

# MIRACLES update IKON 18

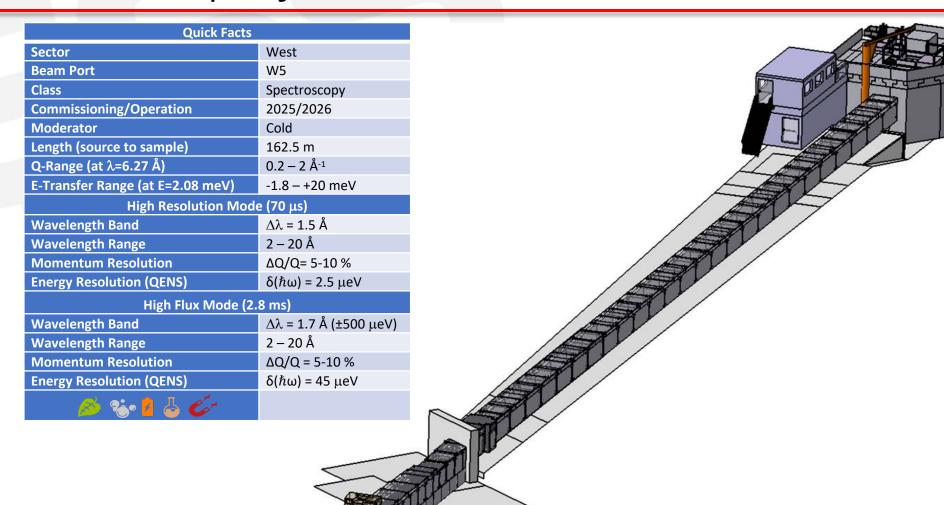
Octavio González del Moral, on behalf the MIRACLES team 25/02/2020







# MIRACLES project











# MIRACLES project: schedule

TA Phases 2-4, signed and approved

Q1 2020

Delivery 1<sup>st</sup> component (NBOA)

Q2 2020

CDRs/TG3s Phase 2

Q2-Q3 2021

IRRs/TG4s Phase 3

2023-2024

SARs/TG5s Phase 4

Q3-Q4 2025

Hot commissioning

Q1-Q2 2026

Search for a new Lead Engineer

Introduction of a PDR scattering vessel

Shift optics procurement  $\rightarrow$  to April  $\rightarrow$  to July

Shift of TG3.1-4 by 4 months

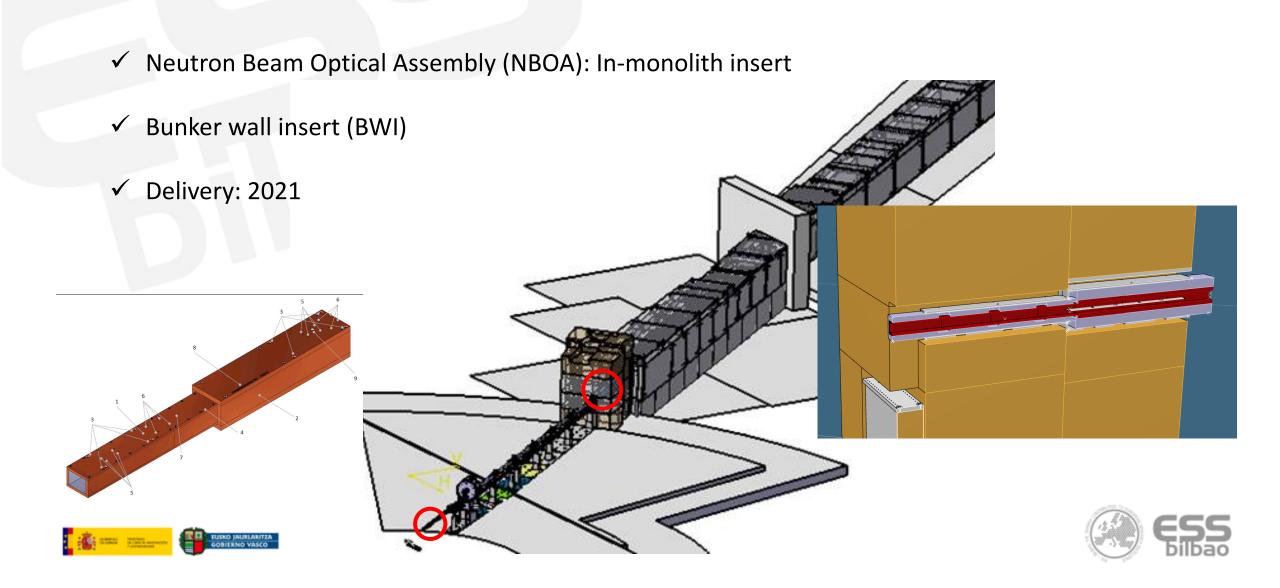
(not project scope)







