

# Heimdal Instrument ESS Review

Dan Mannix

Lead Scientist Heimdal Instrument ESS, Lund Sweden

ESS - June 27th 2022

# Agenda



### Part I

10:00 - 10:10 Welcome/intro (Rob)

10:10 - 10:30 Brief Overview of HEIMDAL (Dan)

- a. Science case
- b. Components
- c. Scope and in-kind partner responsibility
- d. Overall schedule and budget distribution

#### 10:30 - 11:30 Project reporting

- a. Progress of each component/part: one slide per item
- b. Budget overview of all WPs
- c. Schedule and schedule uncertainties
- d. Risks (incl staffing)

11:30 - 12:30 Lunch

### Part II

#### 12:30 - 13:00 Project scope discussion

- a. Current plan for upgradability
- b. HEIMDAL team view
- c. ESS view (Andrew)

#### 13:00 - 13:30 Overview of the Collaboration

- a. How is the collaboration organized
- b. How often the collaboration meets
- c. Challenges within the collaboration

13:30 - 14:00 Wrap up and conclusions

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#### Part I

10:00 - 10:10 Welcome/intro (Rob)

10:10 - 10:30 Brief Overview of HEIMDAL (Dan)

**Slides: 1-15** 

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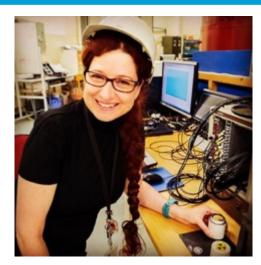
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# The Heimdal Team





Isabel Llamas (IFE)



Bjørn Hauback IFE



Dan Mannix (AU) Lead Scientist



Kåre Iversen (AU) Lead Engineer



Mogens Christensen (PI)
AU



30%





Rodion Kolevatov (IFE)
Neutronics

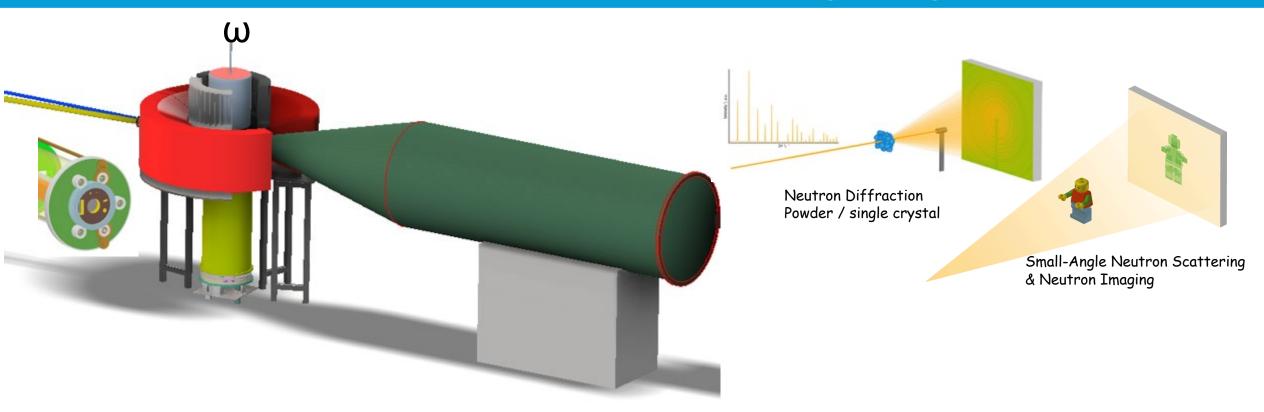


Vladimir Pomjakushin PSI

# **HEIMDAL – Hybrid Diffraction**

Multi Length Scale Neutron Scattering Instrument:  $10^{-2} - 10^{8}$  nm





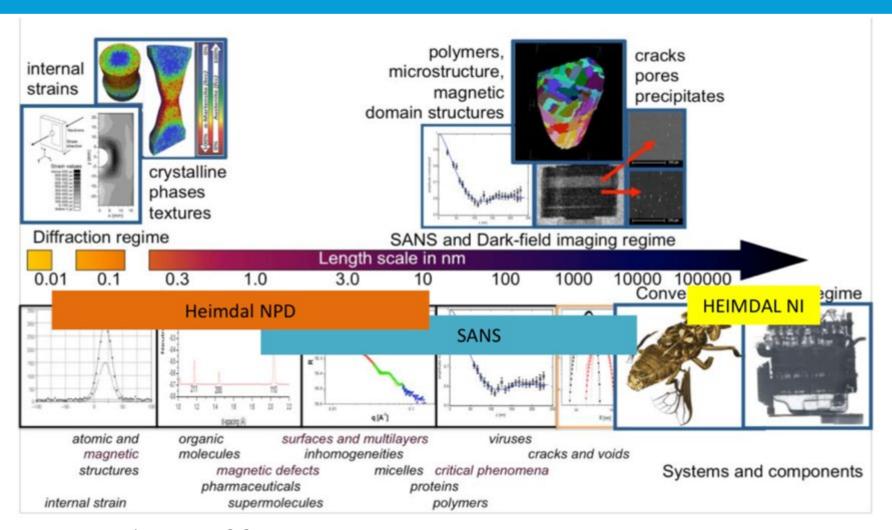
# Diffraction + SANS + Imaging

- (1) Thermal Diffraction (SOUP ~2028)
- (2) Cold Guide SANS (upgrade)
- (3) Neutron Imaging (upgrade)

Thermal Neutron Diffraction + Cold Neutron SANS Powder / Texture / Single Crystal 2D Rietveld Refinement 2D / 3D Cold Neutron Imaging

