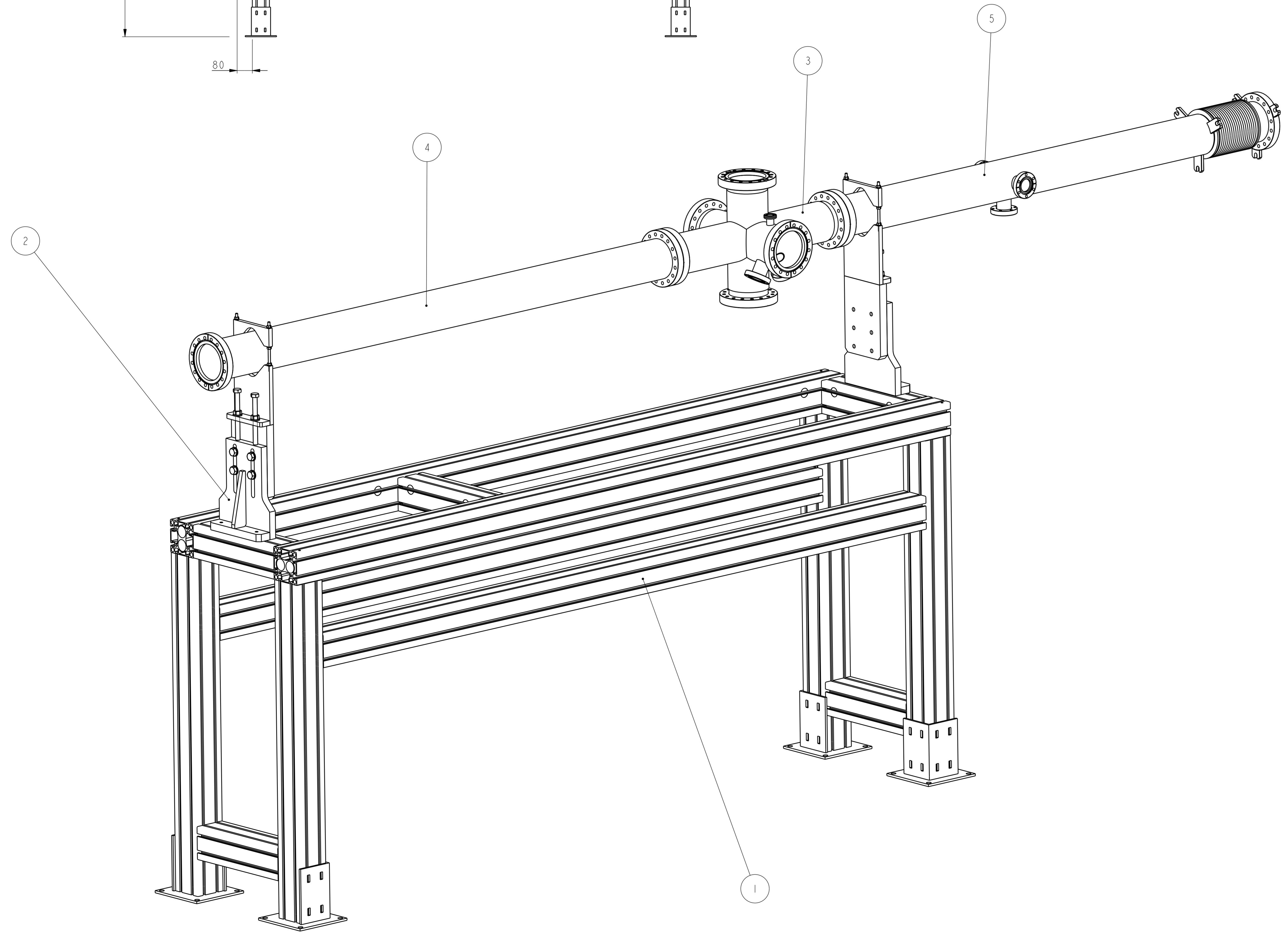
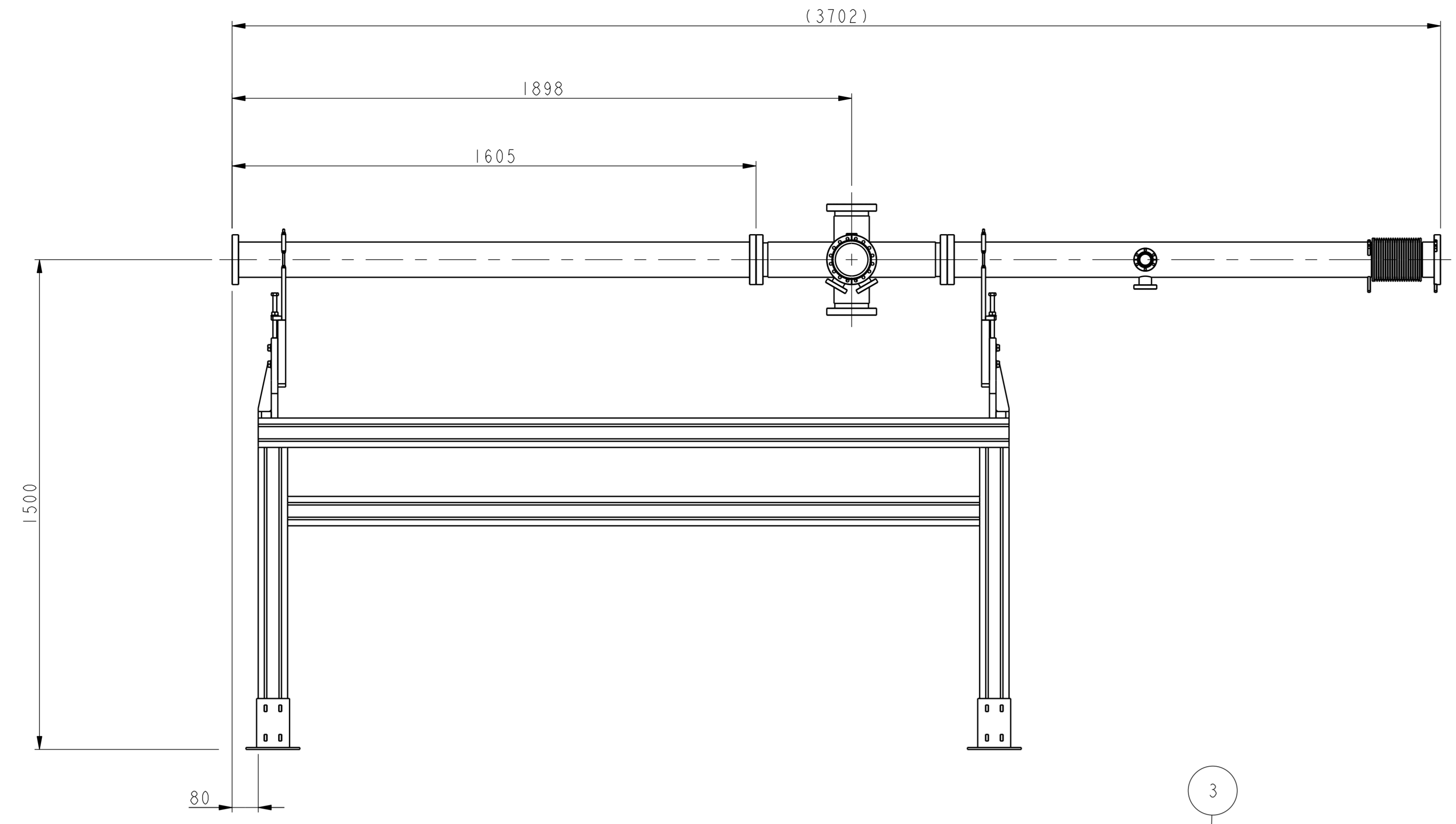


