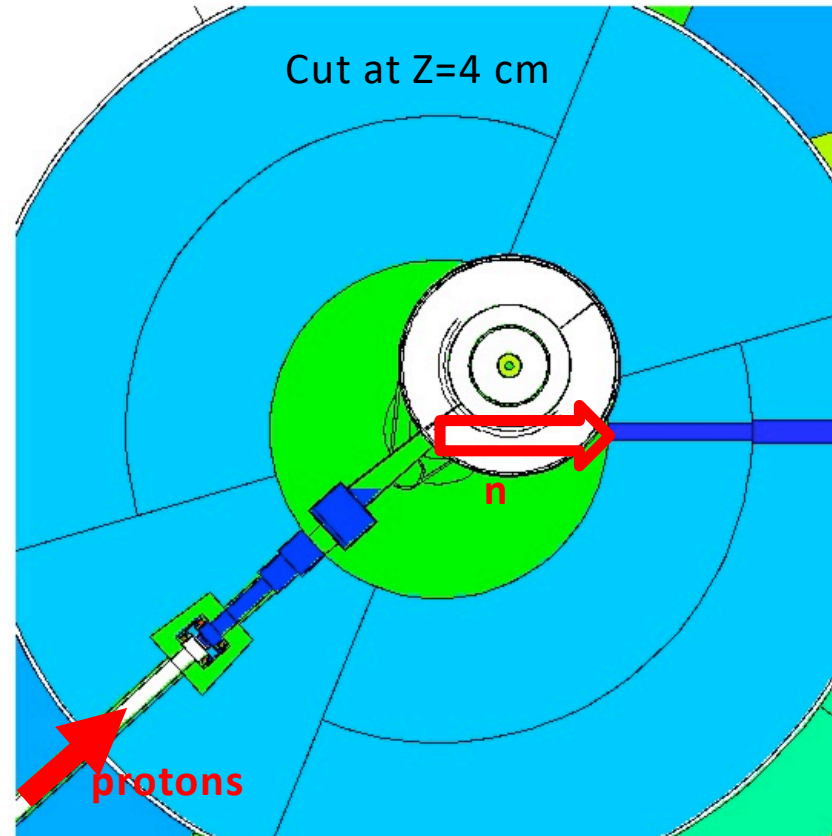
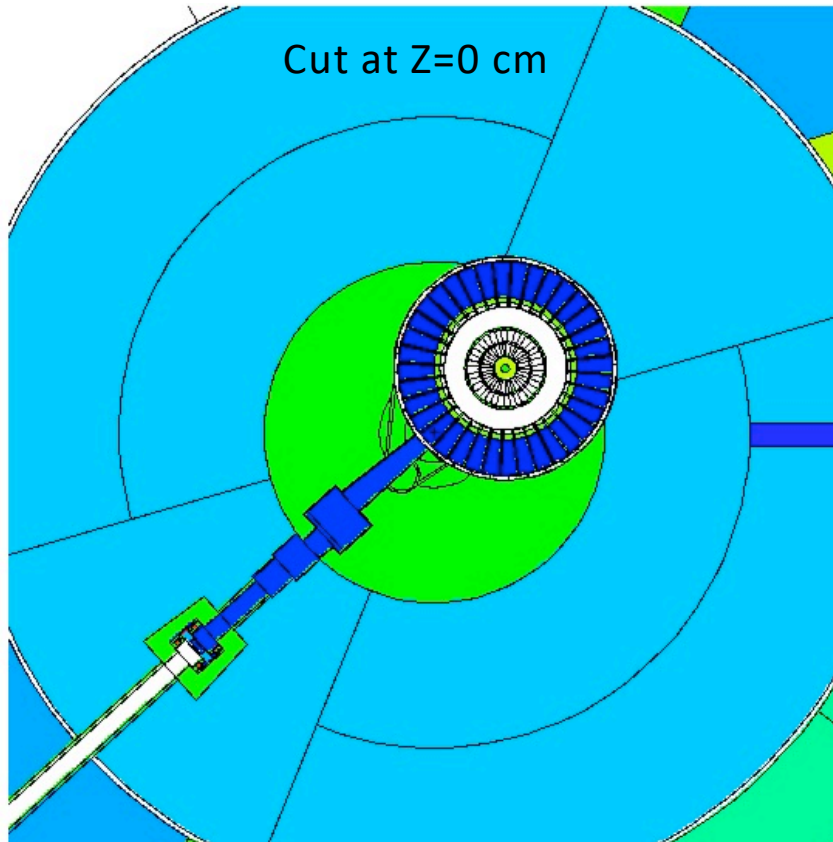


**Critical part
for shielding**

CSPEC is the worst case for the long sector

For this reason we have used CSPEC beamline for the design of the roof and wall for the long sector

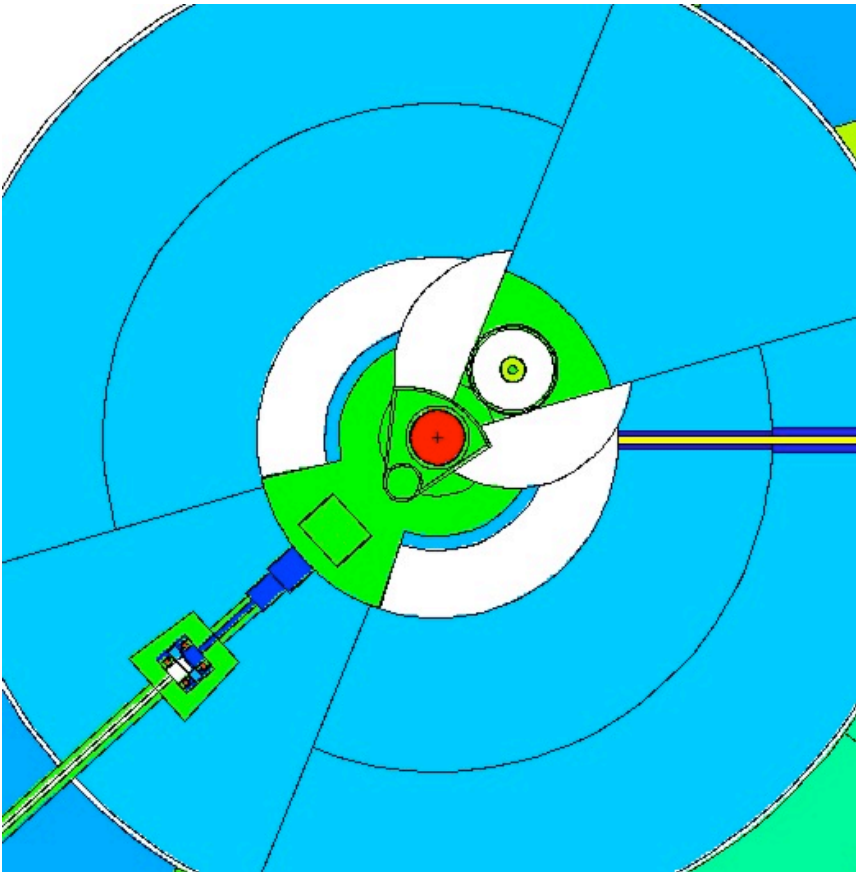
CSPEC beamline geometry (1)



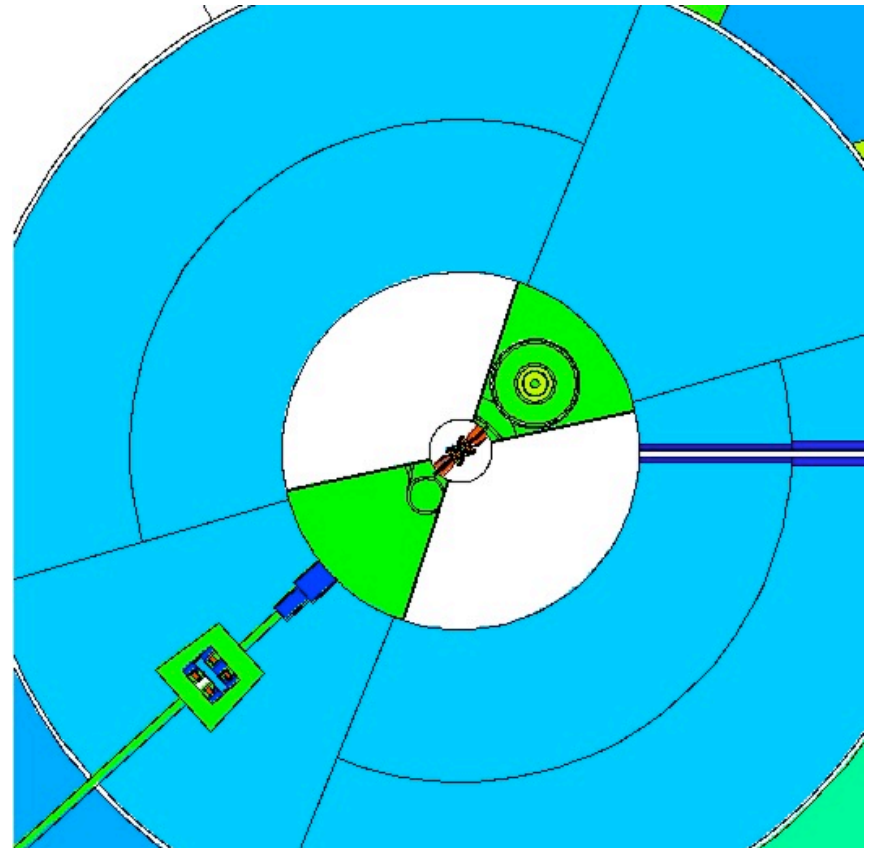
(Model by K. Batkov/S. Ansell)

CSPEC beamline geometry (2)

Cut at Z=10 cm



Cut at Z=13.7 cm



Very detailed geometry description

Importance of high energy neutrons and their proper modeling



Dose rate on roof for only the CSPEC beamline

$n < 100$ MeV: $0.24 \mu\text{Sv/h}$

$n > 100$ MeV: $1.72 \mu\text{Sv/h}$

All neutrons: $1.96 \mu\text{Sv/h}$

Importance of high energy neutrons and their proper modeling

Dose rate on roof for only the CSPEC beamline

$n < 100 \text{ MeV}: 0.24 \mu\text{Sv/h}$

$n > 100 \text{ MeV}: 1.72 \mu\text{Sv/h}$

All neutrons: $1.96 \mu\text{Sv/h}$

75% of roof dose rate in long sector is due to neutrons with $100 \text{ MeV} < E < 500 \text{ MeV}$

contents

Source term

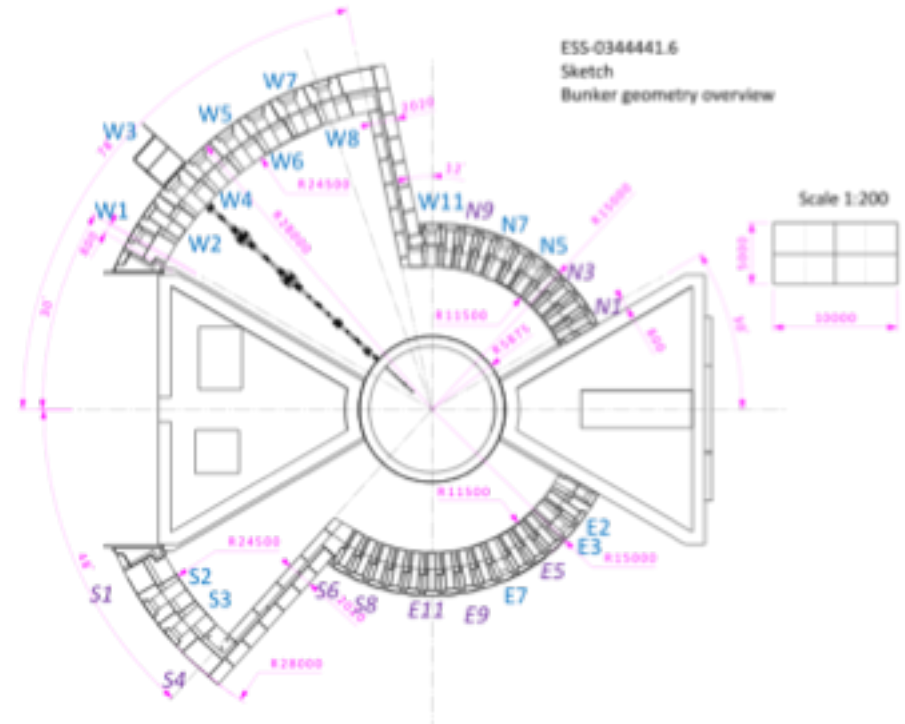
Wall

Roof

Skyshine

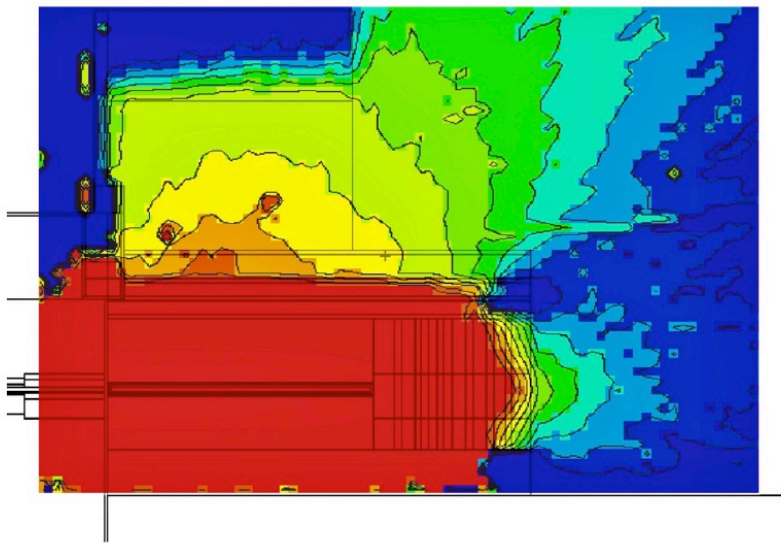
Activation

conclusions

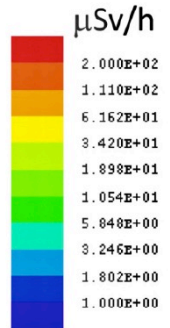
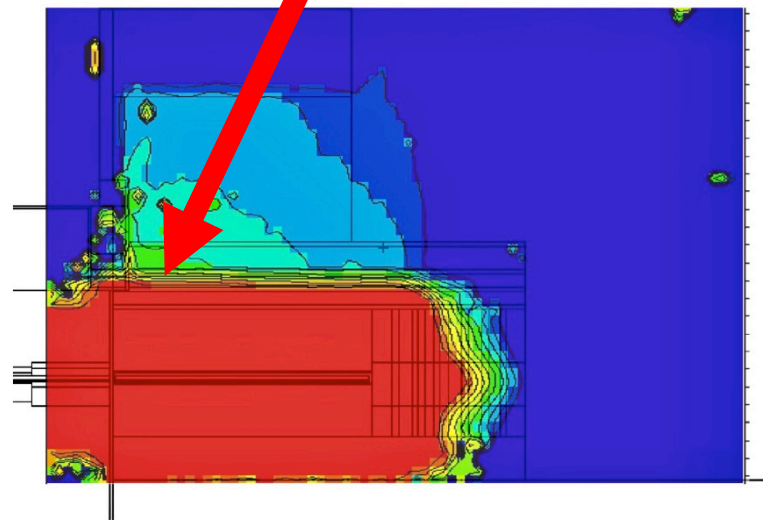


