

# NSS project requirements for chopper systems

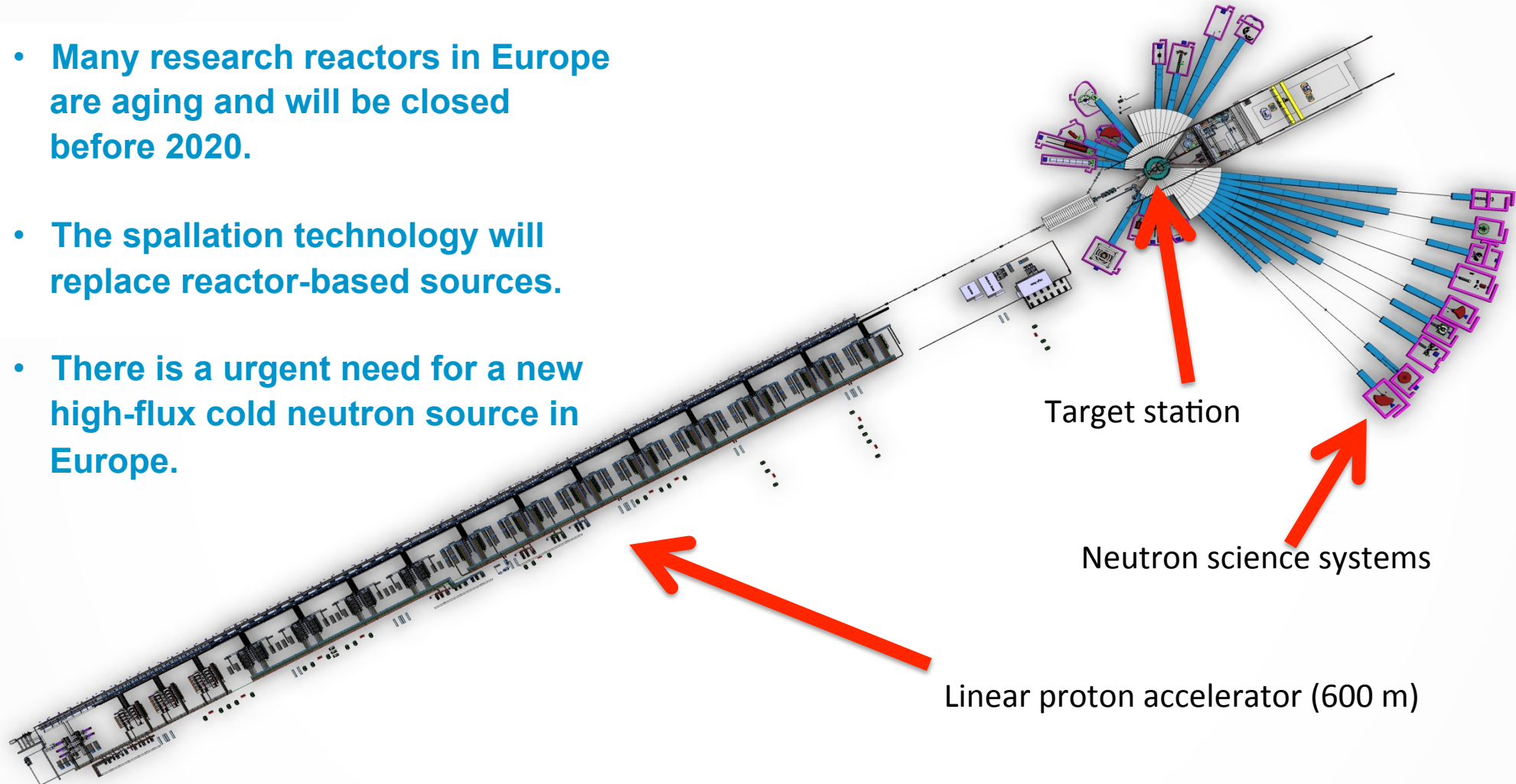
Science directorate  
Instrument technologies division  
Neutron chopper group leader

“Strategy, the human attempt to get to desirable ends with available means”.

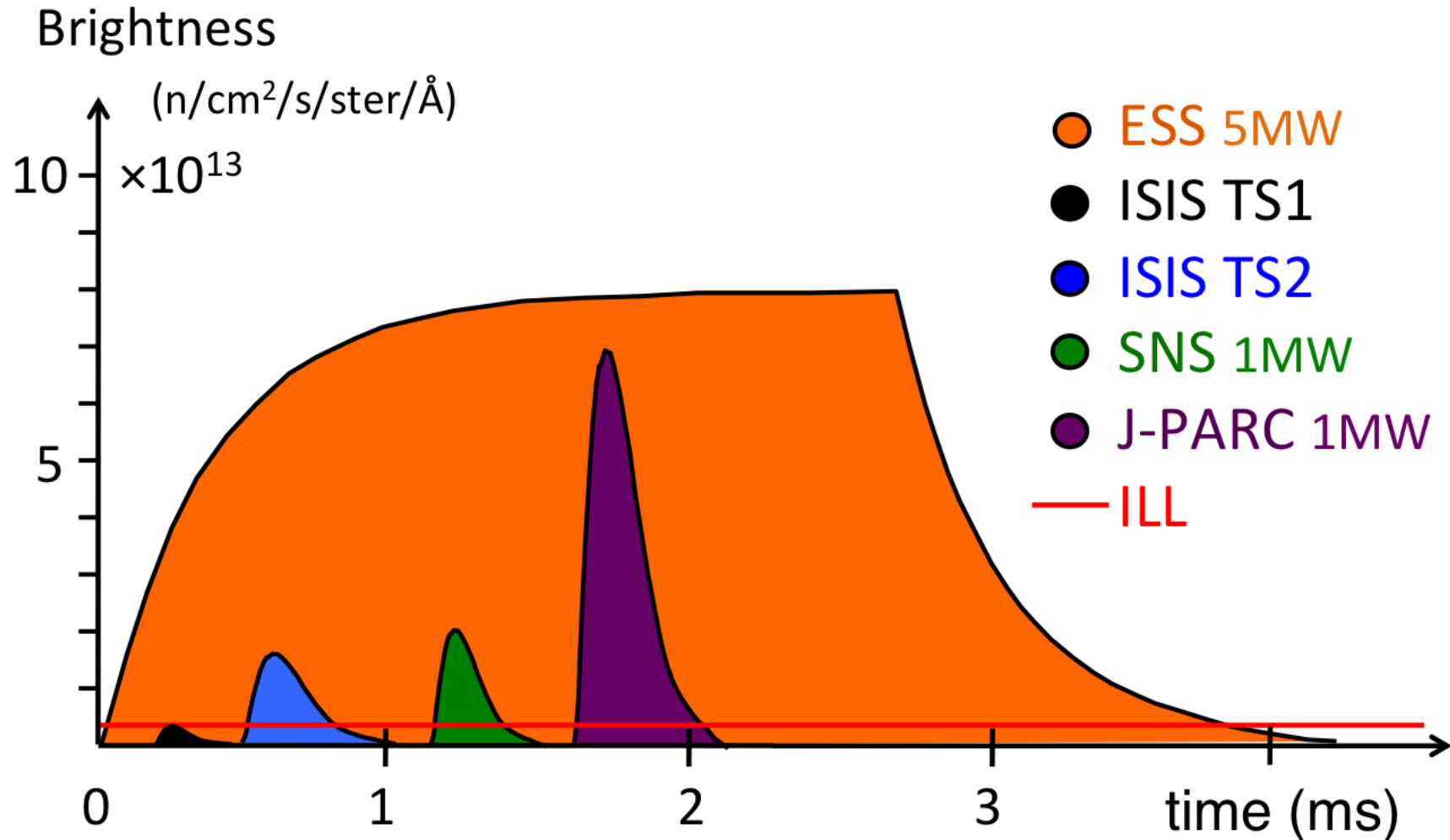
Max McKeown

# Spallation: Generating Neutrons for Science


- Many research reactors in Europe are aging and will be closed before 2020.
- The spallation technology will replace reactor-based sources.
- There is a urgent need for a new high-flux cold neutron source in Europe.



