



PIPE SIZES

SYMBOL	NOMINAL SIZE	OUTSIDE DIAMETER	WALL THICKNESS	MATERIAL	NOTES
A	DN80	84	2	STAINLESS STEEL 304L	ALL WELDS FULLY PURGED WITH INERT GAS. ALL PIPEWORK FITTED WITH MECHANICALLY BONDED EARTH STUDS & WIRED IN CONTINUOUS PATH.
B	DN50	54	2		
C	DN25	28	1.5		
D	DN6	6	1		
E	DN40	44.5	2	HOSE	
F	DN10	10	-		

ALL VALVES 1/2 INCH

REVISION	BY	DESCRIPTION	CHECKED	APPROVED	DATE
0	SWM	PROVISIONAL DO NOT MANUFACTURE	RMB	AJB	26SEP17
1	NVM	UPDATE LAYOUT AND ADD ESS TAG NAMES	RMB	AJB	06DEC17
2	NVM	UPDATE VESSEL TAGS	RMB	AJB	11JAN18
3	NVM	UPDATE TO MANUFACTURING DRAWING	DP	AJB	27FEB18
4	NVM	UPDATE TO FINAL CHANGES	SF	AJB	30MAY18
5	NVM	UPDATE TO NITROGEN AND OXGEN LINES	KS	AJB	08JUN18

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THIRD ANGLE PROJECTION		
DRAWN	BY	DATE
CHECKED	RMB	26SEP17
APPROVED	AJB	26SEP17

TITLE	
SO02839 - 85kW Deionised Water Pump Skid P&ID	
DRAWING NUMBER	NOT TO SCALE
M01811	
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