Neutron vs gamma dose rate

neutrons



Gammas: 7% of neutron dose rate

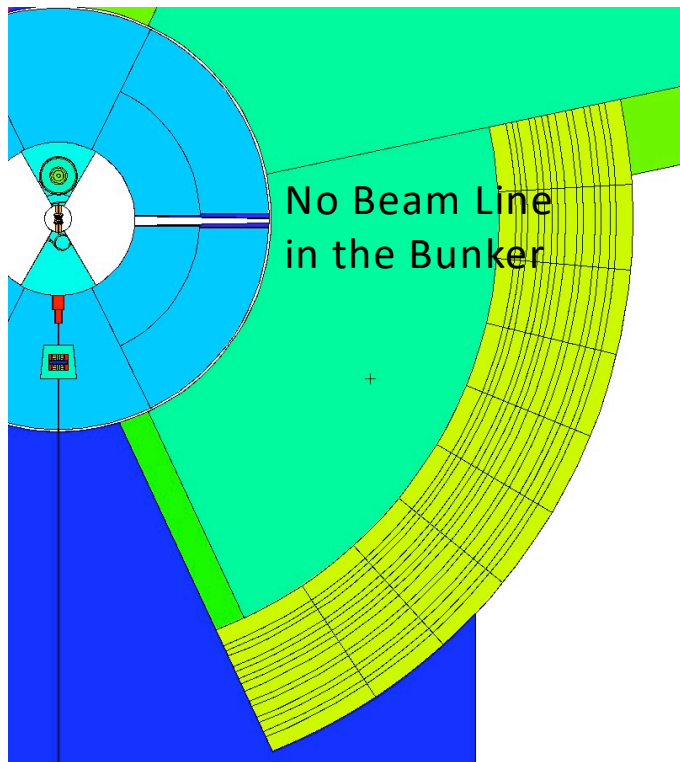


The gamma is responsible of only 7% of the dose rate

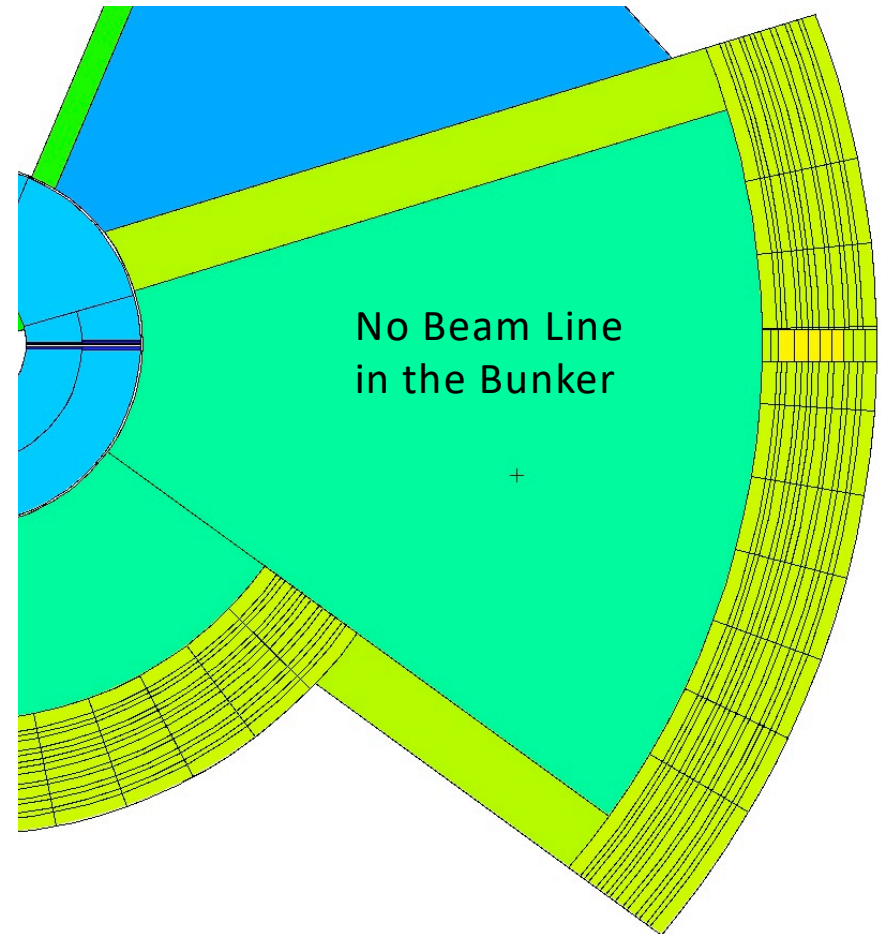
We concentrate on neutron dose rate and add a small systematic correction for gammas

Geometry for wall: 3.5 m Heavy Concrete

Short sector

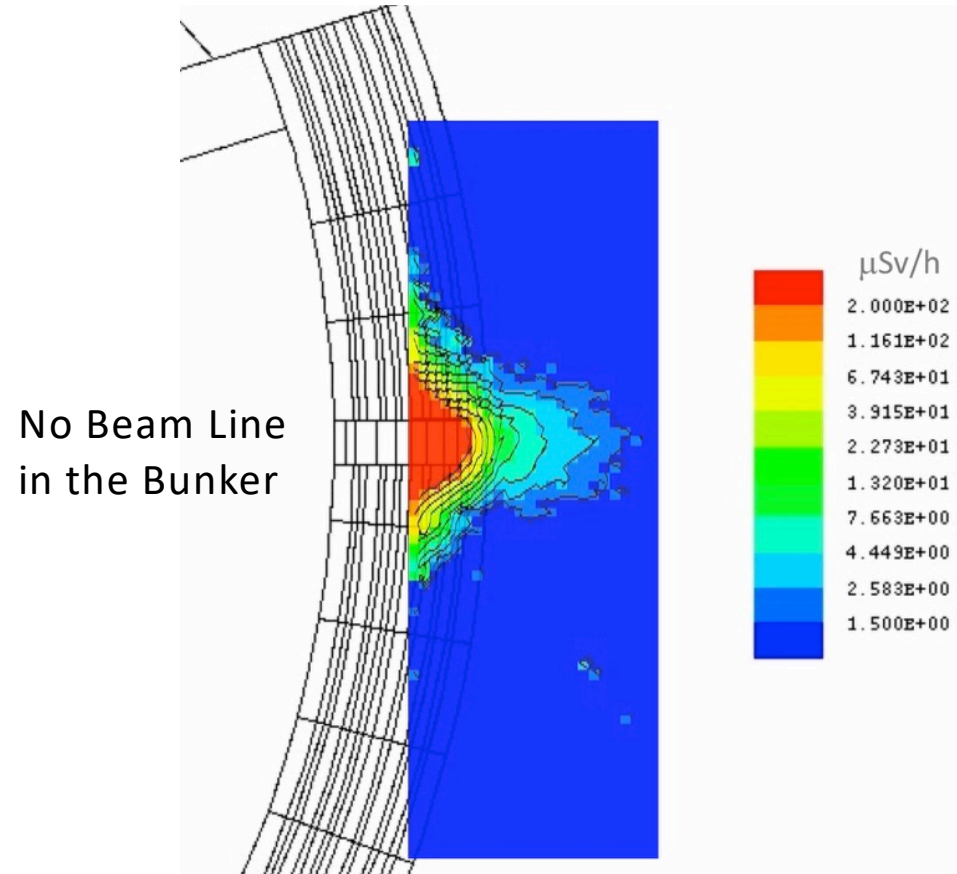


Long sector



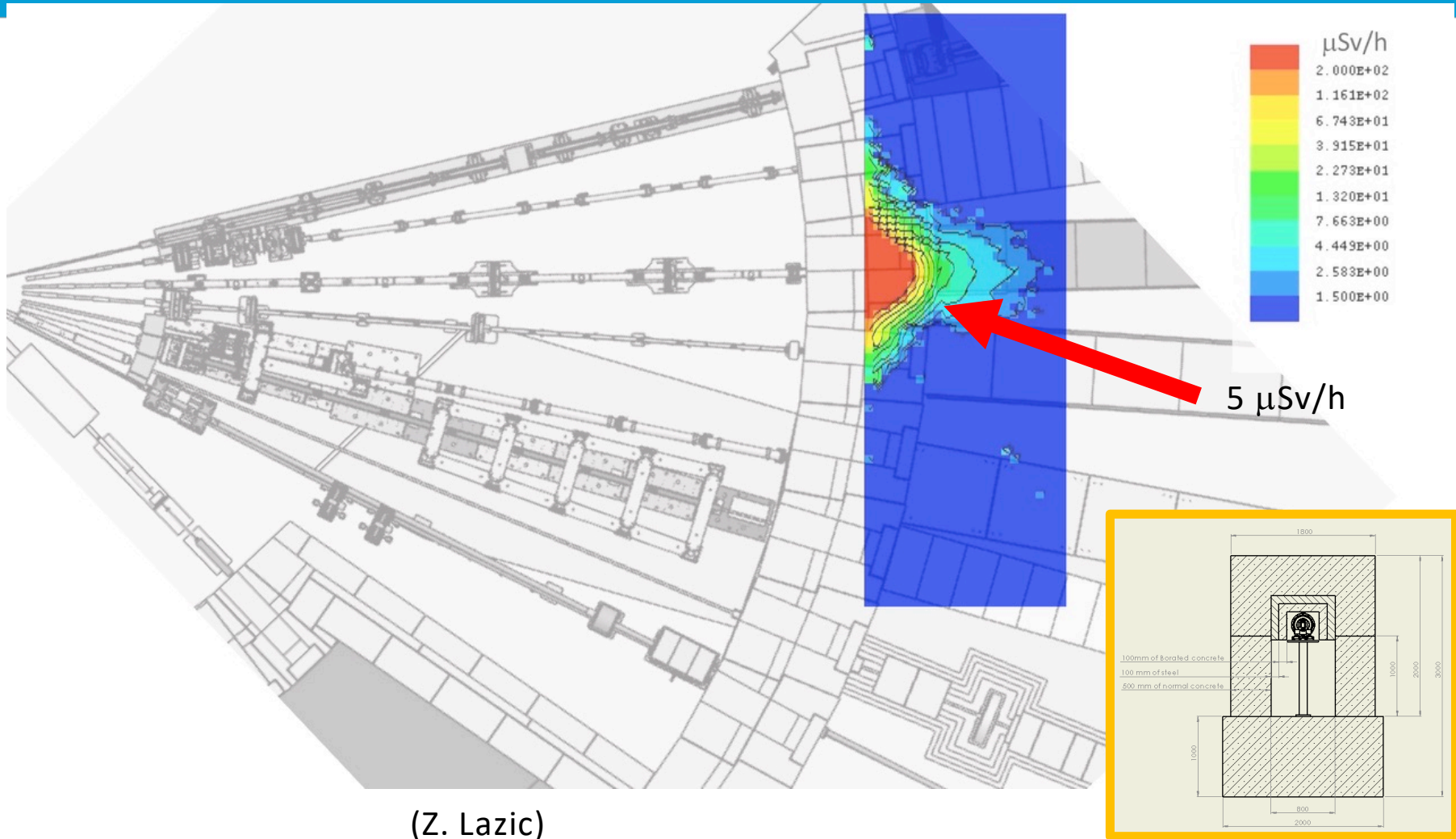
Wall dose rate after 3.5 m of heavy concrete. CSPEC beam (long sector)

- **Required 3 $\mu\text{Sv/h}$** (calculated 1.5 $\mu\text{Sv/h}$) for **supervised area**
- Calculation done with no beam line in the bunker gives about 5 $\mu\text{Sv/h}$ ~1m from axis
- about a factor 10 dose rate reduction by adding guide structures inside the bunker



 The geometry configurations we are using is very conservative

The presence of common shielding outside the bunker will prevent access to the hottest spots

