

PDR of the Accelerator Racks



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Lilla Tuna, ESS Lund, Monday 28th of November 2016

Rack PDR- Purpose of the review



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-
- Definition of system**
 - Definition of interfaces and requirements' description**
 - Description of the mechanical and cooling design**
 - Power distribution, UPS and rack accessorising (Jörgen's talk)**
 - Installation and contract implementation (Frithiof's talk)**
 - System properly defined and documented**
 - Market Survey**
 - Call for tender readiness**

System Description -Definition



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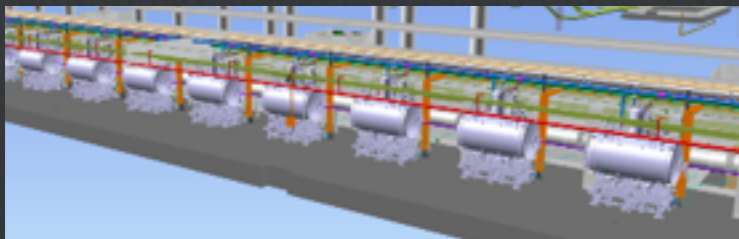
- This system covers rack cabinets, equivalent components and incorporated rack cooling used for the electronics, controllers and power supplies of the accelerator systems that will be installed in the ESS Accelerator buildings, more specifically the Front End Building level 090 (G01), the Klystron Gallery (G02 building) and the Gallery Supporting Area (GSA).
- The racks provide power, mechanical protection and cooling to the crates - they basically provide a “housing service” to the equipment.
- The challenge: The integration of a collection of crates of miscellaneous sizes, temperature requirements that regulate the operation of equipment with different characteristics, under a design that would fit it all and would still be highly flexible
 - in order to optimise the usage of space, robust mechanical construction that will last long termly and without jeopardising the performance of the machine!

System Interfaces



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Inputs and constraints



the accelerator systems



the buildings



Output interfaces



conventional power

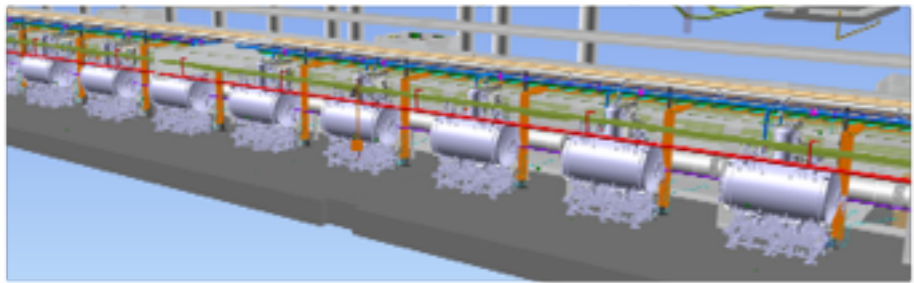


water cooling

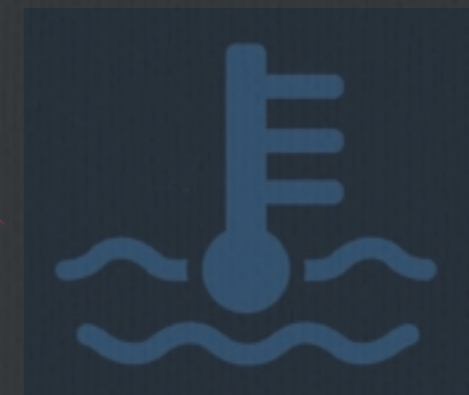
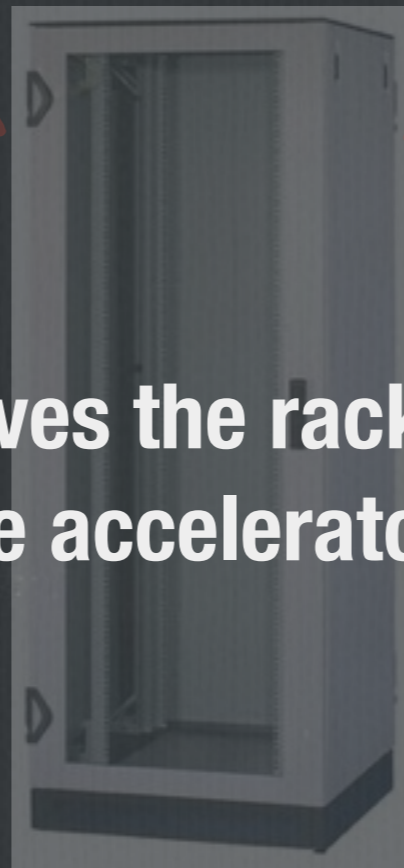
Interface Requirements- Accelerator Systems



