

# Multi-Grid test at SEQUOIA

Anton Khaplanov

On behalf of ESS Detector Group and Collaborators



brightness



Horizon 2020 grant agreement 676548  
WP 4.3: Large-Area Detectors

[www.europeanspallationsource.se](http://www.europeanspallationsource.se)

IKON15, 2018 09 11, Lund

# The crew



Coordination: Anton

Mechanical design: Isaak; At ILL: Fabien; Pressure Simulations: Ioannis

Welding at EWCON: Ronny

Assembly: Alessio, Isaak, Richard A, Emelie, Pablo, Alexander, Vendula, Nicholai, Edgars;

At ILL: Fabien

Installation: Isaak, Alessio, Anton

Data analysis: Alexander

DMSC data chain: Martin, Morten

Coating: Linköping team

SNS: Matt, Sasha, Victor, and many more.

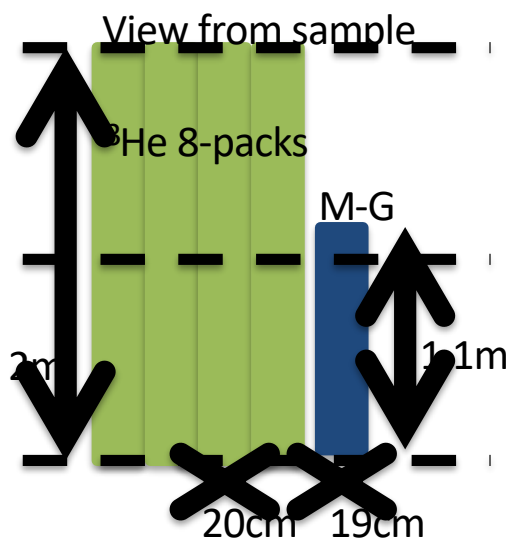
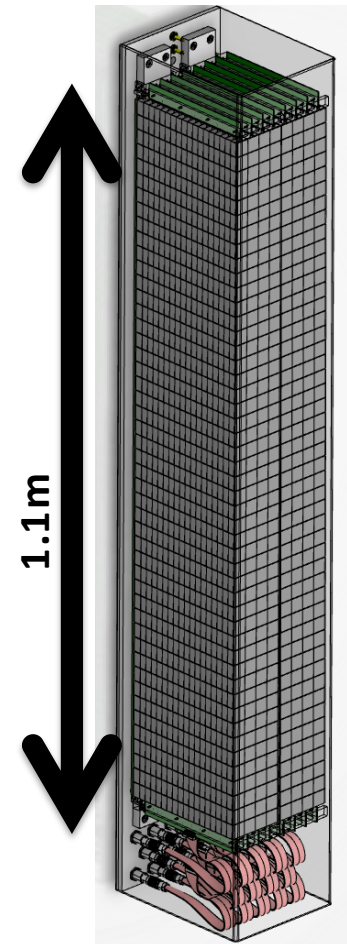
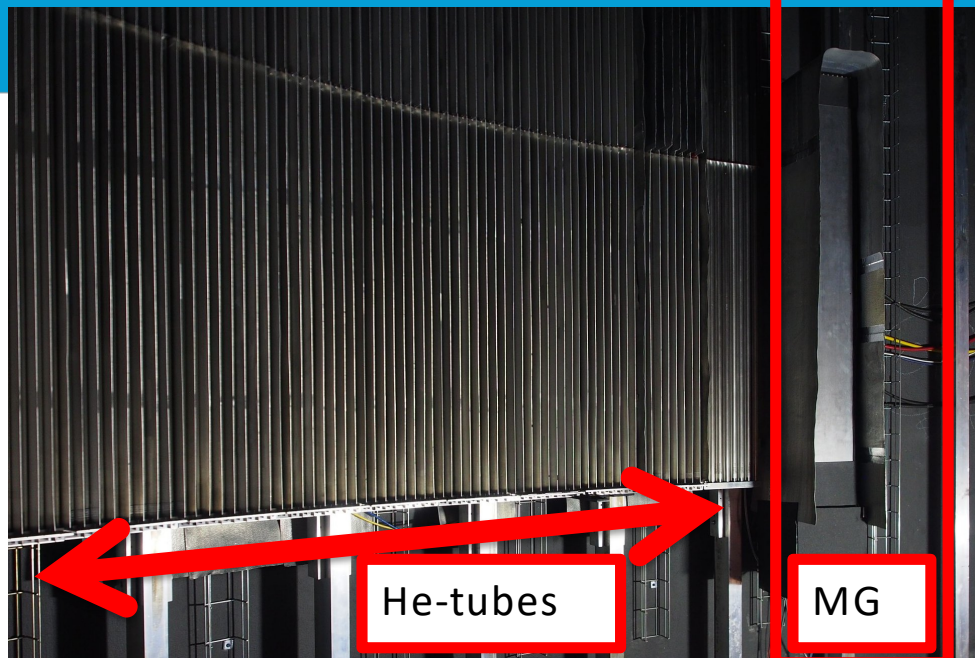
Others involved: Bruno, Victor, Jean-Claude, Richard, Michail, Judith, Anders.

Thanks to: ILL for 7 years of fruitful collaboration  
SNS for the opportunity for the beam time

# Outline

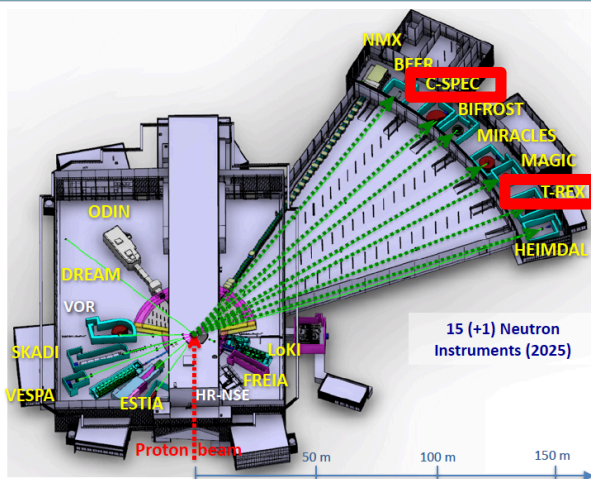
- MG.SEQ definition and design
- MG.SEQ assembly and tests
- MG.SEQ Installation
- MG.SEQ measurements – from last week
- MG.SEQ measurement results to come soon

# Previous test – at CNCS





# How this test came about



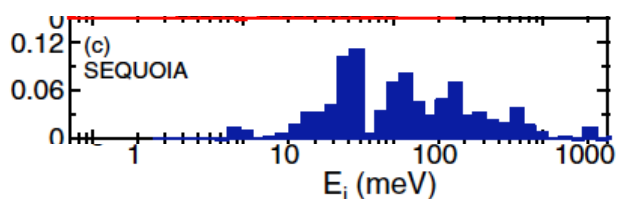
Energy ranges of the first ESS ToF spectrometers

	CSPEC	T-REX
Typical initial $\lambda$ , Å (meV)	2 to 15 Å (20 to 0.36 meV)	0.7 to 6.4 Å (160 to 2 meV)

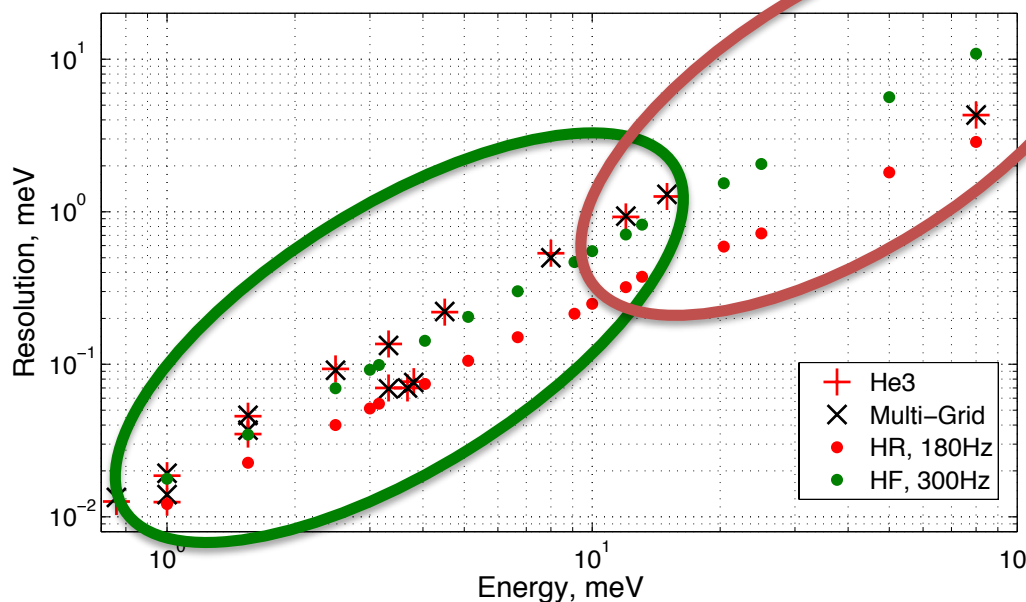
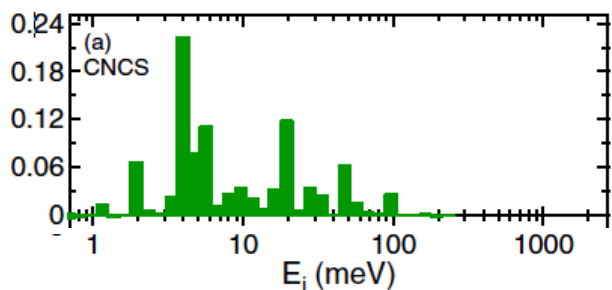
Cold range,  
0.76 to 15 meV  
measured

