



# Gamma Blocker

## NCBJ

### Understanding of System & Scope

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# National Centre for Nuclear Research:

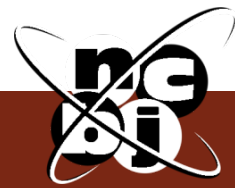
- One of the biggest scientific institutes in Poland
- 1000+ team

## Accelerator activity:

- calculations,
- design,
- Advanced technologies
- Manufacturing
- Installations
- service&maintenance



Collaboration with ESS from the beginning of ESS



# Gamma Blocker Time Line

<b>Lp.</b>	<b>Task</b>	<b>Beginning</b>	<b>End</b>	<b>Months</b>
1	Preliminary Design Report	01.10.2016	13.01.2017	2,5
2	Detailed Design Report	13.01.2017	01.06.2017	4,5
3	FAT Report	01.06.2017	30.03.2018	10
4	Delivery Gamma Blocker facility elements	30.03.2018	29.04.2018	1
5	SAT Report	29.04.2018	01.06.2018	1
6	Installation Report	01.06.2018	30.11.2018	6
7	SUM			25





# Gamma Blocker Time Line

TASK	2016		2017												2018											
	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	
Kick-off meeting																										
Preliminary Design Report																										
Detailed Design Report																										
FAT Report																										
Delivery Gamma Blocker facility elements																										
SAT Report																										
Installation report																										

# Our Team

## Karol Szymczyk:

- Work-Unit Coordinator for the Partner
- Fluka simulations

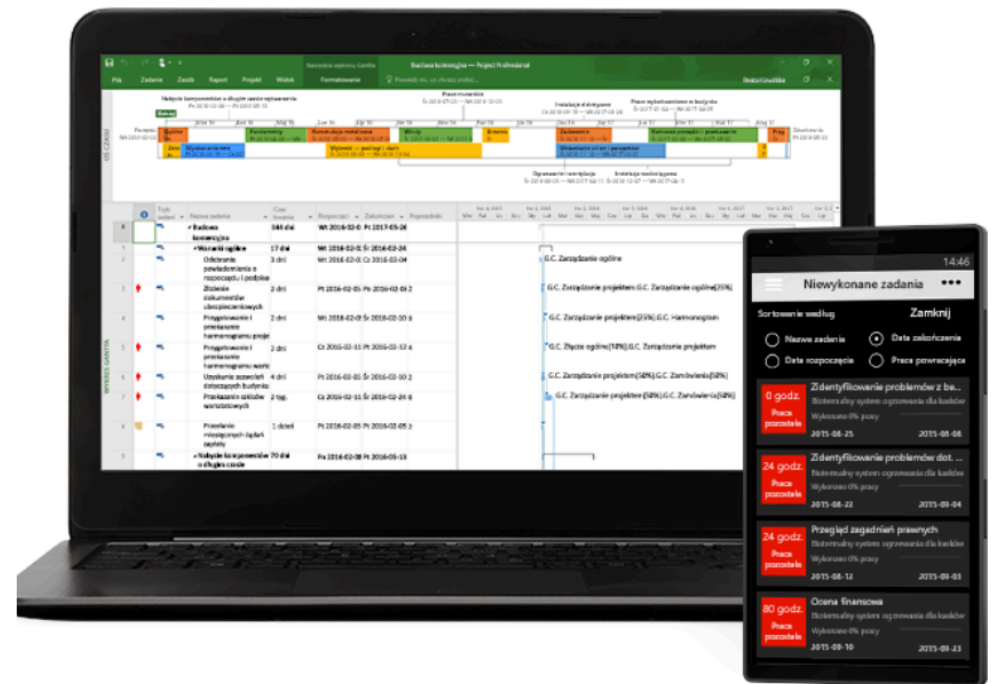


## Marcin Wojciechowski:

- Technical design

## Śławomir Wronka:

- supervisor





# Preliminary Risk Analysis

Risk	Solution
<b>Misunderstandings</b>	Kick off Meeting Contact with Inigo Account on Chess PDR & CDR acceptance Account on Atlassian
<b>Euro exchange rate</b>	good financial planning Precise cost analysis
<b>Delays</b>	time reserve reserved resources at NCBJ many suppliers common standards
<b>Elements quality</b>	Careful control many suppliers