# 1<sup>st</sup> tenders: optics integrated to ESS construction



### NBOA milestones

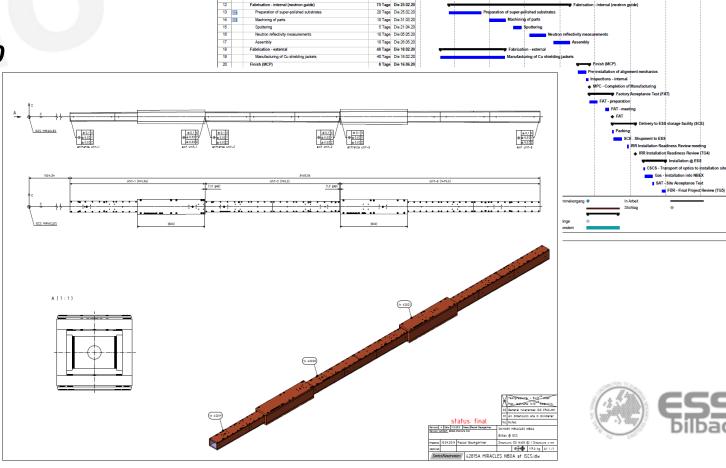
✓ NBOA CDR: Jan-2020

✓ Materials purchased *Jan-2020* 

✓ In fabrication Feb/Jun-2020

✓ Delivery (SAT/TG5): Aug-2020





Doser Anfang Feb 20 Mr. 20 Apr 20 Mrs 20 Na 20 Del 13 20 22 Del 13 12 Del 13 12

1 Tag Fre 31.01.20 CDR - Critical Design Review

1 Tag Mon 10 02 20

5 Tage Die 11.02.20

5 Tage Die 11.02.20

5 Tage Die 11.02.20

30 Tage Die 18.02.20 30 Tage Die 18.02.20

2 Std. Die 11.02.20

6 Tage Mon 03.02.20 Detailed Manufacturing Design

5 Tage Mon 03.02.20 Preparation manufacturing drawing

Report data Project No.: SN19039 Report / Doc. No.: SN19039-003

SN19039\_ESS Bilbao@ESS\_MIRACLES\_NB0

Preparation manufacturing drawing RFM - Ready For Manufacturing

Fabrication internal (guide/optics

CDR - Critical Design Review

Work preparation