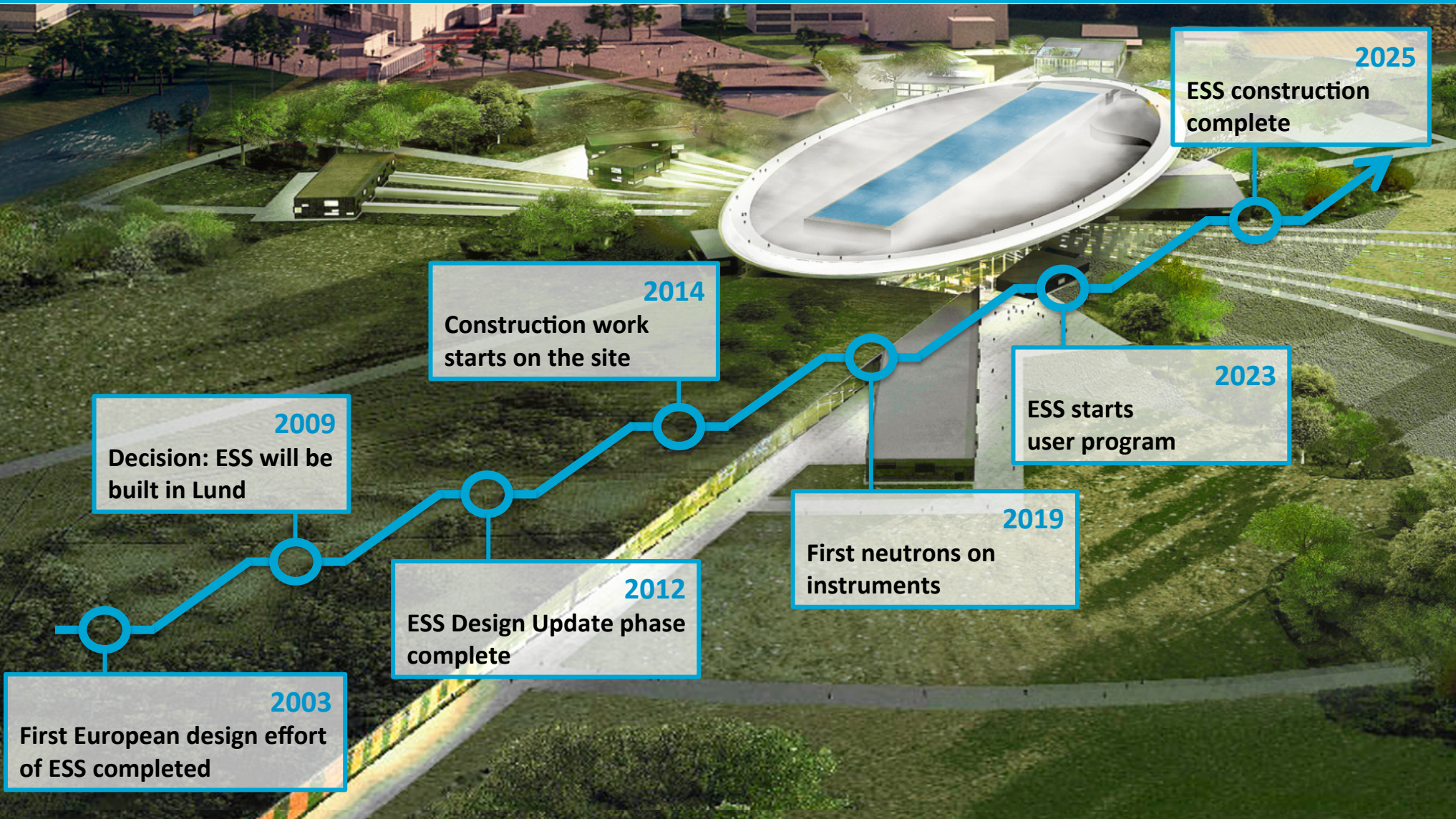
# ESS is a Long-Pulse Source



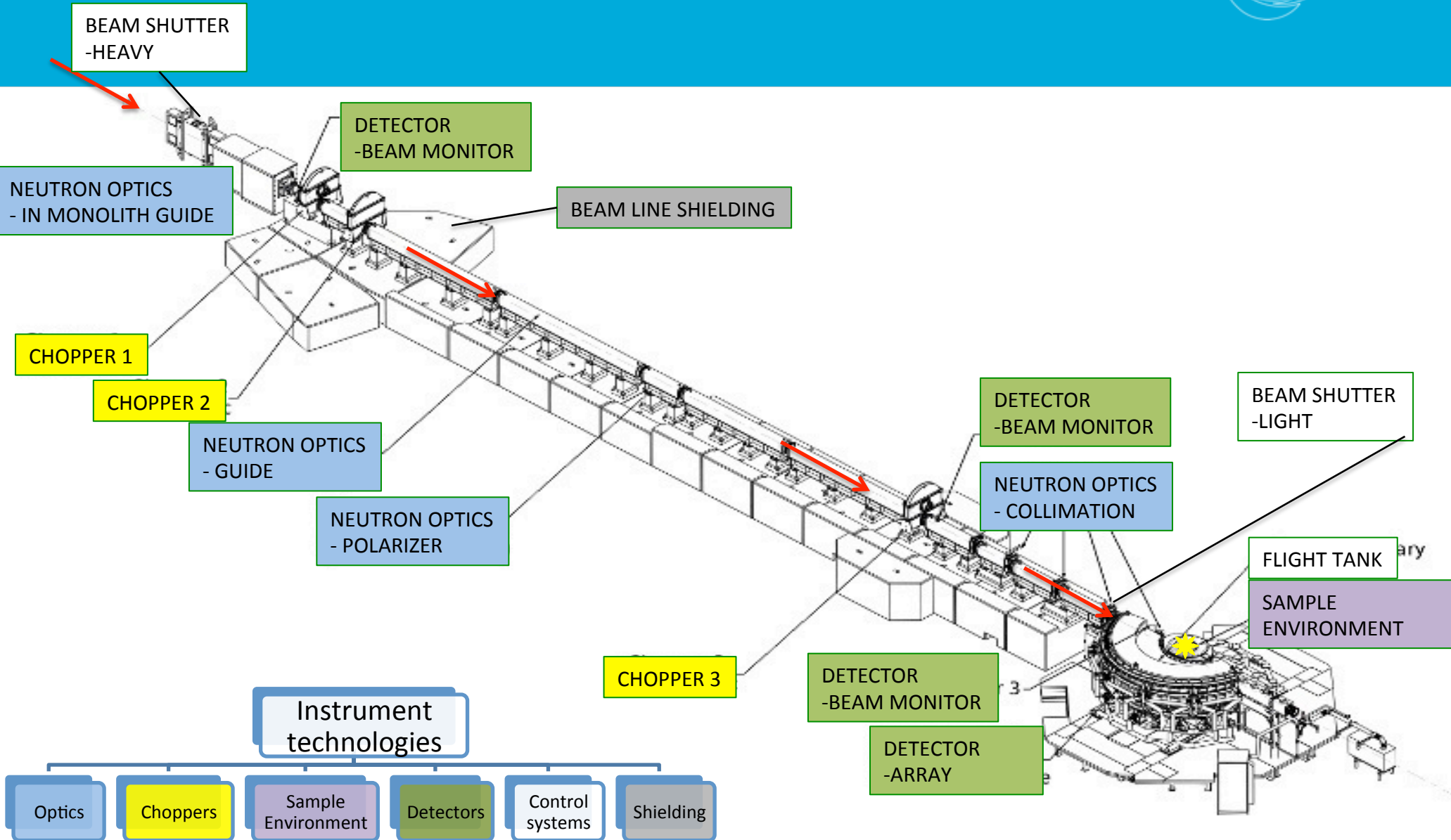
# Project Commitments

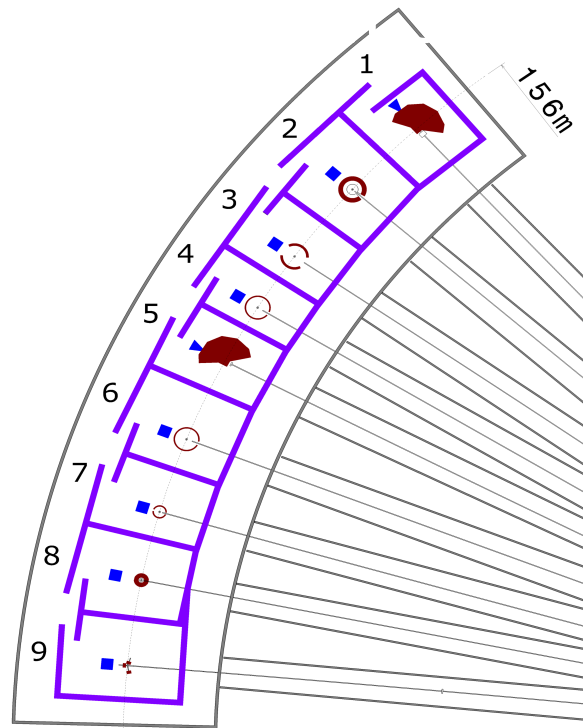
- 
- ✓ 5 MW accelerator capability, 30 times brighter than existing facilities
  - ✓ 22 Instruments, state of the art technologies
  - ✓ Construction cost of 1,843 B€
  - ✓ Steady-State Ops at 140 M€/year

# The road to realizing the world's leading facility for research using neutrons

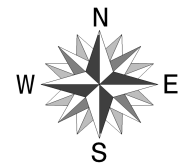


# ESS Instrument technologies

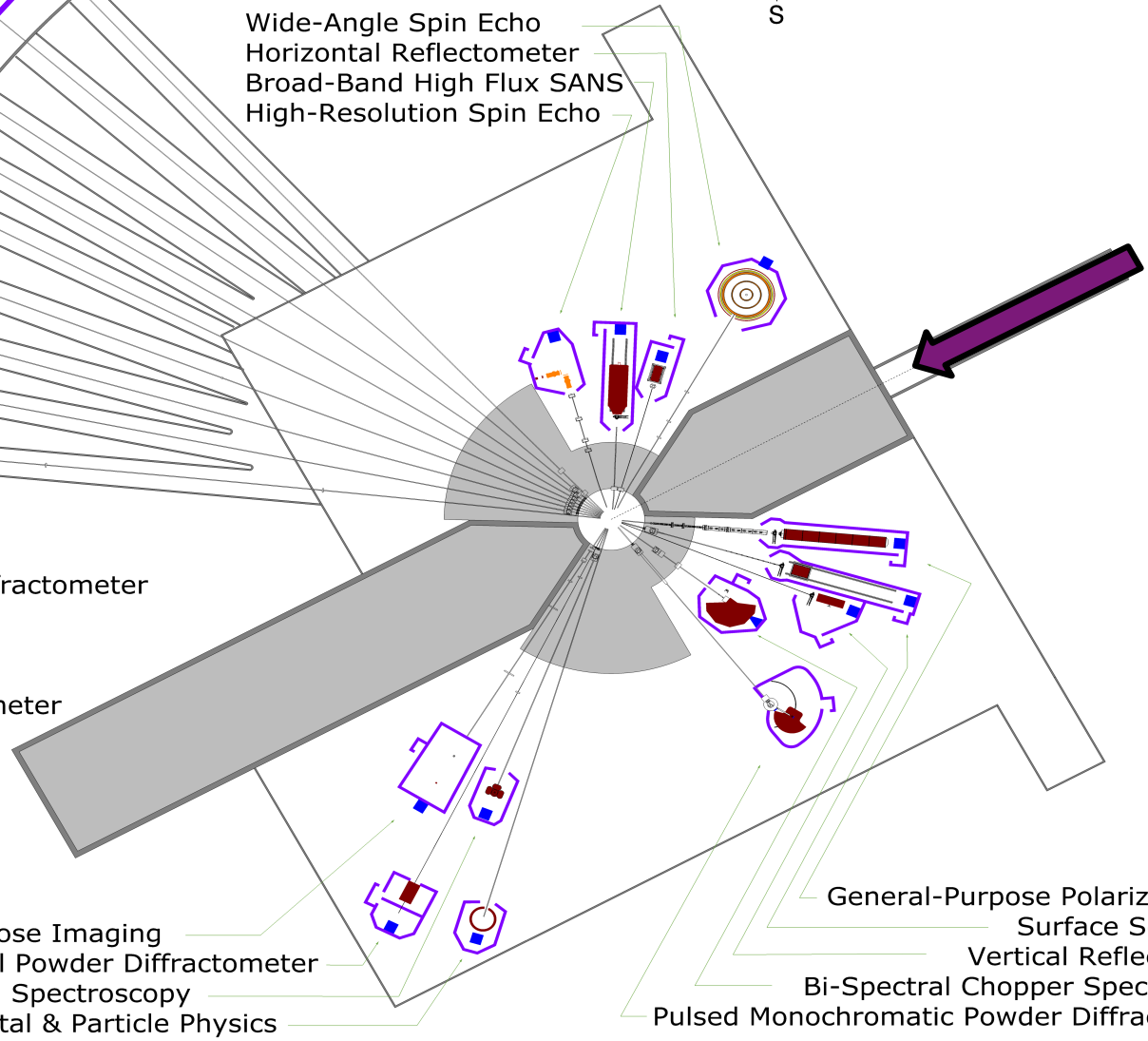




Wide-Angle Spin Echo  
 Horizontal Reflectometer  
 Broad-Band High Flux SANS  
 High-Resolution Spin Echo