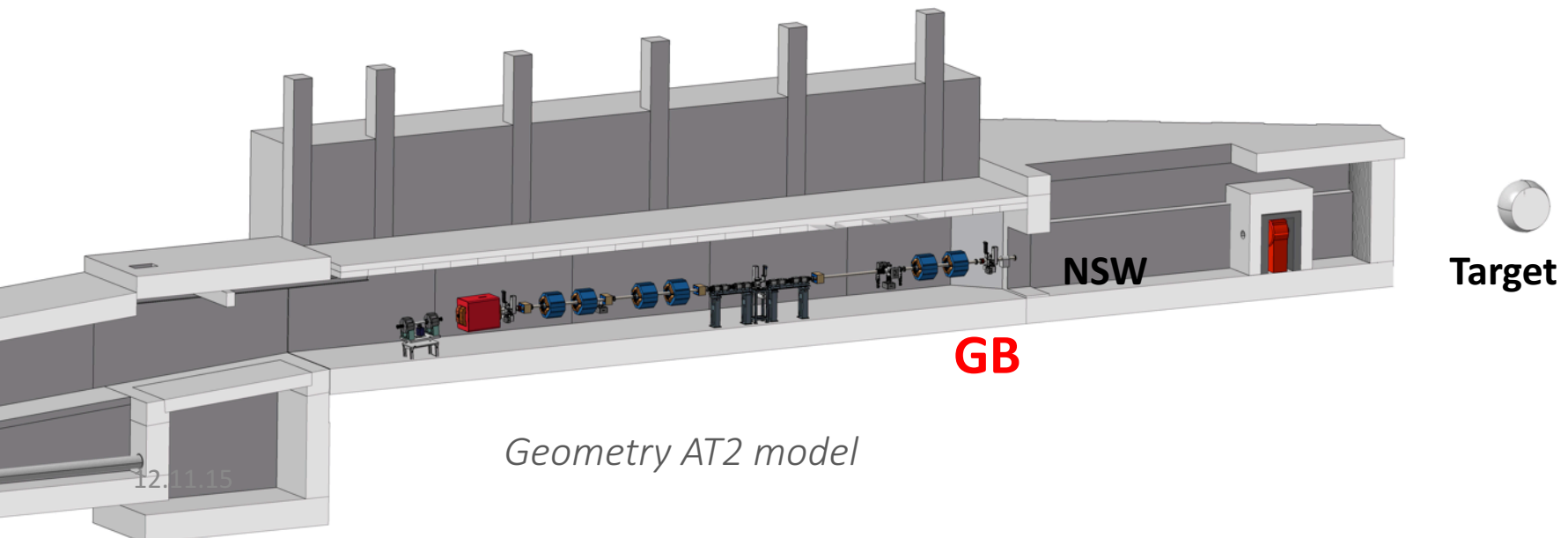
# Preliminary hazard Analysis

- mechanical
- dosimetric
- electrical
- other



# Gamma Blocker -what is it

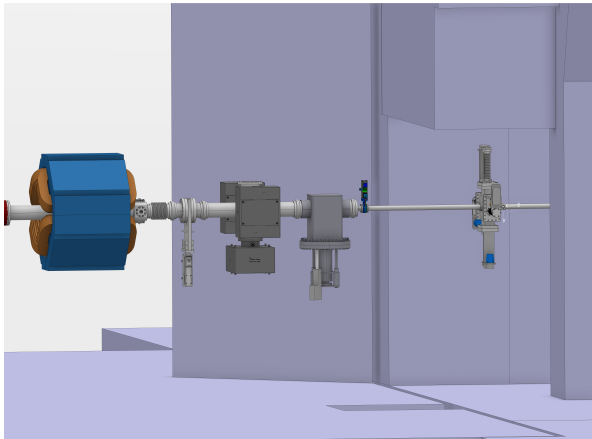
- *"Absorb gamma radiation from the target or beam dump, during maintenance periods."*
- Gamma blocker consists of: shield plate, movement mechanism, vacuum chamber, CF beam line flanges, actuator(s),