Fabrication external

Detailed Manufacturing Desig



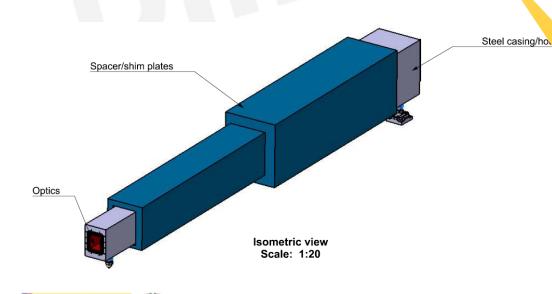


### BWI milestones

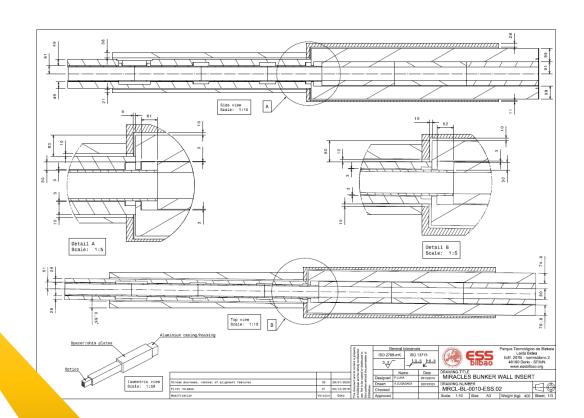
✓ BWI CTV doc submitted: Jan-2020

✓ Procurement authorization delayed to: *Jul-2020* 

✓ Still interested in installing ASAP: **Q3-2021** 



What to do? Is there any formal/informal way of considering this option?





# Choppers

✓ Join the Common Project (only for racks)

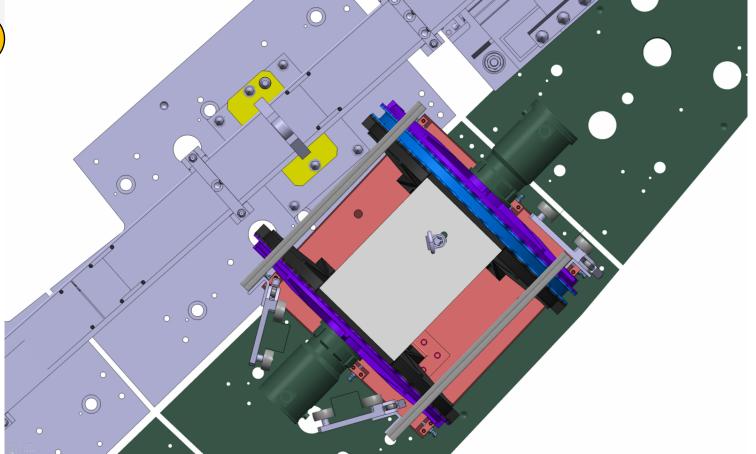
**Q3-2019** Any news?

✓ CTV:

Q2-2020

✓ No more clashes with MAGiC



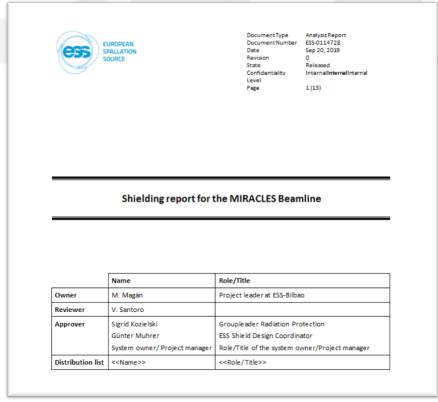


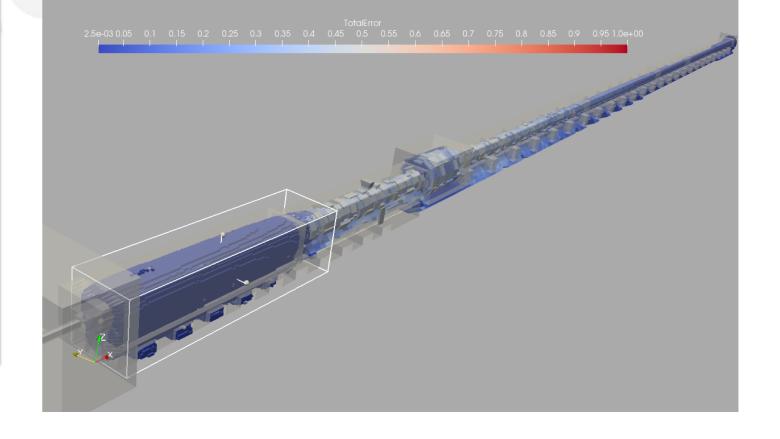




# Beamline shielding

- ✓ Common shielding: MIRACLES finds agreement cost of the beamline shielding.
- ✓ Gamma generation in supermirror coating implemented in MCNP6.2
- ✓ Dose map covering whole beamline length (except bunker: ~140 m)