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- Main Input that drives the rack design: the requirements of the accelerator and ICS systems



Interface Requirements with Accelerator Systems- main design survey questions



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WP	System Name
WP3	NCFE
WP4 and WP5	Cryomodules
WP7	Beam Instrumentation
WP8	RF Systems
WP11	Cryogenics Distribution Line
WP12	Vacuum
WP17	Power Converters
ICS	Personal Safety Systems
ICS	Machine Protection Systems
ICS	Integration Racks
Target	Target Safety Systems

- How many racks are needed per section?
- What is the expected power consumption? need for UPS?
- What is the total heat dissipation per rack?
- What is the desired temperature inside the rack and how much can it vary?
- Are there any mechanical protection or EMC issues that should be factored?
- What is the optimal position of the rack inside the row?
- What is the population and installation scheme? Is there any special agreement with the partners?

Interface Requirements with Accelerator Systems- Outcome of survey



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- The requirements are collected in the “rack wiki page”:

<https://ess-ics.atlassian.net/wiki/display/AWES/>

[Requirements+on+rack+mounted+equipment+per+system](https://ess-ics.atlassian.net/wiki/display/AWES/Requirements+on+rack+mounted+equipment+per+system)

- Minutes of meetings, internal rack designs, evolution of the design

Interface Requirements with Accelerator Systems- Rack Allocation



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- the outcome of this work is reflected in the document: ESS-0085695:Appendix 02, Rack space, power and heat dissipation requirements

HBL-010ROW Rack #	NAME	System	Power(kW)	Nominal Current (A)	Installed Fuse (A)	UPS (kW)	UPS Current (A)	UPS Fuse (A)	Heat Dissipation (kW)	Temperature (°C)	Type
1	HBL-010ROW:CNPW-U-001	PS	21,6	36,72	50		0,0		2,22	25°C, +/- 10°C	I
2	HBL-010ROW:CNPW-U-002	MPS	1,0	1,70	10		0,0		1,00	25°C, +/- 5°C	P
3	HBL-010ROW:CNPW-U-003	VACUUM	1,5	2,55	10	1,5	2,6	3	0,30	10-35C	B10
4	HBL-010ROW:CNPW-U-004	VACUUM	4,0	6,80	10		0,0		0,80	10-35C	C10
5	HBL-010ROW:CNPW-U-005	CM/CDL	3,0	5,10	10	1,0	1,7	2	2,10	25°C, +/- 5°C	S
6	HBL-010ROW:CNPW-U-006	RF	22,5	38,25	50		0,0		1,90	25°C, +/- 1°C	G
7	HBL-010ROW:CNPW-U-007	RF	4,8	8,08	16	1,7	2,9	3	0,55	25°C, +/- 1°C	E
8	HBL-010ROW:CNPW-U-008	RF	2,6	4,34	10	1,8	3,1	3	2,02	25°C, +/- 1°C	D
9	HBL-010ROW:CNPW-U-009	RF	22,5	38,25	50		0,0		1,90	25°C, +/- 1°C	G
10	HBL-010ROW:CNPW-U-010	RF	4,8	8,08	16	1,7	2,9	3	0,55	25°C, +/- 1°C	E
11	HBL-010ROW:CNPW-U-011	RF	2,6	4,34	10	1,8	3,1	3	2,02	25°C, +/- 1°C	D
12	HBL-010ROW:CNPW-U-012	RF	22,5	38,25	50		0,0		1,90	25°C, +/- 1°C	G
13	HBL-010ROW:CNPW-U-013	RF	4,8	8,08	16	1,7	2,9	3	0,55	25°C, +/- 1°C	E
14	HBL-010ROW:CNPW-U-014	RF	2,6	4,34	10	1,8	3,1	3	2,02	25°C, +/- 1°C	D
15	HBL-010ROW:CNPW-U-015	RF	22,5	38,25	50		0,0		1,90	25°C, +/- 1°C	G
16	HBL-010ROW:CNPW-U-016	RF	4,8	8,08	16	1,7	2,9	3	0,55	25°C, +/- 1°C	E
17	HBL-010ROW:CNPW-U-017	RF	2,6	4,34	10	1,8	3,1	3	2,02	25°C, +/- 1°C	D
18	HBL-010ROW:CNPW-U-018	BI	2,7	4,51	10		0,0		1,86	25°C, +/- 1°C	R
			153,0	260,0	404	16,5	28,1	29	26,16		