# HEIMDAL: Science Case

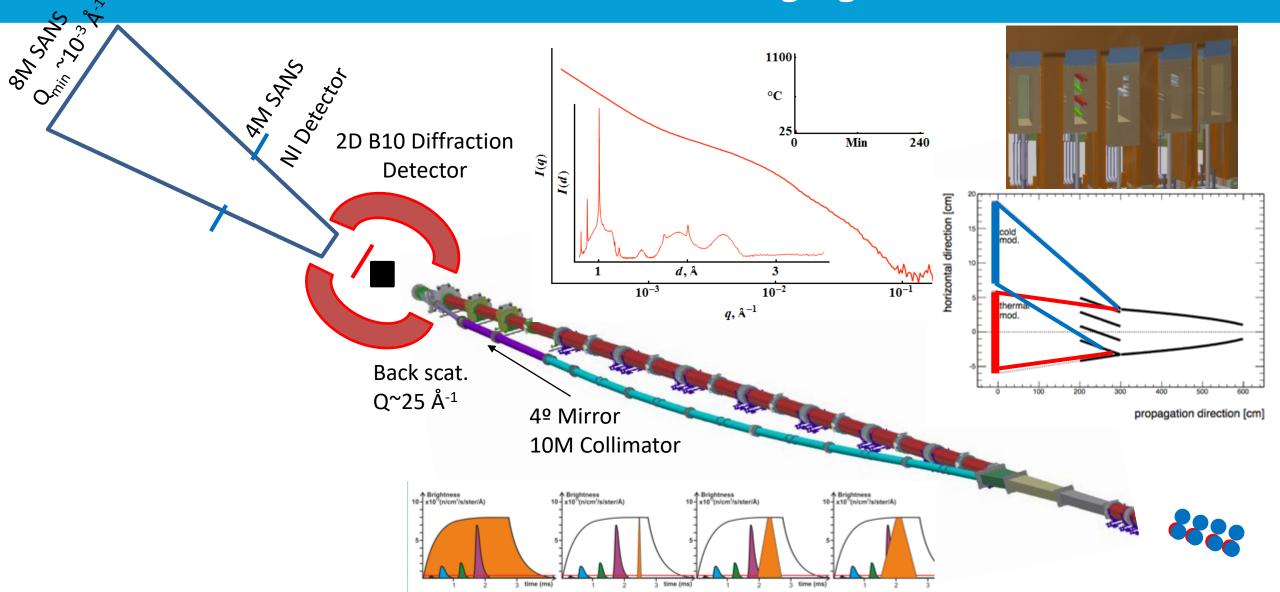




Powder Diffraction + SANS + Neutron Imaging

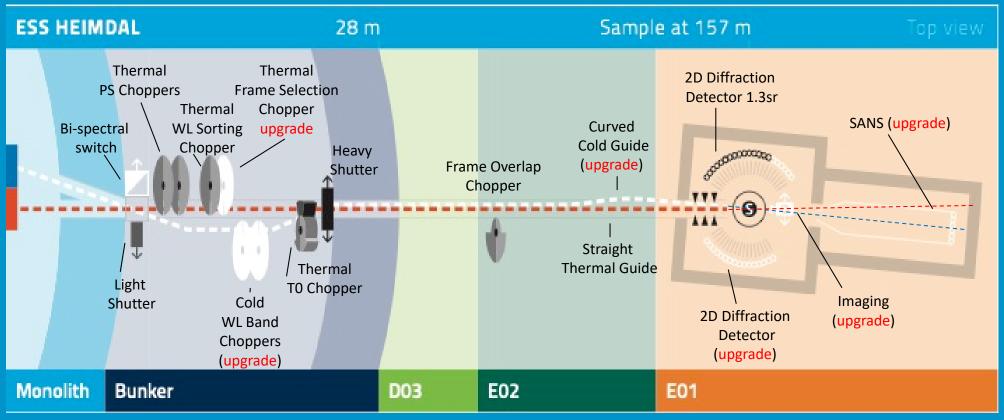
# Heimdal - Bi-spectral Hybrid Diffractometer Diffraction - SANS - Imaging





# Components





Descoped Items: TNPD:
Full Diffraction Detectors
Backscattering detectors (PDF)
2<sup>nd</sup> Detector collimator
Frame Selection chopper

Descoped Items: SANS: Cold Guide (Except NBOA, BBG, BWI) Cold Choppers SANS Tank & Detectors Descoped Items: Imaging Imaging Detector

# Heimdal Technical Scope (setting)



Scope Setting Report

Instrument : HEIMDAL

Date

State

2016-10-19

1.0

Revision

Released

**Option 1** cost category B (**12 M€**) is an instrument with one backscattering detector module with an area of 0.5 m<sup>2</sup> resulting in coverage of ~0.2 sr. The instrument is not upgradable to full scope. Upgrade to reasonable diffraction performance with 1.3 sr coverage is presented.

Option 2 World leading powder diffractometer, here the cost is 14.9 M€ and the instrument has all the necessary cold guide components installed in the monolith and bunker area, for upgrading the instrument to full scope and the diffraction detector coverage reaches 1.3 sr (2.1 m²). The upgrade to full scope is presented.

Option 3 World leading multi-length scale instrument, cost is 18.6 M€ and it encompasses the full instrument scope with diffraction, SANS and imaging options. The diffraction detector coverage reaches 2 sr (3.2 m²). The SANS detector is placed 10 m from sample and covers 0.5 m² and the imaging detector has a coverage of 28x28 mm², with resolution of 55x55 μm².





**Scope Setting Report** 

Instrument: HEIMDAL

Date 2016-10-19 Revision 1.0

State Released

It was agreed that the instrument presented as configuration 2 in the scope-setting report will form the basis of the scope and budget for HEIMDAL. A detailed comparison with other diffraction instruments shows a world-leading performance at 2 MW beam power.

A number of cost adjustments were proposed by NSS management, resulting in an agreed cost book value of 13.553 M€. Starting from the configuration 2 instrument in the scope-setting report, with an initial budget of 14.938 M€, the adjustments were as follows:

Partner Budget (k€)				
IFE	PSI	AU		
4630	4752	4171		
(35%)	(35%)	(30%)		

13553 = Cost Book Value

Partner	Fund allocated (€)	Phase 1	Phase 2-4
PSI	4.743.550 €	2.500 €	4.025.502 €
IFE	3.453.550 €	45.700 €	3.098.552 €
AU	4.065.900 €	279.000 €	3.521.033€
ESS	1.290.000 €	0	1.290.000 €
Total	13.553.000€	327.200€	11.935.087€





- Guide Shielding (ESS)
- Chopper Systems (ESS)
- T0 Chopper (ESS)
- Cave Shielding (Mirrotron)
- Utility & Electrical inf. (CEP CUP?)
- Experiment Cabin+ sample prep. (ESS?)
- > PSS (ESS)
- > 1/3 2D Detectors (CDT)



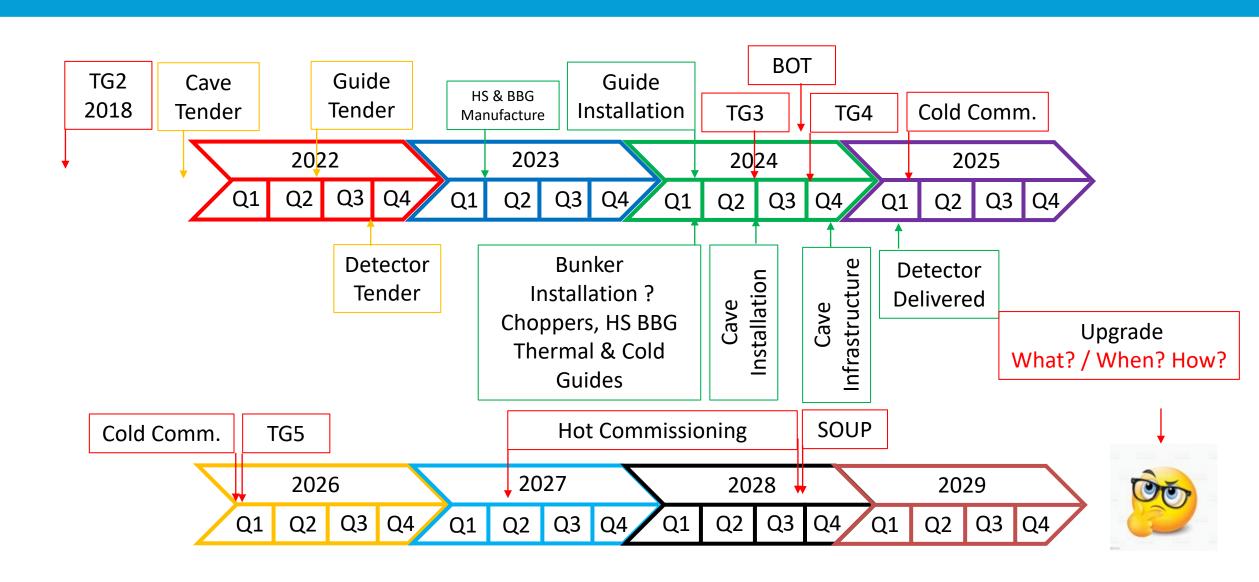
- ➤ Neutron Guides + Housings
- > 2/3 2D Detector (CDT)
- ➤ 2 x Monitors (CDT?)