DRG. NO. SHEET 1 OF 1
A0 289-11617

CONFORMS TO BS 8888 THIRD ANGLE PROJECTION

REF	DRG No.	DESCRIPTION	QTY	REMARKS
1	289-10481	STAND	1	
2	289-10482	PIPE SUPPORT ASSEMBLY	2	
3	289-10791	BEAM TUBE CENTRAL FABRICATION	1	
4	289-10835	BEAM PIPE 1 - PIPE FLANGE ASSY WITH NO PORTS		
5	289-11643	BEAM PIPE TUBE FABRICATION C/W PORTS	1	



RELEASE STATUS		Approved	
WELDING SPEC.		
MATERIAL SPEC.		
MATERIAL		
TOLERANCES UNLESS OTHERWISE STATED			
LINEAR DIMENSIONS UP TO ± ; OVER ±			
ANGULAR DIMENSIONS ±			
ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED			
TOLERANCING ISO 8015			
DRN.	PMC	SCIENCE AND TECHNOLOGY FACILITIES COUNCIL	
DATE.	15/11/18	DARESBUURY LABORATORY	
CKD.	RJS	CHESHIRE	
DATE.	29/11/19	TITLE	
APPD.	RJS	ESS BEAM TRANSPORT	
DATE.	29/11/19	BEAM PIPE ASSEMBLY	
		DMP-BPI (PIPE 2, 5 & 7)	
		A0	DRG. NO. SHEET 1 OF 1 ISSUE
		289-11617	
		PTC CAD PART No. 289-11617	
		USED ON 289-10026	

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A FIRST ISSUE