Measurements needed  
for thermal range, up  
to 160 meV

Incident energies used at SEQ

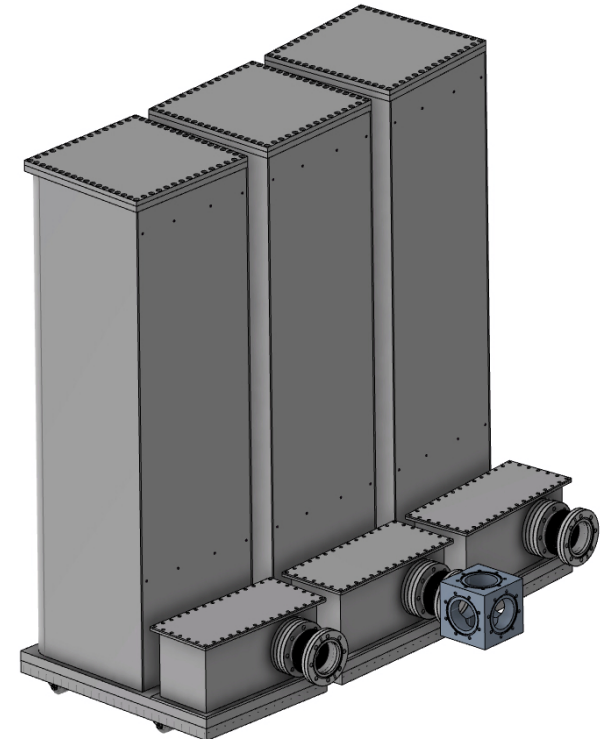
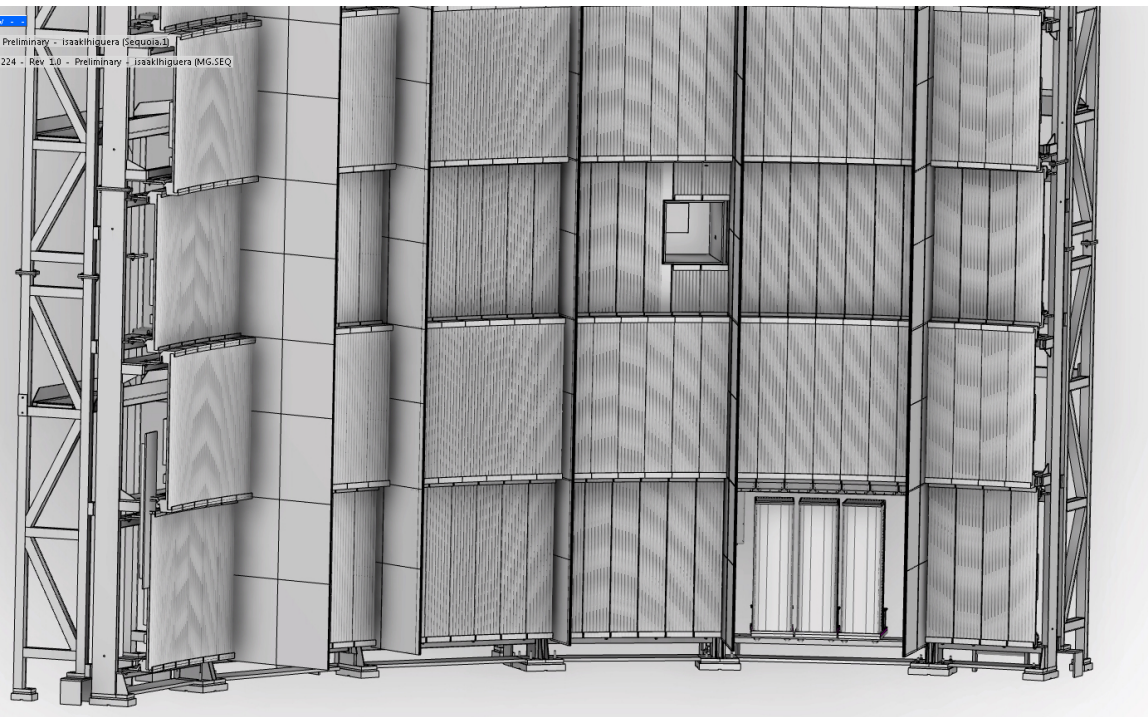


Incident energies used at CNCS

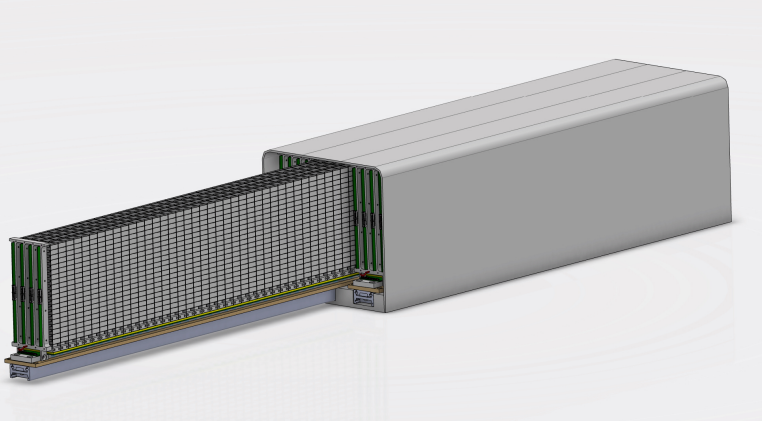


# Fitting a Multi-Grid at SEQUOIA

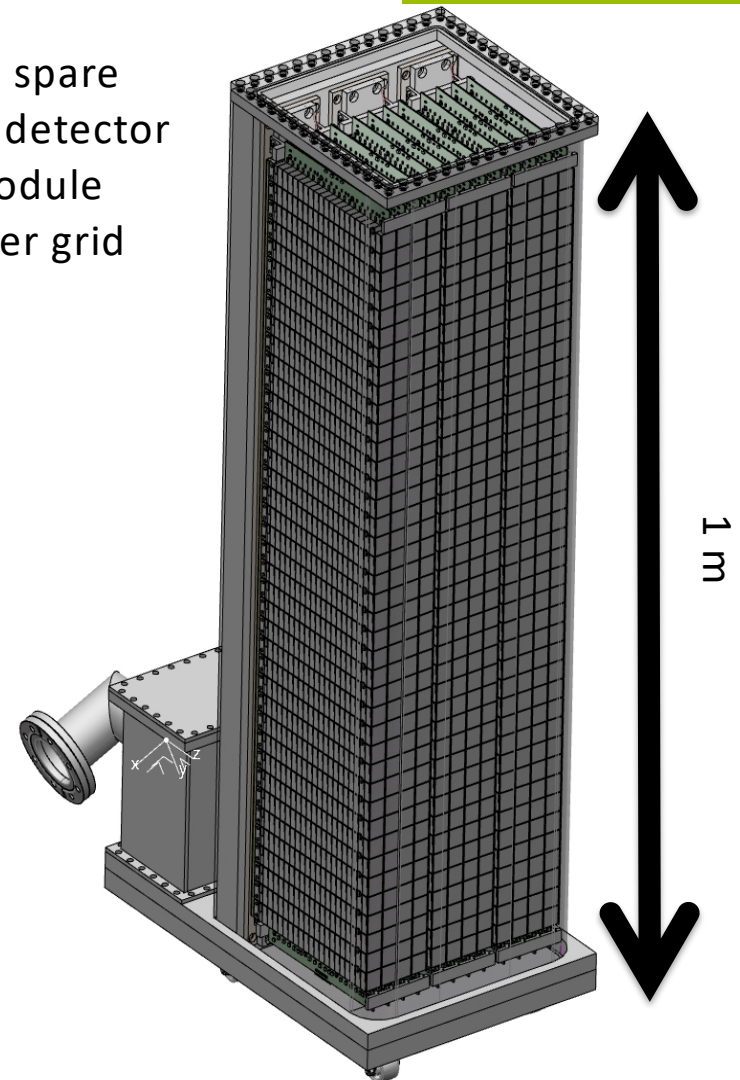
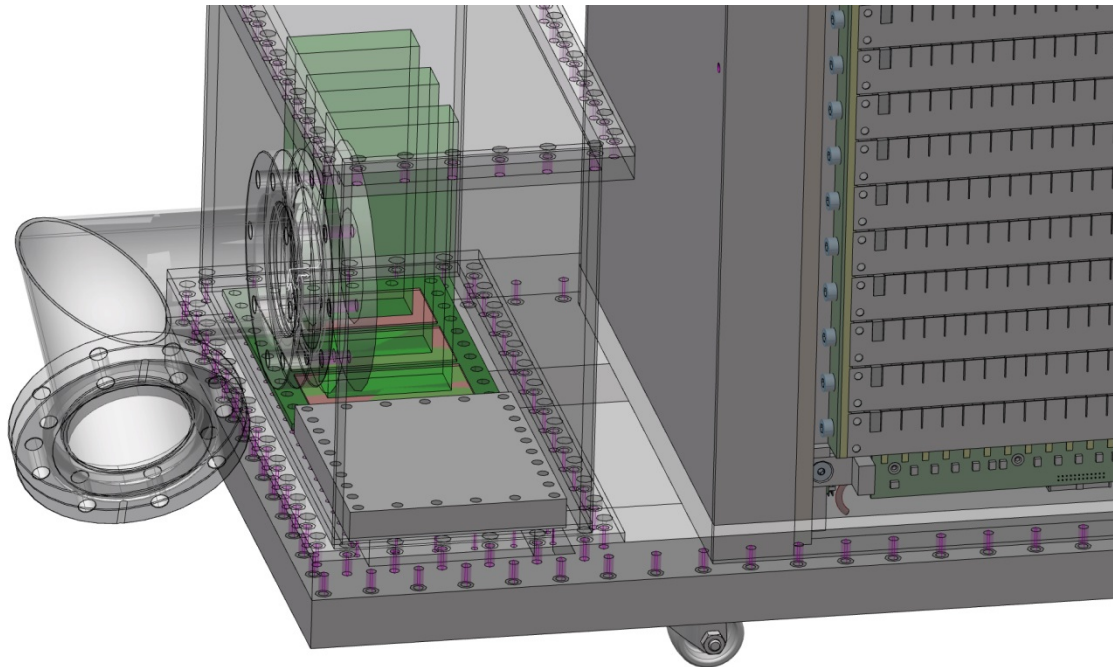
- Test at 10 to 1500meV
- In vacuum
- Test resolution, scattering, rate and more