Interface Requirements with Accelerator Systems- Rack count spreadsheet



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- Number of racks per section**
- Space allocation for each system -rack distribution**
- Rack naming**
- Conventional and UPS power needs**
- Desired temperature and temperature stability & heat dissipation in order to design the suitable cooling solution**
- Indicative layout with in row coolers**

=>The spreadsheet “concatenates” all the requirements will be fulfilled by the integrated rack design

Interface Requirements with Accelerator Systems- Outcome of survey- Space Needs



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Space needs

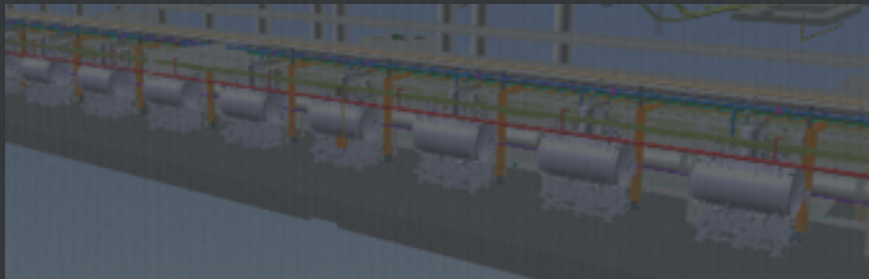
Building	Rack capacity- Space reserved per building
FEB	54
Gallery	708
HEBT	49
TS2	26
GSA	9
846	

Number of Racks	System
20	NCFE
42-shared	Cryomodules sharing with Cryo-Distribution Line
43	Beam Instrumentation
428	RF Systems
42- shared	Cryo- Distribution Line - sharing with cryomodule controllers
53	Vacuum
44	Power Converters
3	Raster Magnets -A2T
36	Personal Safety Systems
49	Machine Protection Systems
23	ICS- Integration Racks
26	Test Stand 2
5-7	Target Safety Systems
774	

Interface Requirements- Buildings



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Building Requirements- “Rack Space Envelopes”