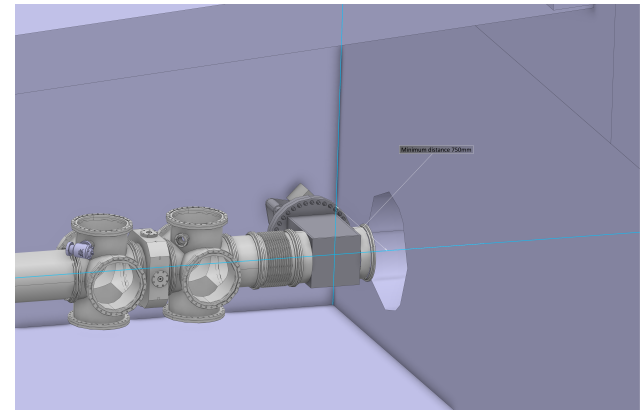


# Gamma Blocker

## Two Gamma Blockers:



In the A2T section 30 zm before  
NSW



In the Dump Line section, in front of  
the Tuning Dump



# Gamma radiation calculations

**In 2015/2016 GB design has started.**

Simulations prepared in FLUKA program.

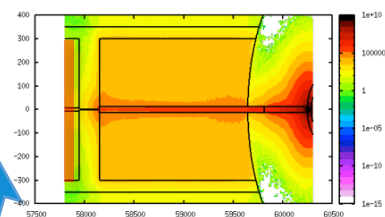
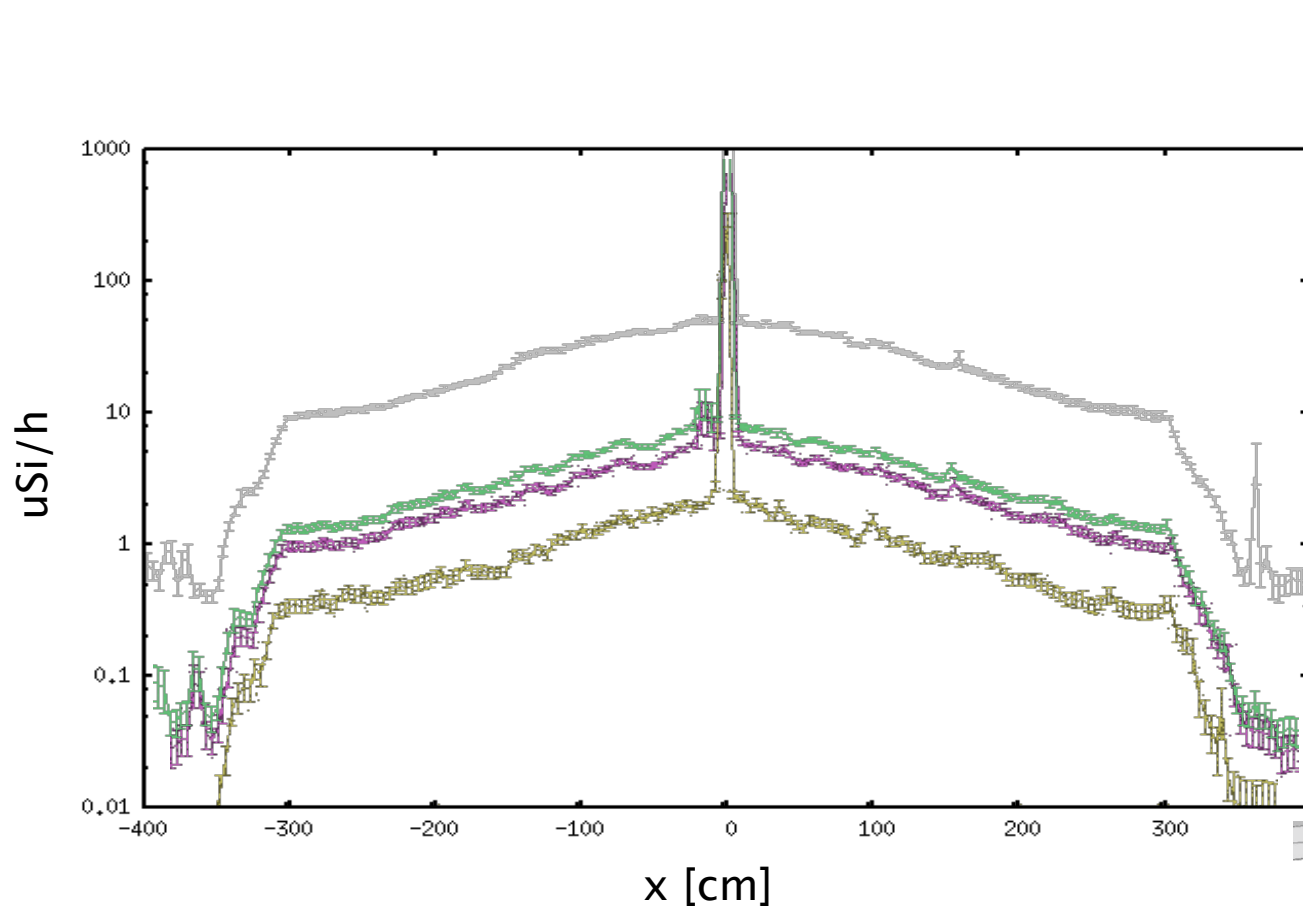
Material to simulate:

- Iron
- Tungsten





Results after 5 years of exposure and 4 cooling times:

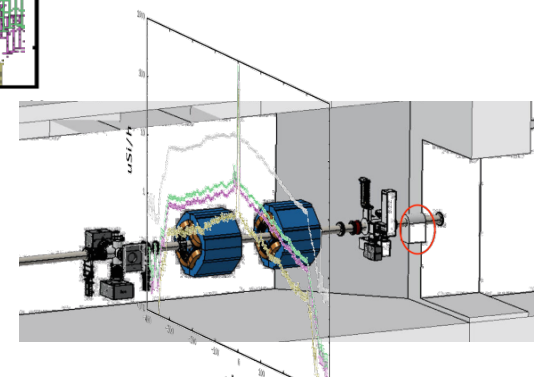
- 0 second
- 1 hour
- 4 hours
- 1 month

# Residual dose equivalent rate After 5 years of exposure

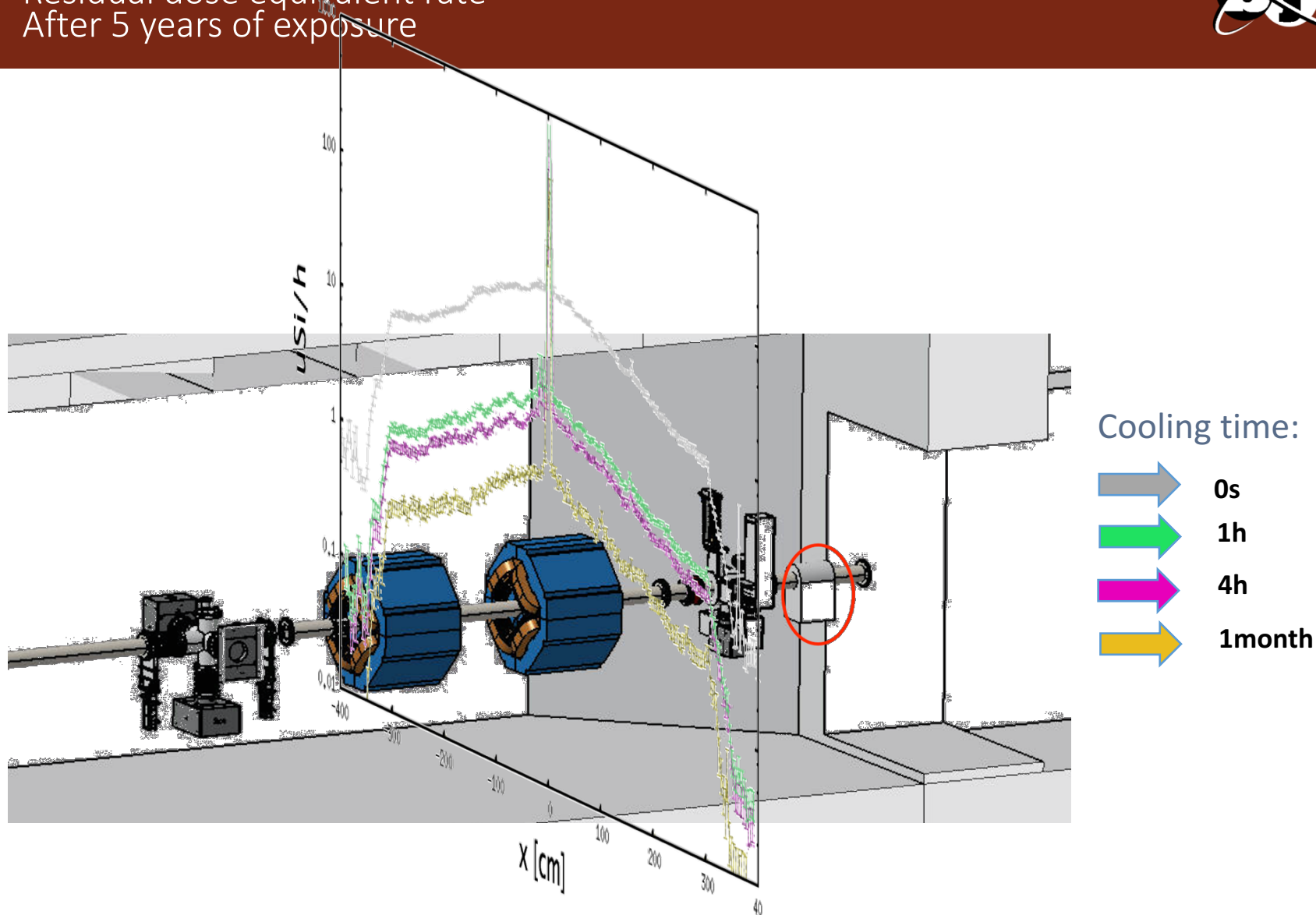