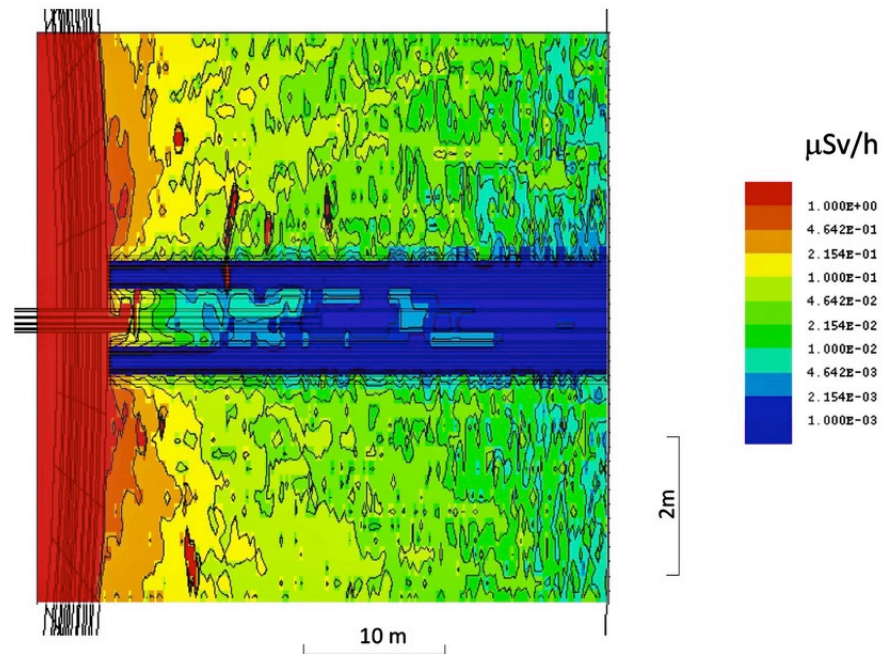
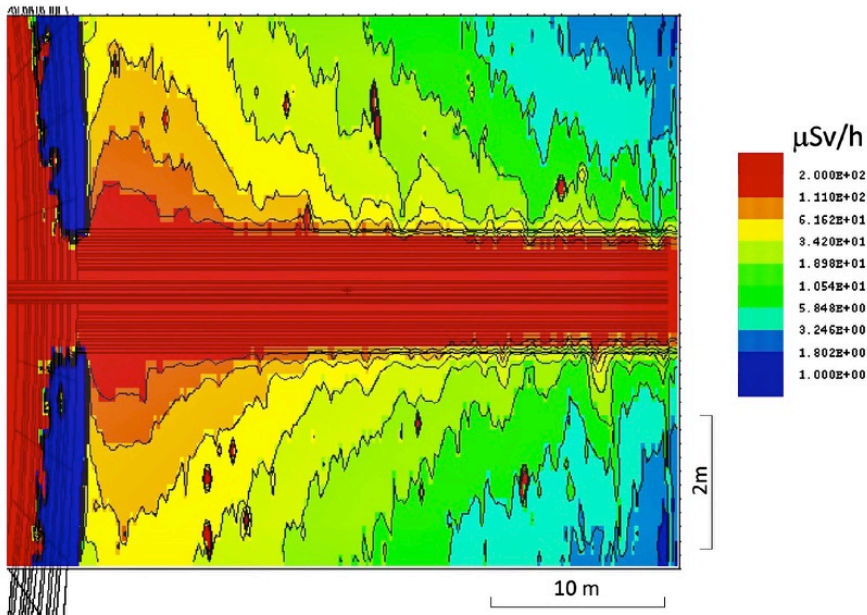


(Z. Lazic)

(Senad Kudumovic)

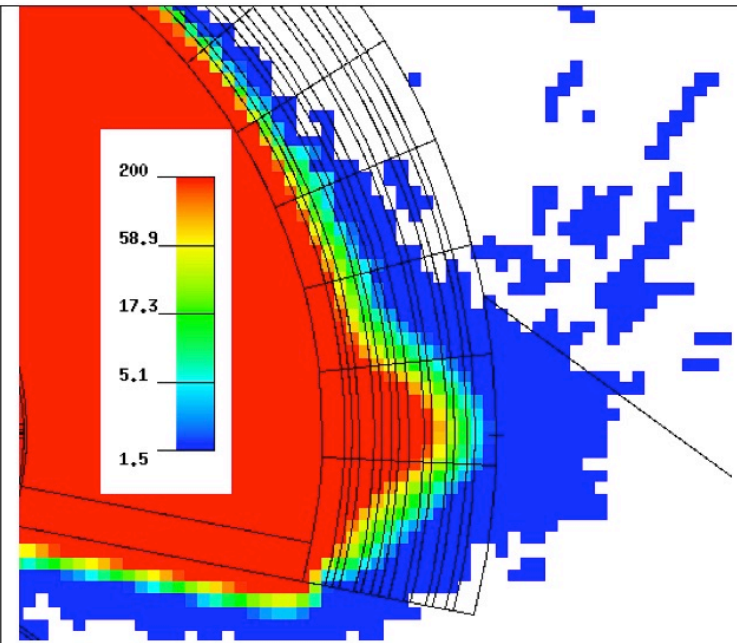
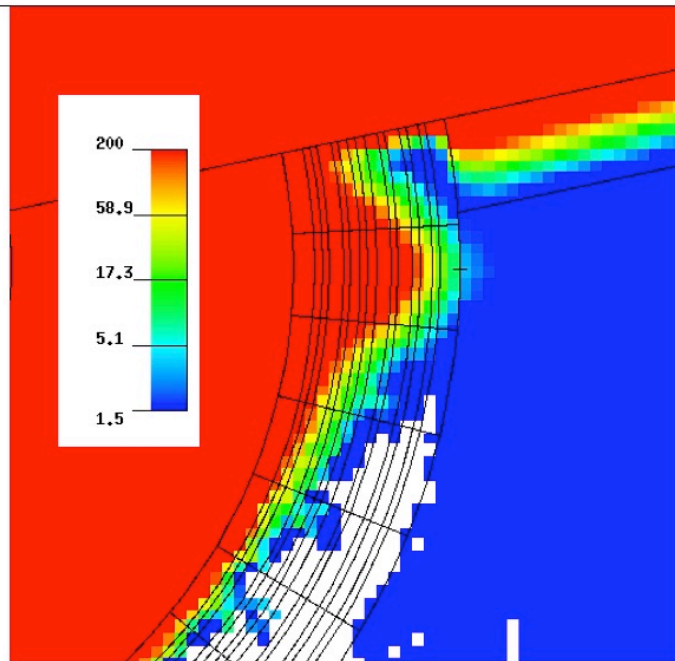
Note: in a real situation the dose rate at the wall exit is dominated by contribution from the beamline

Dose rate ($\mu\text{Sv/h}$) at the exit of the bunker short sector (straight guide, $8 \times 10 \text{ cm}^2$ opening).



Dose rate around the guide and tunnel outside the bunker. The neutron propagation in the beamline is artificially stopped in the bunker wall (of 2.6 m heavy concrete), 2.3 m from the external surface of the wall.

Results short sector: Test Beam Line vs ESTIA. TBL is worst case

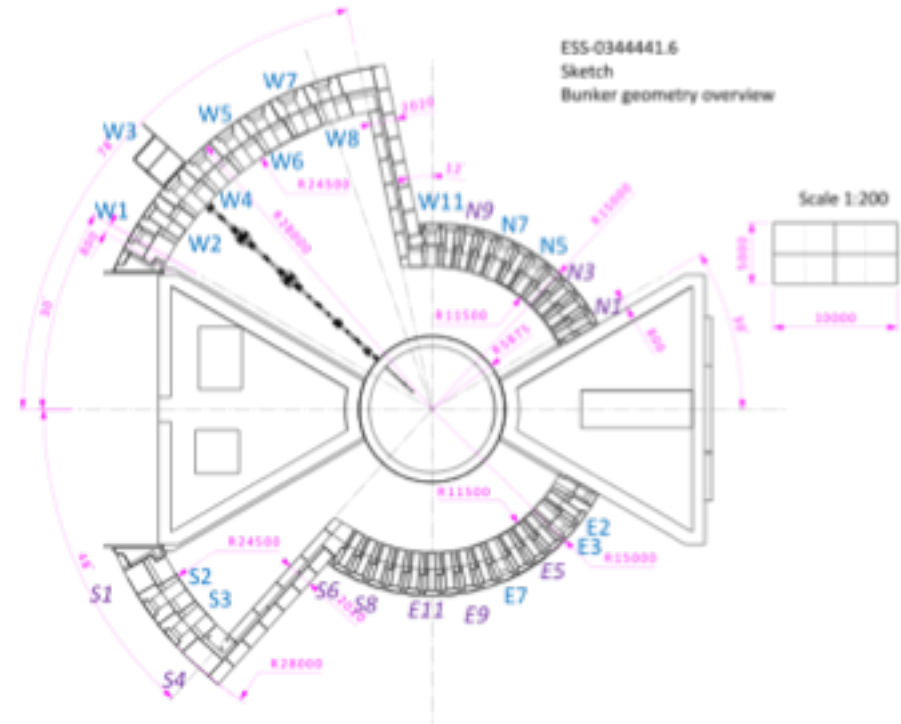


Beamline	TBL	ESTIA
0 m from axis	3.3 $\mu\text{Sv/hr}$, RE=8%	0.7 $\mu\text{Sv/hr}$, RE=7%
0.5 m from axis	2.7 $\mu\text{Sv/hr}$, RE=8%	0.6 $\mu\text{Sv/hr}$, RE=8%
1 m from axis	1.7 $\mu\text{Sv/hr}$, RE=12%	0.3 $\mu\text{Sv/hr}$, RE=15%

Test Beam Line is the worst case for the short sector

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Criteria for roof

- At the time of designing the roof, it was not clear if the roof will be an **unrestricted controlled area**, with dose rate limit of 25 $\mu\text{Sv/h}$ (calculated 12.5 $\mu\text{Sv/h}$) or a **restricted controlled area**, with a dose rate limit of 2.5 mSv/h .
- As a general guideline for the roof design we have considered the limit for an **unrestricted controlled area**.

A large, stylized red arrow with a blue outline, pointing horizontally to the right.

We have designed the roof for the most conservative possibility

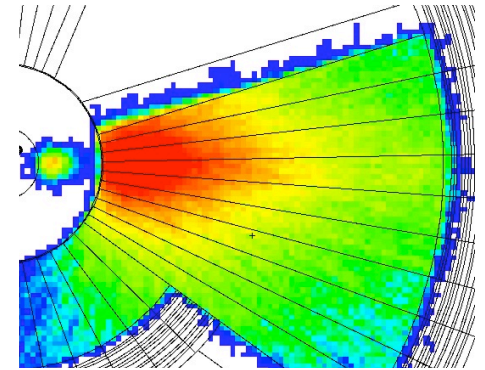
Roof: design strategy

- Determination of the worst case beamline configuration
- Neutronic design for chosen beamline
- Extension to full roof

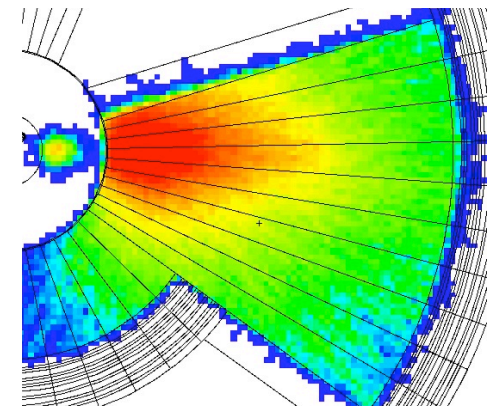
Reference beamline configuration choice

- Different options compared
 - T0 chopper
 - Focusing guide with shutter at the end
 - **Straight guide with shutter at the end**
 - Straight guide with shutter in the center.

$E > 1$ MeV Fluxes below roof:

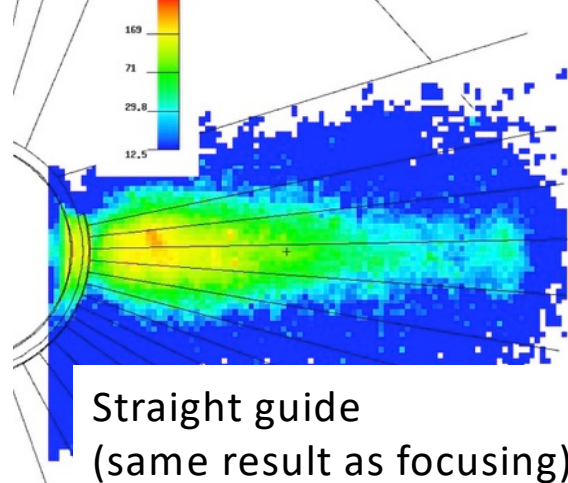
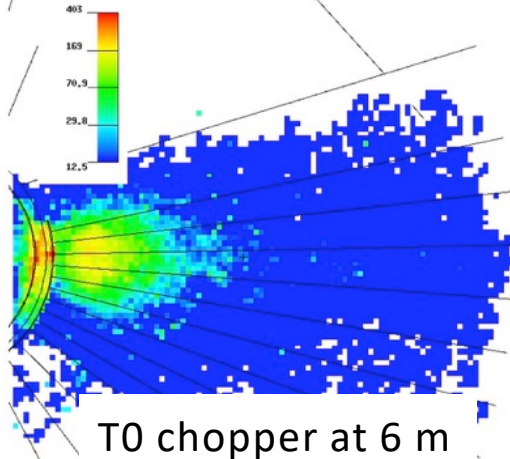


Straight guide, **shutter at end**



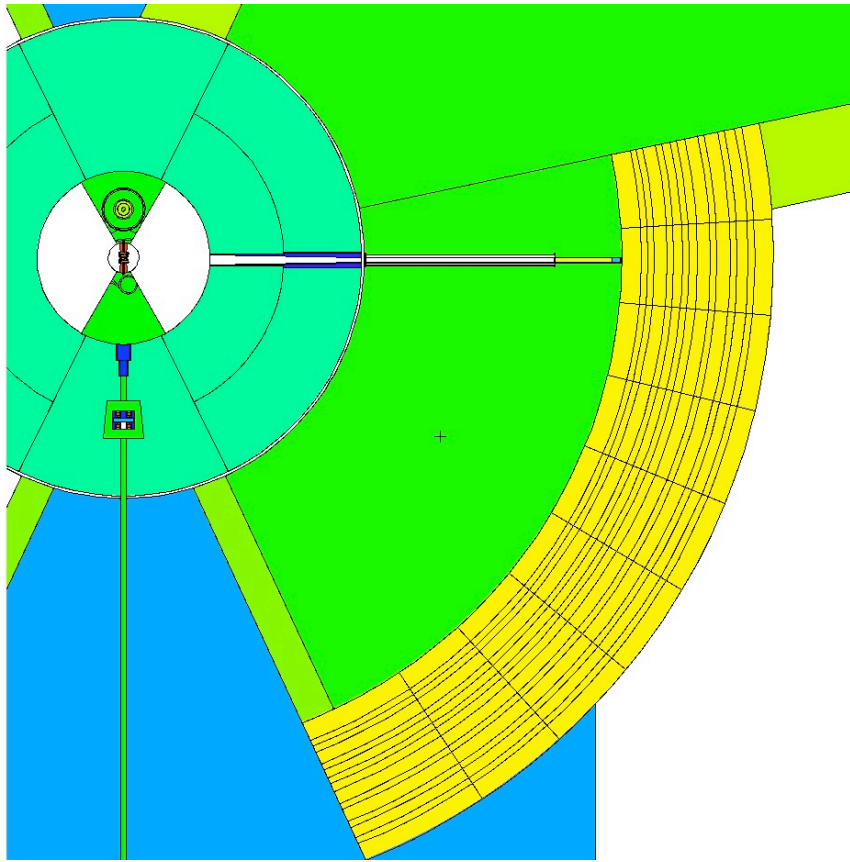
Straight guide, **shutter at center**

Roof dose rates:

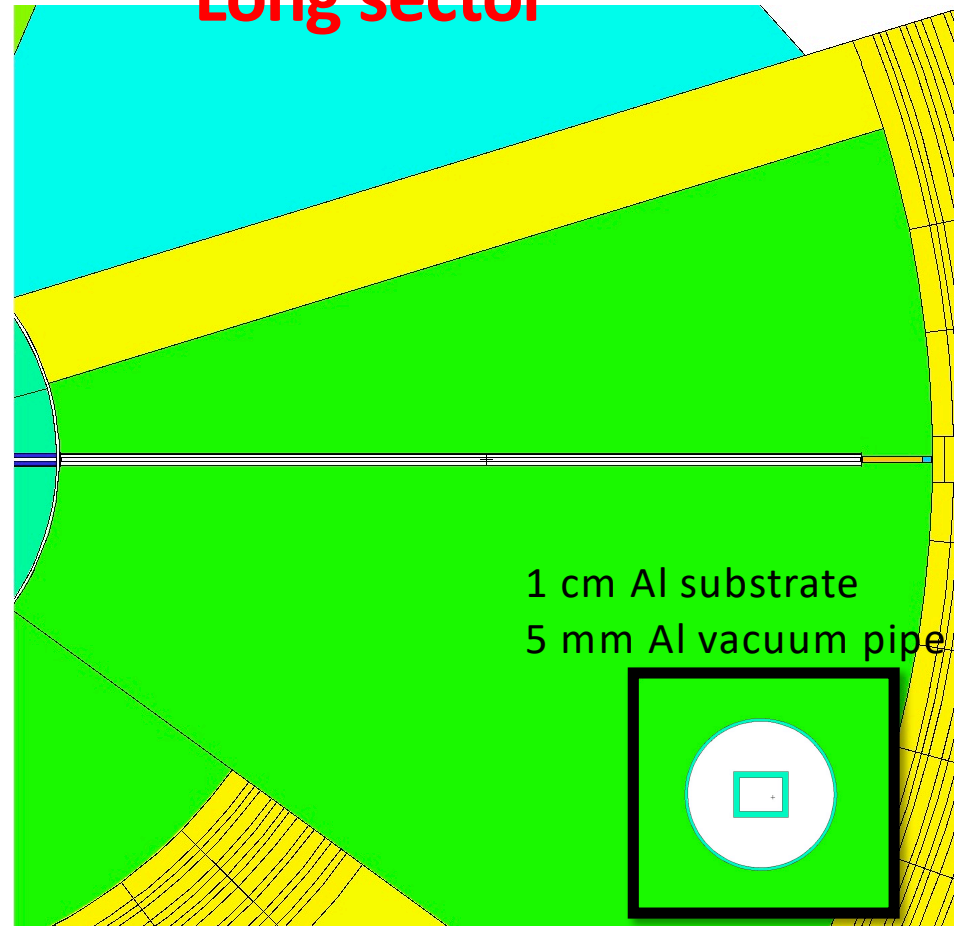


Geometry for roof

Short sector



Long sector



Extremely detailed geometry model

Dose rate on the roof depends on the guide opening

CSPEC Guide Opening	Average dose rate above roof [$\mu\text{Sv/h}$]
7 X 5.5 cm ²	1.96
7 X 3 cm ²	0.36
5 X 4 cm ²	0.35
3X3 cm ²	0.082

The dependence of the size of the guide opening to the roof dose rate is not linear and has required a detailed study

Flux correction factors for the long sector and their contribution to the roof dose rate

Using the roof dose rate dependence on the guide opening for CSPEC, we have calculated the dose rate contribution for each beamline

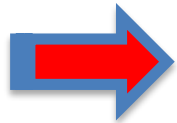
Beam Port	Neutron Instrument	Beam width at monolith (cm)	Beam height at monolith (cm)	Effective aperture size (cm ²)	source size dose correction factor
W1	NMX	3.0	3.0	8.9	0.042
W2	BEER	3.6	3.8	13.4	0.12
W3	CSPEC	7.0	5.5	38.5	1
W4	BIFROST	5.3	3.6	19.1	0.17
W5	MIRACLES	4.8	5.1	24.7	0.46
W6	MAGIC	5.0	3.0	15.1	0.087
W7	T-REX	6.7	3.1	20.9	0.15
W8	HEIMDAL-A	4.7	3.6	17.1	0.14
	HEIMDAL-B	2.0	2.0	4	0.006
West (long) sector sum					2.17
S3	DREAM	3.4	4.0	13.7	0.13
S2	ODIN	3.8	3.5	13.2	0.097
South (long) sector sum					0.223

Stepped Roof

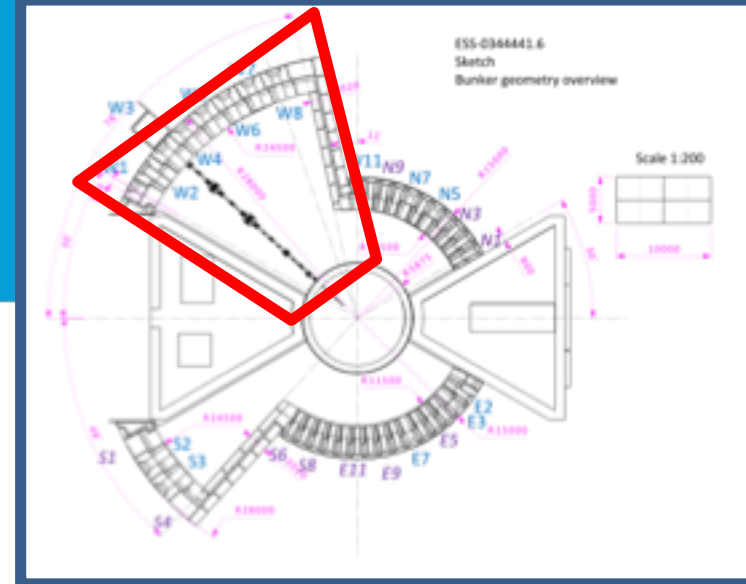
- Studying the different dose rate on the roof for different beamline configuration we notice that the neutron dose rate is inhomogeneous in the long sector
- For this reason we decide to design the roof with different steps
- For instance on top of CSPEC there is higher dose so we need thicker roof

We shield more when we need more shielding

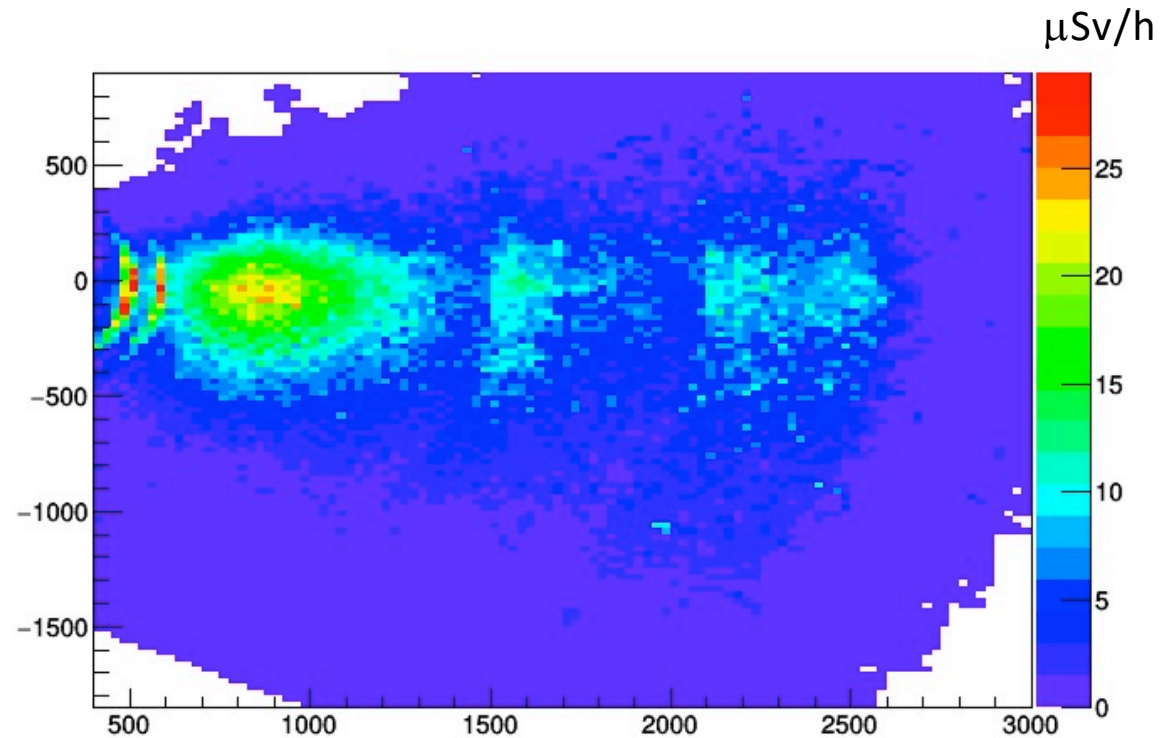
Cost optimization and improve crane access



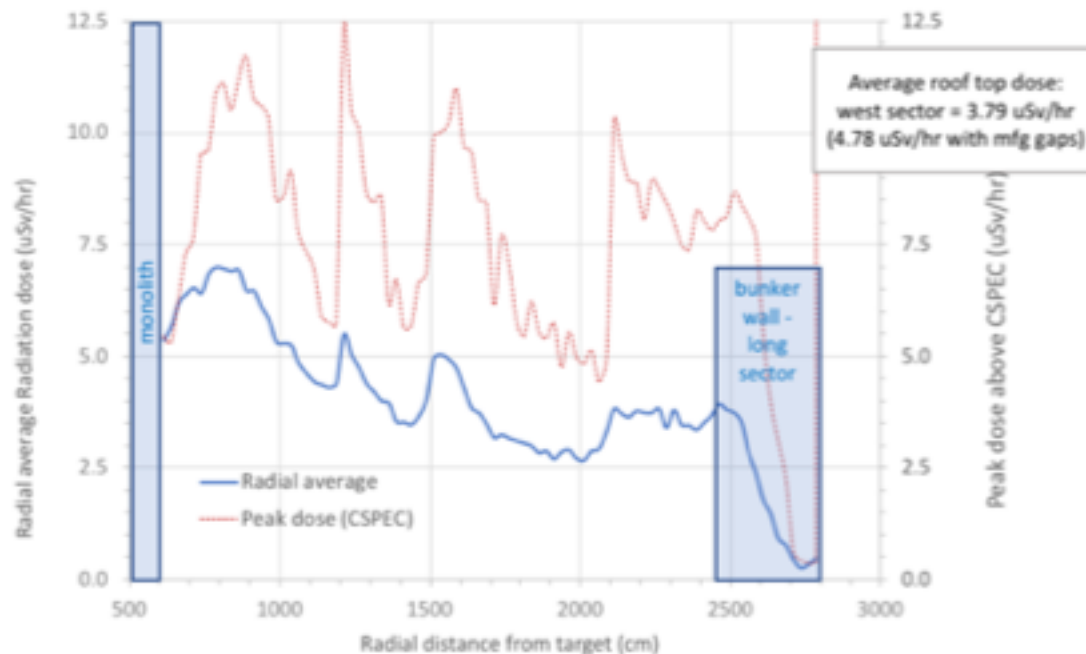
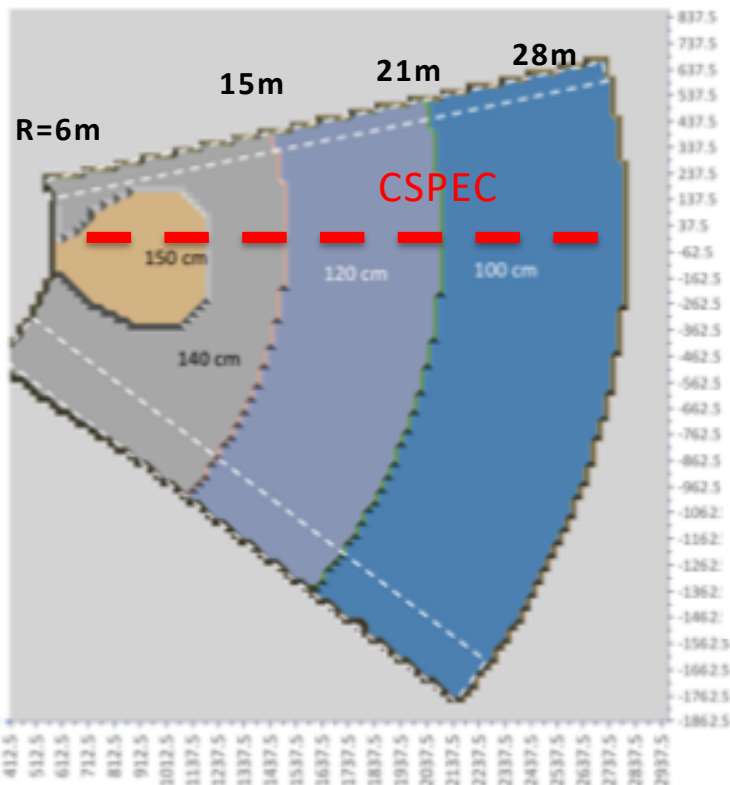
Long sector: West



Dose rate map on the top of the West sector stepped roof with the 8 beamports open, using the flux correction factors from previous slide