- Salary Scientist + Engineer7 Years 2018-2025
- Inner Cave, floors, stairs, detector support,
- Detector collimator
- ➤ Sample x,y,z omega table
- ➤ Heavy + Light shutter
- Divergence slits
- Collimator slits
- > Beamstop
- Control Racks
- Sample environment control box

# Heimdal Timeline & Milestones





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- Cave Utility distribution (CEP CUP?)
- > Experiment Cabin
  - + sample prep. (ESS?)
- Cabin Infrastructure (ESS?)
- > PSS (ESS)
- ➤ 1/3 2D Detectors (CDT)



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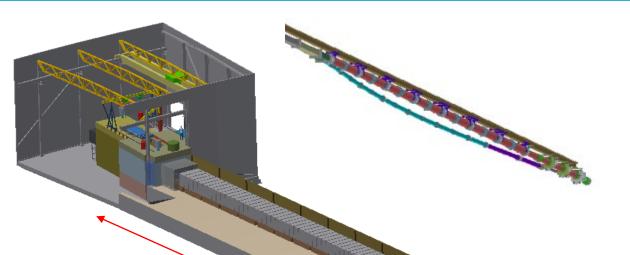


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# Guide Shielding





ESS Common Shielding Project Costed in 2018 1290k€ Scope transfer to ESS from IFE + CR.

Final Neutronics to be provided by ESS

Cost Variance = 0

Schedule (ESS)? Before guide installation Q2 2024.

Cold guide
Thermal center
Cold center

Cold Guide requires 40m wide shielding

@extra-cost. Upgrade?

Costed by CSP

Partner	Fund allocated (€)	Phase 1	Phase 2-4
PSI	4.743.550 €	2.500 €	4.025.502 €
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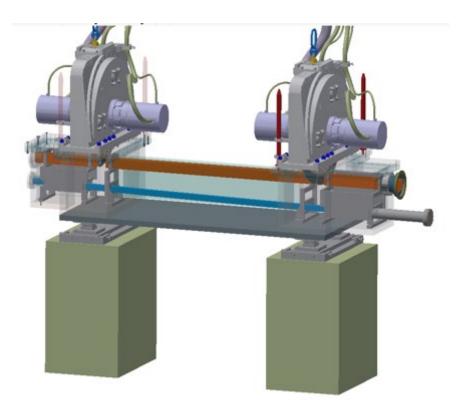


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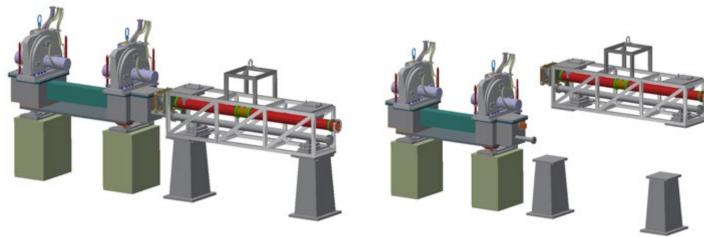
# Chopper Systems





ESS Common Chopper Project
Costed 840 k€ - Budget 840k€
Scope transfer to ESS from IFE + CR.
Cost Variance = 0

Delivery expected before BOT Installation in bunker (2024)







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# TO Chopper





ESS Common T0 Chopper Project

DREAM Modified prototype

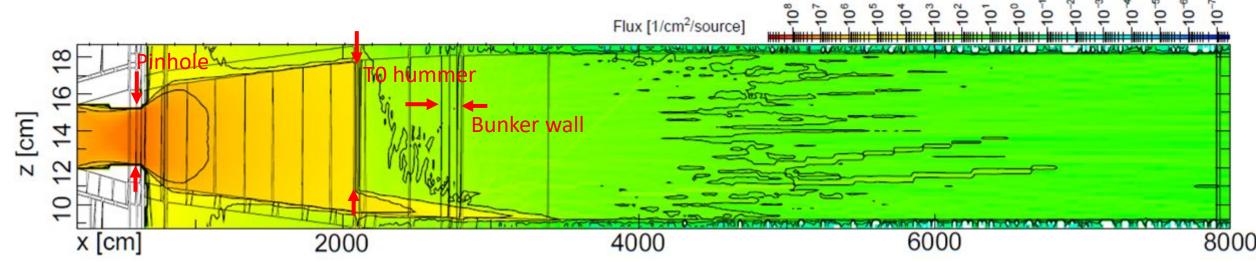
No streaming from neutronics calculations

Costed 350 k€ - Budget 350k€

Scope transfer to ESS from IFE + CR.

Cost Variance = 0

Delivery Not expected before BOT Installation later (2026?) & vacuum tube installed for HC







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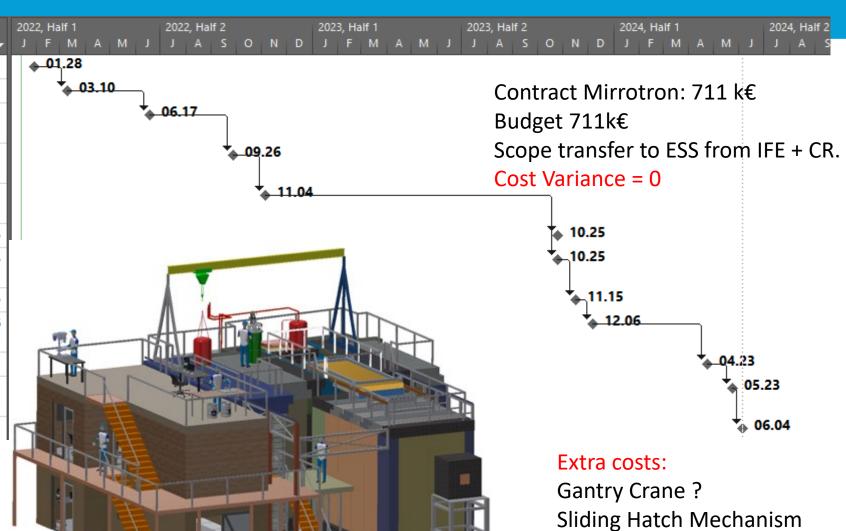
# Cave Shielding



Cost request to Mirrotron.