1. Cold Chopper Spectrometer
2. Backscattering Spectrometer
3. Materials Science & Engineering Diffractometer
4. Thermal Powder Diffractometer
5. Thermal Chopper Spectrometer
6. Extreme Conditions Instrument
7. Single-Crystal Magnetism Diffractometer
8. Cold Crystal-Analyzer Spectrometer
9. Macromolecular Diffractometer



Multi-Purpose Imaging  
 Bi-Spectral Powder Diffractometer  
 Vibrational Spectroscopy  
 Fundamental & Particle Physics

General-Purpose Polarized SANS  
 Surface Scattering  
 Vertical Reflectometer  
 Bi-Spectral Chopper Spectrometer  
 Pulsed Monochromatic Powder Diffractometer

# Technology 'Cross cut' Strategy

Cake - traditional approach



Cake - Cross cut approach

Technology groups assume global responsibility for all equipment of the type across the instrument suite

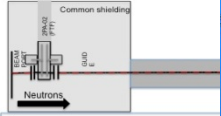
- Equipment standards
- Design and implementation guidelines
- Coordination of technology development
- Procurement
- Putting together build partners and work units
- Maximising in-kind potential.



# Neutron Chopper Suite

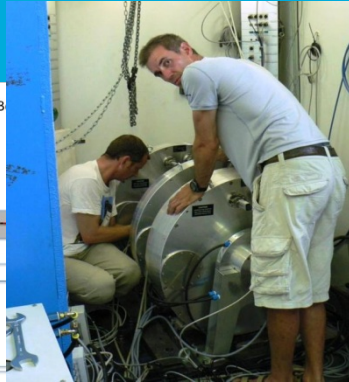
# Diversity

CS/ TEMPIS FUGIT Sector: B



FUNCTION  
PULSE SHAPING  
NOT PART OF  
BUT DO THEY  
USED TRIST

NOTES



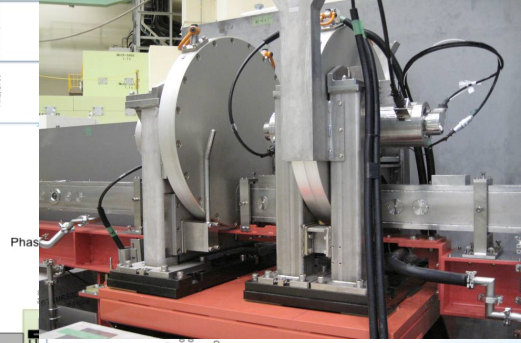
4 x 20 planned  
similar to term  
chopper PE-50

JANS-LOKI v3 (Sleipner merge) Schematic Phase 1-Preliminary



12 3	6.5 7	9.5 10	12	20
12 3	4/5 6	7		

7-14Hz DT00 14Hz DT00 4Hz DT00	7-14Hz DT00 14Hz DT00 2Hz DT00	14Hz DT00 7-14Hz DT00 14Hz DT00	14Hz DT00 7-14Hz DT00 14Hz DT00	14Hz DT00 7-14Hz DT00 14Hz DT00
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Phase

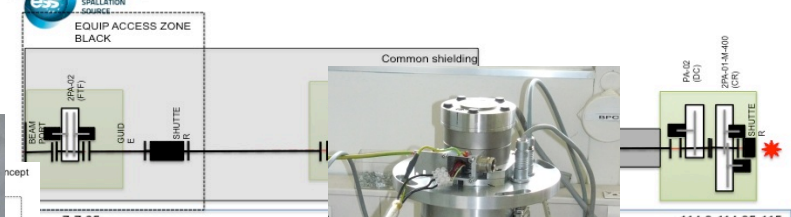
NOTES

14Hz DT00	7-14Hz DT00	14Hz DT00	7-14Hz DT00	14Hz DT00
14Hz DT00	7-14Hz DT00	14Hz DT00	7-14Hz DT00	14Hz DT00
14Hz DT00	7-14Hz DT00	14Hz DT00	7-14Hz DT00	14Hz DT00
14Hz DT00	7-14Hz DT00	14Hz DT00	7-14Hz DT00	14Hz DT00

CS/ C-SPEC

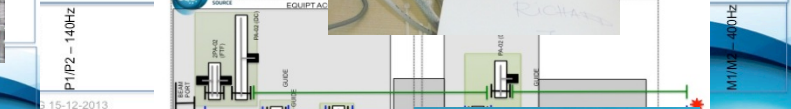
Schematic

Phase 0-Concept



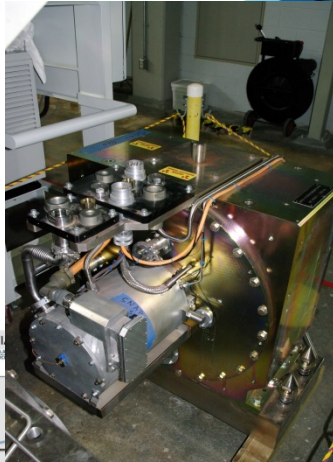
7-7.05	114.9-114.95-115
1 2	5 6 7
100x40	40x20

PULSE SHAPING  
P1/P2 = 140Hz  
15-12-2013



ME OVERLAP  
MONOCHROMAT  
OR  
M1/M2 = 400Hz

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17.53	20.71
3	4
100x40	100x40

RF/ ESTI  
Status: P0-Proposal  
Sector: E Beam-port ?

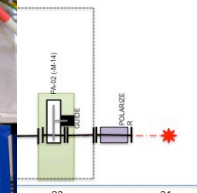


16.2	52
1	
30x30	

FUNCTION  
SHUTTER  
POLARIZING  
KINK  
FRAME  
OVERLAP  
FRAME  
OVERLAP  
RF FLIPPER  
FRAME  
OVERLAP  
FRAME  
OVERLAP

NOTES

W12 Status: P0-Proposal



23	31
4	

FUNCTION  
SHUTTER  
POLARIZING  
KINK  
FRAME  
OVERLAP  
FRAME  
OVERLAP  
RF FLIPPER  
FRAME  
OVERLAP  
FRAME  
OVERLAP

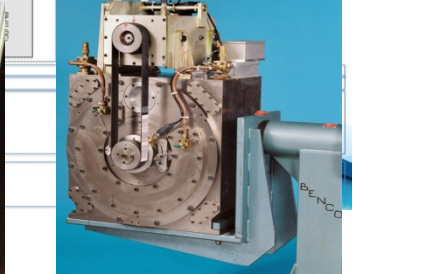
NOTES



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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FUNCTION  
SHUTTER  
POLARIZING  
KINK  
FRAME  
OVERLAP  
FRAME  
OVERLAP  
RF FLIPPER  
FRAME  
OVERLAP  
FRAME  
OVERLAP

NOTES



32	80	156
1	2-3	

FUNCTION  
PULSE SHAPING  
SW SELECTION  
SW SELECTION  
FRAME OVERLAP

NOTES

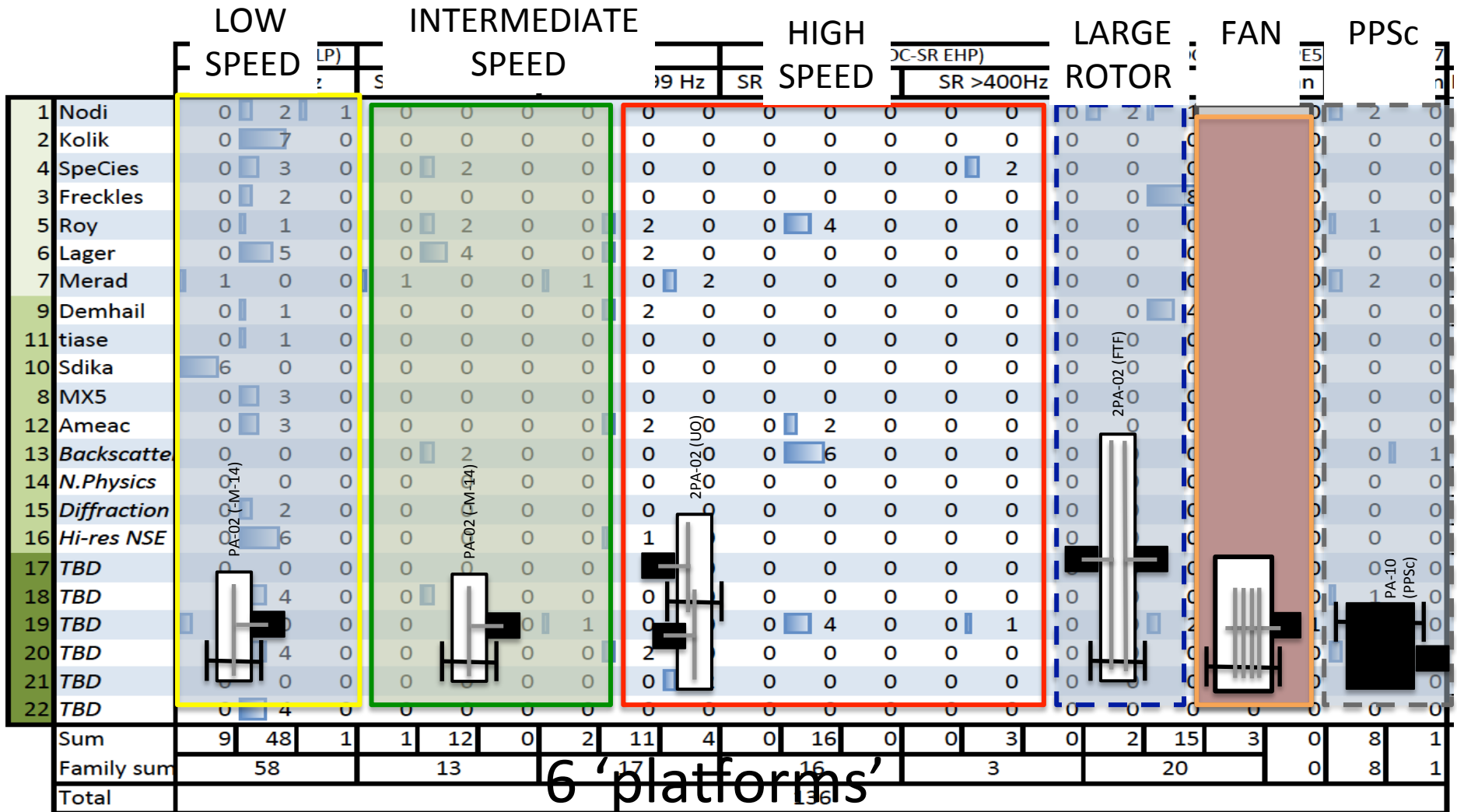
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ESS