# MG.SEQ Design



- 3 detectors + 1 spare
- 3 modules per detector
- 40 grids per module
- 20 cell layers per grid



# MG.SEQ Characteristics

Characteristic	Values
Detector area	0.8 m <sup>2</sup>
# of grids	360*
# of wires	720
# readout channels	1080*
# voxels	28800
# of <sup>10</sup> B <sub>4</sub> C layers	40
<sup>10</sup> B <sub>4</sub> C on radial blades	Yes + No
# of detectors	3 (+1 spare)
Detector weight	110kg x3

\* Assuming 3 “ESS” detectors



# MG.SEQ assembly



brightness

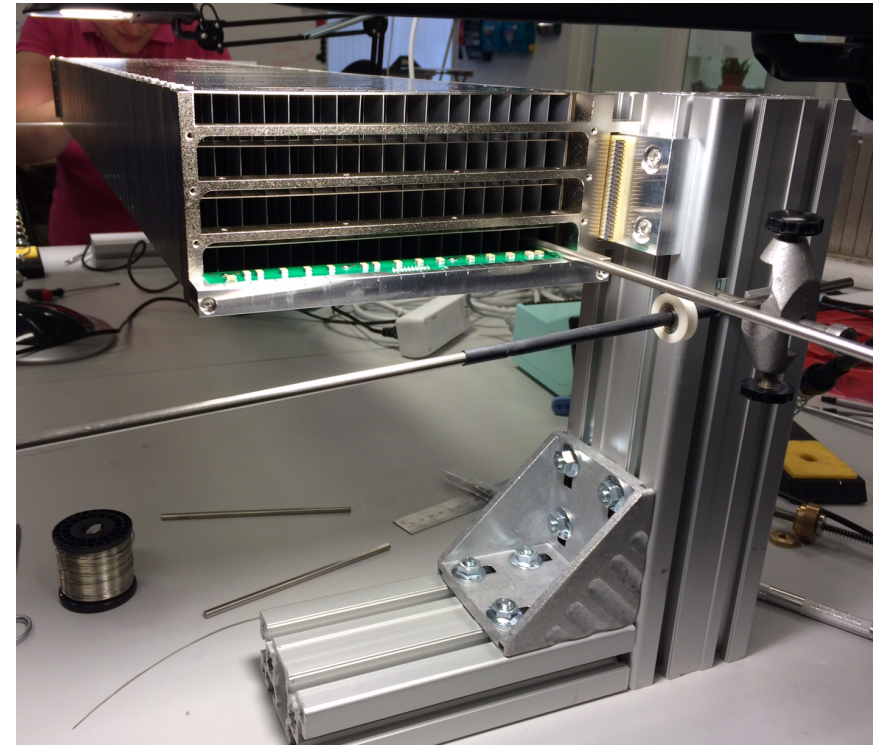
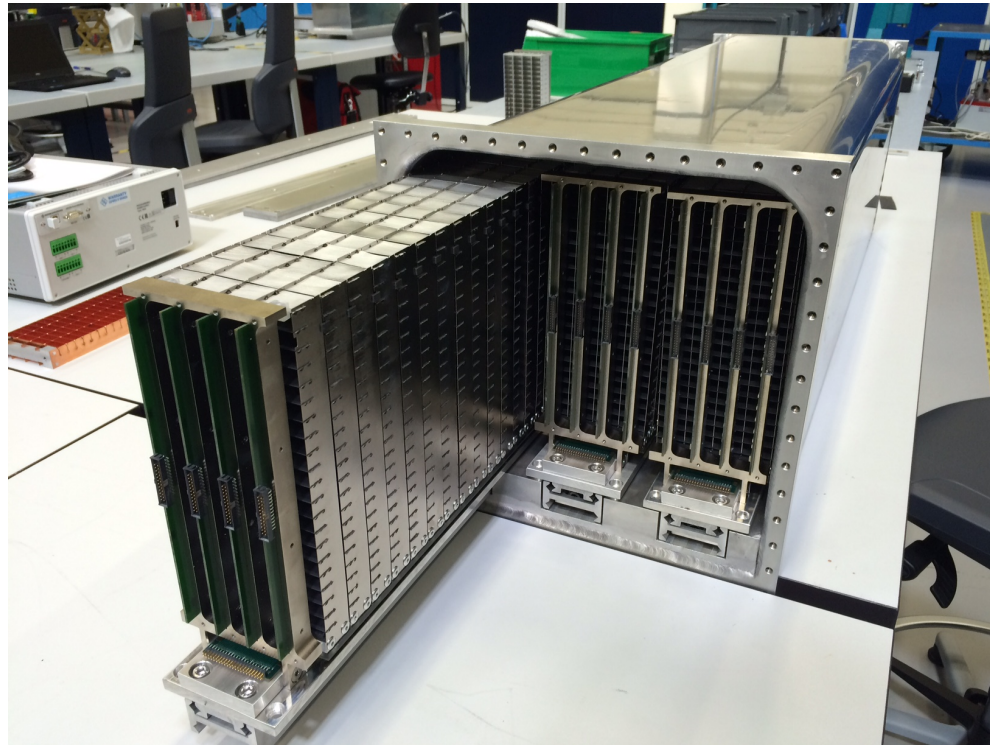


Assembly at Utgård in Lund:

- Grids
- Modules
- Wiring

3 detectors:

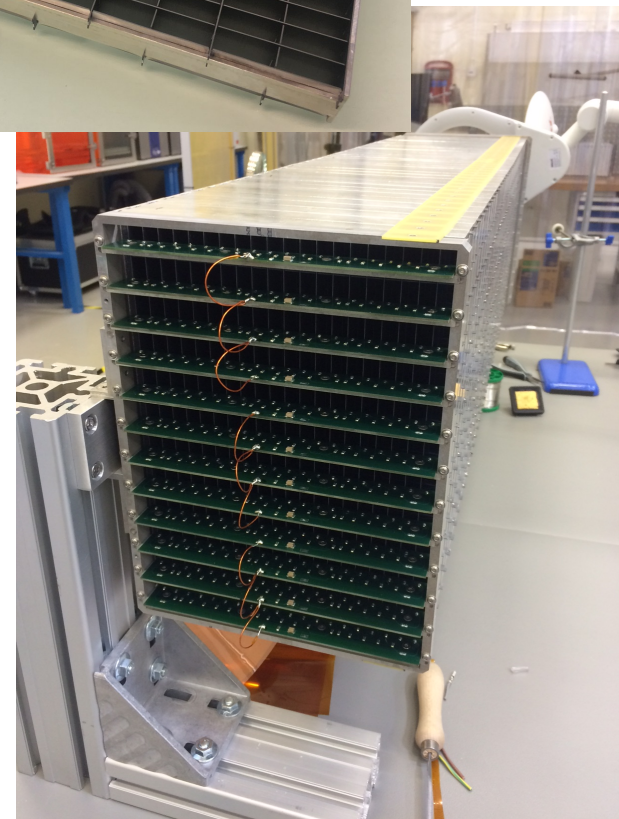
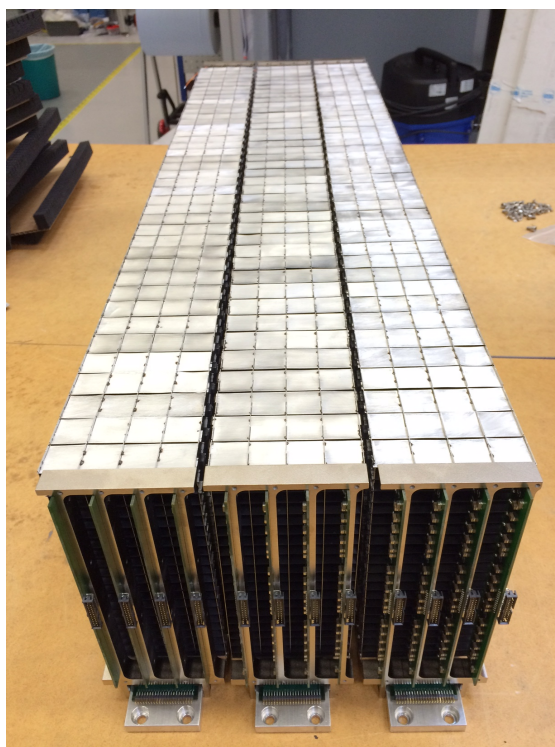
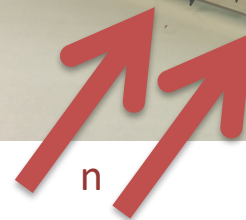
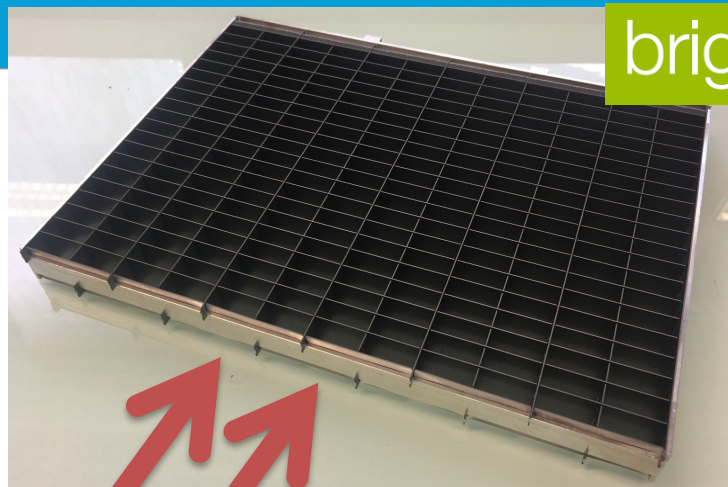
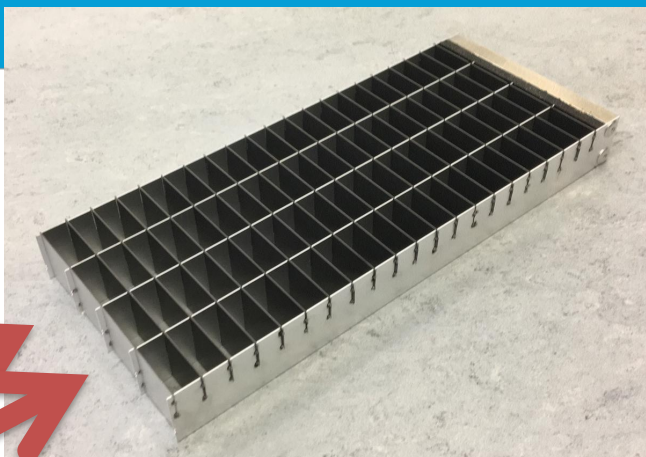
- Normal blades coated
- Also parallel blades coated
- Wide grids



# MG.SEQ – ESS and ILL versions



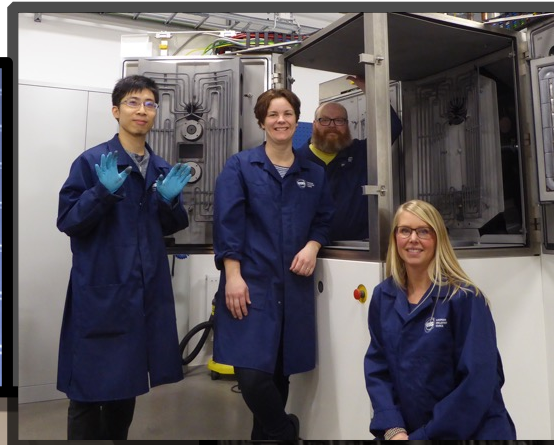
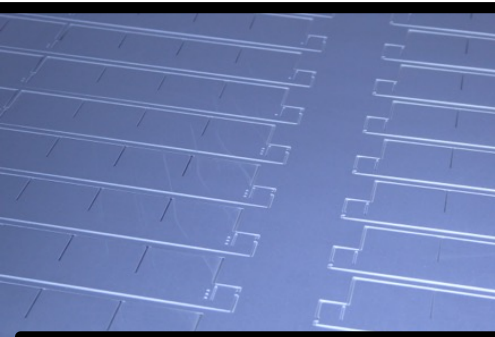
brightness





# MG.SEQ 10B4C layers

- In total 40 deposition runs during Dec 2017 and April-June 2018  
=> 40 days with 1 deposition run per day
- In total 5840 blades of 5 different blade types (IN5-double, Inner, Outer, Grande, Petite)
- Total coated area: 60 m<sup>2</sup> (Total substrate area: 30 m<sup>2</sup>)



IN5-blades		2-side		1-side		2-side		1-side	
Blade	Thickness	Area	Area	Area	Area	Area	Area	Area	Area
20h	1	1,25	236			✓	236	183	183
20h	2	1,25	236+1			✓	236	183	183
20h	3	1	246+1	40		✓	246	183	183
20h	4	2	236+1			✓	236	183	183
20h	5	1	246+1	40		✓	246	183	183
20h	6	2	236+1			✓	236	183	183
20h	7	1,25	237+1			✓	237	183	183

Blade	Thickness	Area	Area	Area	Area
3%	1	1,25	67+1	47	470
3%	2	1,25	67+1	47	470
3%	3	1,25	67+1	47	470
3%	4	1,25	67	47	470
3%	5	1,25	66	46+1	470
3%	6	1,25	66	46+1	470