Cost Overrun 100k€?

Task Name 🔻	Start 🕶	Finish 🗸
Signed Agreement	Fri 22.01.28	Fri 22.01.28
Kick-Off Meeting	Thu 22.03.10	Thu 22.03.10
PDR - Preliminary Design Review	Fri 22.06.17	Fri 22.06.17
CDR - Detailed design to AU	Mon 22.09.26	Mon 22.09.26
TG3 - Detailed design to ESS	Fri 22.11.04	Fri 22.11.04
MAT	Wed 23.10.25	Wed 23.10.25
FAT - Factory Acceptance Test	Wed 23.10.25	Wed 23.10.25
RFD - Ready For Delivery	Wed 23.11.15	Wed 23.11.15
IGC - Incoming Goods Check	Wed 23.12.06	Wed 23.12.06
INST - Installation	Tue 24.04.23	Tue 24.04.23
SAT - Site Acceptance Test	Thu 24.05.23	Thu 24.05.23
COM - Project complete	Tue 24.06.04	Tue 24.06.04







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# Utilities & Electrical (CEP CUP)



# Compare to ESS common projects:

Electrical: 258 kEURUtilities: 250 kEUR

CEP + CUP ~ 500 k€

Budget 200 k€ (IFE)

Control Racks (AU) 75 k€

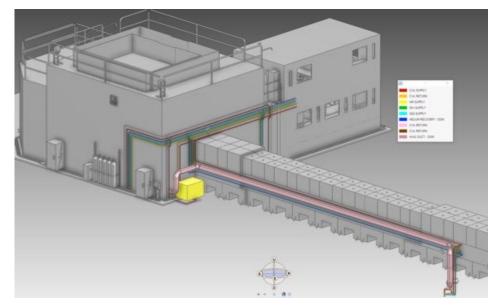
SE control box (AU) 100 k€

Total 375 k€

Cost Variance = -125 k€

Discussions started with Anton Lundmark & Stuart Birch Installation after cave Q2 2024

#### Dream Instrument Utilities







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- Chopper Systems (ESS)
- T0 Chopper (ESS)
- Cave Shielding (Mirrotron)
- ➤ Cave Utility distribution (CEP CUP?)
- Experiment Cabin
  - + sample prep. (ESS?)
- Cabin Infrastructure (ESS?)
- > PSS (ESS)
- > 1/3 2D Detectors (CDT) with PSI



- ➤ Neutron Guides + Housings (?)
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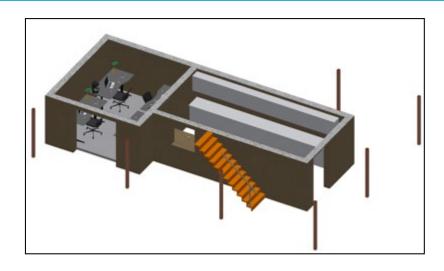


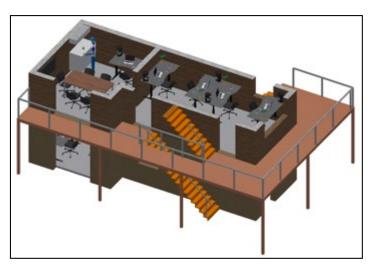
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# Experiment Cabin & Sample Lab.







Estimated structure costs ~ 100 k€ + Infrastructure (doors, windows, tables chairs etc) Budget 184€ Discussions with Philip Astrand & Irina @ Facility Management ESS Cost Variance = 0 k€?







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# PSS



#### Little Known about PSS at the moment?

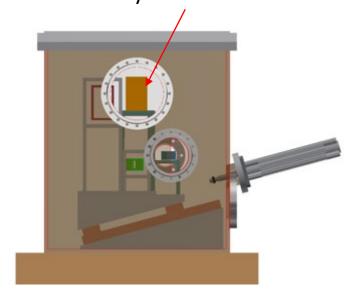
Estimated costs <100 k€ (BiFrost)

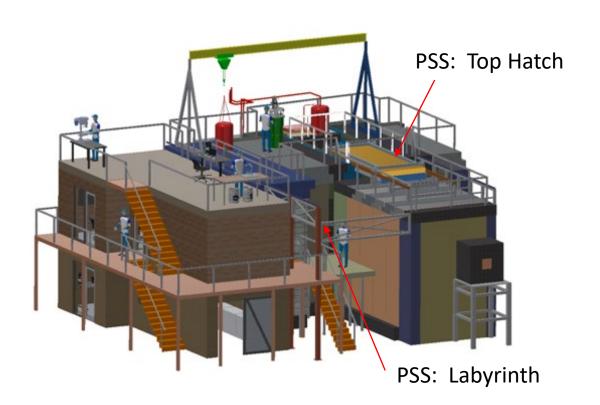
Budget 160 k€

Cost Variance = +60 k€?

Schedule after cave installation Q2 2024

**PSS Heavy Shutter** 









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- 1/3 2D Detectors (CDT) with PSI TAKE THIS WITH PSI LIST



- ➤ Neutron Guides + Housings (?)
- > 2/3 2D Detector (CDT)
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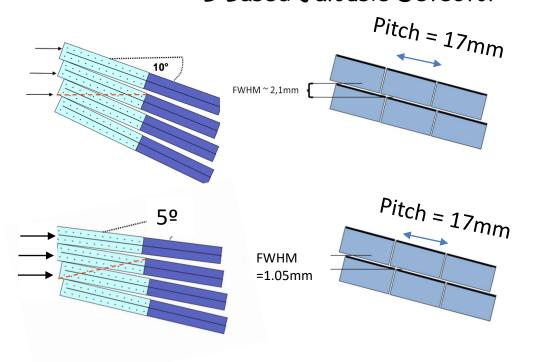


# 2D Detector





<sup>10</sup>B Based Jalousie Detector



Estimated cost 1.3sr 1673 k€ (Quote 2018)

+ Backend electronics 150 k€ (estimate)

Total = 1823

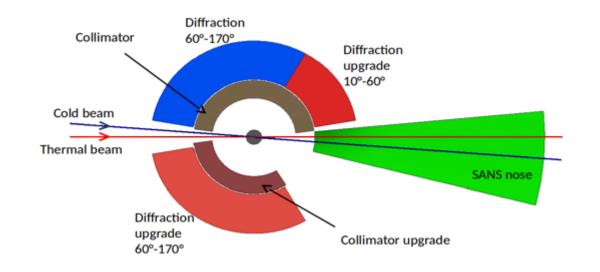
Budget 598.9k€ (IFE) + 1317.5 k€ (PSI) = 1916,4

Cost Variance = + 93,4 k€?