# Common component platforms

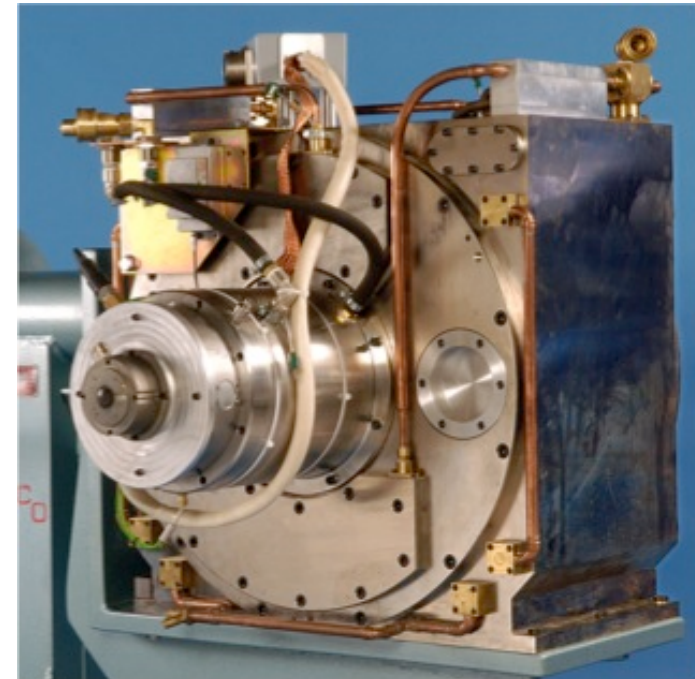


# Platforms

Within each platform....

A common mechanical & control architecture.

- Motor & Drive
- Rotor fixation
- Support structures
- Support systems
- Control commands (?)
- Monitoring system
- MPS & PPS functions



# Platform 1

## Disc chopper – Small rotor – Low speed

### Key requirements

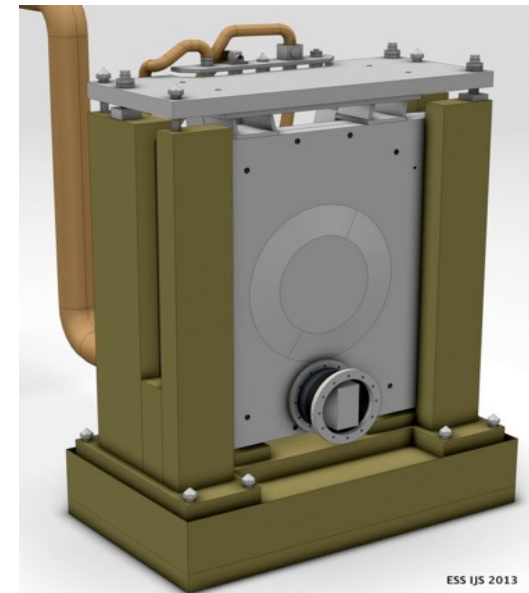
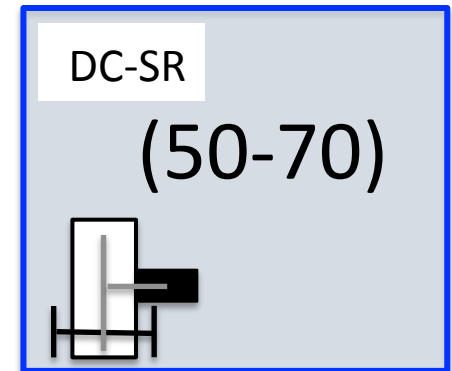
- Rotation speed: Low ( 7 - 96 Hz)
- Openings: Large
- Attenuation at short wavelengths
- High reliability in radiation environment
- Low lifetime cost

### Principal characteristics

- Type: PA-1-H- (horizontal axis disc)
- Rotors : Simple + Robust
- Diameter: 600-800mm

### Enabling Technologies .

- Rotors materials: Metallic
- Bearings: Magnetic



# Platform 2

## Disc chopper – Small rotor – Intermediate speed

### Key requirements

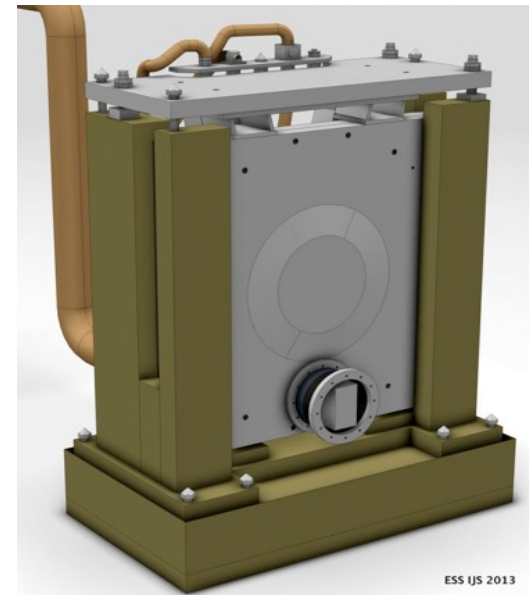
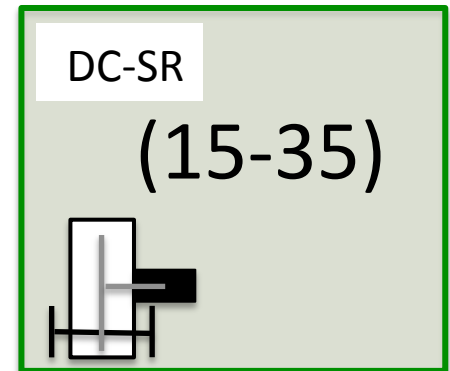
- Rotation speed: (96-192 Hz)
- Openings: (Multiple) Small or Large
- High reliability in radiation environment

### Principal characteristics

- Type: PA-1-H- (horizontal axis disc chopper)
- Rotors: Simple or Optimized
- Diameter: 600-800mm

### Enabling Technologies .

- Rotor material: CFRP / Alu
- Bearings: Magnetic



# Platform 3:

## Disc chopper – Small rotor – High speed

### Key requirements

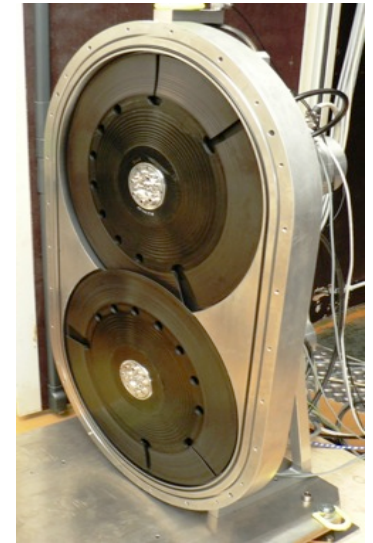
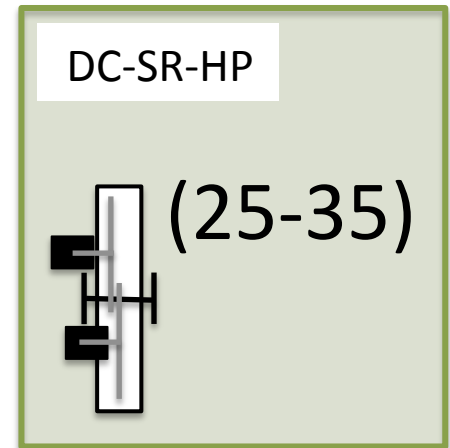
- Rotation speed: 192- 400+ Hz
- Openings: (Multiple) Small
- Minimal guide interruption
- High reliability in radiation environment

### Principal characteristics

- Type : PA-1-H- (horizontal axis disc)
- Rotors design: Optimised
- Diameter : 600-700mm