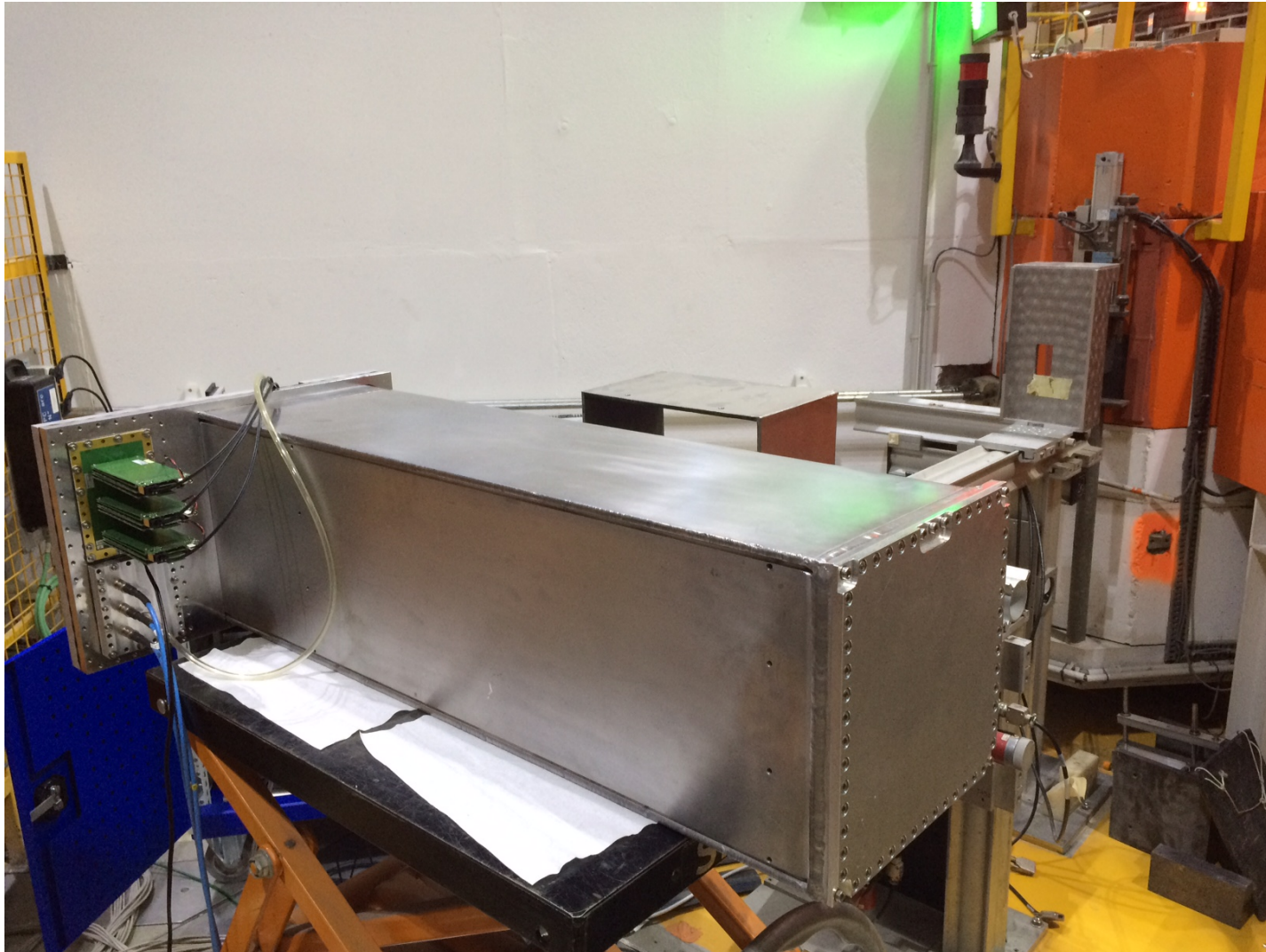




# MG.SEQ test at ILL on CT2



brightness



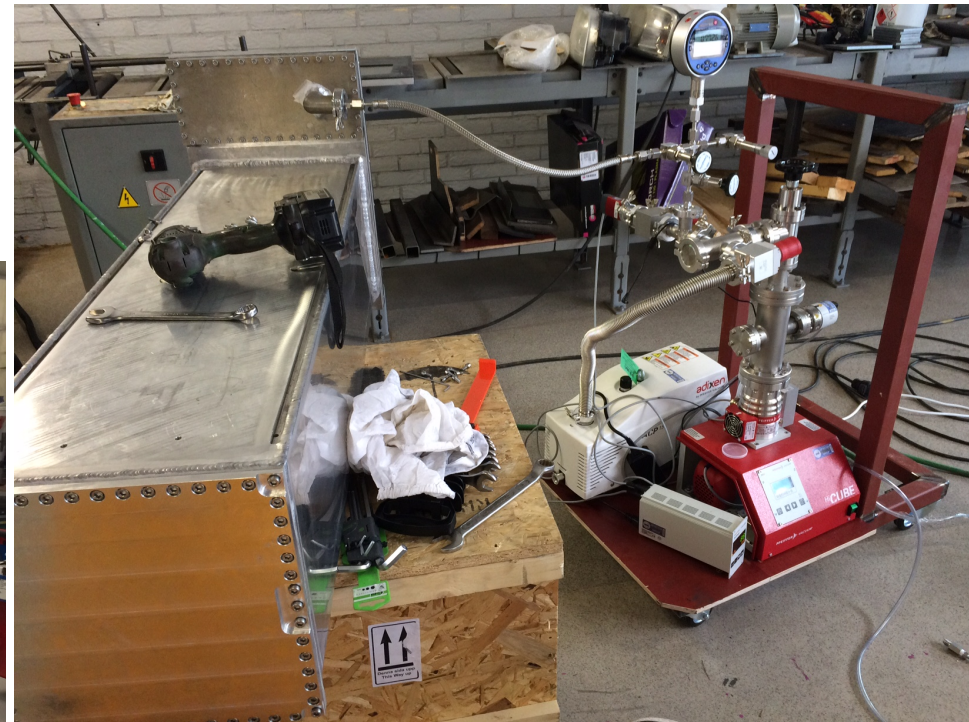
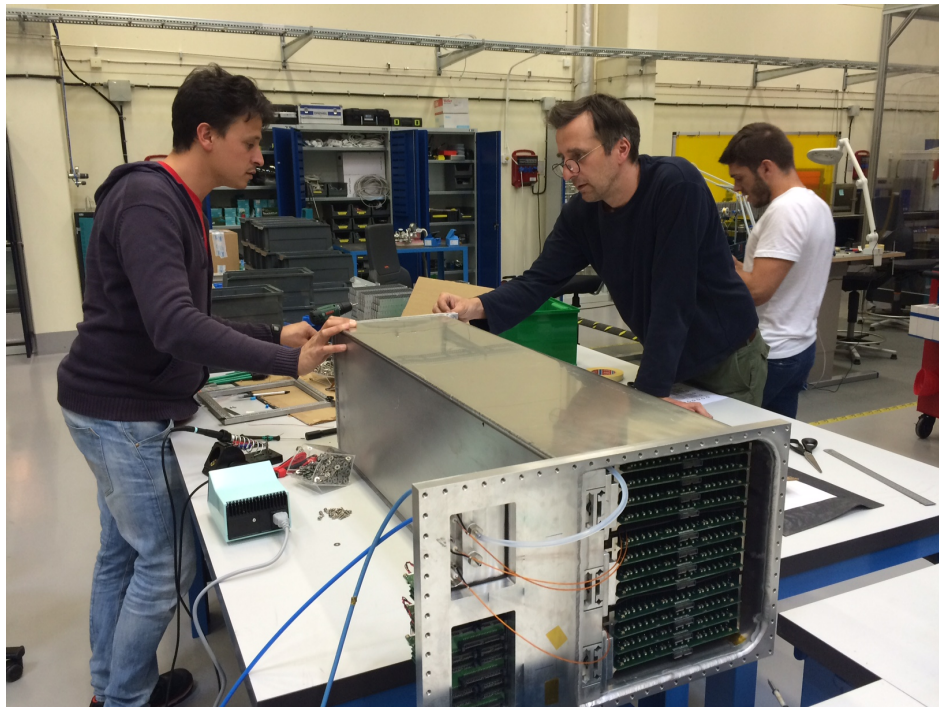
Test with  
 $2.5\text{\AA}$  / 12meV  
continuous  
beam;

First vacuum  
tests

# MG.SEQ Vacuum and other tests

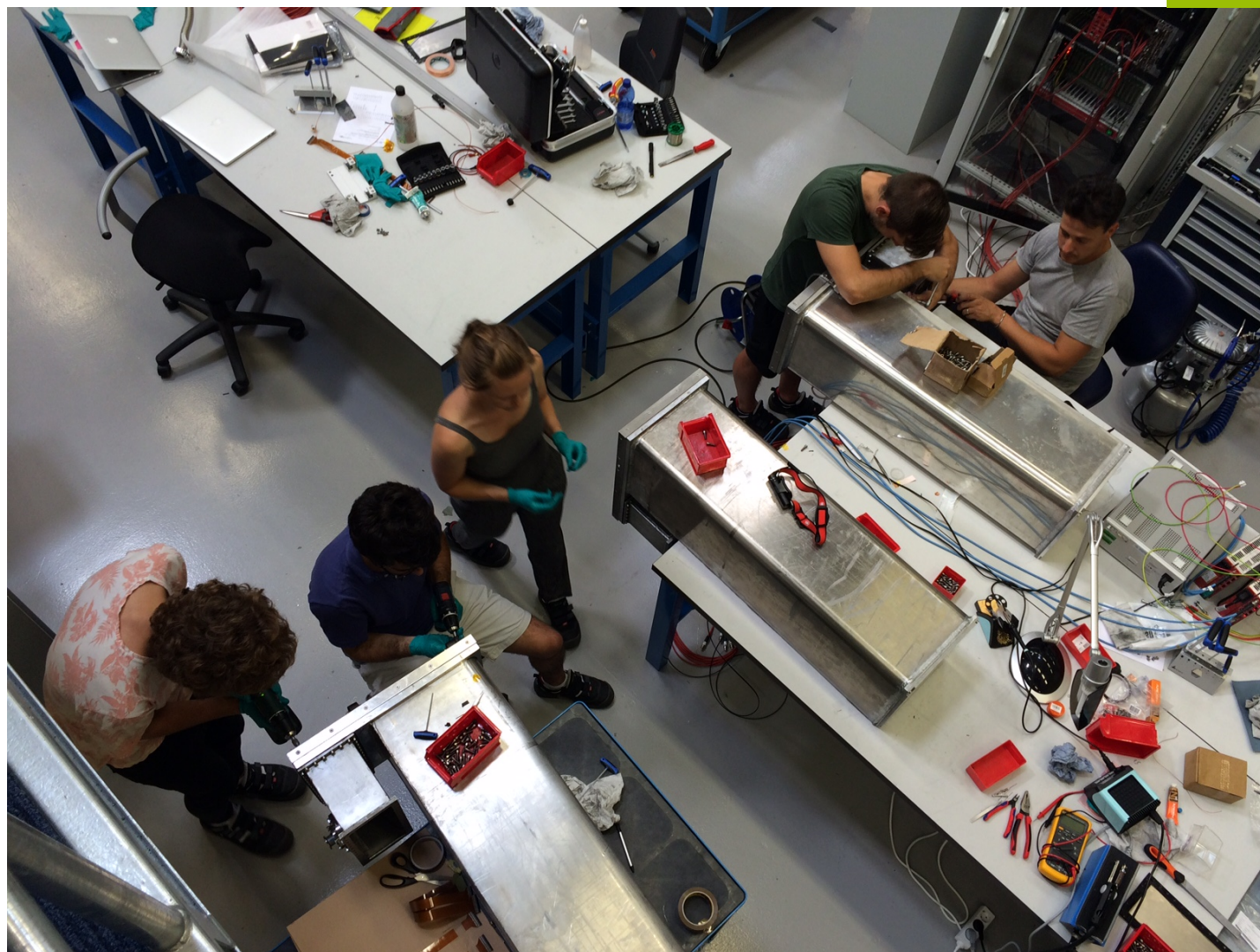
Vacuum / pressure tested at EWCON

Assembly and all other tests at Utgård





# The 3 MG.SEQ getting ready





# Shipments



brightness





# MG.SEQ vacuum test at SNS



brightness



Tested in SNS vacuum tank:  
Atmosphere in detector,  
Vacuum in tank  
Reached 1 to  $7 \times 10^{-5}$