Interface Requirements- Buildings -Constraints

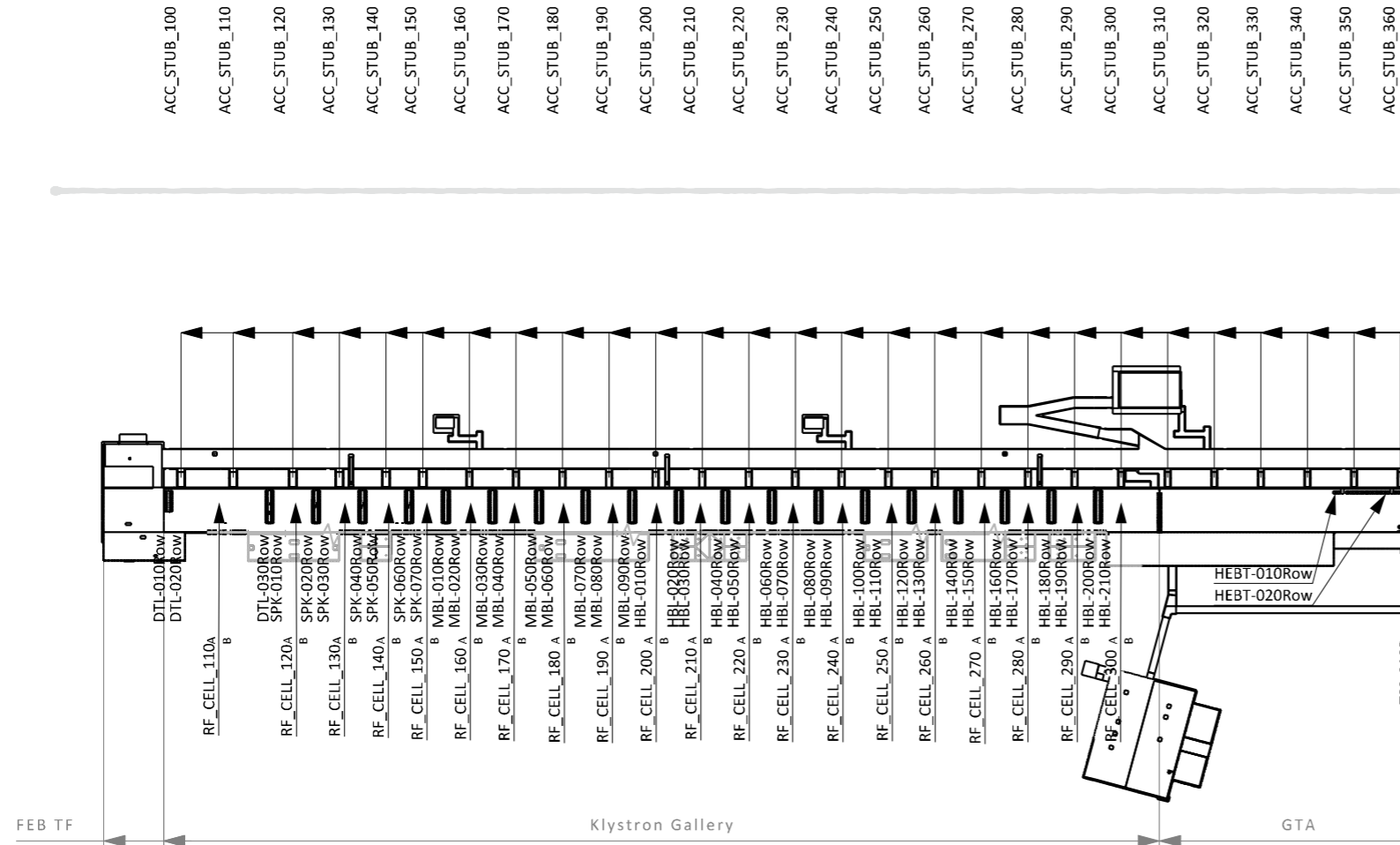
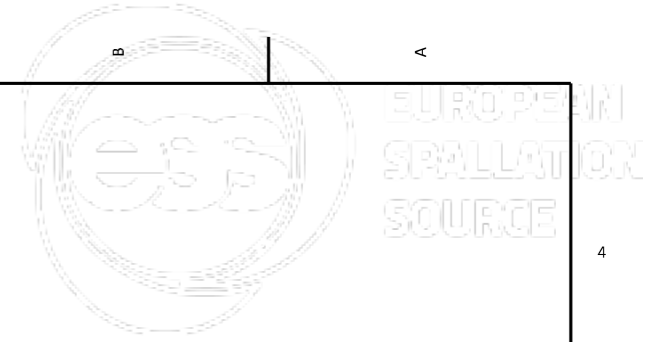


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- Predefined rack envelopes - “building rack capacity”**
- No heat dissipation in the ambient air of the gallery**
- Sufficient space to be able to remove and reinstall racks**
- No blocking of the transport zones and dismantle of other equipment**
- Not allowed to use the ceiling trusses to fix the cable trays**