Three-step roof for the West sector with added step above CSPEC



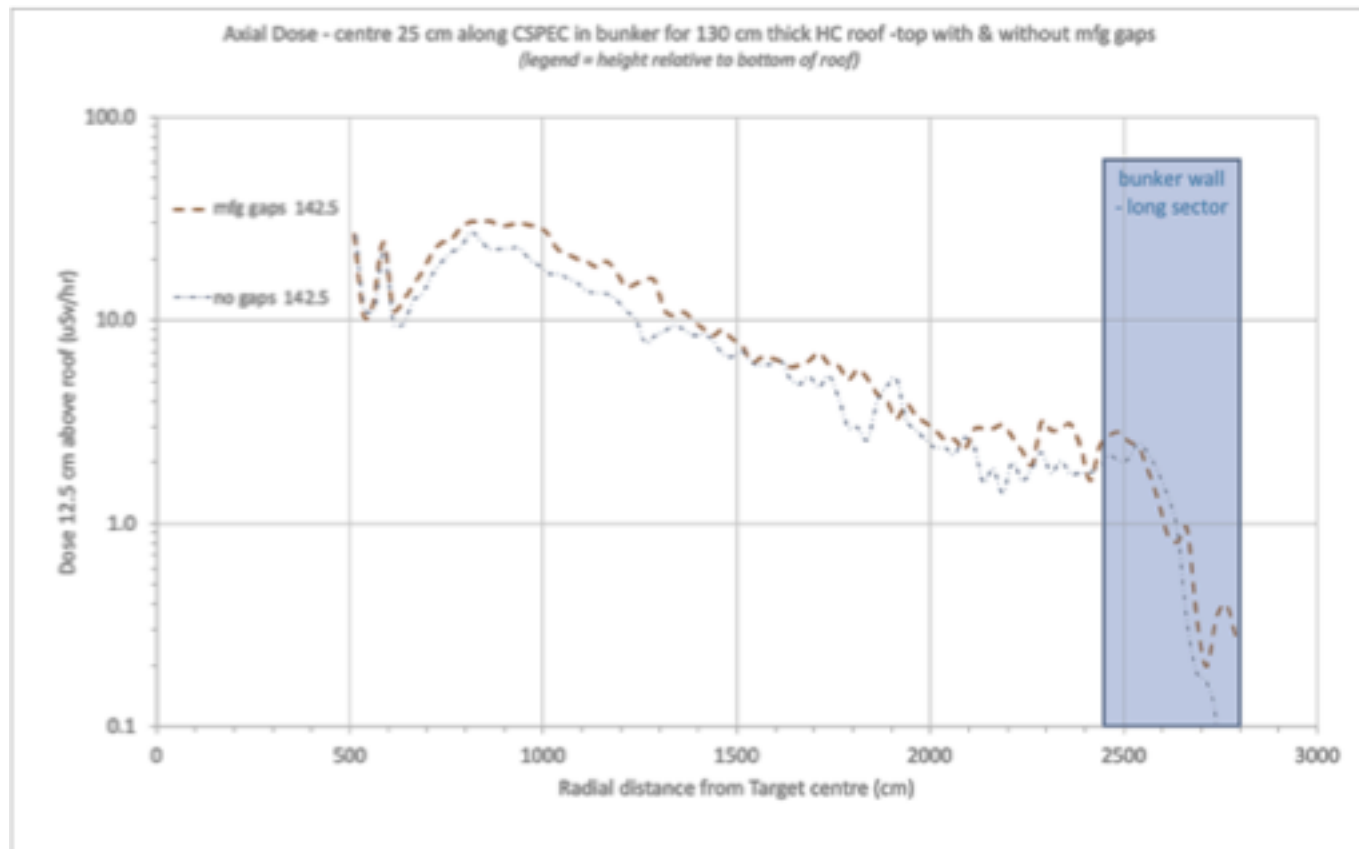
Average radial dose distribution for the entire west sector stepped roof (blue line), and for a line cutting through the peak dose rate, above CSPEC (red line).

Average roof dose is 3.8 μ Sv/h.

The peak dose above C-SPEC is 12.3 μ Sv/h around $R \sim 12$ m.

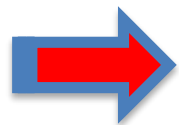
Effect of manufacturing gaps

The transmission of radiation dose through the bunker roof increases on average by 26% with 20 mm manufacturing gaps

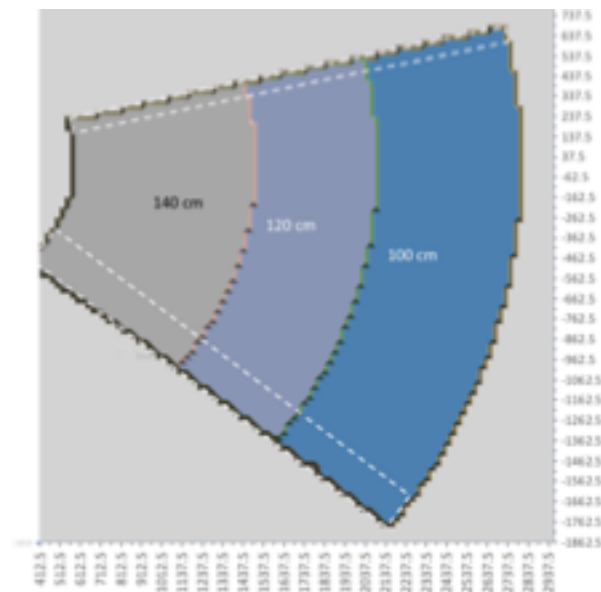
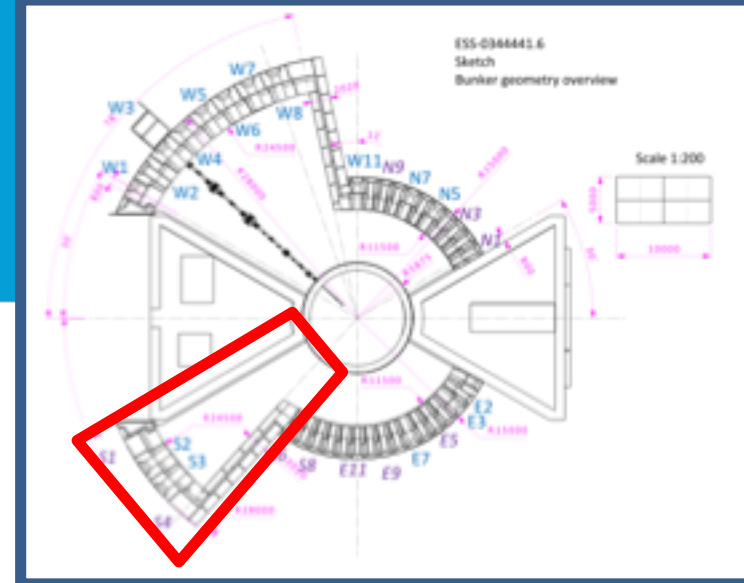


Long sector: South three-step roof

- Based on the results for the West sector.
- the roof top dose in the South with ODIN and DREAM in operation, but no beamline at either S1 or S4, is $\sim 1/10^{\text{th}}$ of the average dose for the West Sector.
- Therefore, a three-step roof, will ensure dose levels below those of the west roof

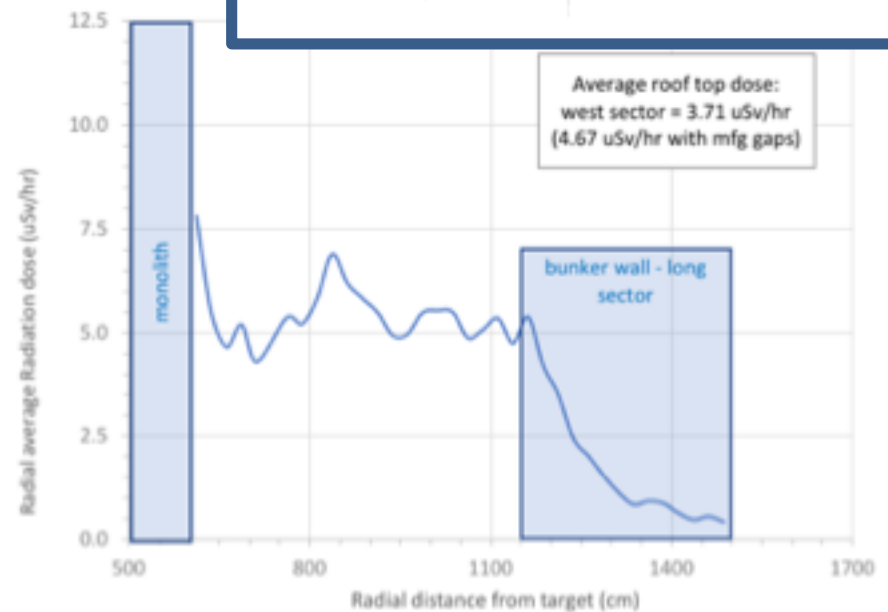
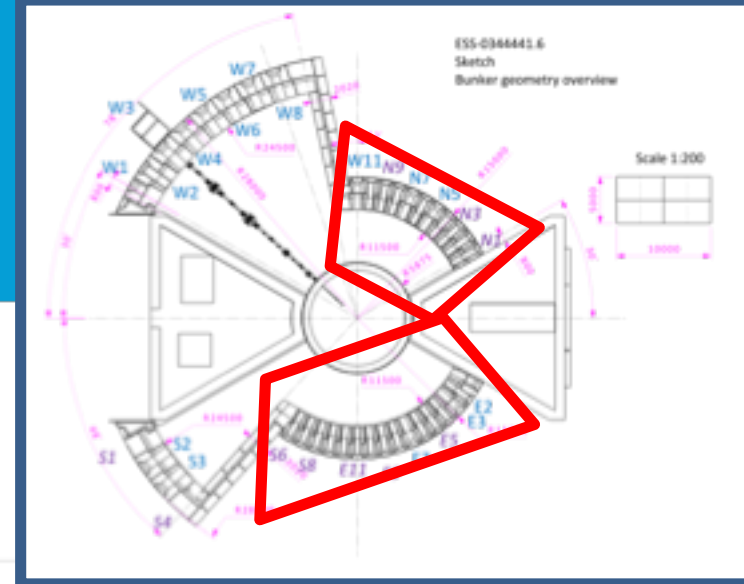


South Sector roof does not need extra shielding like CSPEC
Cost optimization



Short sector (North and East):

- The more important question for the short sector is to estimate how much the total roof dose is likely to increase when the short sector beamlines are all fully operational.
- This would **be beyond full-operational scope of the ESS** (i.e. **26-28 beamlines** in use, including the test beamline), but not beyond possibility.
- The basic principle for the short sector beamlines, in the North and East is that only every second beamline should be used.

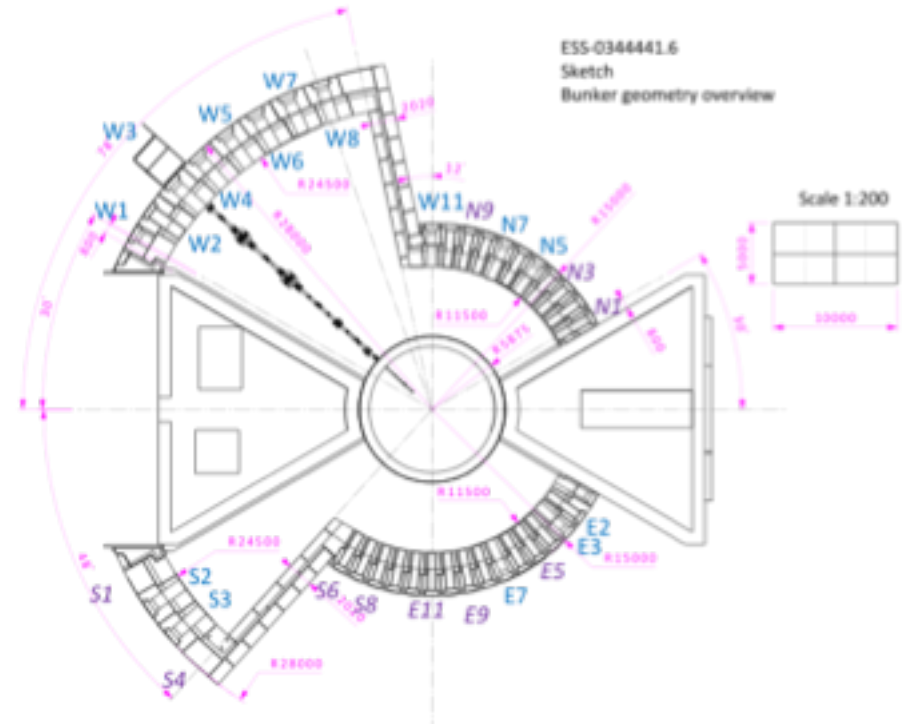


Short Sector does not need steps
1.3 m thick flat roof is sufficient

Average radial dose rate distribution for the full north sector of a **1.3 m thick flat roof**. Average roof dose rate is $3.7 \mu\text{Sv/hr}$, and peak dose rate is $6.9 \mu\text{Sv/h}$ around $R \sim 8.5$ metres.

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- The allowed dose rate limit in the ESS site offices **100 $\mu\text{Sv}/\text{y}$** for non-radiation workers.
- The allowed dose rate limit at the **site boundary is 50 $\mu\text{Sv}/\text{y}$** .
- Conservatism factor for calculated skyshine dose by analytical method is 3.
- Hence the total design limit for all contributions (including accelerator, target, instruments and bunker) is
 - **33.3 $\mu\text{Sv}/\text{y}$** for B02 (nearest ESS office at 136 m from target center) &
 - **16.7 $\mu\text{Sv}/\text{y}$** for R4 (nearest point on the site boundary to the neutron bunker).