Cooling time:

-  0s
-  1h
-  4h
-  1month



# Residual dose equivalent rate After 5 years of exposure

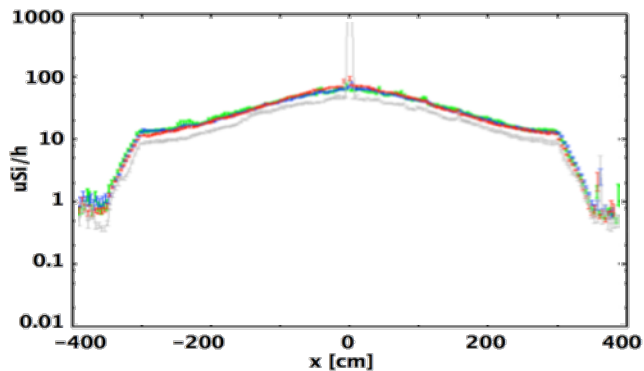




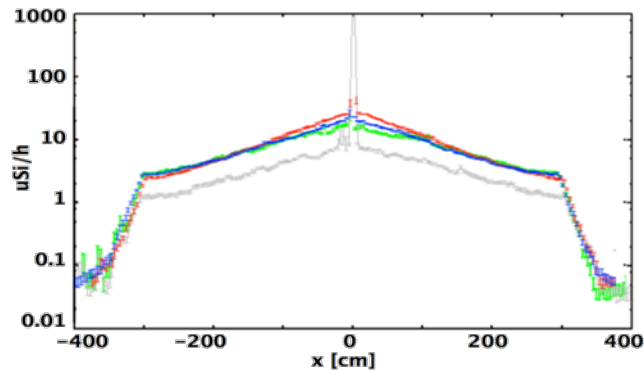
# Gamma Blocker: Residual dose equivalent rate