### Enabling Technologies .

- Rotor material: CFRP / Ti / MMC
- Bearings: Magnetic



2.PA-1-H-M

# Platform 4: Disc chopper – Large rotor

## Key requirements

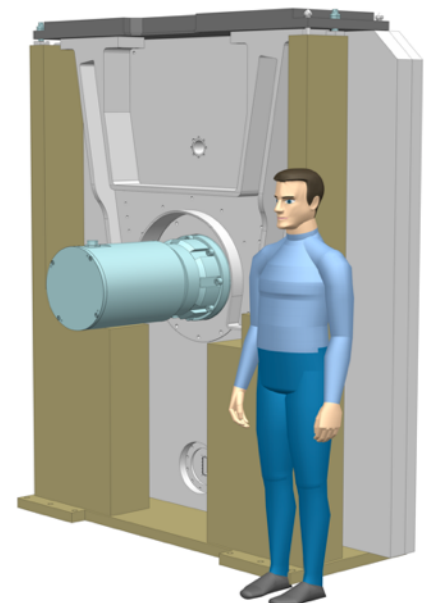
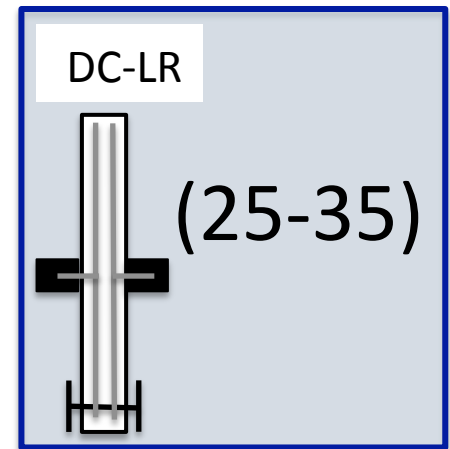
- Rotation speed: (7 - 56 Hz)
- Openings: Multiple V.Large, Asymmetric
- High closing speed
- High reliability in radiation environment

## Principal characteristics

- Type: PA-1-H- (horizontal axis disc chopper)
- Rotors: Optimized
- Diameter: 1200 - 2000mm

## Enabling Technologies .

- Rotor material: CFRP / Alu
- Bearings: Magnetic or Contact





# Platform 5: Disc chopper – Fan

## Key requirements

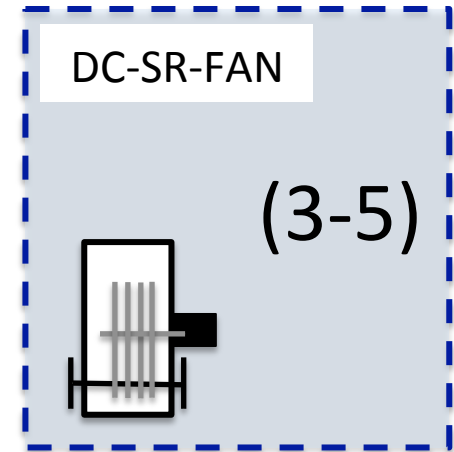
- Rotation speed: (7 - 56 Hz)
- Openings: Variable width, Asymmetric

## Principal characteristics

- Type: XPA-1-H- (horizontal axis disc chopper)
- Rotors: multiple concentric 'Fan'
- Diameter: 500 - 800mm

## Enabling Technologies .

- Rotor material: Aluminium
- Bearings: Contact



# Platform 6: Prompt pulse suppression chopper PPSc

## Key requirements

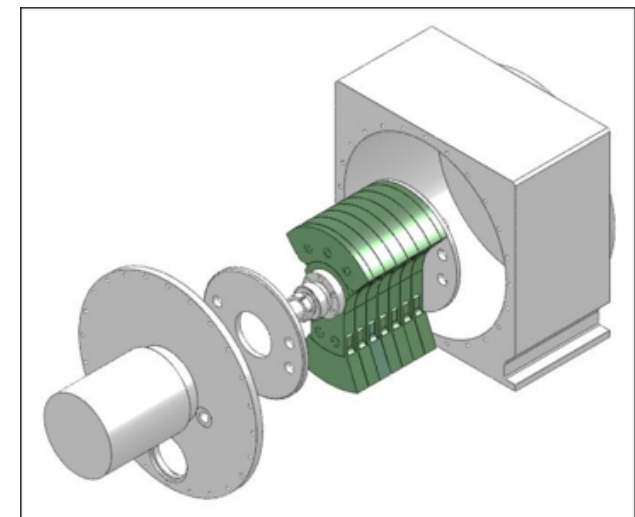
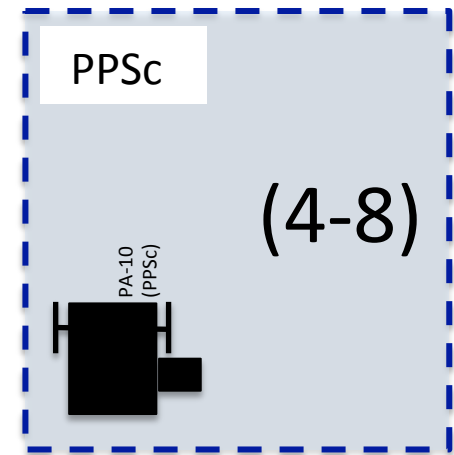
- Rotation speed: (7 - 56 Hz)
- Closure: 3ms, Symmetric or Asymmetric
- Attenuation : 90% @ Prompt pulse energies
- Extreme radiation resistance

## Principal characteristics

- Type: PA-10-H- (horizontal axis chopper)
- Rotors: 300 – 400 thick , single or double
- Diameter: 500 - 600mm

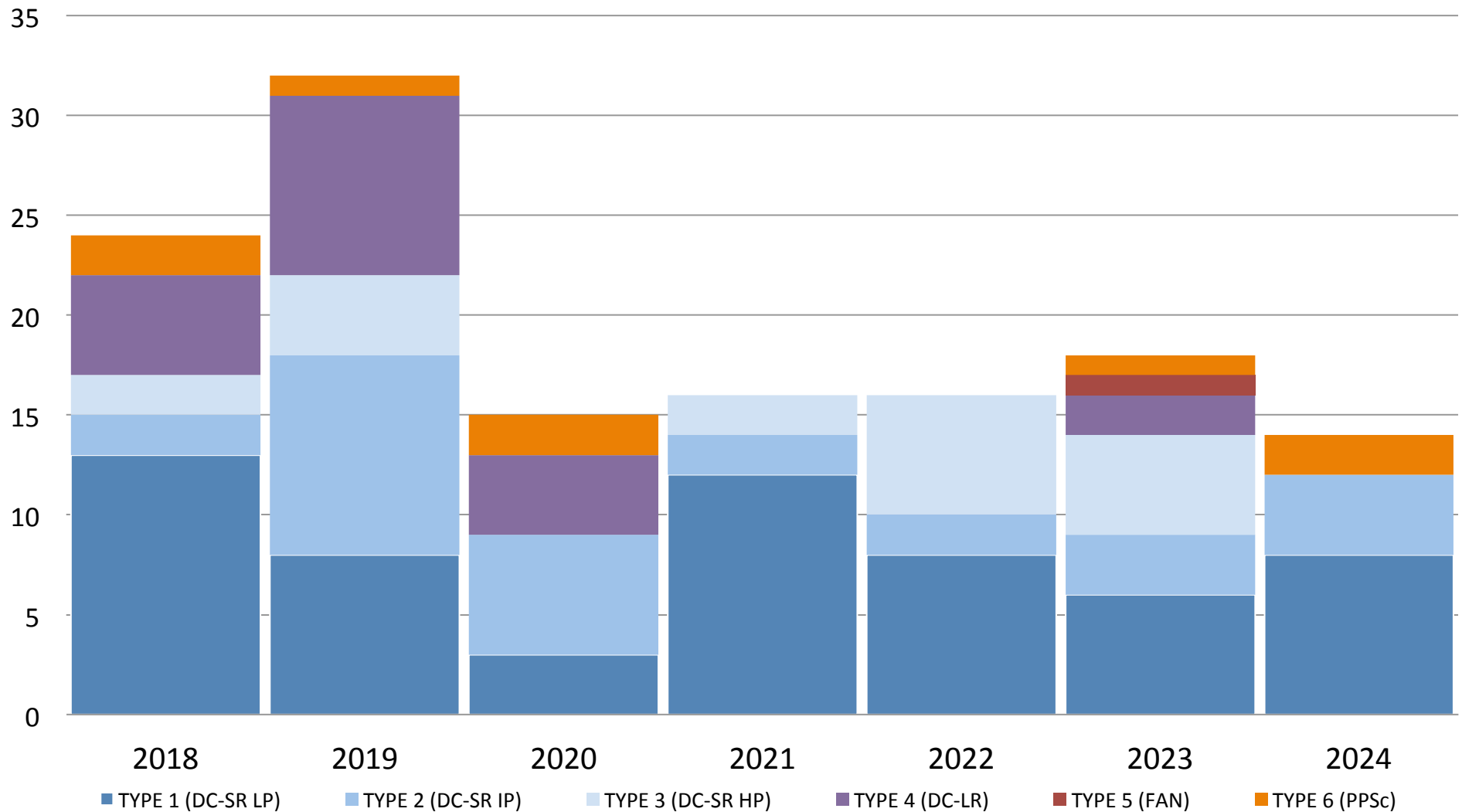
## Enabling Technologies .

- Rotor material: Nickel alloy / Tungsten
- Bearings: Magnetic





# Chopper deliveries p.a.



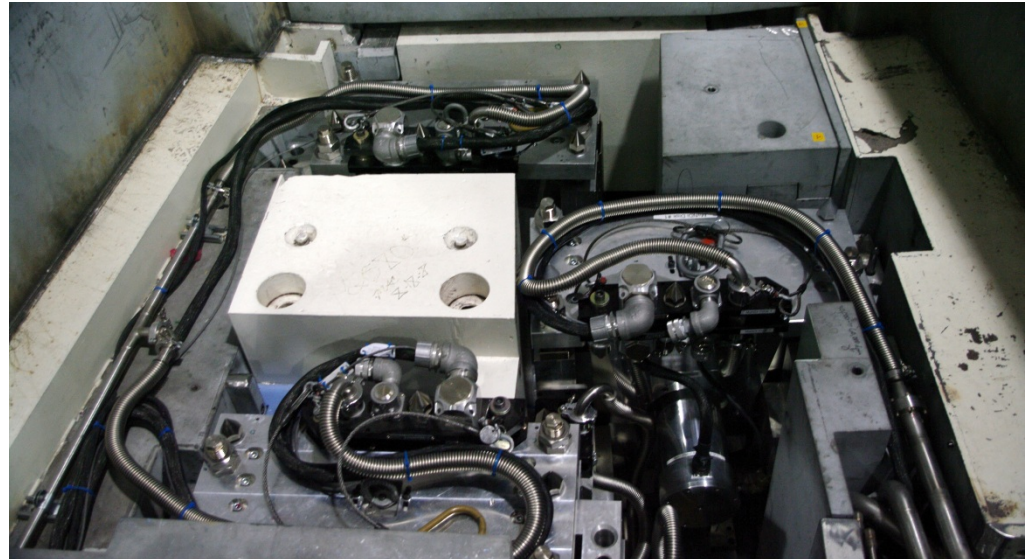
# CHOPPER SYSTEM ENGINEERING INTEGRATION

