



REF	DRG No.	DESCRIPTION	QTY	REMARKS
1	289-10725	BEAM PIPE 2 PORT FAB	1	
2	289-10726	BEAM PIPE 1 PORT FAB	1	
3	289-10835	BEAM PIPE 1 - PIPE FLANGE ASSY WITH NO PORTS	2	
4	289-10852	PIPE SUPPORT ASSEMBLY	4	
5	289-11598	SUPPORT FRAME ASSEMBLY	2	
6	289-11640	BEAM PIPE TUBE FABRICATION C/W PORTS	2	

RELEASE STATUS		Approved	
WELDING SPEC.		
MATERIAL SPEC.		
MATERIAL		
TOLERANCES UNLESS OTHERWISE STATED			
LINEAR DIMENSIONS UP TO ± ; OVER ±			
ANGULAR DIMENSIONS ±			
ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED			
TOLERANCING ISO 8015			
DRN.	PMC	SCIENCE AND TECHNOLOGY FACILITIES COUNCIL	
DATE.	29/10/18	DARESBURY LABORATORY	
CKD.	RJS	CHESHIRE	
DATE.	01/08/19	TITLE	
APPD.	RJS	ESS BEAM TRANSPORT	
DATE.	01/08/19	BEAM PIPE ASSEMBLY	
		Dg/Lg LINE BP2	
		DRG. NO.	SHEET 1 OF 1
		A0	289-11597
		PIC CAD PART No.	289-11597
		USED ON	289-10026

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THE ENVELOPE REQUIREMENT © APPLIES TO ALL FEATURES OF SIZE UNLESS OTHERWISE STATED. SEE ISO 14405-1 FOR DETAILS.

A FIRST ISSUE