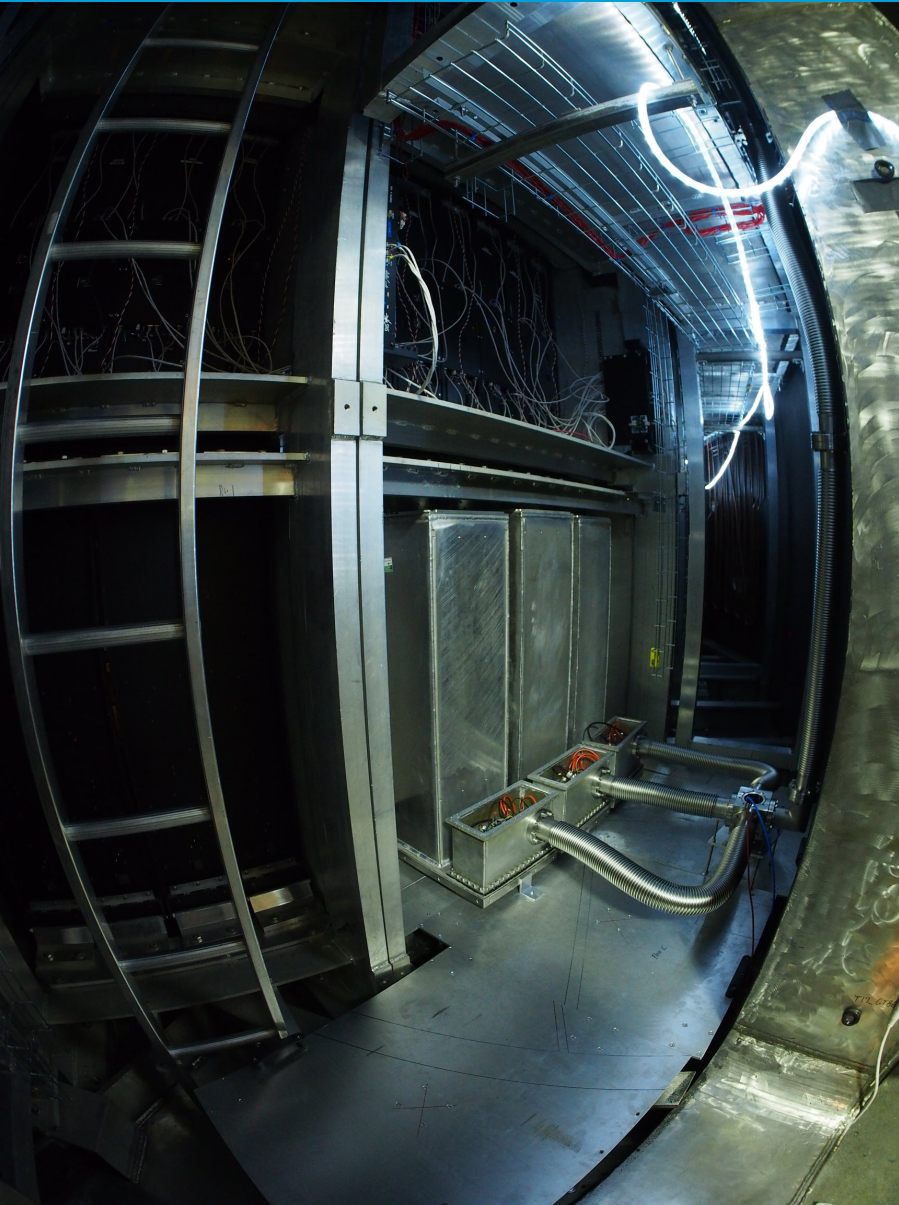
# MG.SEQ installed

ILL  
NEUTRONS  
FOR SCIENCE™

ess  
EUROPEAN  
SPALLATION  
SOURCE

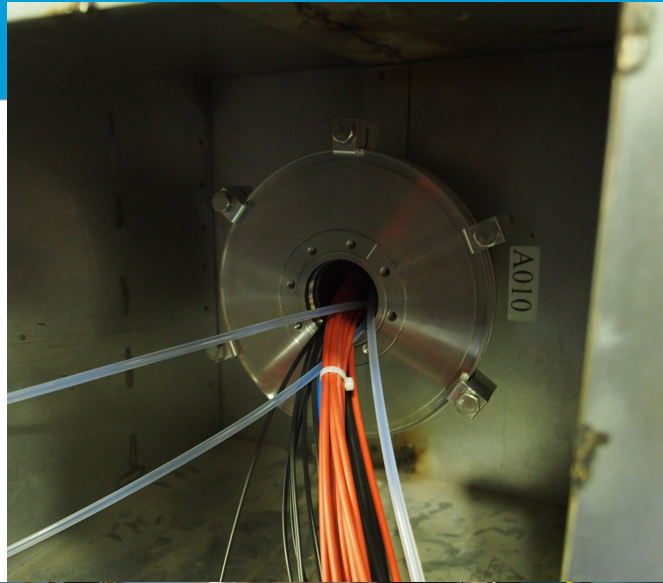
SNS  
SPALLATION NEUTRON SOURCE

brightness

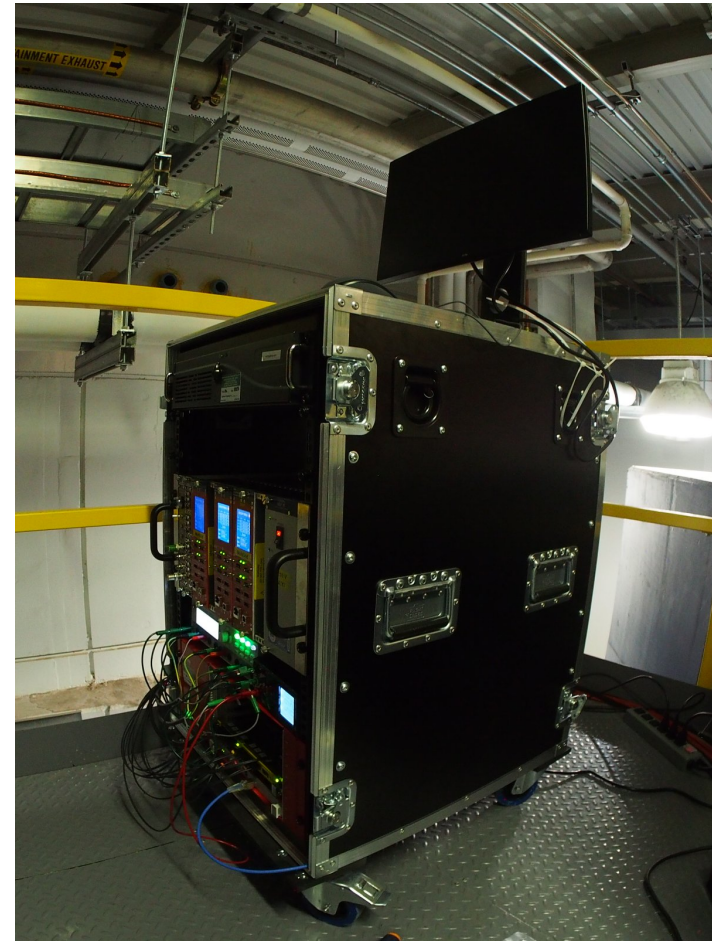




# Outside the SEQUOIA tank



Connections feedthrough  