Rack Row Positioning and Naming

Level_100




All dimensions in mm

Stub names: ACC_STUB_xxx

Accelerator Space names: ACC_SPACE_xxx

RF cell names: RF_CELL_xxx

Rack Row names: xxx-xxxRow

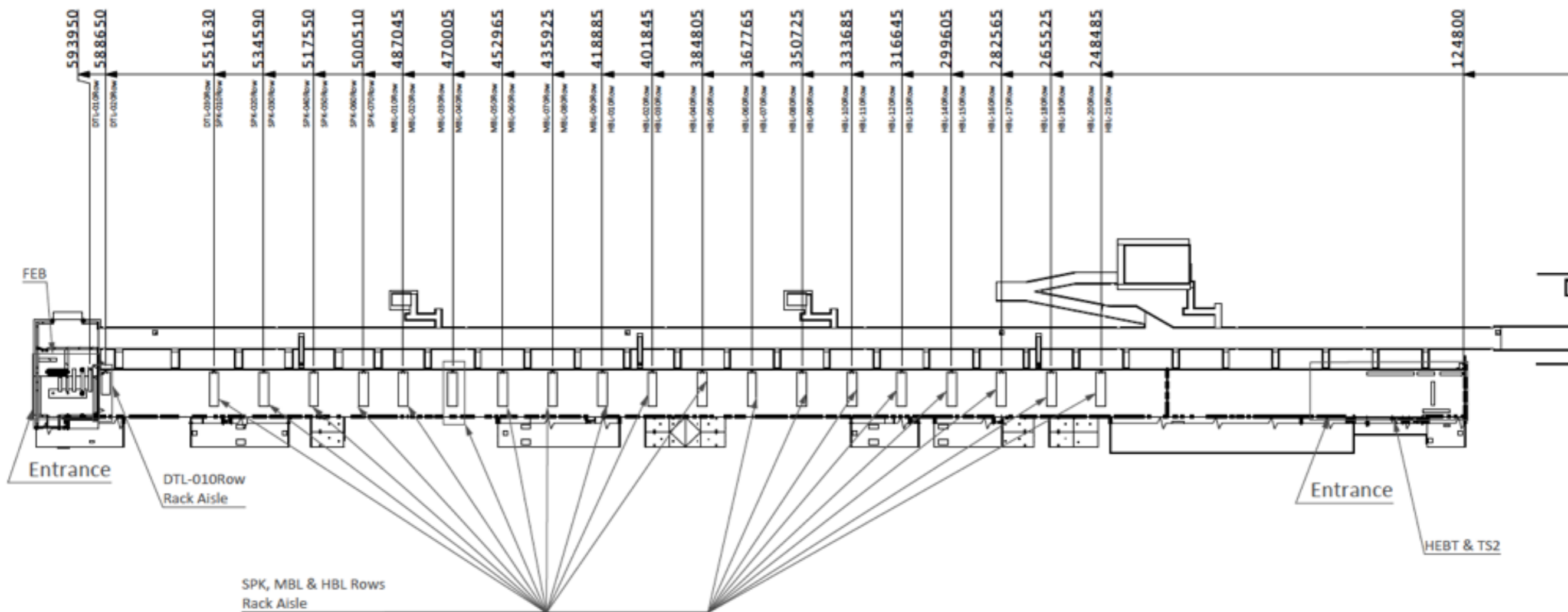
ASSY WEIGHT: - kg -		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE -		
General Tolerances Linear Dimensions, Form and Position: ISO 2768-mK Chamfers, Radii and Angular Dim's: ISO 2768-vK SURFACE FINISH Min. Ra 3.2 Documentation protection as per ISO 16016		ACCSYS Names MODELED BY: daniellundgren DATE: 07/10/2016 DRAWN BY: daniellundgren DATE: 03/11/2016 CHECKED BY: DATE: APPROVED BY: DATE: QUALITY CONTROLLED BY: DATE:		
 EUROPEAN SPALLATION SOURCE DESIGN SITE ESS Lund		DRAWING NUMBER ESS-0025905.1 LIFECYCLE LABEL: Preliminary REV. 2.0 SHEET 1/2 LEVEL OF MATURITY: B MC SIZE: A3 SCALE: 1:1 Produced to ISO 1101, 8015 and 1302		