Inputs for Sullivan's analytical approach

bunker sector	Number of Instruments (project scope)	Number of Instruments (full potential)	Roof area. A (m ²)	Average simulated dose. H ₀ (μSv/h)	Hadron dose equivalent rate H ₀ .A (Sv/h.m ²)
west (long)	8	8	375	4.8	1800
north + short west	3	6	126	4.7	592
east + short south	3	8	179	4.7	842
south (long)	2	4	175	1.2	211
total	16	26	855		3444

Skyshine dose rate is calculated by following equation

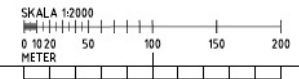
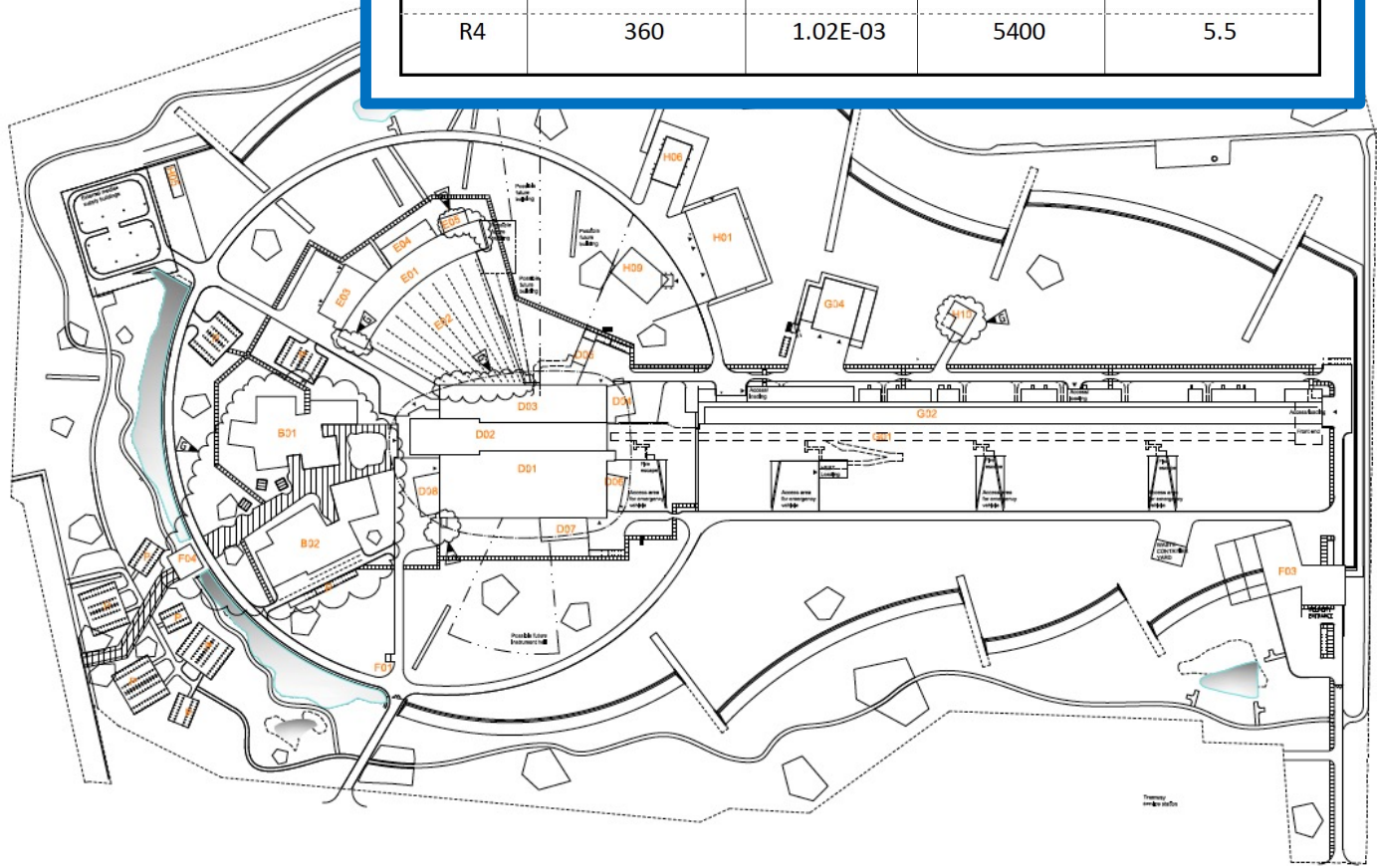
$$H = 7 \times 10^4 \sum (H_0 A) (e^{-R/600} / R^2) \mu Sv/h$$

Where $\sum H_0 A$ is the hadron dose equivalent rate in Sv/hr times surface area.



Skyshine dose rates at nearest point of site office (B02) and nearest point on the site boundary (R4)

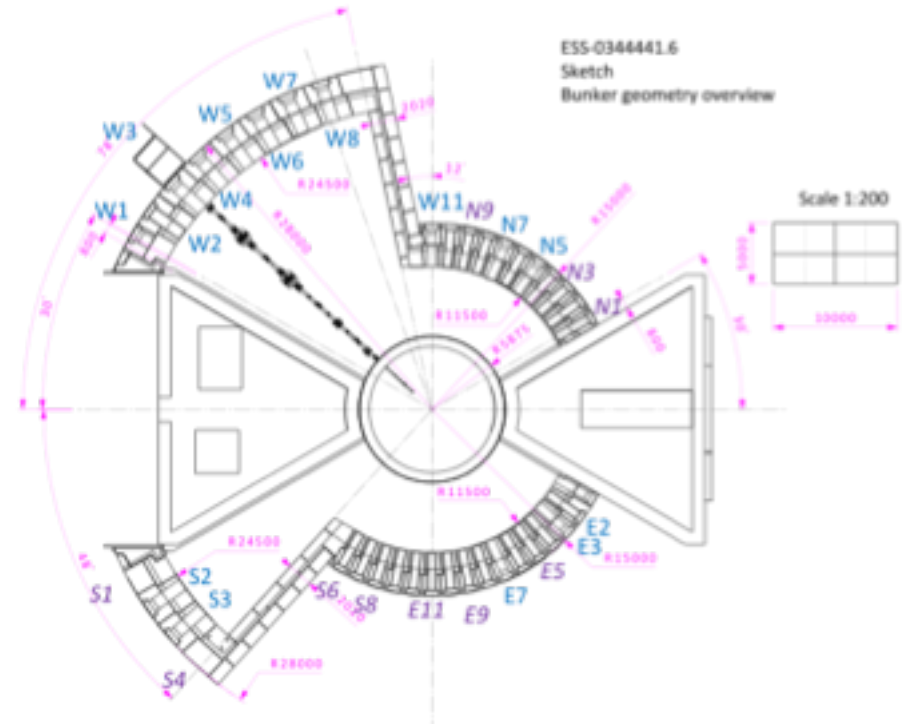
location	distance from target centre (m)	skyshine ($\mu\text{Sv/h}$)	occupancy factor (h/y)	annual dose from bunker ($\mu\text{Sv/y}$)
B02	136	1.04E-02	1800	18.7
R4	360	1.02E-03	5400	5.5



- Combining the contributions from accelerator, target and instruments with the bunker skyshine dose, we obtain a total calculated dose of 21.5 $\mu\text{Sv}/\text{y}$ and 6.0 $\mu\text{Sv}/\text{y}$ for B02 & R4, respectively.
- **We conclude that the bunker contribution to the ESS skyshine dose is well within acceptable limits.**

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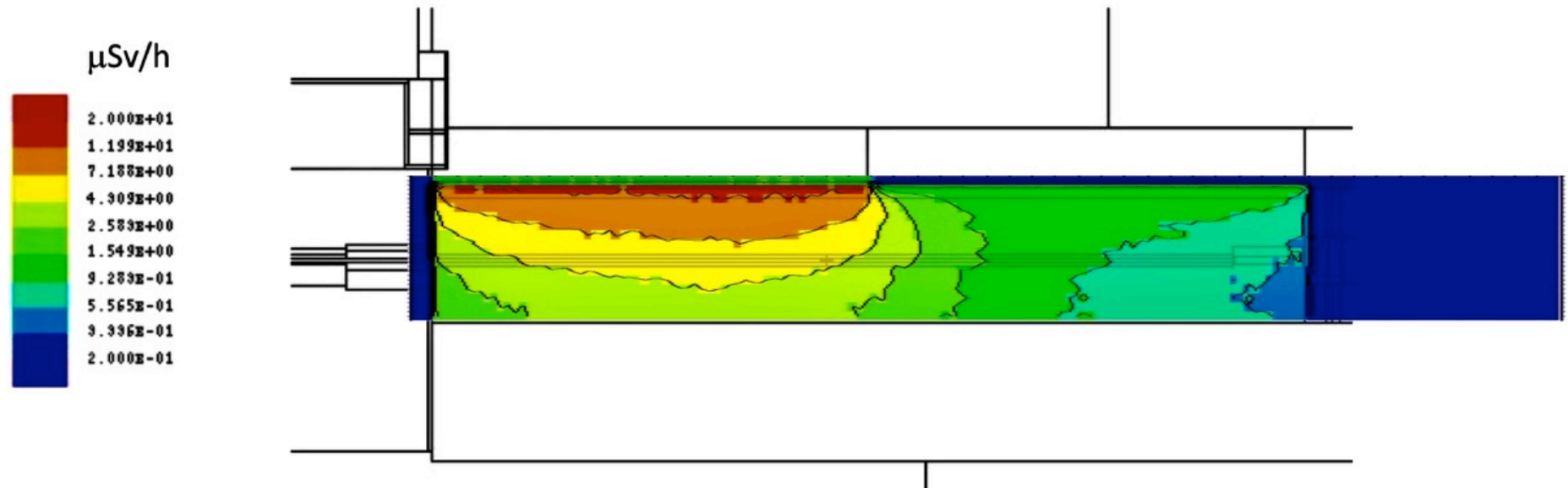


Roof activation long sector (CSPEC beamline)

Gamma dose rate (10 years irradiation, 1 day cooling)

Only activation of roof and wall has been calculated.

Dose rate levels are at the level of 10s of $\mu\text{Sv/h}$, which is acceptable as in most cases work is done remotely



Activation of wall (long sector)

Gamma dose rate (10 years irradiation, 1 day cooling)

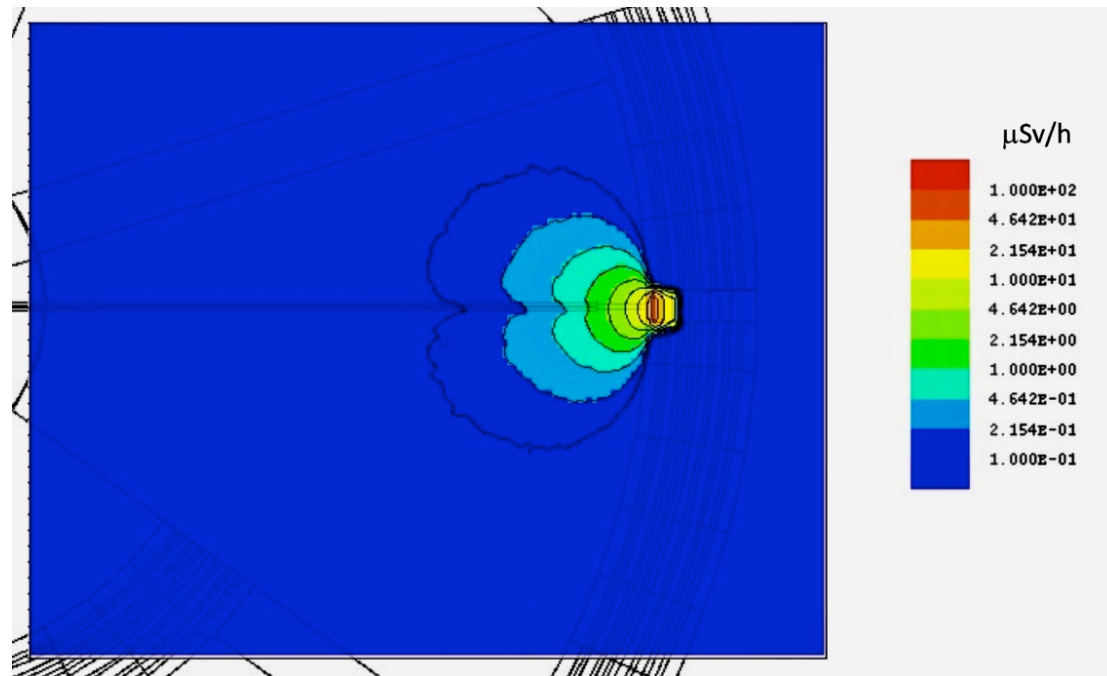
With beamline in bunker

with beam opening in bunker (to be calculated) dose rate will be much lower

Additional reduction from

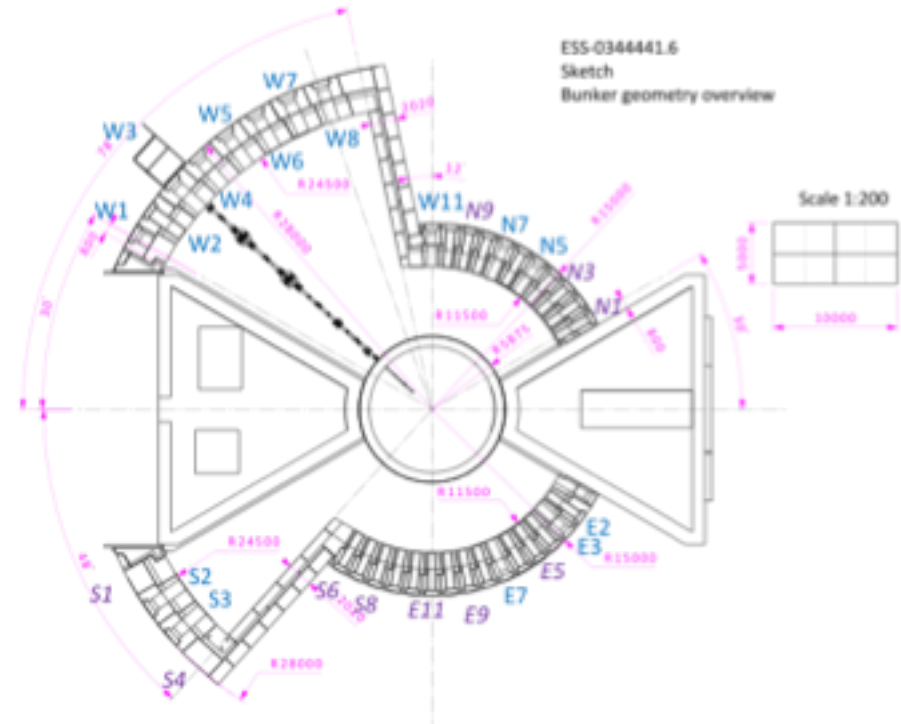
- adding boron layer in vacuum pipe (required)
- Adding locally boron layer in wall and roof (possible)

5 $\mu\text{Sv/h}$ at 1 m



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Conclusions (1)

- ❑ We have redesigned the bunker wall and roof with a comprehensive study taking into account source term, facility configuration, gaps, dose rate and skyshine requirements, and activation.
- ❑ The shielding material for wall and roof consists of heavy concrete, of a composition known as magnadense and density of 3.8 tonne/m³.
- ❑ The roof and wall thicknesses are:

	South	West	North	East
wall	3.5 m			
roof	3 step 1.4 m - 6<R<15m 1.2 m - 15<R<21m 1.0 m - 21<R<28m	Same as South, + additional step above CSPEC	Flat 1.3 m	

Conclusions (2)

- ❑ The new design will allow to operate the bunker roof as an unrestricted controlled zone for radiation, and satisfies all ESS skyshine requirements.
- ❑ We have designed the roof in a stepped configuration for cost optimization, crane access and lowered bunker weight
- ❑ The approach we used in all our studies is **conservative** since we used the hardest spectrum for all the sectors and we also extrapolated beyond scope facility