# Hardware integration

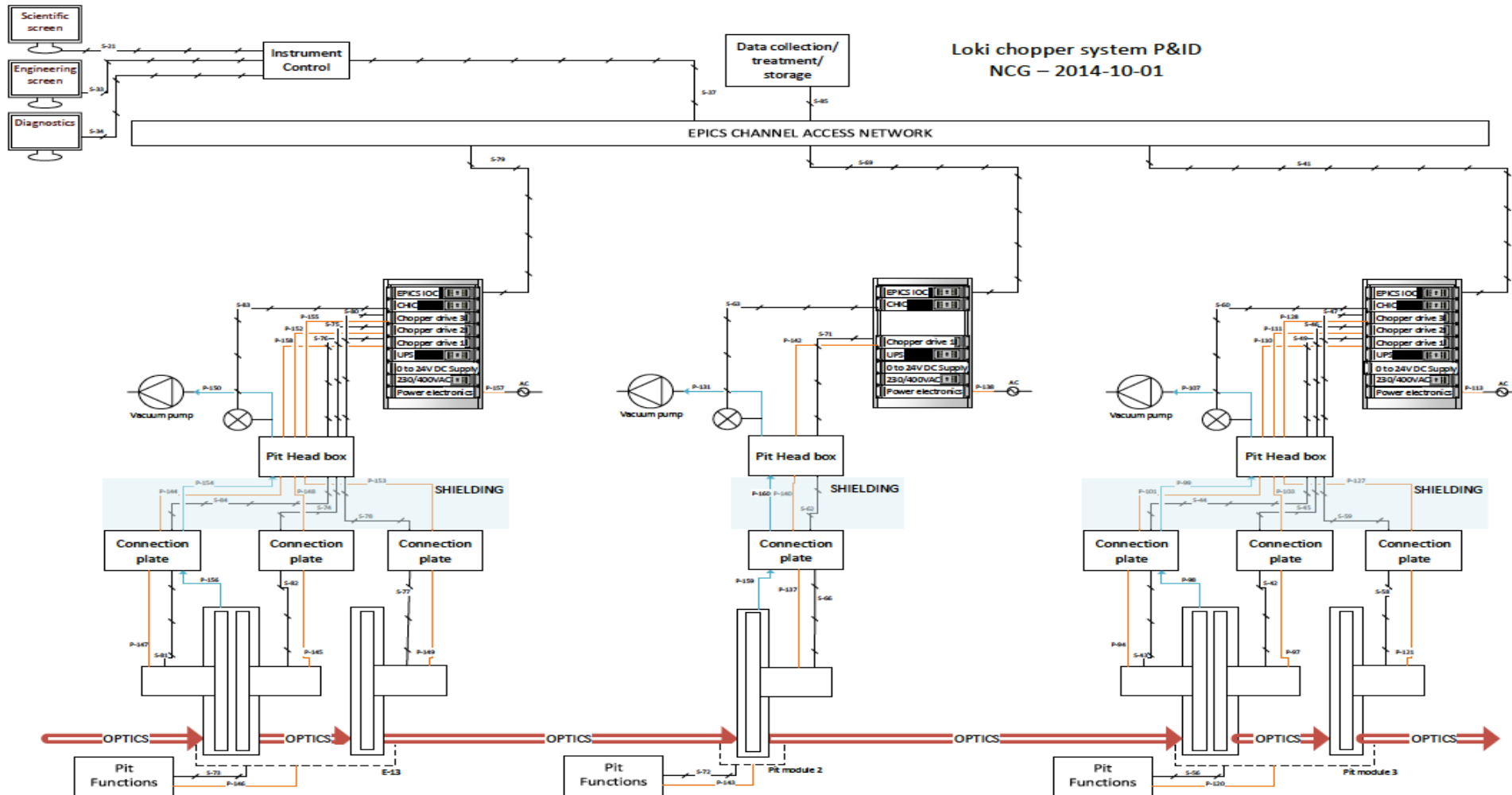
- Integration into instrument control HW (CHIC)
- Instrument control software
- Power
- Cooling systems
- Vacuum systems

## Operational interfaces

- Access requirements
  - Instrument support teams
  - Target systems
- Neighboring instruments (!)



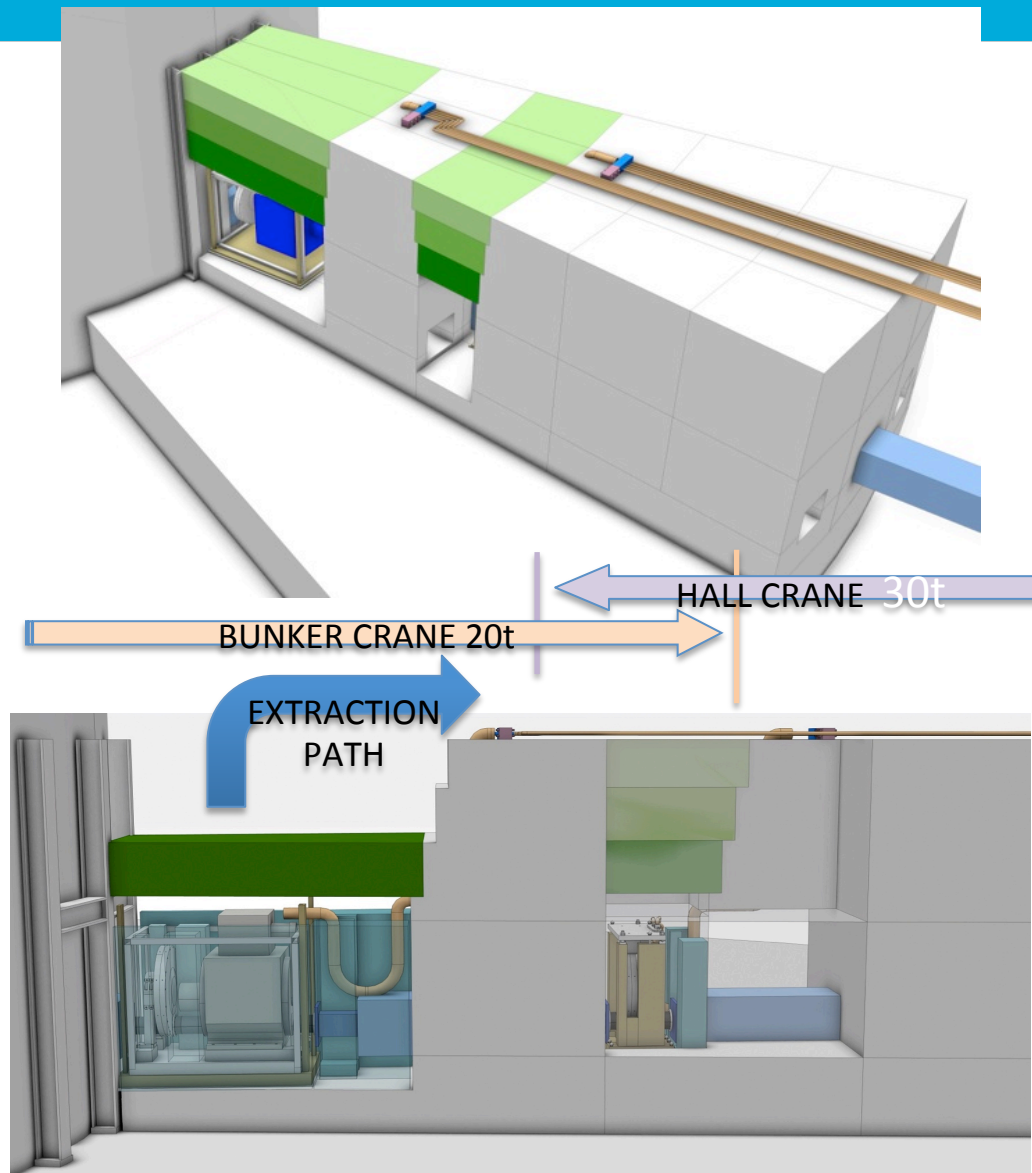
# Hardware integration



# Integration

## - Shielding & utilities

- Design guidelines
  - Equipment recommendations
    - Details of performance, sizes, service
    - Installation concepts
    - Physical Interfaces
- Facility requirements
  - Provisions for component access
  - Levels of reliability & serviceability
  - Constraints on Installation packaging
  - Definitions of Interface ESS facility systems
    - Control hardware & software
    - MPS & PSS
    - Power, Vacuum, cooling, etc