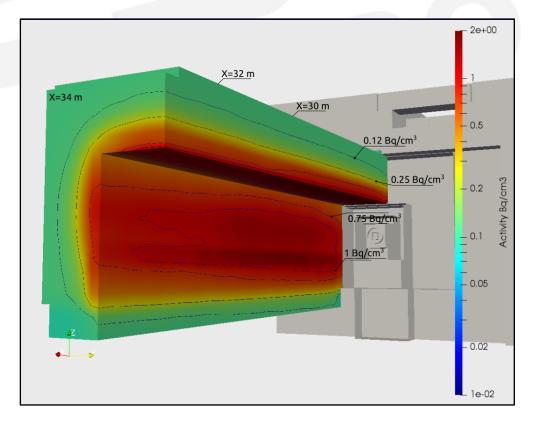


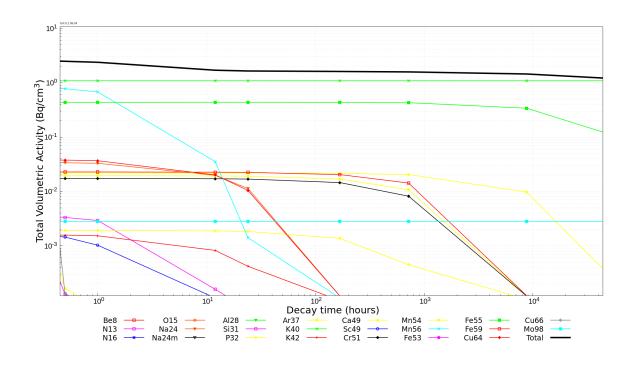




# Beamline shielding

- ✓ Common shielding project
- ✓ Materials activation: the use of heavy concrete for the common shielding project
- ✓ Possible!





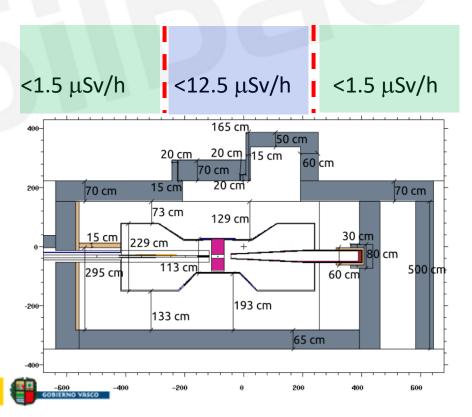


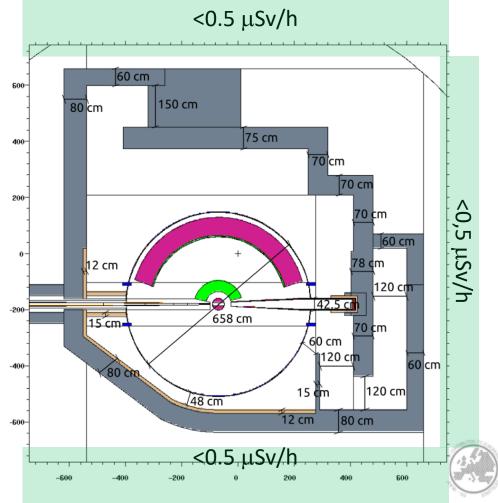




## MIRACLES Cave

- ✓ Flux on sample:  $1e8 \rightarrow 3e9 \text{ n/s/cm}2$
- ✓ Definition of controlled area at the Hatch