Gas manifold  
Back-end, HV, LV



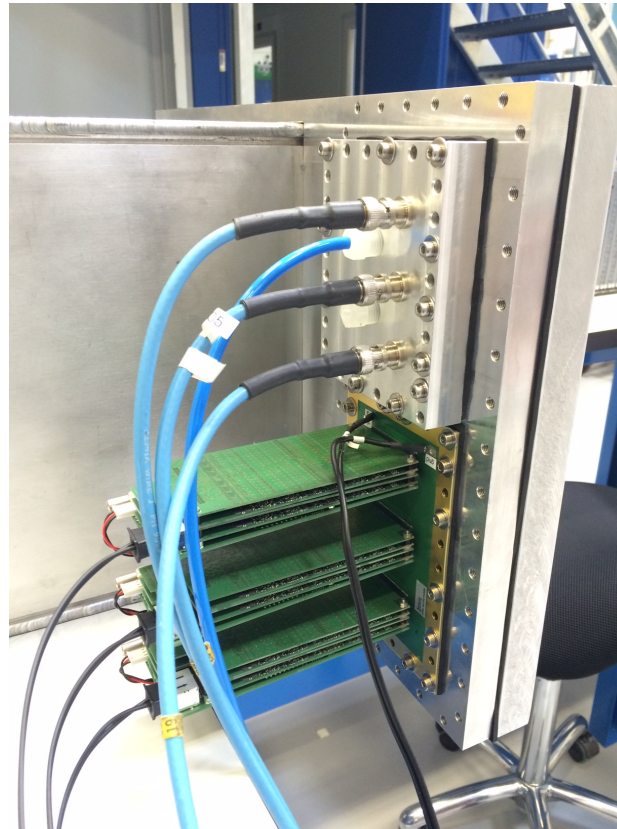


# Readout

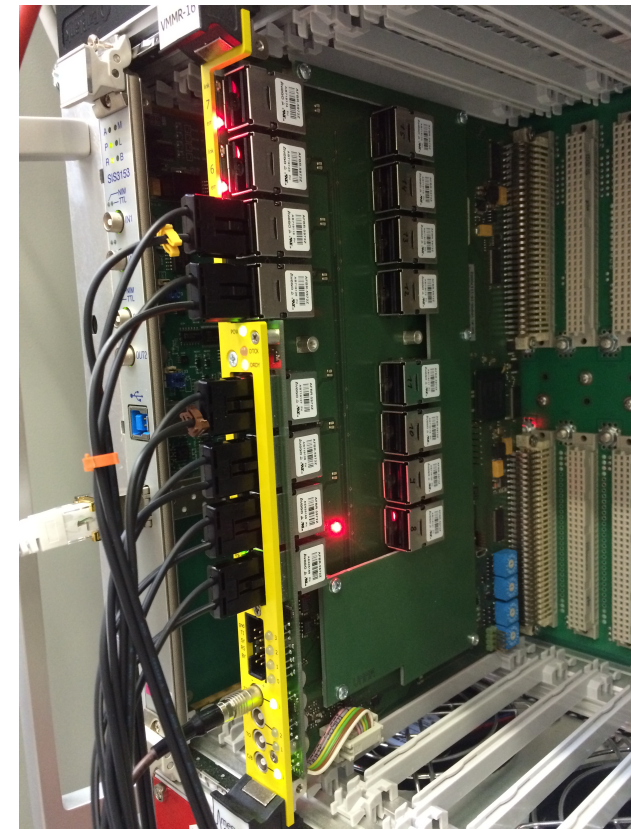
Detector signal  
connected with  
flex PCBs



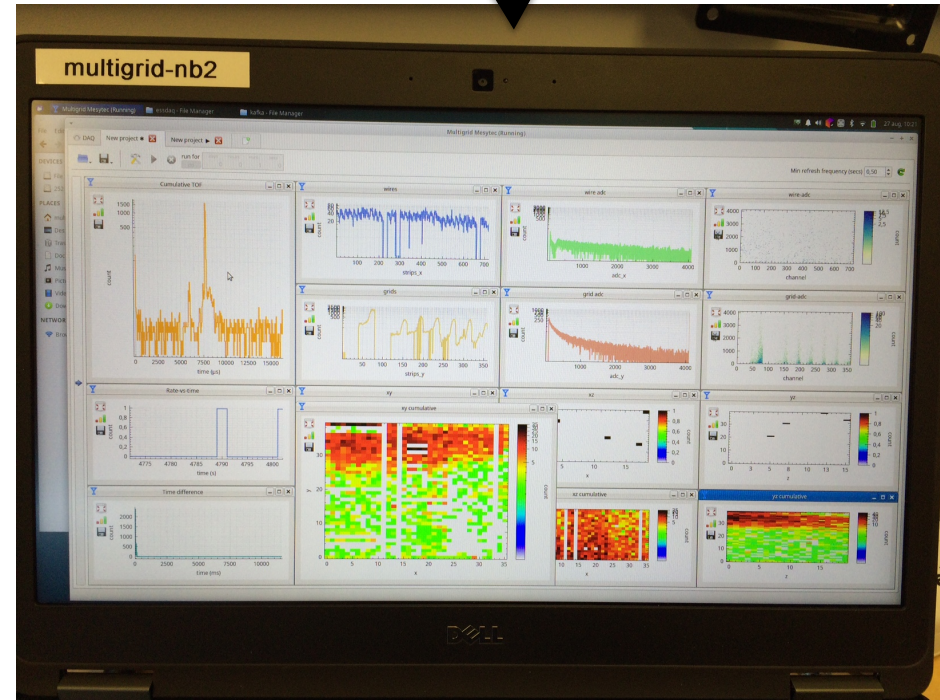
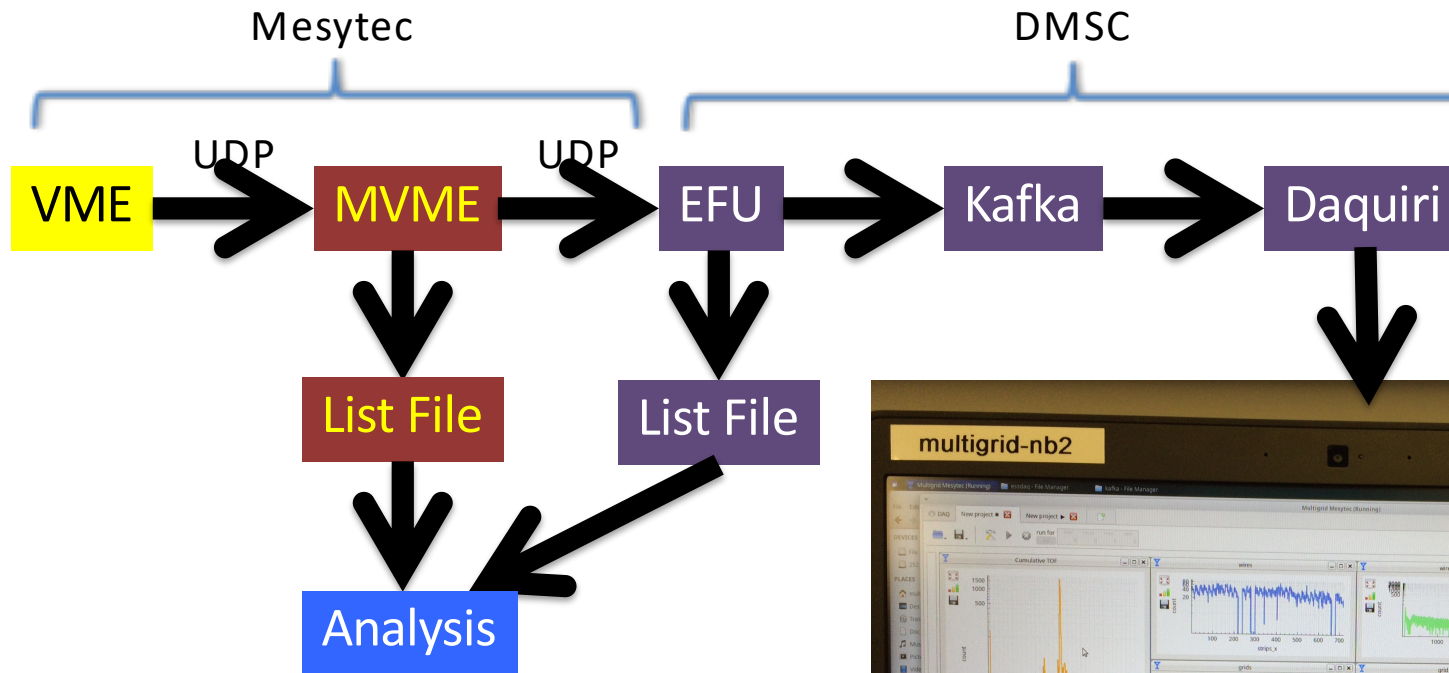
Analogue + Digital  
Front-end:  
Mesytec MMR