Add on? Gas mixing system CDT scope from utilities?

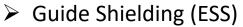
Note: 1.3sr costed and 1.0sr is scope.

Schedule: Tender Q3 2022 -> SAT Q4 2024.









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Estimated <30K per monitor (common monitors?)

Total < 60k for 2 monitors

Budget77k€ (IFE)

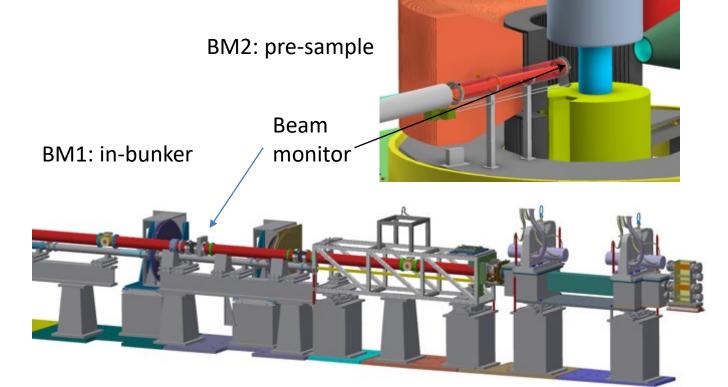
Cost Variance = + 17 k€?

Schedule: Delivery Q1 2024.



Manual for I-BM and TIA-DAQ 21.03.2018









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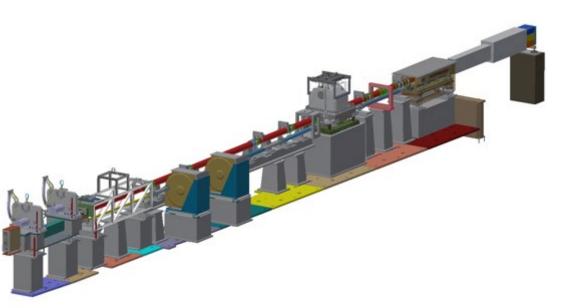
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# Neutron Guide + Housings







**Bunker Section** 

Estimated 1300k€ Thermal Guide (Quote)

Estimated 1500k€ Vacuum Housing (Quote)

Estimated 140k€ Installation + alignment (Quote)

Total: 2940 k€. (Note Bifrost ~3000k€ Guide + Housings)

Budget 2686 k€ (IFE)

Cost Variance = -254 k€?

Schedule: WTO Tender Q2 2022 -> SAT Q3 2023.

+BWI housing 24,9 k€ (AU)

Estimated cold guide: (quote):

In-Bunker (28M) 193,2k€ Guides + 280k€ Vacuum housings?

Long straight (80M) 390k€ - no extra vacuum housings

Thermal guide

Cold guide



We should have contractual costing in Q3 2022 for thermal & cold guides

tion

LIOI

# Heimdal Guide (PSI) WTO Tender Published 23 June 2022



(1) Complete detailed design of Thermal & Cold guide systems

(2) Complete costing of thermal guides optics & housings

(3) Options 1 Cold guide sections in-bunker & long straight

**Bunker Section** 

(BWI included)

(4) Options 2 Cold Guide Sections pre-cave



long Straight
Section

Thermal guide

Cold guide

Scope Change request: Installation of cold guide In-bunker + long straight

**Pre-cave Section** 

Upgrade - Pre-cave.











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# AARHUS UNIVERSITY



Dan Mannix (ESS)
Lead Scientist

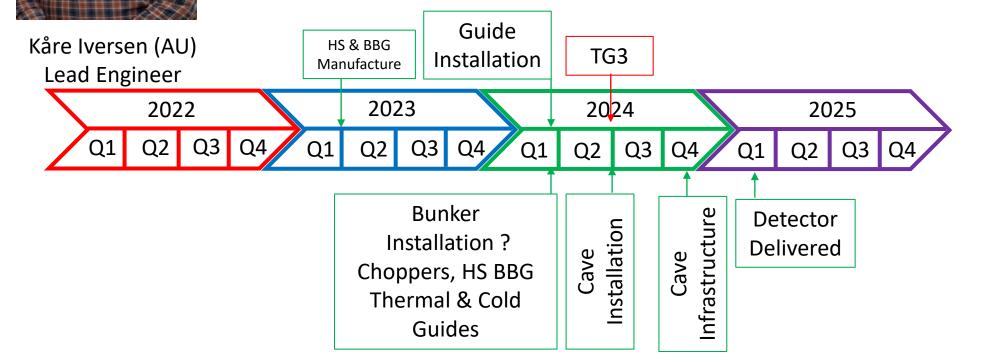
### Personnel





- 1 Lead Scientist 7 Years 2018 2022
- 1 Lead Engineer 7 Years 2018 2022

Lower Engineering support than other instruments. Additional Engineer @ ESS fixed period ~2 years









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- > PSS (ESS)
- > 1/3 2D Detectors (CDT) with PSI



- ➤ Neutron Guides + Housings (?)
- > 2/3 2D Detector (CDT)
- > 2 x Monitors (CDT?)



- Salary Scientist + Engineer 7 Years 2018-2025
- > Inner Cave, floors, stairs, detector support.
- Detector collimator
- Sample x,y,z omega table
- ➤ Heavy + Light shutter
- Divergence slits
- Collimator slits
- Beam Stop
- Control Racks
- > Sample environment control box



### Inner Cave, stairs, Detector Table





(1) Table fabrication @ AU Stairs & Floor FM?

Budget = 604 k€

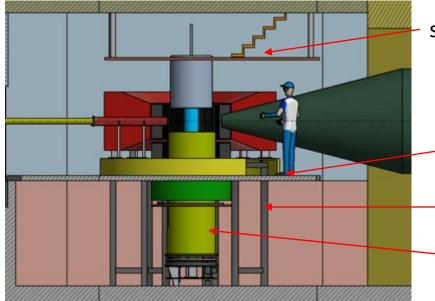
(2) Detector collimator & lift

Budget 226.5 k€

(3) x,y,z sample table

Budget 163 k€

Schedule delivery Q4 2024



suspended floor

stairs

False floor

**Detector Table** 

Sample table lift

Detector collimator & lift (separate budget)

x,y,z + omega sample table (separate budget)









- Institute for Energy Technology
- Guide Shielding (ESS)
- Chopper Systems (ESS)
- T0 Chopper (ESS)
- Cave Shielding (Mirrotron)
- Utility & Electrical inf. (CEP CUP?)
- Experiment Cabin
  - + sample prep. (ESS?)
- > PSS (ESS)
- ➤ 1/3 2D Detectors (CDT) with PSI

- ➤ Neutron Guides + Housings (?)
- > 2/3 2D Detector (CDT)
- 2 x Monitors (CDT?)

