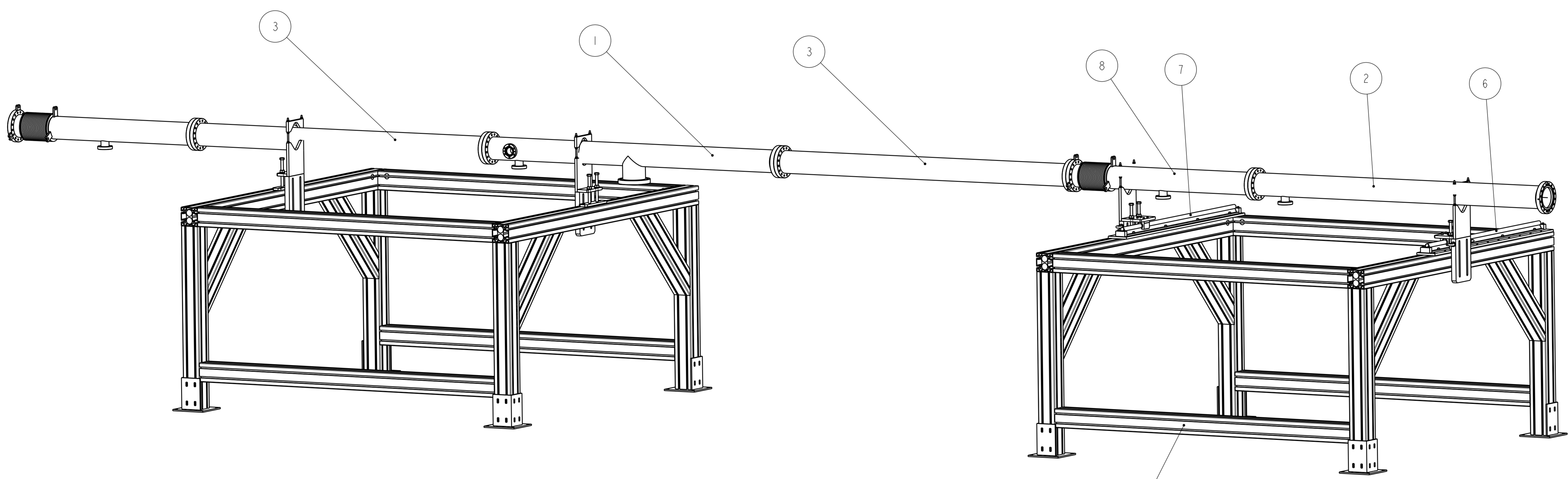
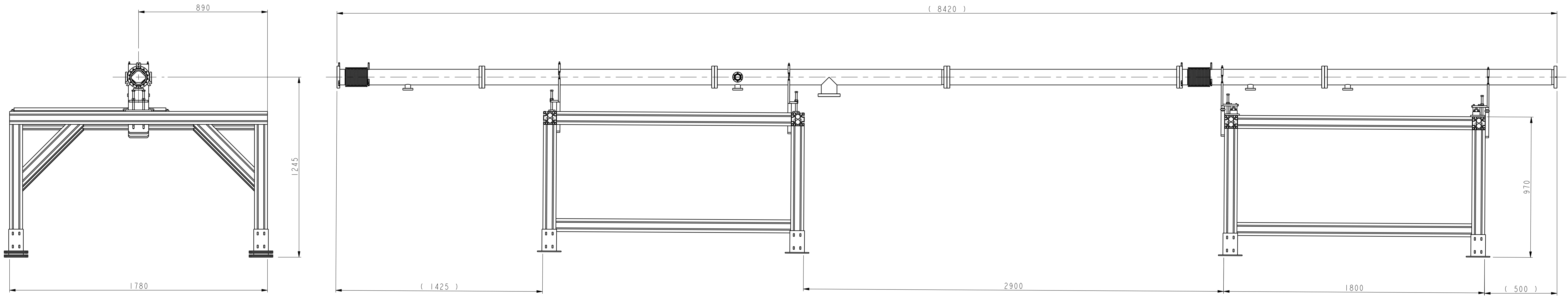


BEAM DIRECTION



REF	DRG No.	DESCRIPTION	QTY	REMARKS
1	289-10725	BEAM PIPE 2 PORT FAB	1	
2	289-10726	BEAM PIPE 1 PORT FAB	1	
3	289-10835	BEAM PIPE 1 - PIPE FLANGE ASSY WITH NO PORTS	2	
4	289-10852	PIPE SUPPORT ASSEMBLY	2	
5	289-11600	SUPPORT FRAME ASSEMBLY	2	
6	289-11609	PIPE SUPPORT ASSEMBLY	1	
7	289-11613	PIPE SUPPORT ASSEMBLY	1	
8	289-11640	BEAM PIPE TUBE FABRICATION C/W PORTS	2	

RELEASE STATUS: **Approved**

WELDING SPEC. ....

MATERIAL SPEC. ....

MATERIAL .....

TOLERANCES UNLESS OTHERWISE STATED

LINEAR DIMENSIONS UP TO ± ; OVER ±

ANGULAR DIMENSIONS ±

ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED

**TOLERANCING ISO 8015**

DRN.	PMC	SCIENCE AND TECHNOLOGY FACILITIES COUNCIL
DATE.	30/10/18	<b>DARESBURY LABORATORY</b>
CKD.	RJS	CHESHIRE
DATE.	01/08/19	TITLE
APPD.	RJS	ESS BEAM TRANSPORT
DATE.	01/08/19	BEAM PIPE ASSEMBLY
		DgLG LINE BP2-P2
		A0 DRG. NO. SHEET 1 OF 1 ISSUE
		289-11599
		PIC CAD PART No. 289-11599
		USED ON 289-10026

A FIRST ISSUE

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