26	2
<b>Fe</b>	8
Iron	14
55.845	2

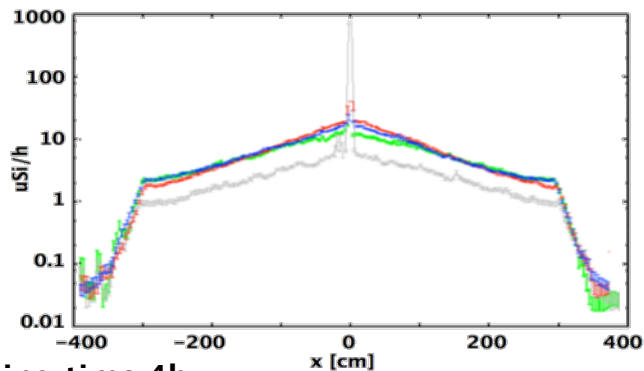
Gamma radiation dose rate versus distance from the beam pipe, 1 m upstream the NSW



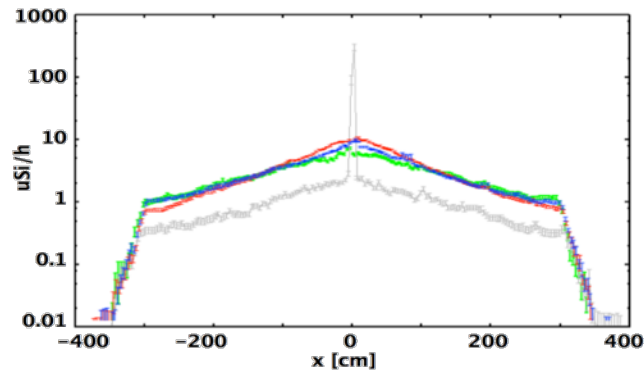
Cooling time: 0s



Cooling time: 1h

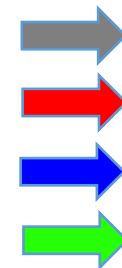


Cooling time: 4h



Cooling time: 1miesiąc

GB thickness:



without GB

10 cm

20 cm

40 cm



# Gamma Blocker : Residual dose equivalent rate

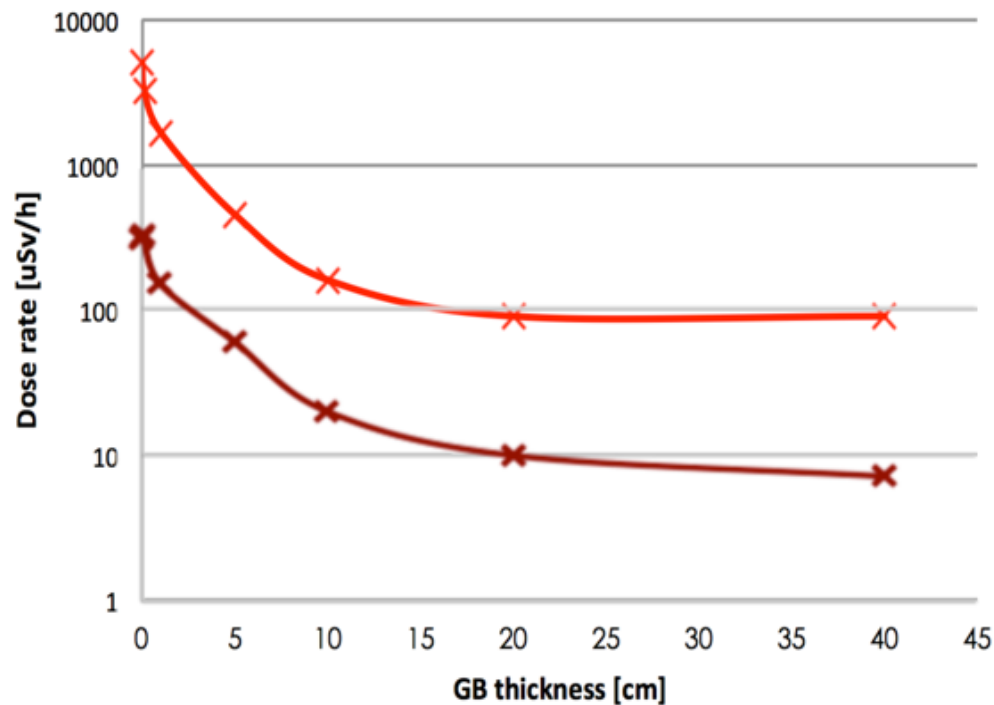


Iron: Cooling time 0s



Iron: Cooling time 1month

26	2
8	8
<b>Fe</b>	14
	2
Iron	
55.845	



Residual dose equivalent rate after 5 years of exposure, 0s cooling time (red), and 1 month cooling time (dark red) inside the 'beam pipe' as a function of GB thickness – material : FE and W



# Gamma Blocker : Residual dose equivalent rate

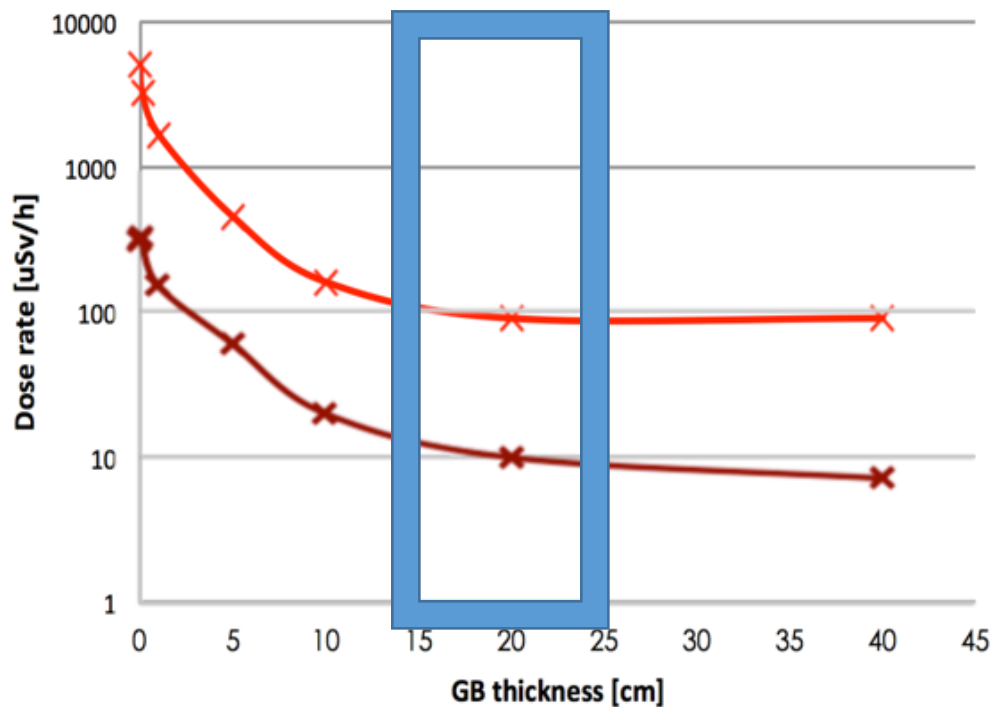


Iron: Cooling time 0s



Iron: Cooling time 1month

26	2
<b>Fe</b>	8
Iron	14
55.845	2



Residual dose equivalent rate after 5 years of exposure, 0s cooling time (red/blue), and 1 month cooling time (dark red/dark blue) inside the 'beam pipe' as a function of GB thickness – material : FE and W