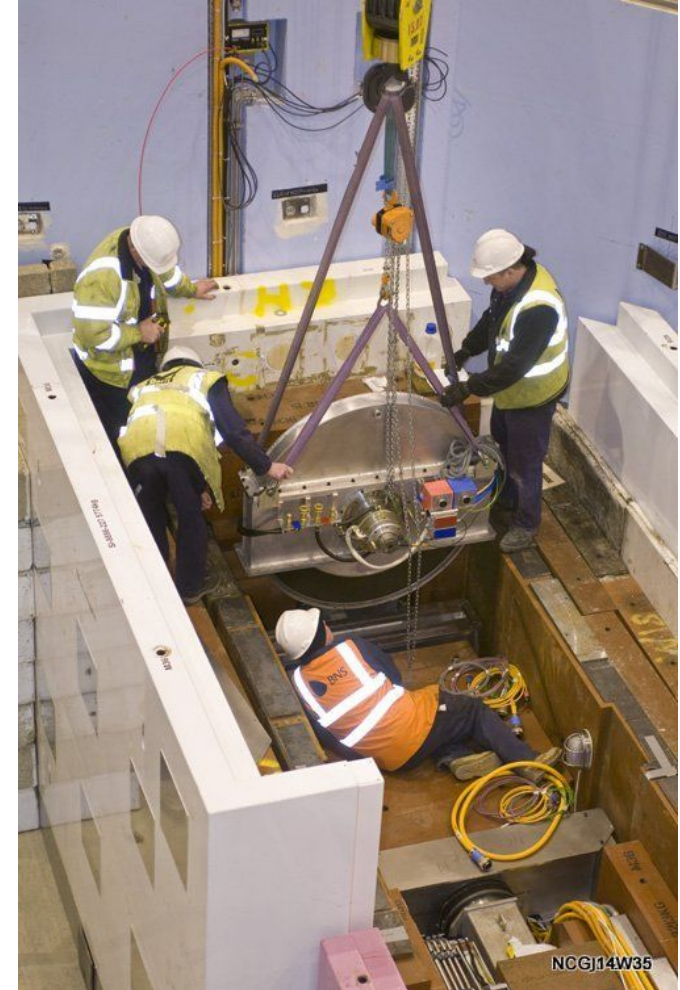
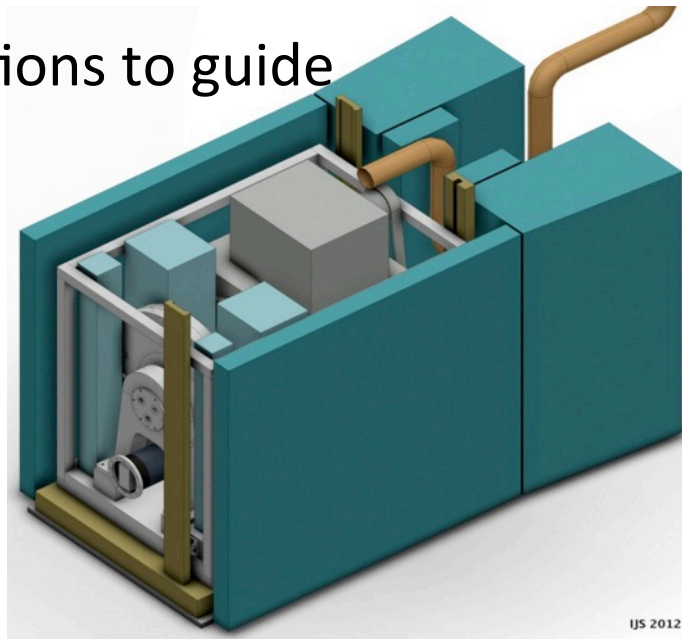


# Integration

## - beamline components

Evaluation of options to achieve best balance of instrument neutronic performance / serviceability / cost

- Windows or Common Vacuum
- Reduced interruptions to guide

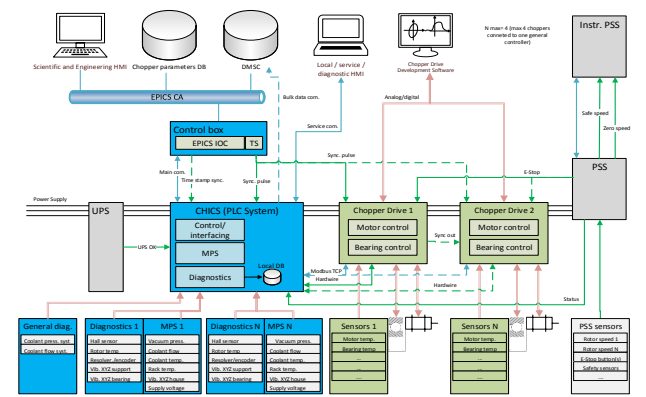
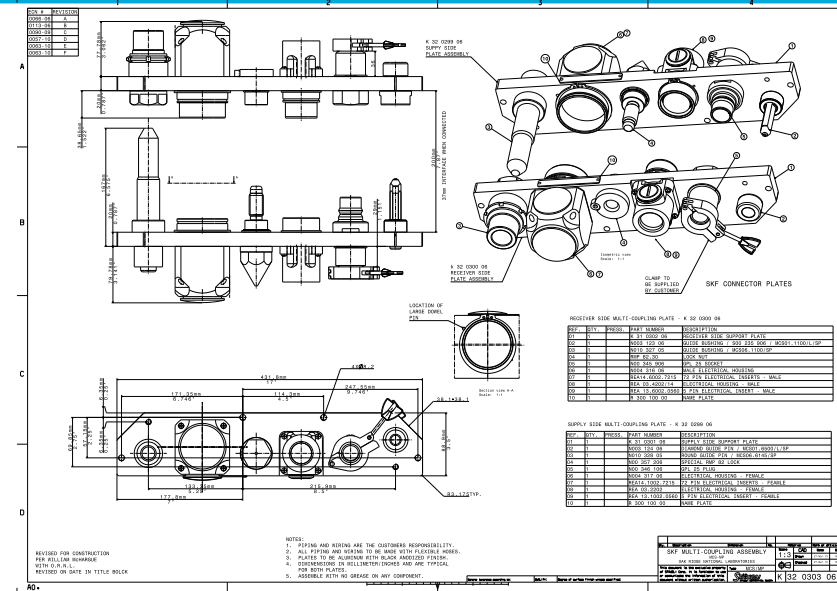


# Integration

## - Sub system level

### Standardised Interfaces

- CHOPPER – GUIDE
- CHOPPER – SHIELDING
- CHOPPER – COOLING
- CHOPPER – VACUUM
- CHOPPER – Control Systems



# Integration

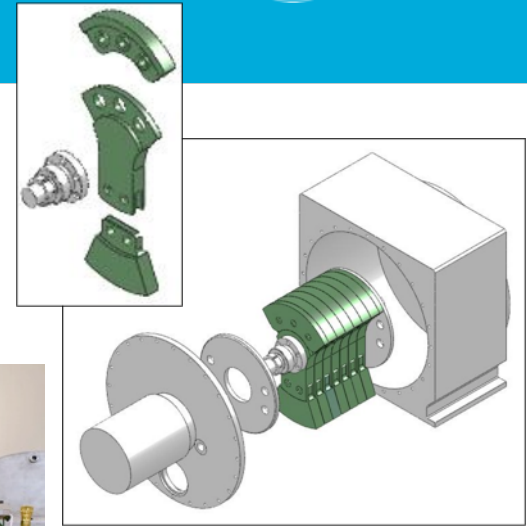
## - component level interfaces

### Standard interfaces

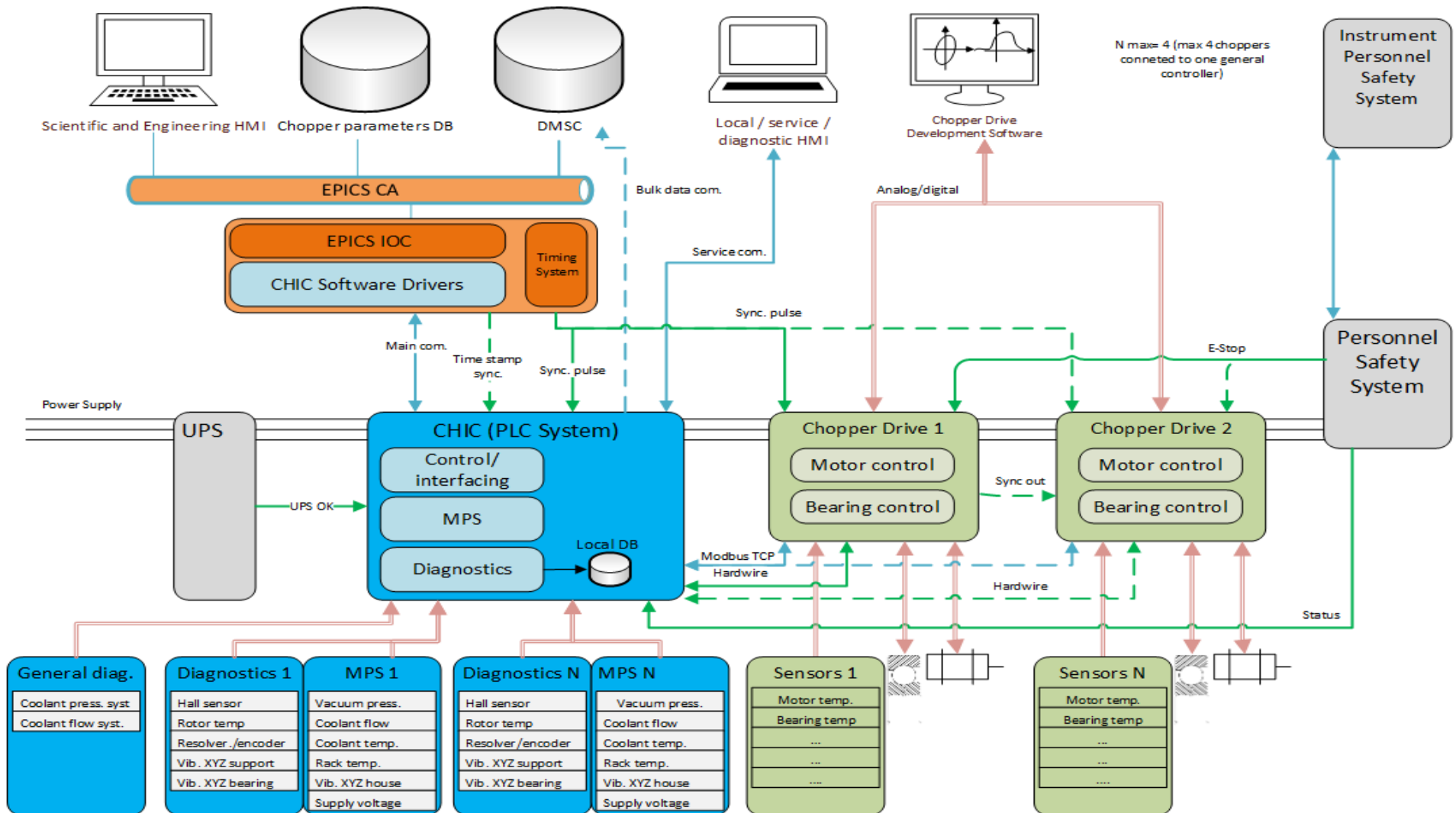
- Spindle – Rotor
- Spindle housing
- Housing support structure
- Beam windows