Interface Requirements- Buildings-space envelopes



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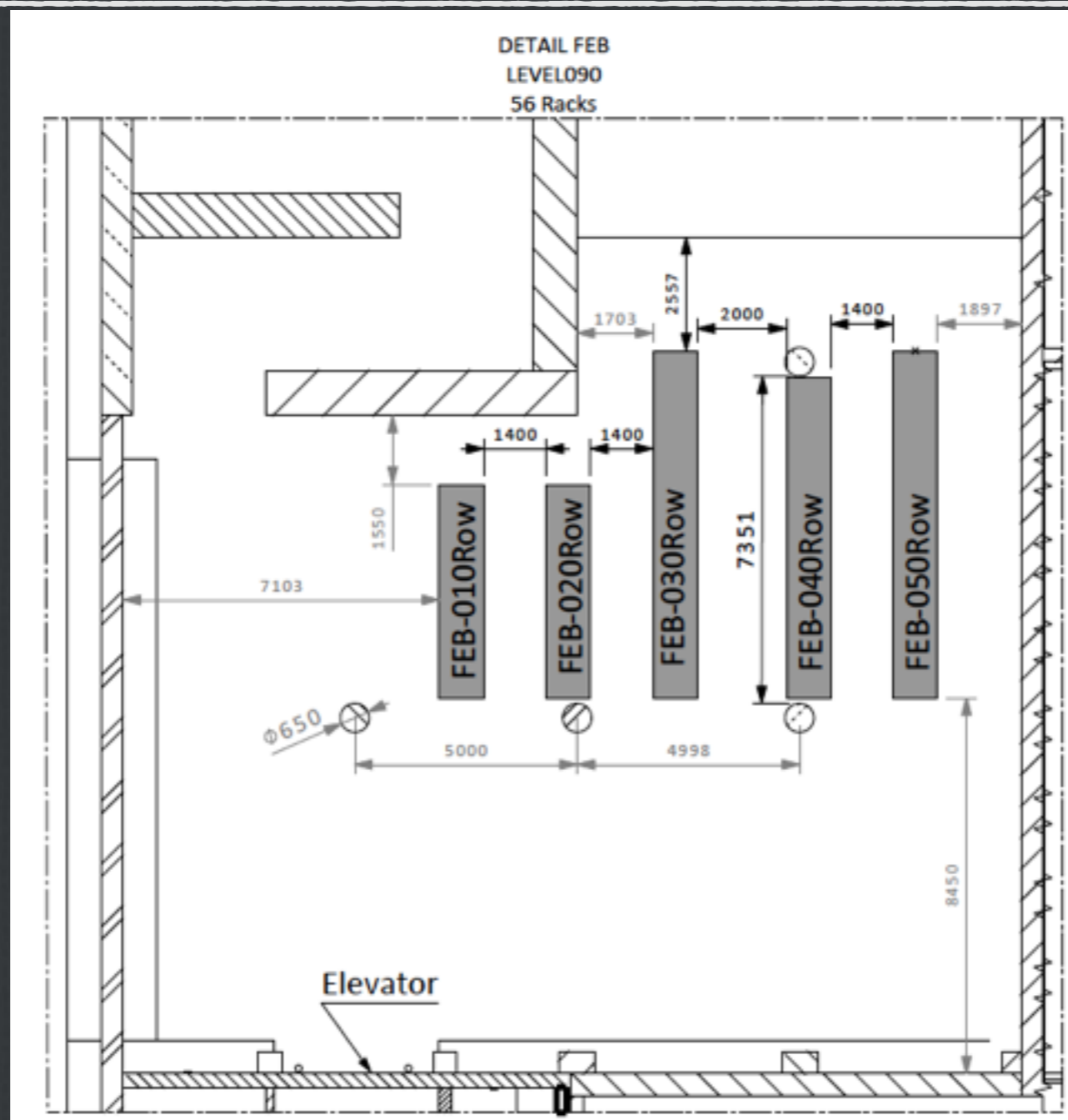
□ ESS-0085079