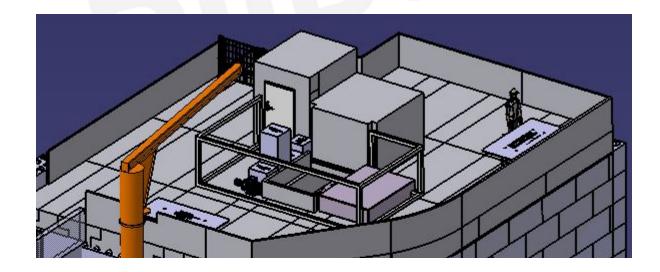


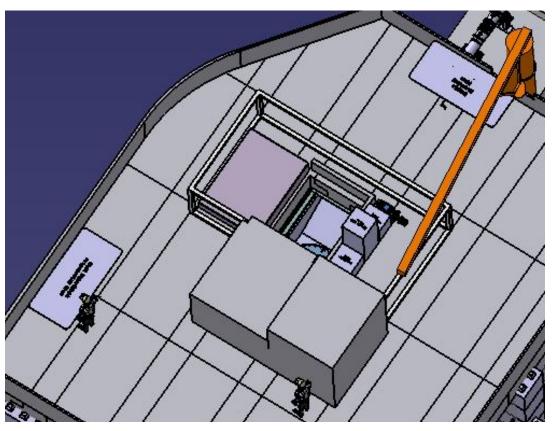


# Sample hatch

- ✓ Hopefully, final design!
- ✓ Avoiding 2 moving slabs
- ✓ Just 1 slab







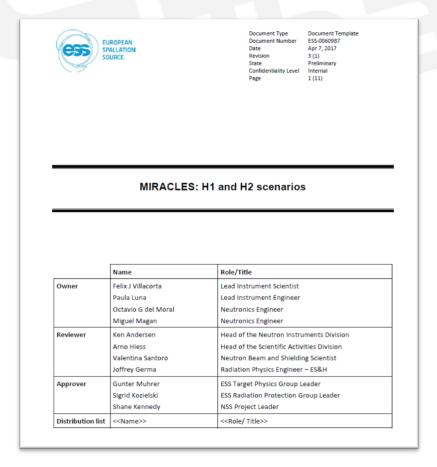


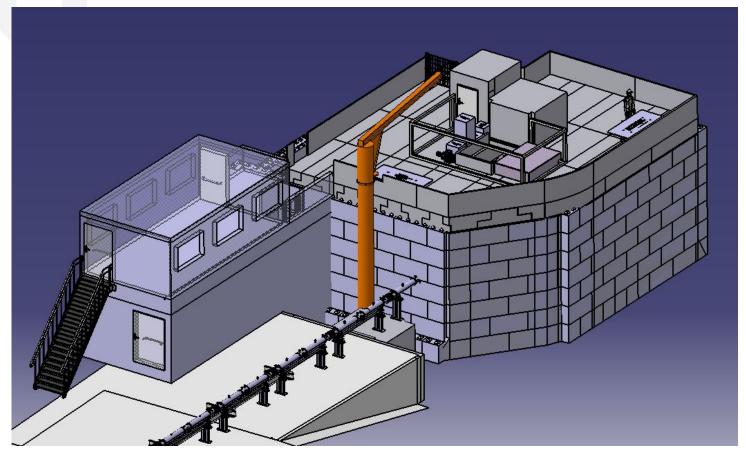




### Status now... (see below)

- ✓ Only Arno clicked "Approved" in the first and second version.
- > 2 reviewers approved the 1st version, but need to approve the 2nd version with the minor comments incorporated
- ➤ Ken gave his OK by mail before leaving,... but did not click to approve the first version. What to do right now?



