



Notes:  
Weld 5,6,7,8 use ESS-1089056 as fixation  
Weld 9,10,11,12,13,14 use ESS-1106833 as fixation

Item No.	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
4	ESS-1097674	10	ESS-1097674	Pin bar	Pin bar	1.4307	-	-
3	ESS-1089072	1	ESS-1089072	FC1 Shielding Inner Shaft	FC1 Shielding Inner Shaft	1.4307	-	-
2	ESS-1089054	2	ESS-1089054	FC1 Shielding Side Inner	FC1 Shielding Side Inner	1.4307	-	-
1	ESS-1089053	1	ESS-1089053	FC1 Shielding Bottom Inner	FC1 Shielding Bottom Inner	1.4307	-	-

General Tolerances		ISO 13920		Surface Roughness		Edges	
Title & Supplementary Title				Document Type		Weight (kg)	
FC1 Shielding Inner Canal				Weldment drawing		99,52	
Sheet Type				Standards		ISO 128, ISO 13920	
Weldment				Level of Maturity		Document Status	
P				Integration Maturity		Approved	
Drafted By				Revision		Change Order	
saverioardovino				2.0		ESS-3175684	
Reviewed By				Drawing Number		Date of Issue	
Approved By				ESS-1089061.1		Sheet	
Size A3				Scale 1:10		1/1	



NOT FOR MANUFACTURING