- ❑ Two neutronic reports in preparation for CDR:
 - ❑ Source term
 - ❑ Neutronic design

- ❑ **We are ready for the CDR**

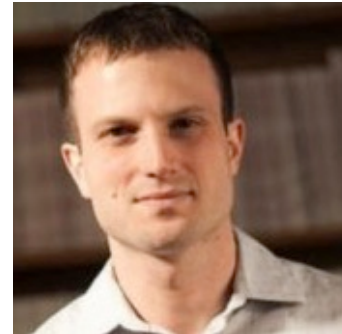
Bunker neutronic team



S. Kennedy



V. Santoro



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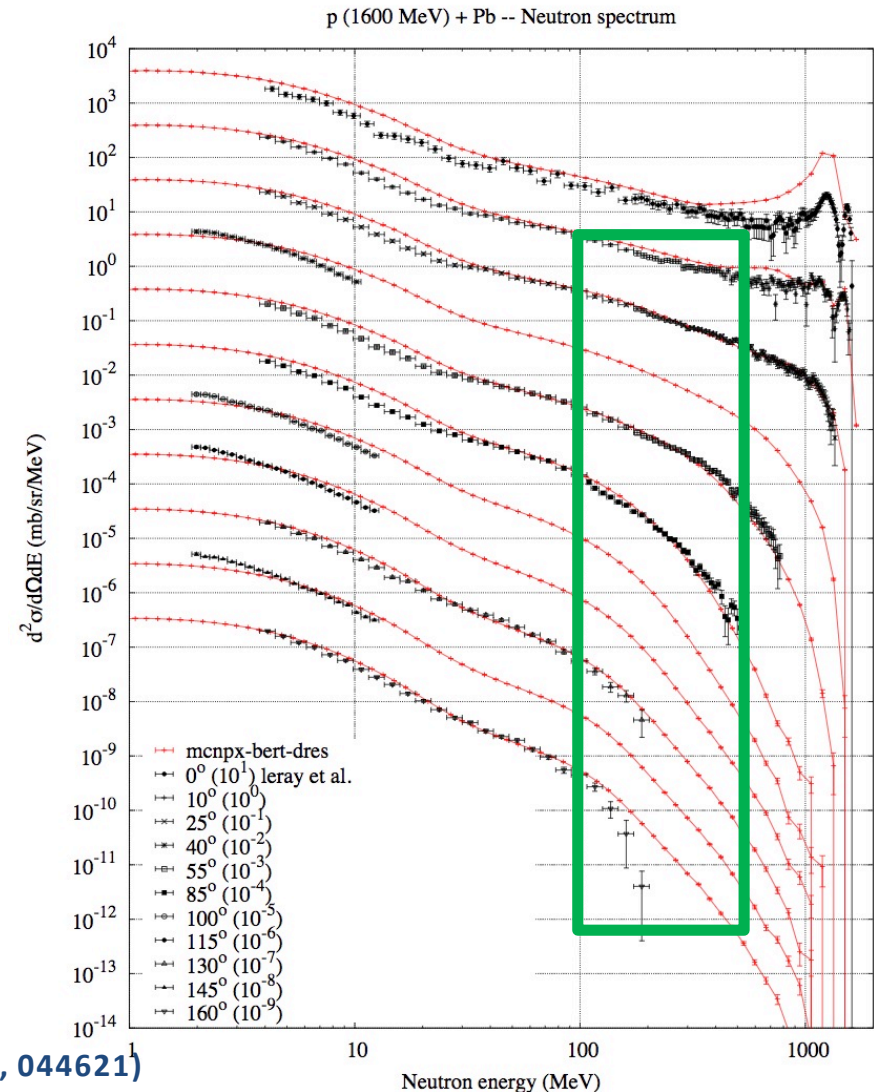


P. Bentley

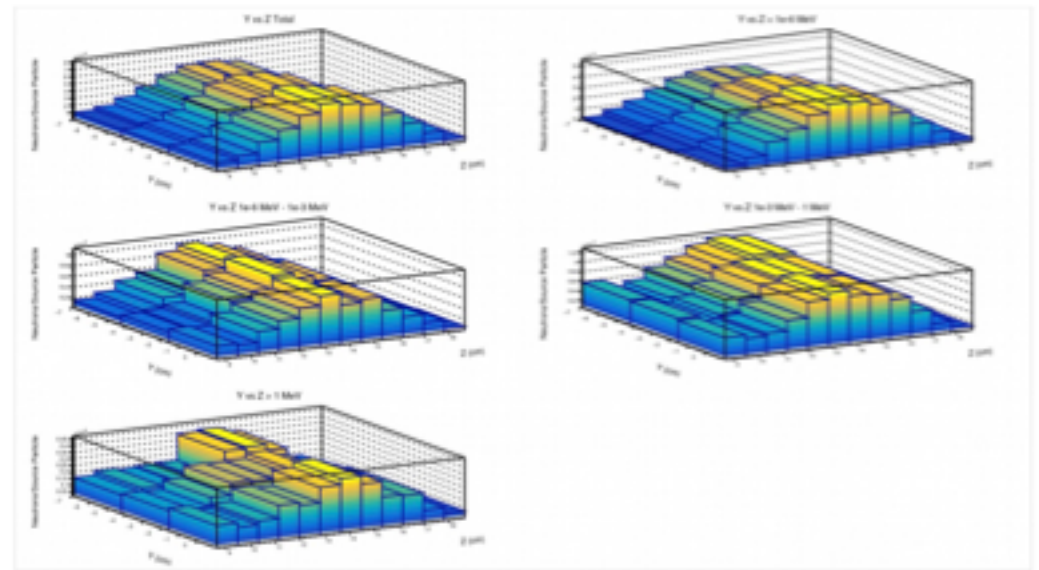
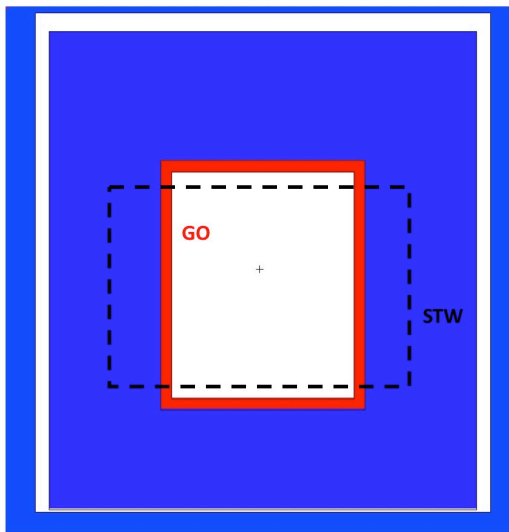
BACKUP SLIDES

IAEA benchmark, comparison of different spallation models with neutron yield data

For neutron production the standard Bertini-Dresner model combination reproduces well the data in the energy and angular range relevant to ESS

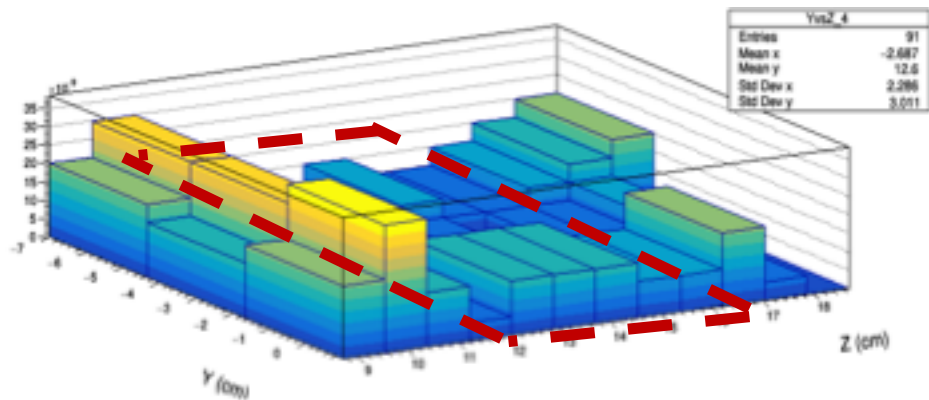


Source term: source term window should match guide opening

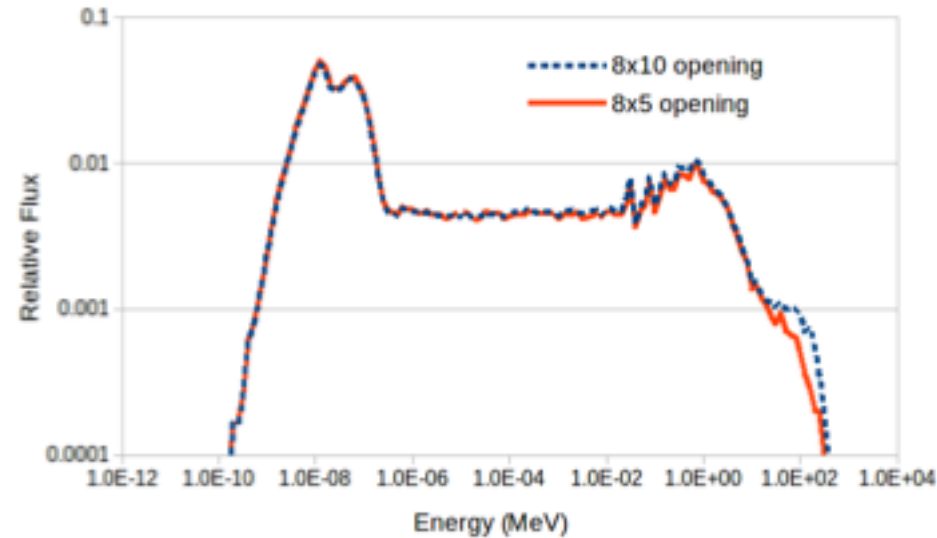


2D distribution of neutrons at 2 m with $\theta < 1^\circ$.

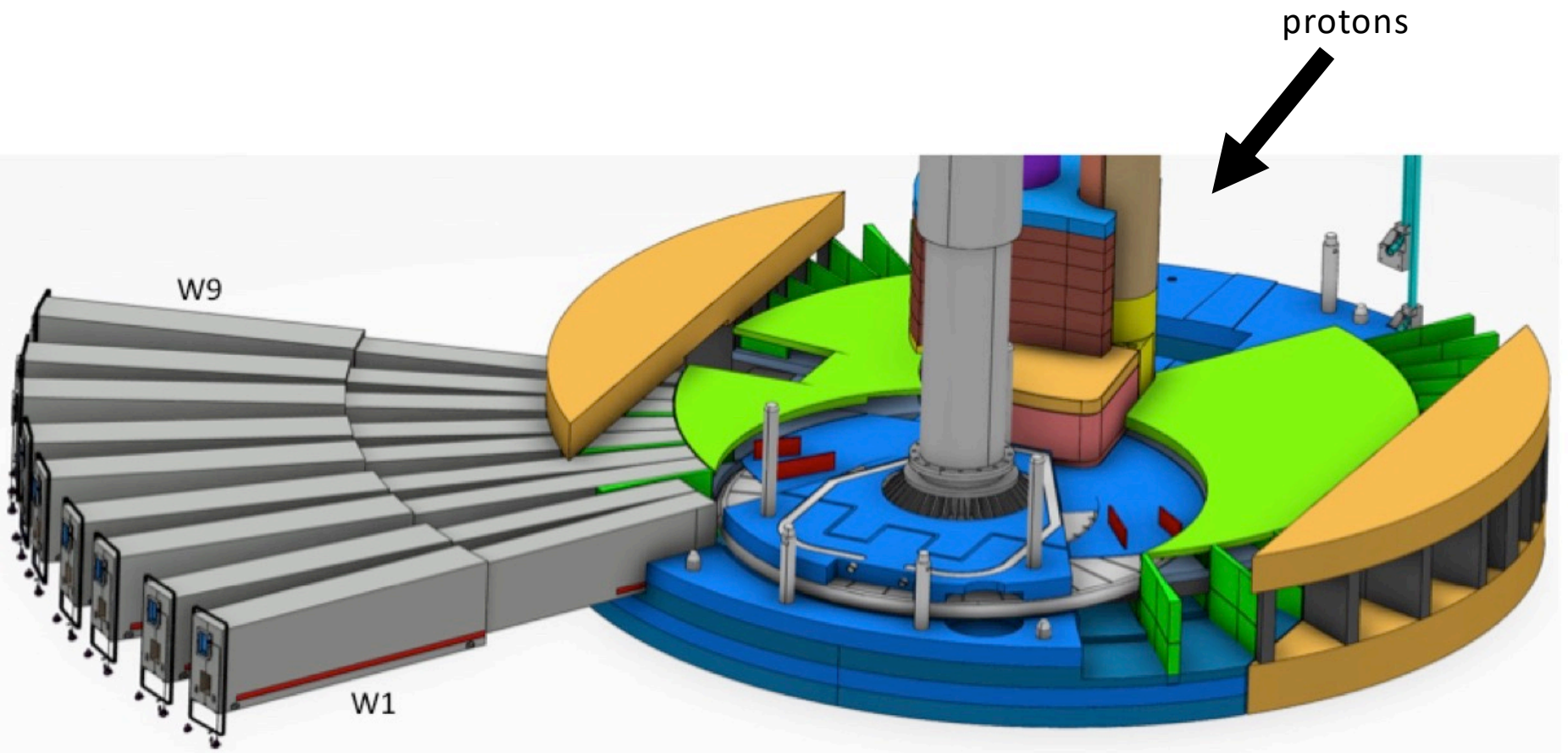
smaller guide openings cut a significant fraction of fast neutrons



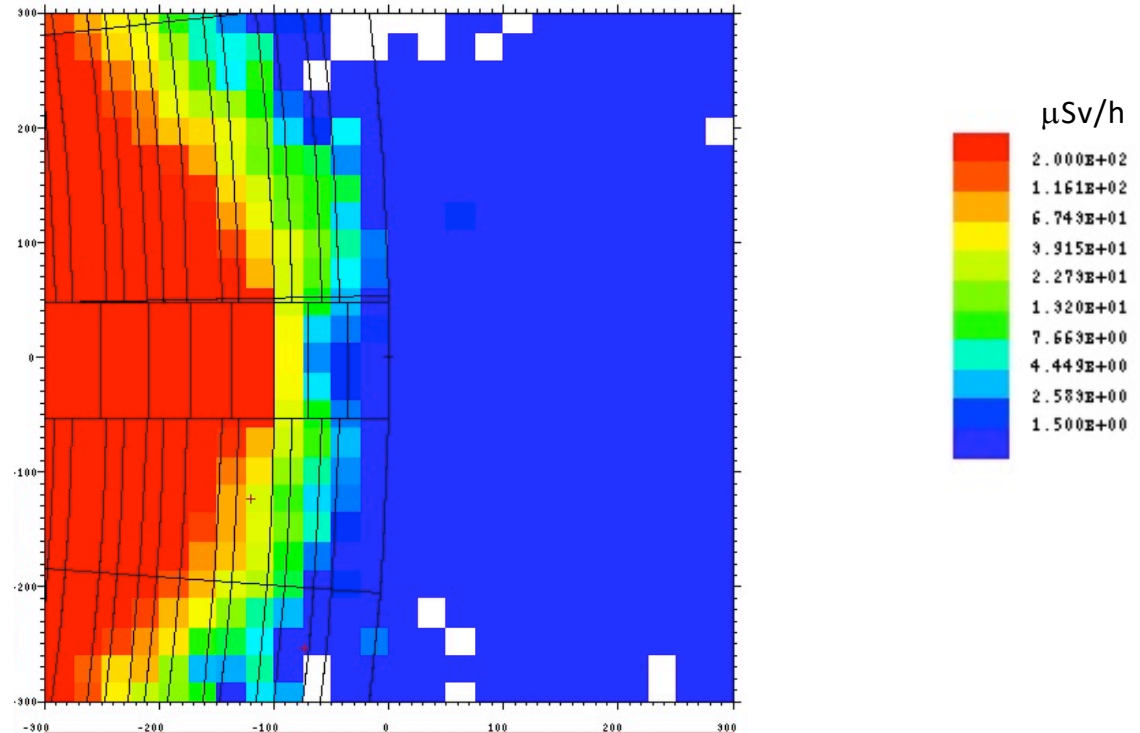
2D distribution is more uniform for a smaller guide opening (CSPEC is 5.5 cm high)



Energy spectra at the 2 m position for an 8 cm x 10 cm opening and a 8 cm x 5 cm opening in the position of CSPEC.