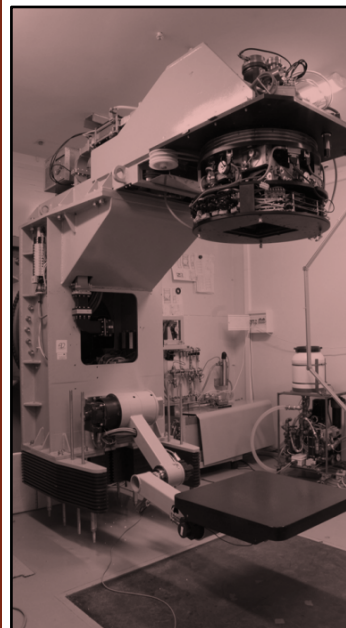
GB

- Kick-off meeting - very useful for our work





Thank you





# Gamma Blocker : Residual dose equivalent rate



Iron: Cooling time 0s



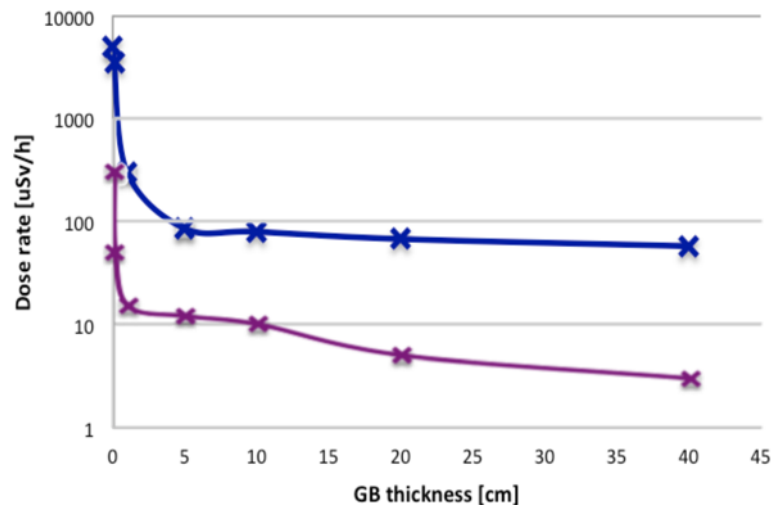
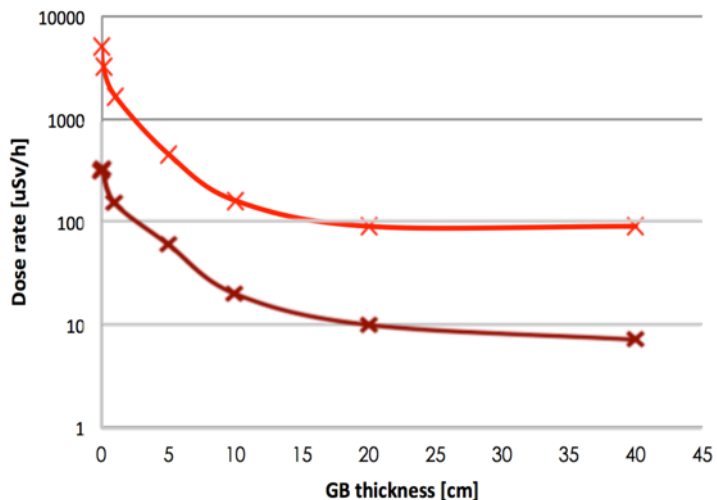
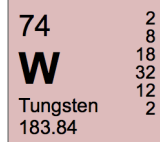
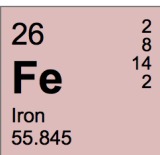
Iron: Cooling time 1month



Tungsten : Cooling time 0s



Tungsten : Cooling time 1month



Residual dose equivalent rate after 5 years of exposure, 0s cooling time (red/blue), and 1 month cooling time (dark red/dark blue) inside the 'beam pipe' as a function of GB thickness – material : FE and W