



REF	DRG No.	DESCRIPTION	QTY	REMARKS
1	289-10497	DN100 CF GATE VALVE	1	
2	289-10725	BEAM PIPE 2 PORT FAB	1	
3	289-10822	SUPPORT BRACKET ASSEMBLY	4	
4	289-10835	BEAM PIPE 1 - PIPE FLANGE ASSY WITH NO PORTS	1	
5	289-10837	SUPPORT STAND	1	
6	289-11643	BEAM PIPE TUBE FABRICATION C/W PORTS	4	
7	HHS-060-025	M6 x 25 LG HEX HD SCREW	8	
8	SPRWAS-060	M6 SPRING WASHER	6	
9	WAS-060	M6 PLAIN WASHER	8	

RELEASE STATUS		Approved	
WELDING SPEC		-----	
MATERIAL SPEC		-----	
MATERIAL		SEE BOM	
TOLERANCES UNLESS OTHERWISE STATED			
LINEAR DIMENSIONS UP TO ± . . ; OVER ± . .			
ANGULAR DIMENSIONS ± . .			
SCALE 1:5		0 500	
ALL DIMENSIONS IN mm's UNLESS OTHERWISE STATED			
DRN.	PMC	SCIENCE AND TECHNOLOGY FACILITIES COUNCIL	
DATE.	18/01/17	DARESBUARY LABORATORY	
CKD.	RJS	CHESHIRE	
DATE.	29/11/19	TITLE	
APPD.	RJS	ESS BEAM TRANSPORT	
DATE.	29/11/19	BEAM PIPE ASSEMBLY	
		DMP-BPI (PIPE 1 & 2) DgLg-BPI (PIPE 1)	
DRAWING N°		SHEET 1 OF 2	
A0 289-10800		ISSUE	
PROJ. CAD PART N°		289-10800	
USED ON			
CONTRACTORS COMPANY			
CONTRACTORS DRG N°			

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A FIRST ISSUE