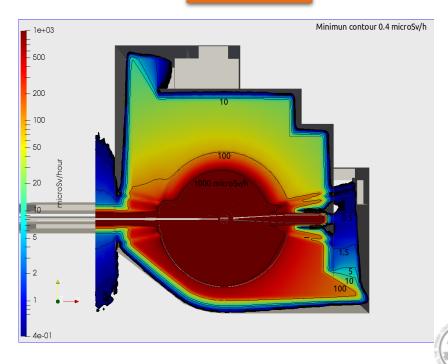


### H1: No sample, direct beam

### Dose map

# 1e+03 Minimun contour 0.4 microSv/h 500 0.5microSv/h 1000 microSv/h

### Dose map







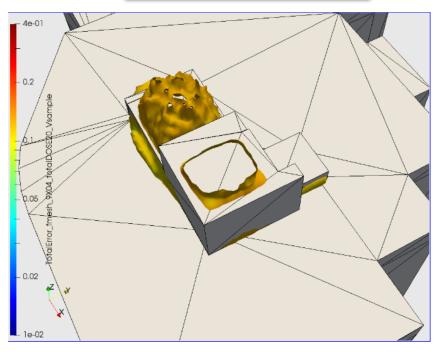


### H1: Vanadium sample

### Isocontour 12.5 $\mu$ Sv/h

# - 0.02 - 0.05 - 0.02 - 0.02 - 0.02 - 0.02 - 0.02 - 0.02 - 0.02 - 0.02

### Isocontour 1.5 $\mu$ Sv/h





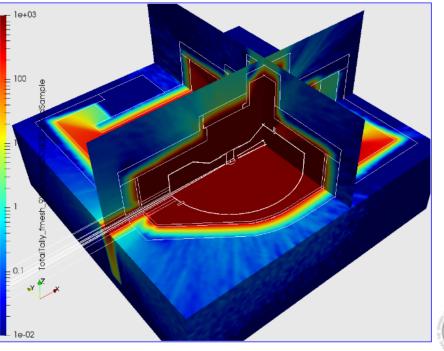




### H2: Cadmium

### Isocontour 1.5 μSv/h

### Dose map





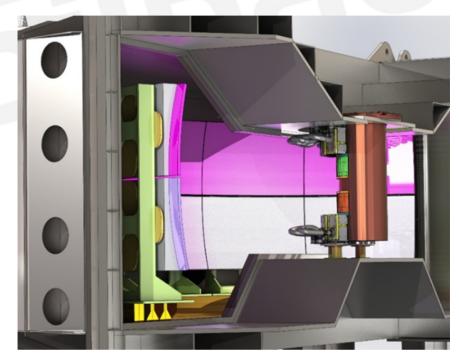


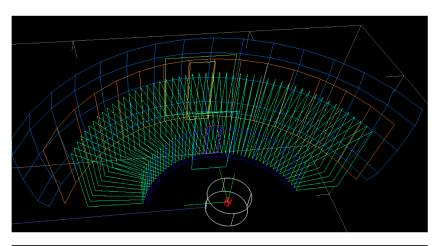
# Secondary spectrometer: PDR

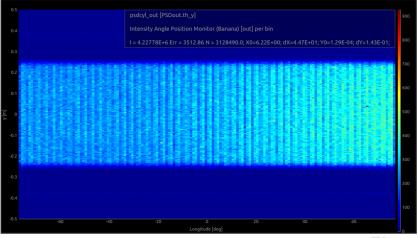
### Review in 2 stages:

- 26<sup>th</sup> February (tomorrow): ISIS reviewers
- 3<sup>rd</sup> March: rest of review panel

Aim: Validation of concept and readiness for tendering













# Vessel: Installation

E01

☐ Small door

☐ No crane >10 T available

☐ Installation from the roof not possible?

☐ Mobile crane 25 T...