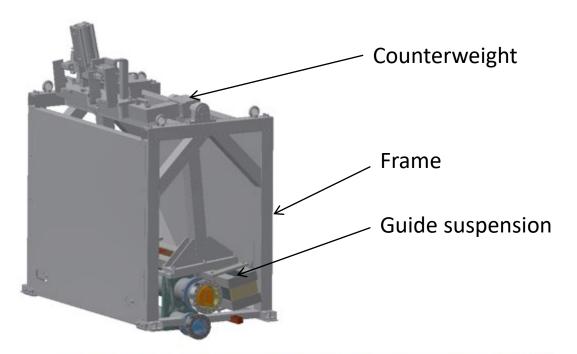
- ➤ Salary Scientist + Engineer 7 Years 2018-2025
- ➤ Inner Cave, floors, stairs, detector support.
- Detector collimator
- > Sample x,y,z omega table
- Heavy + Light shutter
- Divergence slits
- Collimator slits
- Beam Stop
- Control Racks
- > Sample environment control box

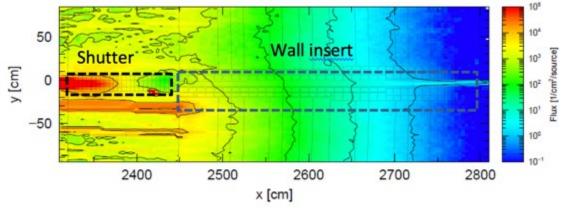


### Heavy and Light Shutters



#### Heimdal heavy shutter

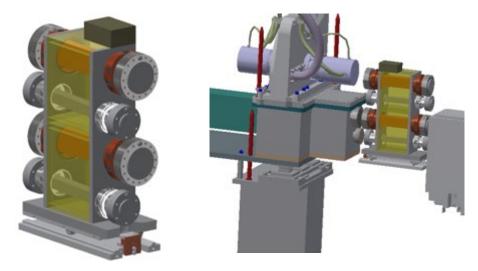




- (1) Light shutter fabrication @ AU+ bispectral switch (not scope)Budget = 80 k€
- (2) Heavy shutter fabrication @ AU Budget 146.5 k€

Schedule sTG3 Q1 2023 Manufacture Q1 2023 Delivery Q1 2024

#### Heimdal heavy shutter













- Guide Shielding (ESS)
- Chopper Systems (ESS)
- T0 Chopper (ESS)
- Cave Shielding (Mirrotron)
- ➤ Cave Utility distribution (CEP CUP?)
- > Experiment Cabin
  - + sample prep. (ESS?)
- Cabin Infrastructure (ESS?)
- > PSS (ESS)
- 1/3 2D Detectors (CDT) with PSI

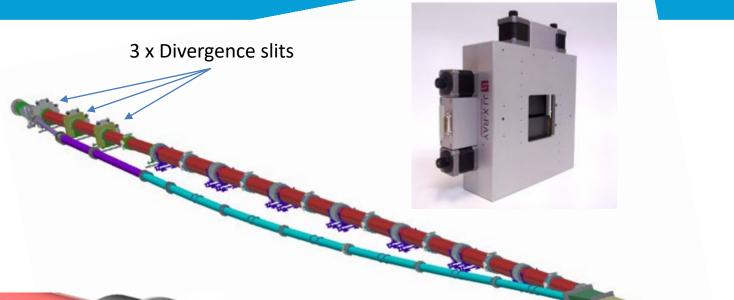
- ➤ Neutron Guides + Housings (?)
- > 2/3 2D Detector (CDT)
- 2 x Monitors (CDT?)

- ➤ Salary Scientist + Engineer 7 Years 2018-2025
- ➤ Inner Cave, floors, stairs, detector support.
- Detector collimator
- Sample x,y,z omega table
- ➤ Heavy + Light shutter
- Divergence slits
- Collimator slits
- Beam Stop
- Control Racks
- > Sample environment control box



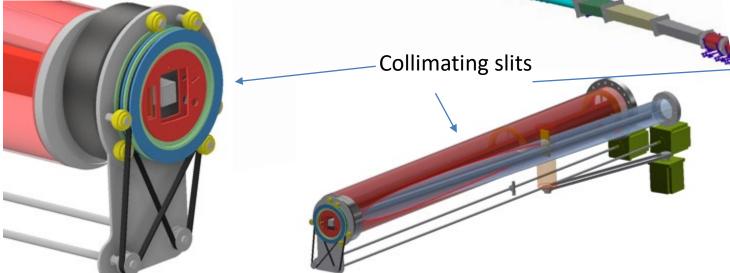
# Divergence + Collimating Slits

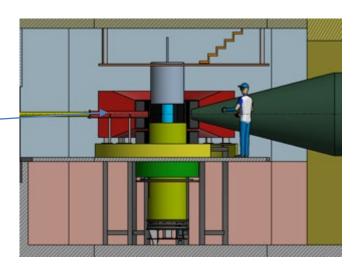




- (1) 3X Divergence slits JJ-X-ray
- (2) Collimating slits fabrication @ AU Budget 134.5 k€

Schedule Delivery Q4 2024









- Guide Shielding (ESS)
- Chopper Systems (ESS)
- T0 Chopper (ESS)
- Cave Shielding (Mirrotron)
- Utility & Electrical inf. (CEP CUP?)
- Experiment Cabin+ sample prep. (ESS?)
- > PSS (ESS)
- ➤ 1/3 2D Detectors (CDT) with PSI



- ➤ Neutron Guides + Housings (?)
- > 2/3 2D Detector (CDT)
- > 2 x Monitors (CDT?)



- Salary Scientist + Engineer7 Years 2018-2025
- ➤ Inner Cave, floors, stairs, detector support.
- Detector collimator
- > Sample x,y,z omega table
- ➤ Heavy + Light shutter
- Divergence slits
- Collimator slits
- Beam Stop

Scope transfer to ESS with cave (IFE)

- Control Racks
- ➤ Sample environment control box Part of Utilities CEP CUP project (IFE)



# IFE Global Budget Note: many costs still non-contractual



IFE Budget Overview k€						
Project	Budget	Estimated Cost Contractual Cost		Cost Variance		
<b>Guide Shielding</b>	1960	1290 (ESS)		0		
<b>Chopper Systems</b>	840		840 (ESS)	0		
T0 Chopper	350		350 (ESS)	0		
Cave Shielding + Beamstop	711 (IFE + AU)		711 (Mirrotron)	0		
Cave Top Sliding Hatch Mechanism	0	~ 100 ?		-100		
Cave Gantry Crane (Not Scope)	0	~ 50 ?		-50		
Utilities + Electrics (CUP + CEP)	375	~500 ? (ESS)		-125		
Experimental Cabin + sample lab	184	~ 100 ? structure only		0		
PSS	160	100 (Bifrost ?)		+60		
1/3 2D Detector	598.9	cash transfer fi	0			
2013 Euros Index			+329			
Global IFE Budget				+114		



# PSI Global Budget Note: many costs still non-contractual



PSI Budget Overview k€							
Project	Budget	Estimated Cost	Contractual Cost	Cost Variance			
2D Detector 1.3sr (scope = 1.0sr)	1317.5 (PSI) + 595.9 (IFE)	1673 (CDT quote)	CDT	+93.4			
Backend Electronics Total Project	Total=1916.4	150 (ESS Detector Group) 1823	ESS				
Monitors	76	~70 (ESS) x2 monitors		0			
Thermal Guide Vacuum Housings Alignment Total Project	2686	1300 (quote) 1500 ?? (quote) 140 (quote) 2940		-254			
Global PSI Budget				-160.6 ?			

