



Pos.	Reference	Title	Qty.	Description	Material	Standard
4	ESS-3178876	Reinforcing Plate	2	Reinforcing Plate	1.0045	-
3	ESS-1108507	Foot Support	4	HEB 220 Beam	1.0045	-
2	ESS-1097043	Block FCS224	10	Block FCS224	Concrete	-
1	ESS-1108204	Bottom plate	1	Bottom plate	1.0045	-

  

General Tolerances		ISO 2768-vL		Surface Roughness		√ Ra 12,5		Edges		ISO 13715	
Title & Supplementary Title				Document Type				Weight (kg)			
				Weldment drawing				14,357,69			
				Sheet Type				Standards			
				Weldment				ISO 128, ISO 14405			
				Level of Maturity				Document Status			
				P				Approved			
				Drawing Number				Revision			
				ESS-1108203.1				1.0			
				Date of Issue				Change Order			
								ESS-3175684			
				Size				Sheet			
				A2				1/1			
				Scale							
				1:20							

NOT FOR MANUFACTURING