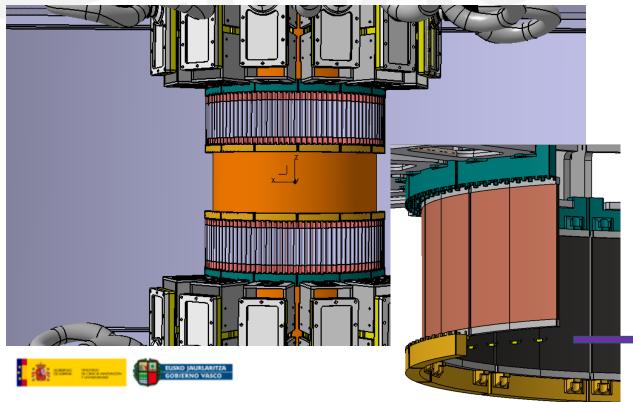


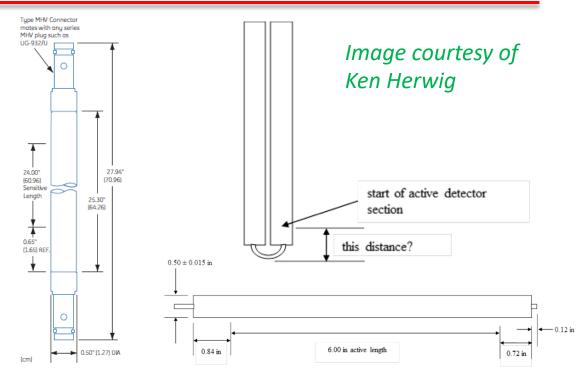




### Detectors

- $\checkmark$  48 x 2 <sup>3</sup>He tubes
- ✓ This year: testing U-connection (similar to BaSIS)
- ✓ Issue: RF isolation (antenna), ground *TBD*
- ✓ Issue: thermal stability (resitivity?)
- ✓ Electronics: talking with CAEN









# MIRACLES Phase 2: schedule

		2020					
		Jan-Apr'20	May'20	Jun'20	Oct'20	Nov'20	Dec'20
		<u>ctv</u>	<u>CTV</u>	<u>CTV</u>	<u>CTV</u>	<u>CTV</u>	<u>IDR</u>
		13.6.16.1.2.1.2 BWI	13 6 16 1 A Slife	13.6.16.1.3 - Choppers and modules	13.6.16.1.2.7-10 Beam Delivery System (out-of-bunker guides)	13.6.16.5 - Cave	13.6.16.1.4 Slits
1	VIRACLES		13.6.16.1.8.6 Beam Stop			13.6.16.6 - Control Hutch	13.6.16.1.8.6 Beam Stop
			13.6.16.3 - Scattering Characterization System (except detectors): [Vessel, Secondary Spectrometer]			13.6.16.7 - Sample Preparation Area	13.6.16.3 - Scattering Characterization System (except detectors): [Vessel, Secondary Spectrometer]
		Sub-TG3	1st April: now			<u>Sub-TG3</u>	
		1st April: new lead engineer!			13.6.16.1.2.1.2 BWI		

2021										
Jan'21	Feb'21	Mar'21	Apr'21	Jun'21	Aug'21	Sep'21				
<u>ctv</u>	<u>IDR</u>	<u>IDR</u>	SubTG3.1	SubTG3.2	SubTG3.3	SubTG3.4				
13.6.16.1.2.1&3-6 Beam Delivery System (in-bunker guides)	13.6.16.1.3 - Choppers and modules	13.6.16.5 - Cave	Scattering Spectrometer	Experimental Area (E01)	Beamline (out-of-bunker)	Beamline (in-bunker)				
		13.6.16.7 - Sample Preparation Area	13.6.16.1.4 Slits	13.6.16.5 - Cave	13.6.16.1.2.7-10 Beam Delivery System (out-of-bunker guides)	13.6.16.1.2.1&3-6 Beam Delivery System (in-bunker guides)				
		13.6.16.2 - Sample Exposure System	13.6.16.1.8.6 Beam Stop	13.6.16.7 - Sample Preparation Area	[Beam monitors & BL shielding to ESS)	13.6.16.1.9.1-2 Beam Delivery Vacuum System				
			13.6.16.3 - Scattering Characterization System: [Vessel, Secondary Spectrometer, Detectors]	13.6.16.2 - Sample Exposure System	13.6.16.11.1.1.1 MCA (Shutter)	13.6.16.1.3.3.1-2 Control Rack PWE				
			13.6.16.3.3.5 Vacuum (vessel)		13.6.16.1.3.2 Pit Assembly FO	13.6.16.1.3.1 Chopper module PWD PS				
			13.6.16.11 Integrated Control: MCA (Vessel), PSS (ESS), DMSC (ESS),		13.6.16.1.3.3.3 Control Rack FO	13.6.16.1.10.1 In-Bunker Shielding				