Guide tender published 20/06/2022: Should have accurate costs after summer Large unknown for vacuum housings.



# AU Global Budget Note: many costs still non-contractual



AU Budget Overview k€							
Project	Budget	<b>Estimated Cost</b>	<b>Contractual Cost</b>	<b>Cost Variance</b>			
Inside Cave:	604	604 ? (Budget)		0			
Detector Table							
False Floors							
Stairs							
Sample translation	163	163 ? (Budget)		0			
x,y,z omega							
Detector Collimator	226.5	226.5? (Budget)		0			
Beam Stop	213.4	106.5 Cash Transfer to ESS (Cave Project)		+106.9			
Light Shutter	80	80 (Budget)		0			
Heavy Shutter	144	144 (budget)		0			
Divergence Slits x3	134.5	134.5 (budget)		0			
Collimating slits							
Control Racks	75	Transfer to IFE for CUP & CEP		0			
SE Control Box	100	Infrastr					
Global AU Budget				+106.9 ?			

Large amount of costs from internal manufacturing at AU.

## Increased Scope & Engineering Costs?



Increased Scope & Personnel Costs k€							
Project	<b>Estimated Costs</b>	Total Cost	Additional Costs				
Additional Engineer 2 Years	110 / Yr	220	-220				
Cold Guide: In-bunker (28M) Guide Optics Vacuum housings	193.2 280	~ 500 ?	-500				
Cold Guide: Long Straight (80M) Guide Optics Vacuum Housings	390 0	390	-390				
Total			- 1100				

More accurate costs for guide after summer 2022.

Early upgrade not additional costs to final scope

## Heimdal Committed Spend



Heimdal Budget Committed Cost per partner k€ CB=13553								
Project	Budget	Estimated Cost	Committed Cost	Cost Variance				
IFE (CB=3453)								
<b>Guide Shielding</b>	1960 (IFE)		- 1290 (ESS)	0				
<b>Chopper Systems</b>	840 (IFE)		- 840 (ESS)	0				
T0 Chopper	350 (IFE)		- 350 (ESS)	0				
Cave Shielding +	711 (IFE + AU)		- 604 (Mirrotron)	0				
Beamstop								
Subtotal			3084					
<b>2013 Index</b>			+329					
AU (CB =4065)								
Salary 01/2018 -			550 ?					
06/2022								
Beam Stop			107					
Subtotal			657					
PSI (CB=4065)								
Subtotal			0					
Total Committed spend			3741					

# The Heimdal Risk Register



RISKS to Heimdal project: Delay, **Quality & Costs** 

Lack of Engineering resources based at ESS. Lead Engineer is only Engineering resource, based in Denmark. Close to retirement age. No Engineering manpower based at ESS.

Heimdal cannont complete engineering documentation Delay in instrument schedule. Quality of Instrument according to schedule. Lead engineer retiring and not enough overlap with replacement engineer. Risk of delay and quality of final instrument.

delivered. Increased labor costs from delay.

RISKS to Heimdal project: Delay,

Quality & Costs

20

Reduce

Allocation of Engineering resources to Heimdal and based at ESS. Best solution is reuse of engineering resources from eairlier instruments with ESS instrument work experience.

Heimdal Requires more engineering support based at ESS to deal with large workload & installation

Kåre Iversen - Lead Engineer based at Aarhus University Dan Mannix - Lead Scientist based at ESS

# The Heimdal Risk Register



Risk of personnel leaving	Neutron instrument division has requested opening of Heimdal lead scientist position	Dec-20	Low	Unlikely	2	4	Falling 2
Delay of 2D Detector Procurement from PSI	Issue resolved and moving ahead in 2022. Guide procurement priority (Change in BOT ESS-MS). Detector procurement Q2 Q3 2022.	2020-12-01	Low	Moderate	4	6	Falling 2
Delay of Guide procurement from PSI	Issue resolved and moving ahead in 2022. PSI Guide tender publication expected Q2 2022. RISK Reduced	2020-12-01	Low	Moderate	4	6	Falling 2
SANS upgradability	Partners and ESS shall clarify the subject as soon as possible. If the proposed changes are not excepted there has to be some plan that allows a later upgrade with reasonable budget.		High	Likely	16	15	Rising 2
TO Cost / High Background	Search new supplier of TO chopper. ESS to investigate if it can be built by ESS. Update Feb-22: ESS Chopper group scope. Risk		Very low	Moderate	2	15	Falling 2
delay to cave installation	Awaiting results of rebaseline	2020-12-15	Low	Moderate	4		New

# Agenda



#### Part I

10:00 - 10:10 Welcome/intro (Rob)

10:10 - 10:30 Brief Overview of HEIMDAL (Dan)

- a. Science case
- b. Components
- c. Scope and in-kind partner responsibility
- d. Overall schedule and budget distribution

#### 10:30 - 11:30 Project reporting: Slides 15-50

- a. Progress of each component/part: one slide per item
- b. Budget overview of all WPs
- c. Schedule and schedule uncertainties
- d. Risks (incl staffing)

11:30 - 12:30 Lunch

#### Part II

#### 12:30 - 13:00 Project scope discussion Slides 51-55

- a. Current plan for upgradability
- b. HEIMDAL team view
- c. ESS view (Andrew)

#### 13:00 - 13:30 Overview of the Collaboration

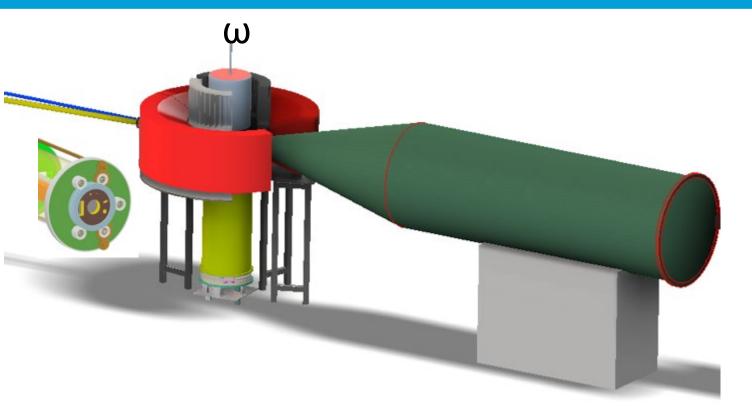
- a. How is the collaboration organized
- b. How often the collaboration meets
- c. Challenges within the collaboration

13:30 - 14:00 Wrap up and conclusions

## **HEIMDAL – Hybrid Diffraction**

Multi Length Scale Neutron Scattering Instrument: 10<sup>-2</sup> - 10<sup>8</sup> nm





Diffraction + SANS + Imaging

- (1) Thermal Diffraction (SOUP ~2028)
- (2) Cold Guide SANS (upgrade)
- (3) Neutron Imaging (upgrade)

Upgradeability Plan?
Retrofit of Cold Guide has implications:

#### Bunker (28M):

Shutdown of ESS & Instrument.