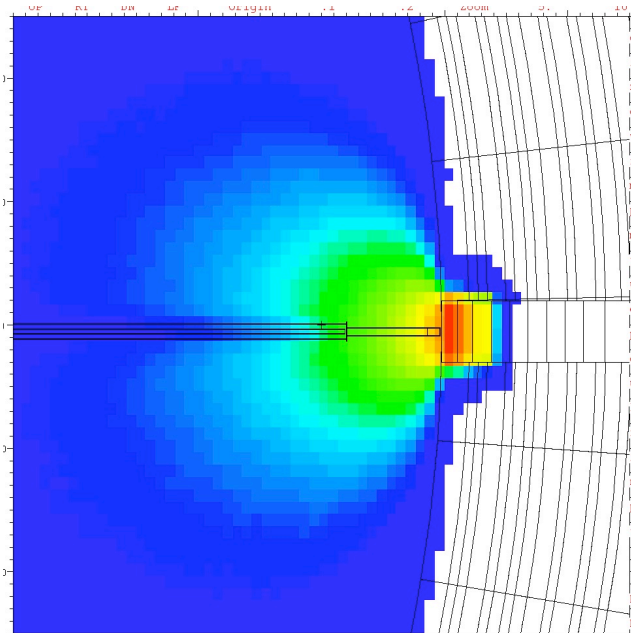


CSPEC wall dose rate with steel insert is below 0.8 $\mu\text{Sv/h}$

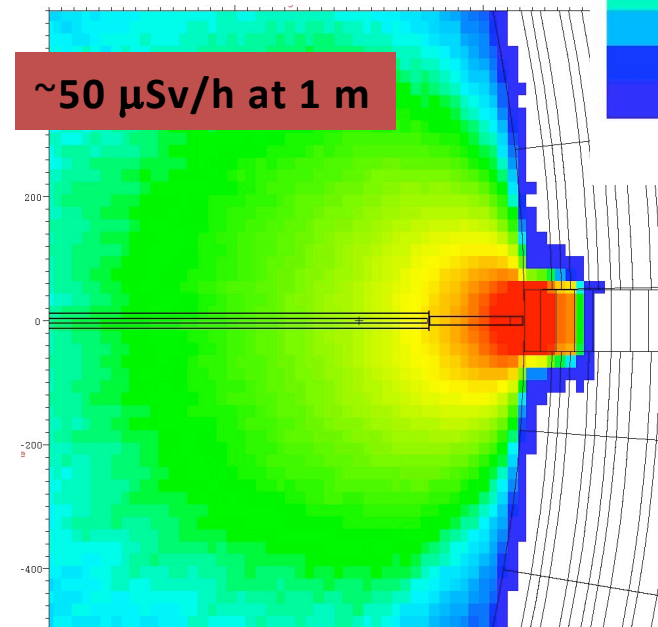


With no beamline in bunker, wall activation is 10 times higher

~5 $\mu\text{Sv/h}$ at 1 m



~50 $\mu\text{Sv/h}$ at 1 m

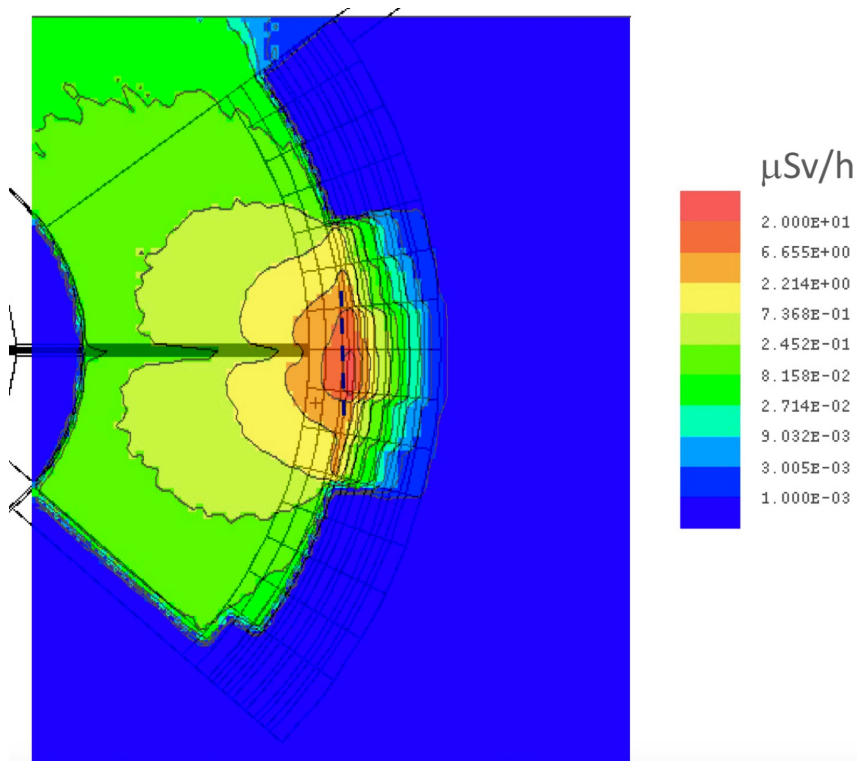


$\mu\text{Sv/h}$

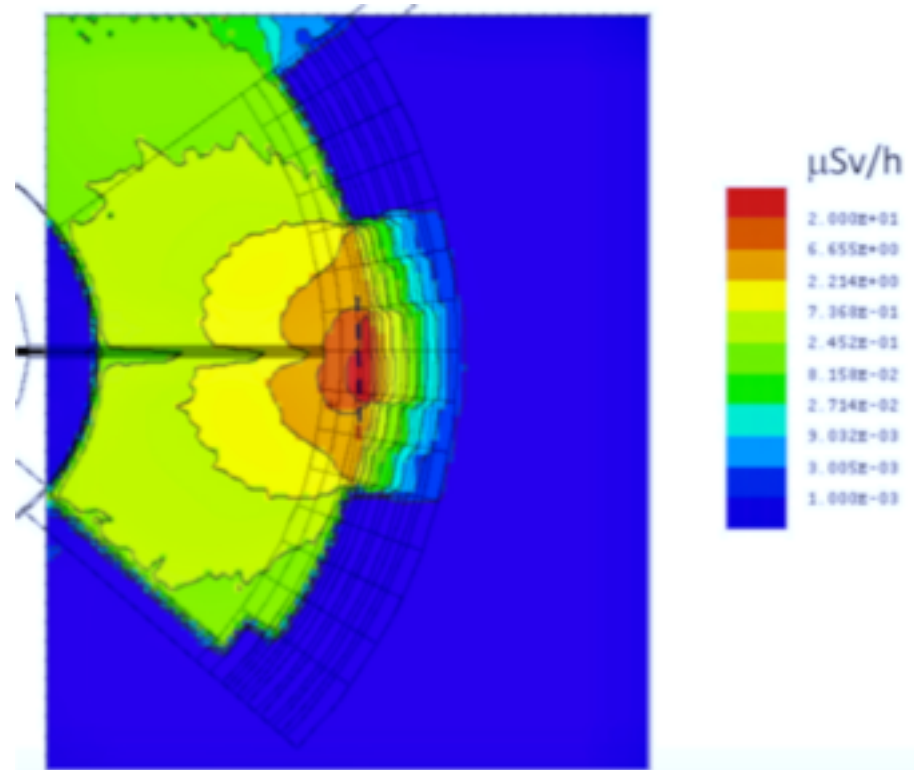
1.000E+02
4.642E+01
2.154E+01
1.000E+01
4.642E+00
2.154E+00
1.000E+00
4.642E-01
2.154E-01
1.000E-01

Use of boron absorbing layers can be considered to reduce activation of wall and roof

+ 5 mm mirrobor



No mirrobor



Short sector wall 2.6m HC (3.9 g/cm³), 10 years operation, 1 day cooling

Importance of high energy neutrons and their proper modeling

Dose rate on roof for only the CSPEC beamline

$n < 50 \text{ MeV}: 0.076 \mu\text{Sv/h}$

$n < 100 \text{ MeV}: 0.24 \mu\text{Sv/h}$

$n < 200 \text{ MeV}: 0.74 \mu\text{Sv/h}$

$n < 300 \text{ MeV}: 1.28 \mu\text{Sv/h}$

$n < 500 \text{ MeV}: 1.71 \mu\text{Sv/h}$

All neutrons: $1.96 \mu\text{Sv/h}$

Note: in a real situation the dose rate at the wall exit is dominated by contribution from the beamline

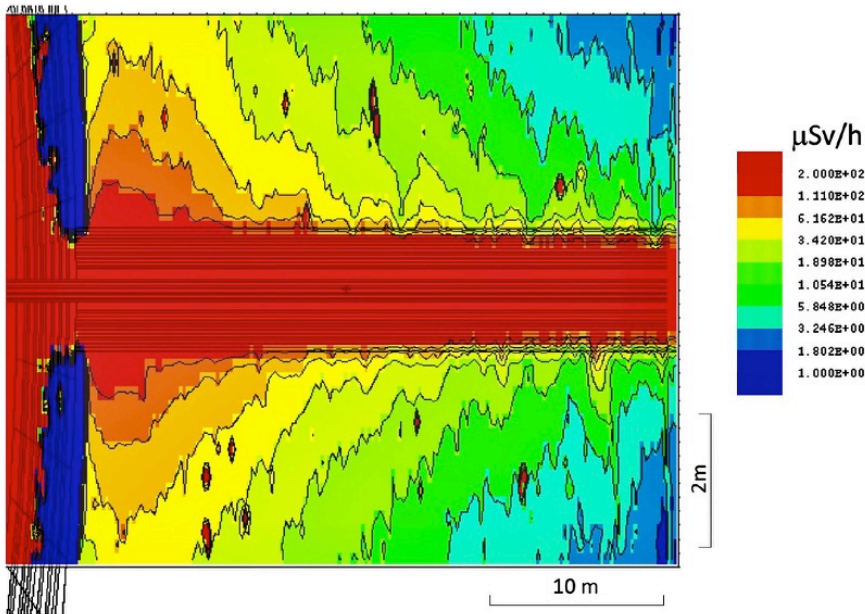


Figure 10 Dose rate ($\mu\text{Sv/h}$) at the exit of the bunker short sector (straight guide, $8 \times 10 \text{ cm}^2$ opening).

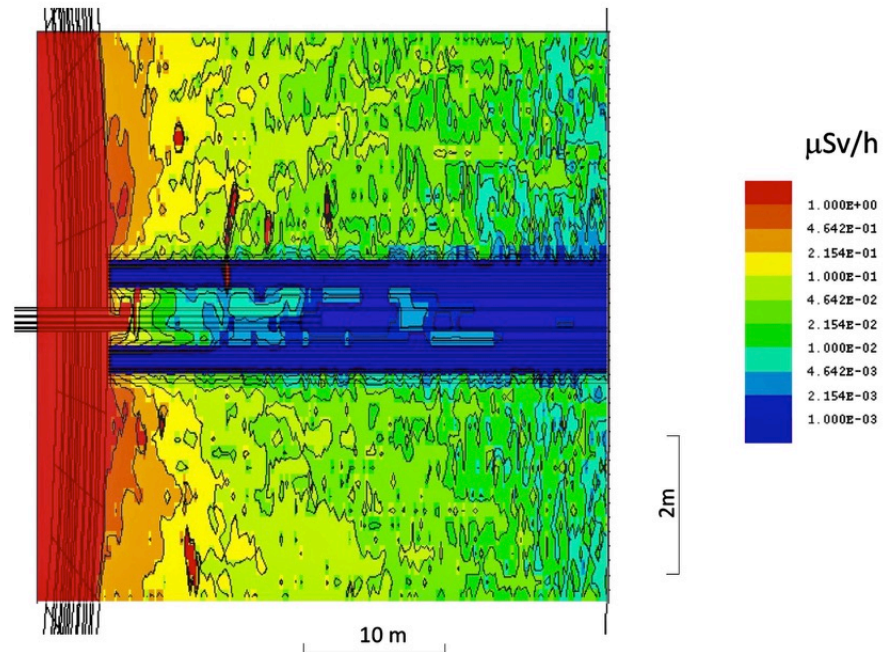


Figure 12. Dose rate around the guide and tunnel outside the bunker. The neutron propagation in the beamline is artificially stopped in the bunker wall (of 2.6 m heavy concrete), 2.3 m from the external surface of the wall.

(calculations done not for the present wall but for 2.6 m, for a 3.5 m wall the relative contribution of the beamline is higher).