### Standard methods

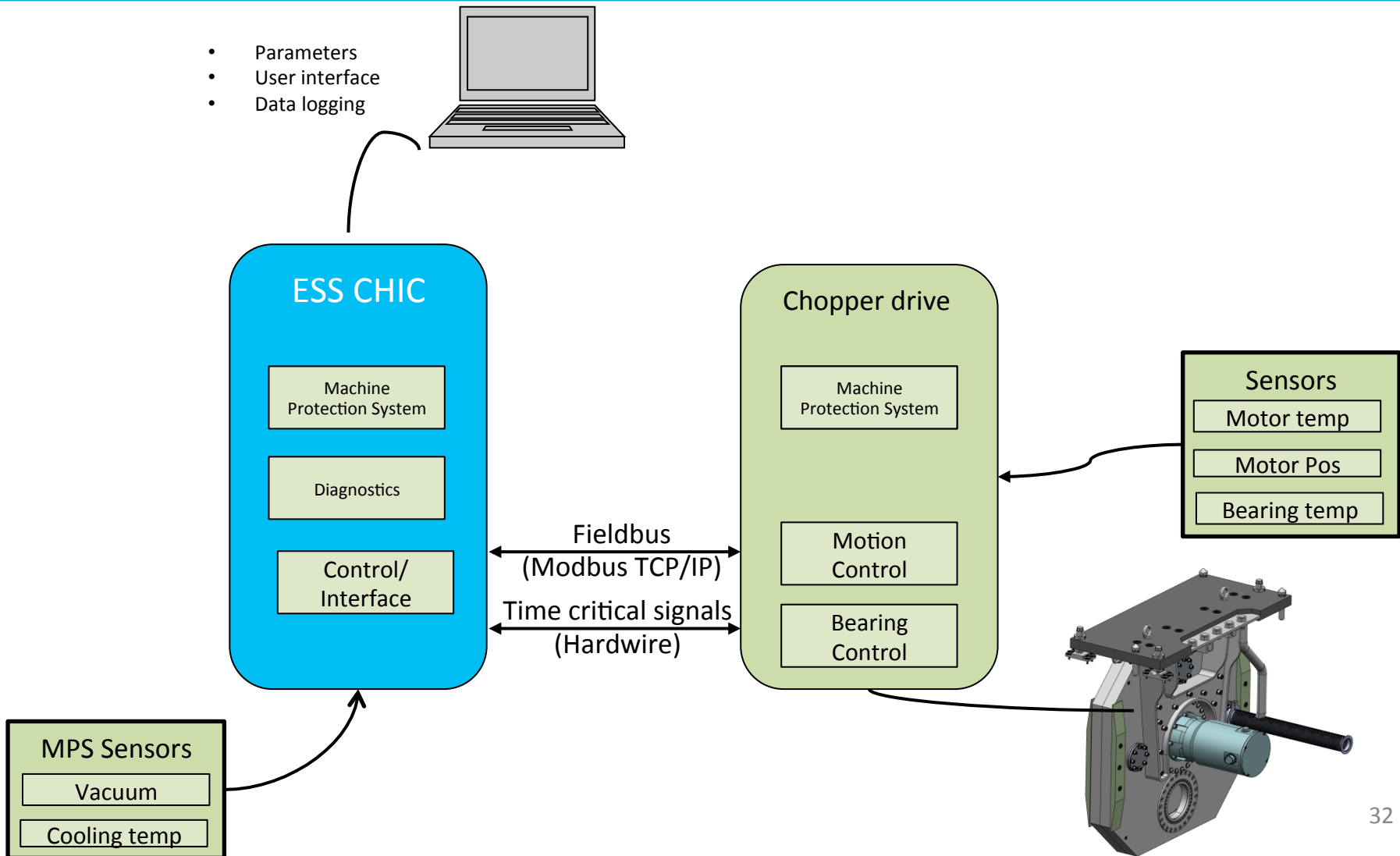
- Absorber coatings
- Seals



# Integration - Control system



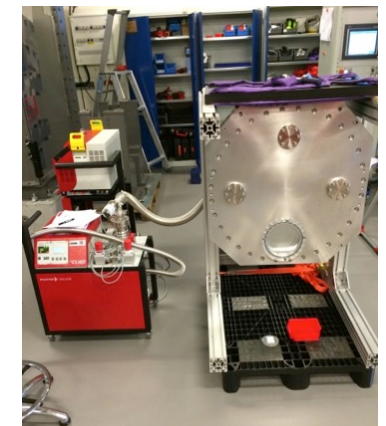
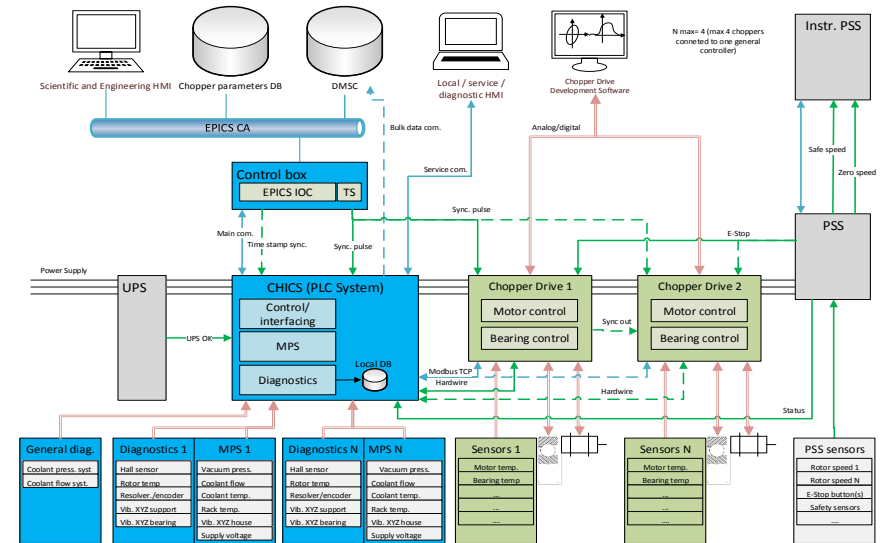
# Integration Choppers as 'networked devices'



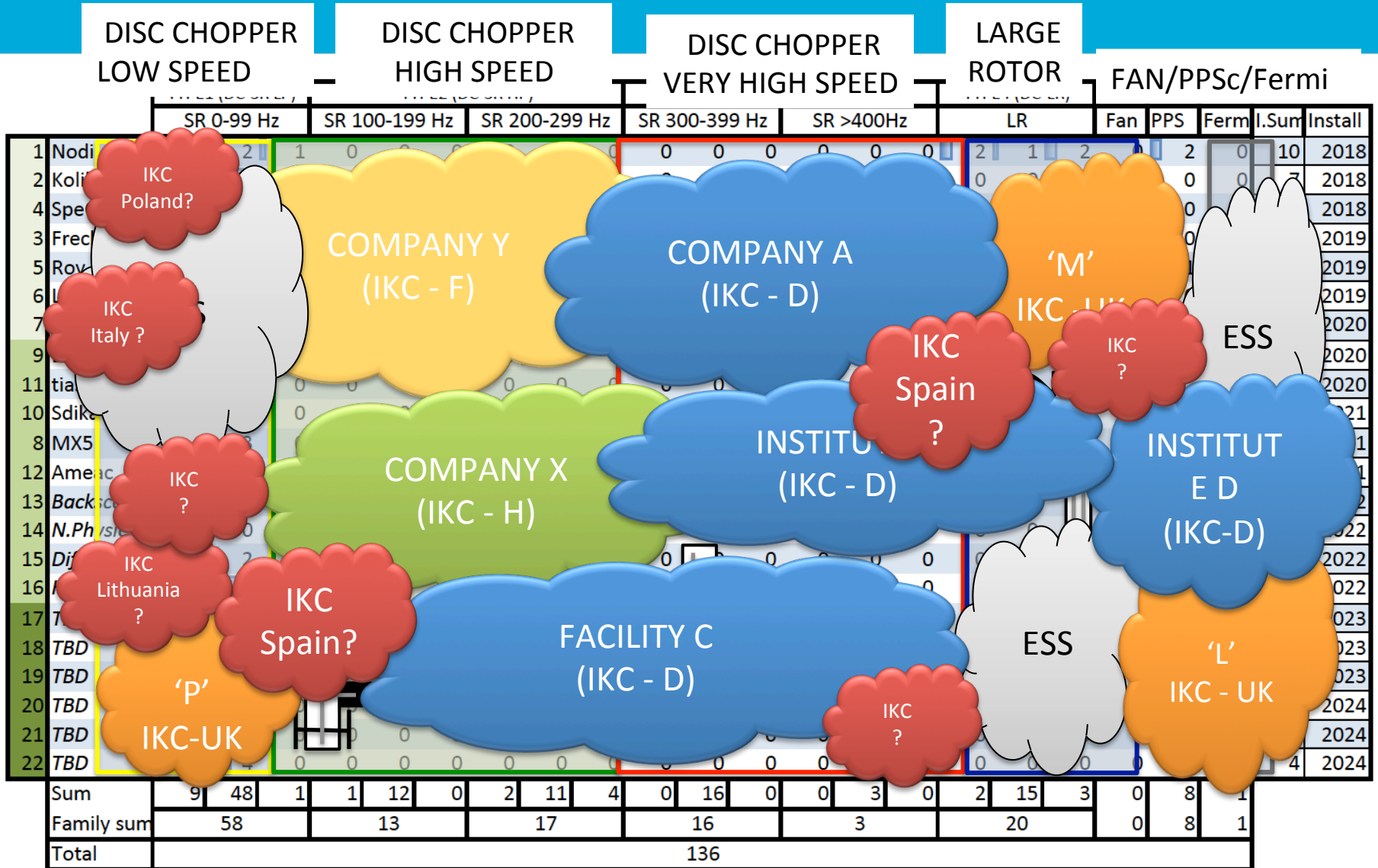
# Integration

## - Equipment standards

- Equipment standards
  - Required functionalities & performance.
  - Required equipment standards or certification
  - Required interface definitions
- Lists of compatible & tested equipment



# A vision of 'Chopper systems' in-kind



22 Instruments ~ 145 axis

THE END

Thank you for you attention