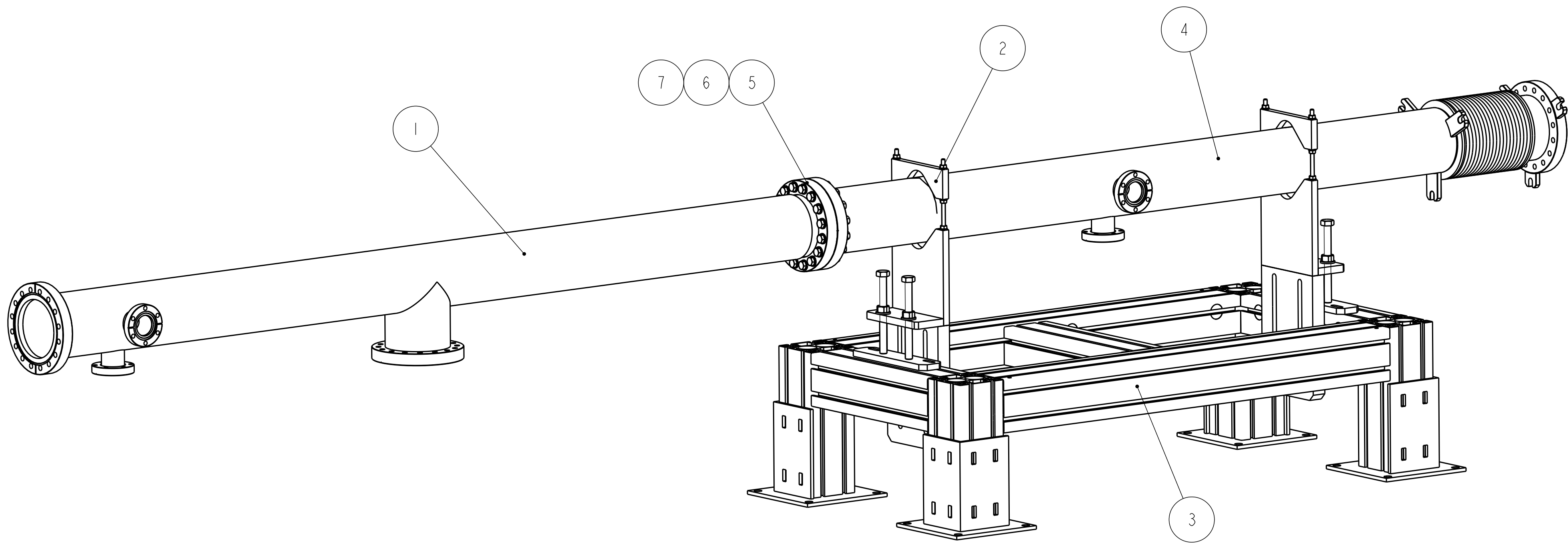
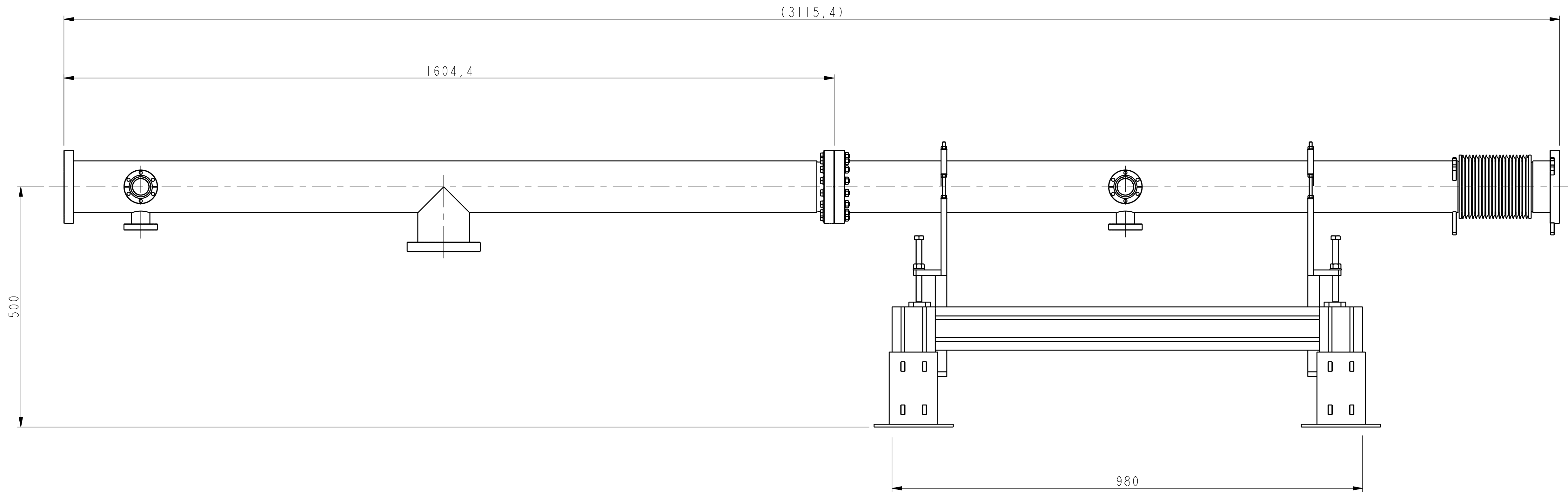


CONFORMS TO BS 8888 THIRD ANGLE PROJECTION

DRG. NO. 289-10988 SHEET 1 OF 2
A1

REF	DRG No.	DESCRIPTION	QTY	REMARKS
1	289-10725	BEAM PIPE 2 PORT FAB	1	
2	289-10852	PIPE SUPPORT ASSEMBLY	2	
3	289-10995	SUPPORT STAND	1	
4	289-11643	BEAM PIPE TUBE FABRICATION C/W PORTS	1	
5	HHS-080-055	M8 x 55 LG HEX HD SCREW	16	
6	NUT-080	M8 HEX NUT	16	
7	WAS-080	M8 PLAIN WASHER	32	



RELEASE STATUS	Approved		
WELDING SPEC.	-----		
MATERIAL SPEC.	-----		
MATERIAL	-----		
TOLERANCES UNLESS OTHERWISE STATED			
LINEAR DIMENSIONS UP TO - ± - ; OVER - ± -			
ANGULAR DIMENSIONS ± -			
ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED			
TOLERANCING ISO 8015			
DRN.	PMC	SCIENCE AND TECHNOLOGY FACILITIES COUNCIL	
DATE.	14/11/18	DARESURY LABORATORY	
		CHESHIRE	
CKD.	RJS	TITLE	
DATE.	29/11/19	ESS BEAM TRANSPORT	
APPD.	RJS	BEAM PIPE ASSEMBLY	
DATE.	29/11/19	DMP-BP2 PIPE 2	
		DRG. NO.	SHEET 1 OF 2
		A1	289-10988
		PTC CAD PART NO. 289-10988	
			A
USED ON	289-10026		

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THE ENVELOPE REQUIREMENT © APPLIES TO ALL FEATURES OF SIZE UNLESS OTHERWISE STATED. SEE ISO 14405-1 FOR DETAILS.

FIRST ISSUE
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