Back-end:  
Mesytec VMMR,  
Struck SIS3153



# Online visualization



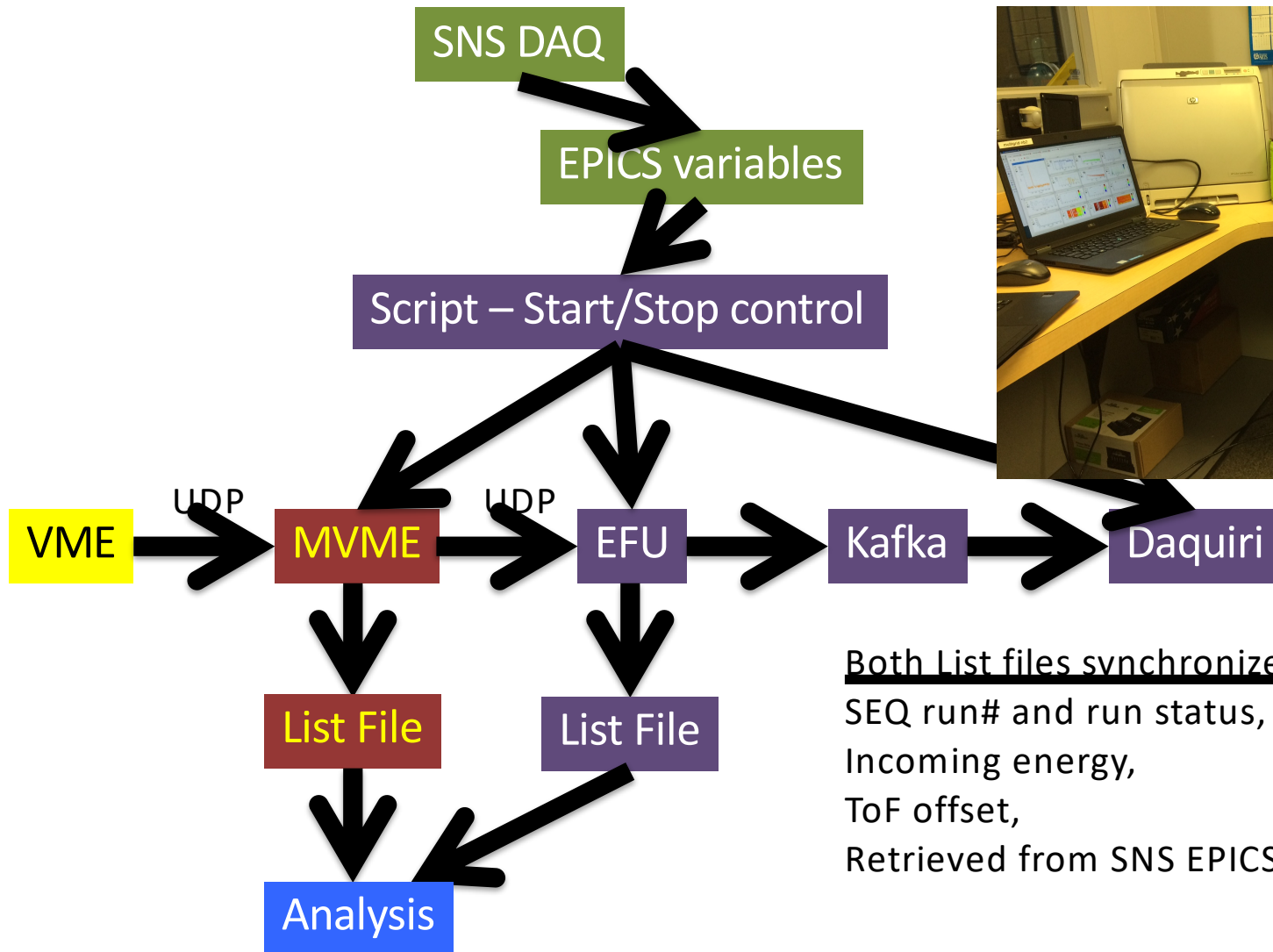
# Samples used



Sample	Setting	Energies, meV	Characteristics
Vanadium	High resolution	2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 16, 18, 20, 25, 30, 35, 40, 50, 60, 70, 80, 90, 100, 120, 140, 160, 180, 200, 225, 250, 275, 300	Elastic peak, resolution, efficiency
Vanadium	High Flux	15, 20, 25, 32, 33, 40, 48, 60, 70, 80, 90, 100, 120, 140, 160, 180, 200, 225, 250, 275, 300, 350, 400, 450, 500, 600, 700, 900, 1000, 2000, 2500, 3000, 3500	Elastic peak, resolution, efficiency
Vanadium	RRM	120 (20), 300 (31.7), 400 (34), 500 (36.3), 600 (38), 700 (39.6), 800 (40.8), 900 (41.8), 1000 (42.8), 2000 (48)	2 Elastic peaks
Vanadium	Choppers stopped open	all	High rate
C4H2I2S	High Flux	21, 35, 50, 70, 100, 200, 300, 500	Non-elastic peaks
US	High Flux	70, 120	Fast neutrons
US	White beam	Center at 250	Bragg peaks
H2O	HF/HR	4, 8, 16, 32, 50, 80, 160, 250, 600, 800	Quasielastic scattering
Si powder	HF	20, 36, 60, 250, 600	Rings
Si crystal	HF/white	22 / center at 250	High peak rate



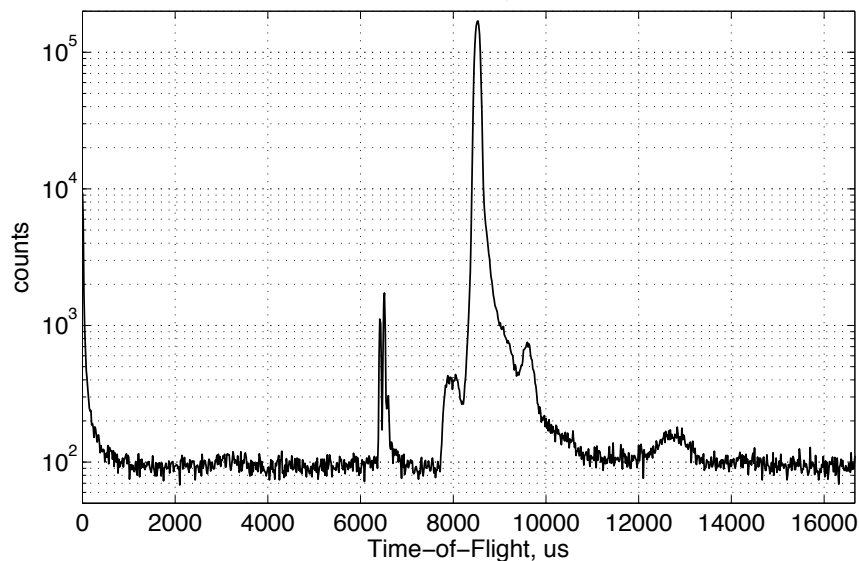
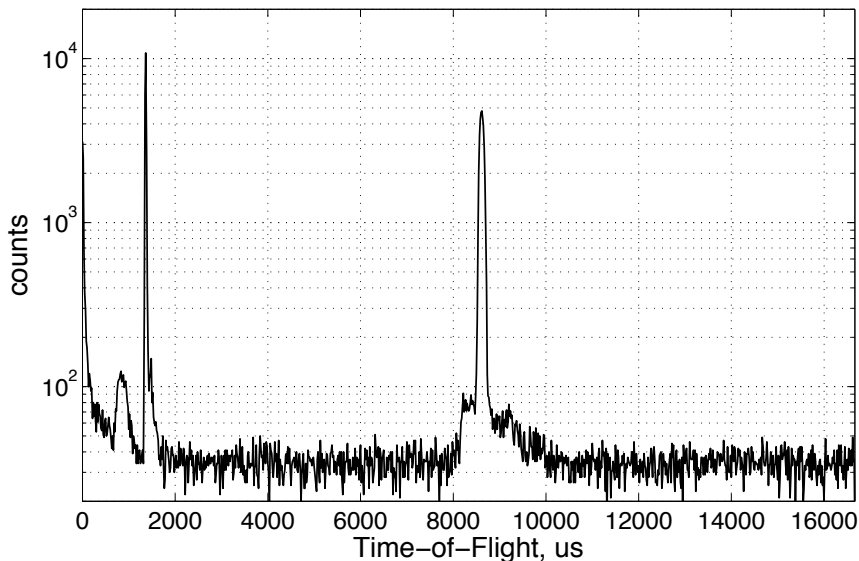
# Run control



Both List files synchronized with SNS runs  
SEQ run# and run status,  
Incoming energy,  
ToF offset,  
Retrieved from SNS EPICS variables.

# First ToF spectra

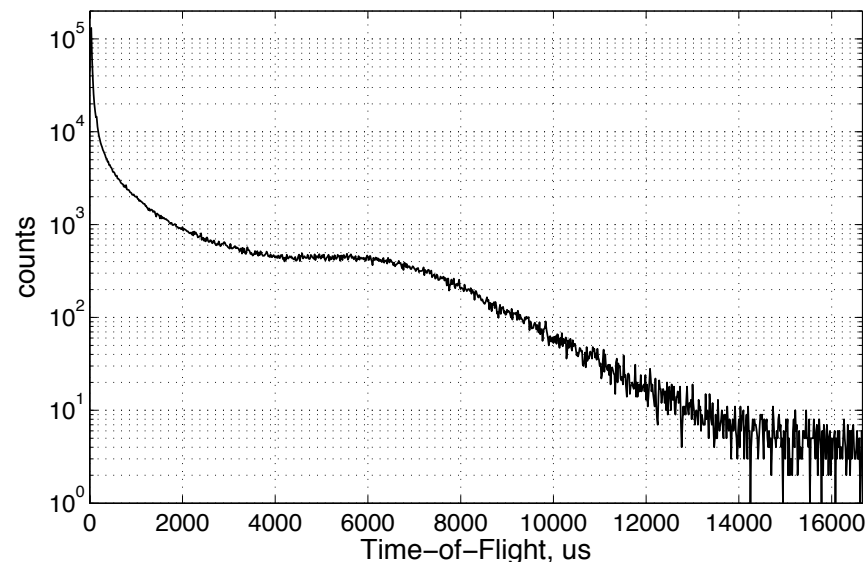
Vanadium, RRM mode, 2000 and 48 meV



Some measurements included RRM settings with 2 incident energies.

RRM will be used heavily in ESS. This was the first time measuring in RRM mode with an ESS detector.

V, White beam



# Conclusion



- Final prototype and deliverable of BrightnESS
- Construction and beam time completed
- Advancements and lessons learned in:
  - Vacuum-compatible design
  - Welding
  - Readout
  - Analysis
- Results of analysis to come soon
- These detectors have been the basis of the Brightness deliverable D4.14  
DOI: <https://doi.org/10.17199/BRIGHTNESS.D4.14>