Activity of components / remote handling?

Safety work permits?

Cramped workspace

Maybe low activation due to low power?

Feasibility study required?

#### Long Straight (80M):

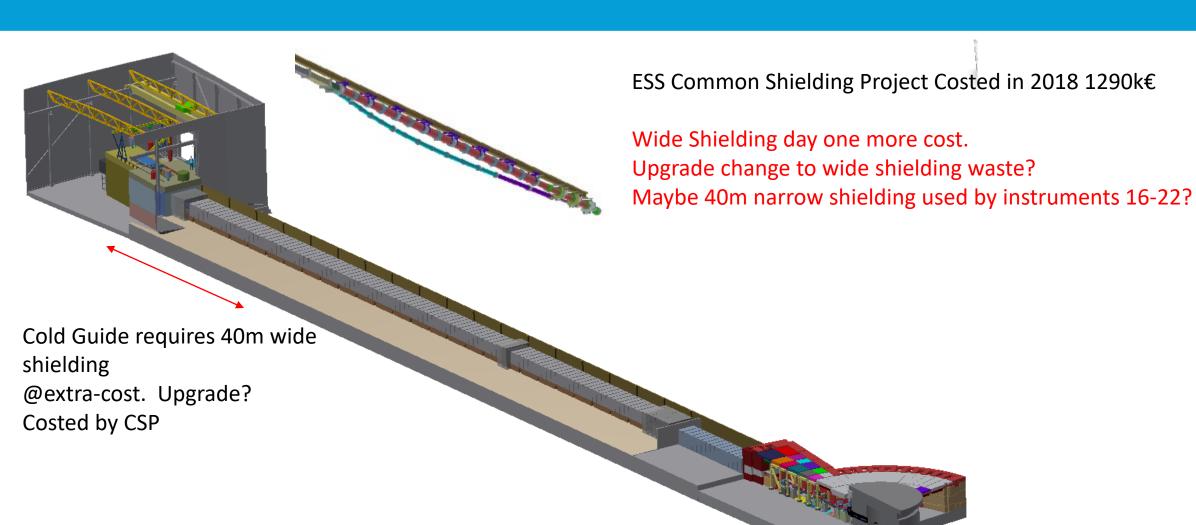
Less activation issues than bunker
Shutdown of ESS not required
Instrument shutdown.
Dismantle / remove/ glue cold guide /
reassemble / realign

Pre-cave section: Easier to upgrade.



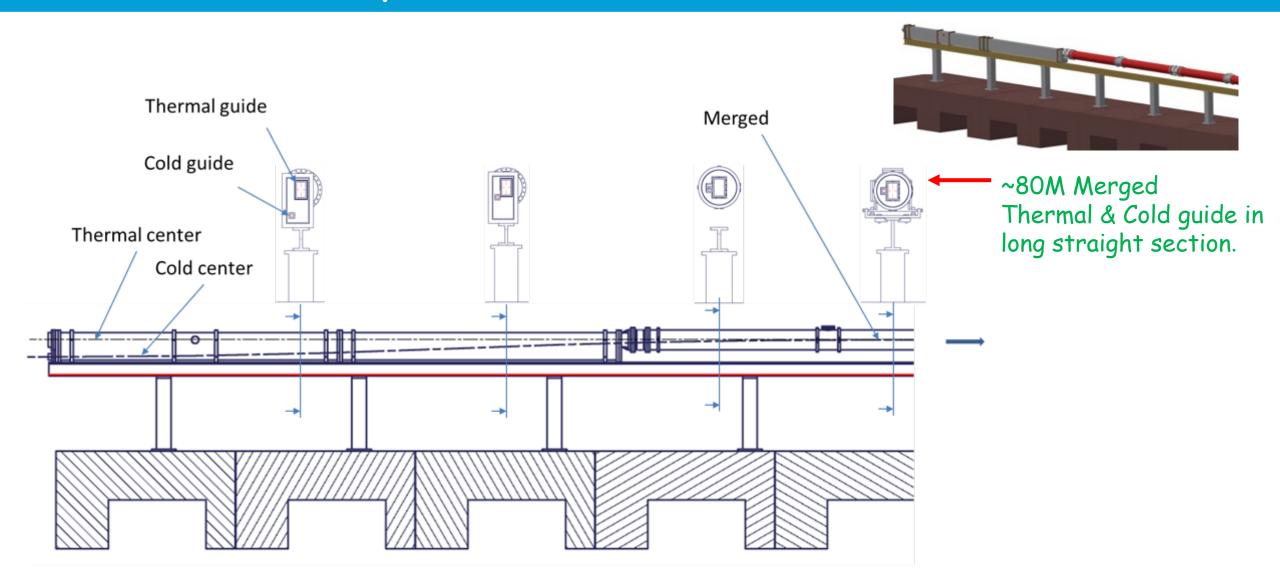
### Guide Shielding





## Split and Merge vacuum chambers More expensive than D210 tube.





# Upgradeability Plans Access to earlier upgrade funding?



Option 1: Cheapest Day 1 costs / More complex & cost upgrade:

Day 1: No cold Guide in Bunker / long straight / Pre-cave sections. Narrow Guide shielding last 40m / No merge & split chambers.

Upgrade Plan: Shutdown (ESS) / Install Cold Guide in-bunker long straight (remove & glue) and pre-cave. Replace last 40m of guide shielding / Install SANS tank and detectors, cold choppers, Hot commissioning.

Option 2: Medium Day 1 costs / less complex & cost upgrade:

Day 1: Cold Guide in Bunker / No long straight / No Pre-cave sections. Narrow Guide shielding last 40m / No merge & split chambers.

Upgrade Plan: Shutdown / Install Cold Guide long straight (remove & glue) and pre-cave. Replace last 40m of guide shielding / Install SANS tank and detectors, cold choppers, Hot commissioning.

Option 3: High Day 1 costs / easy & lower cost upgrade:

Day 1: Cold Guide in Bunker & long straight / No Pre-cave sections. wide Guide shielding last 40m / merge & split chambers.

Upgrade Plan: Shutdown pre-cave. Install SANS tank and detectors, cold choppers, Hot commissioning.