Interface Requirements- Buildings- space envelopes FEB



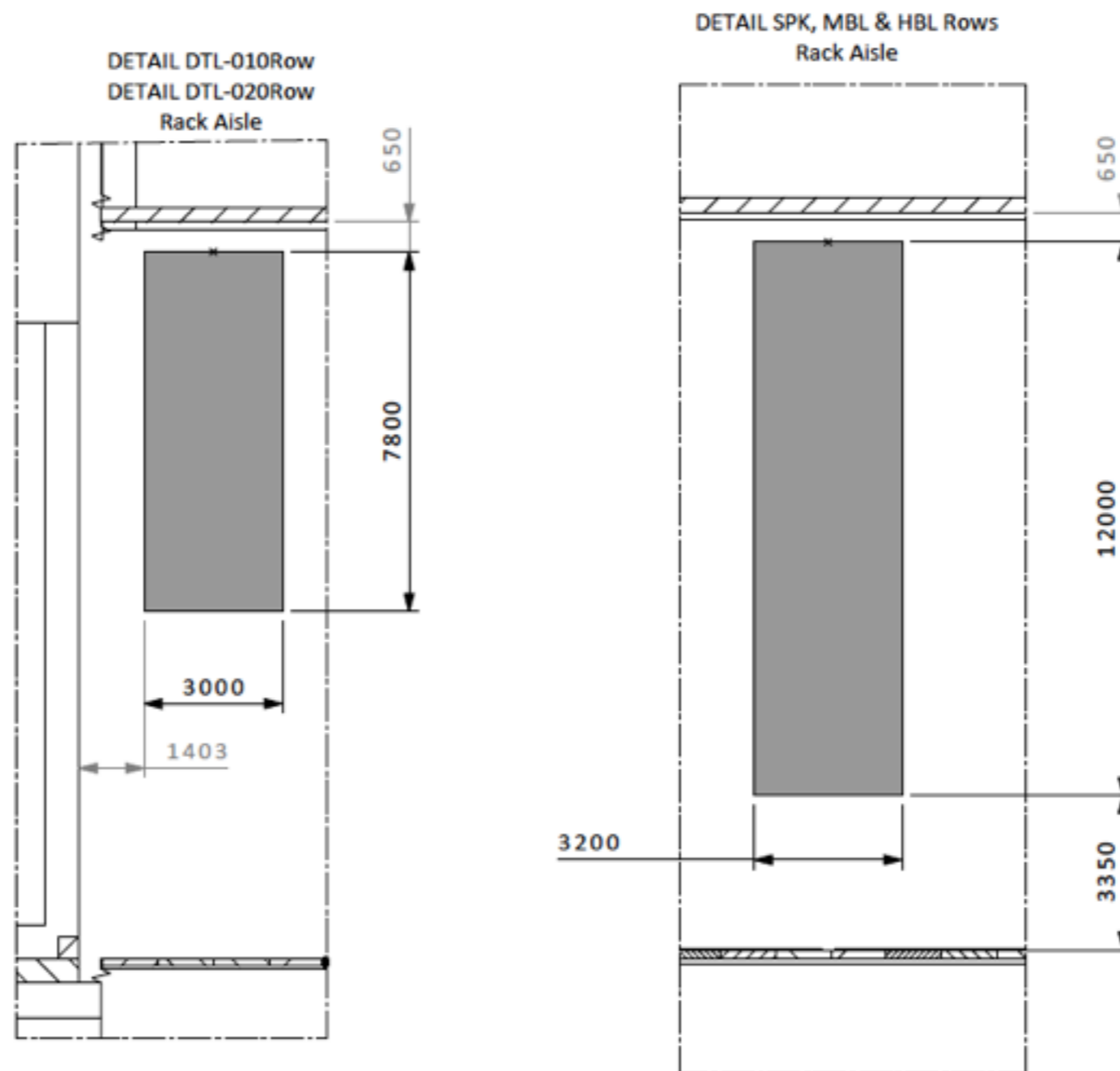
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Interface Requirements- Buildings-G02



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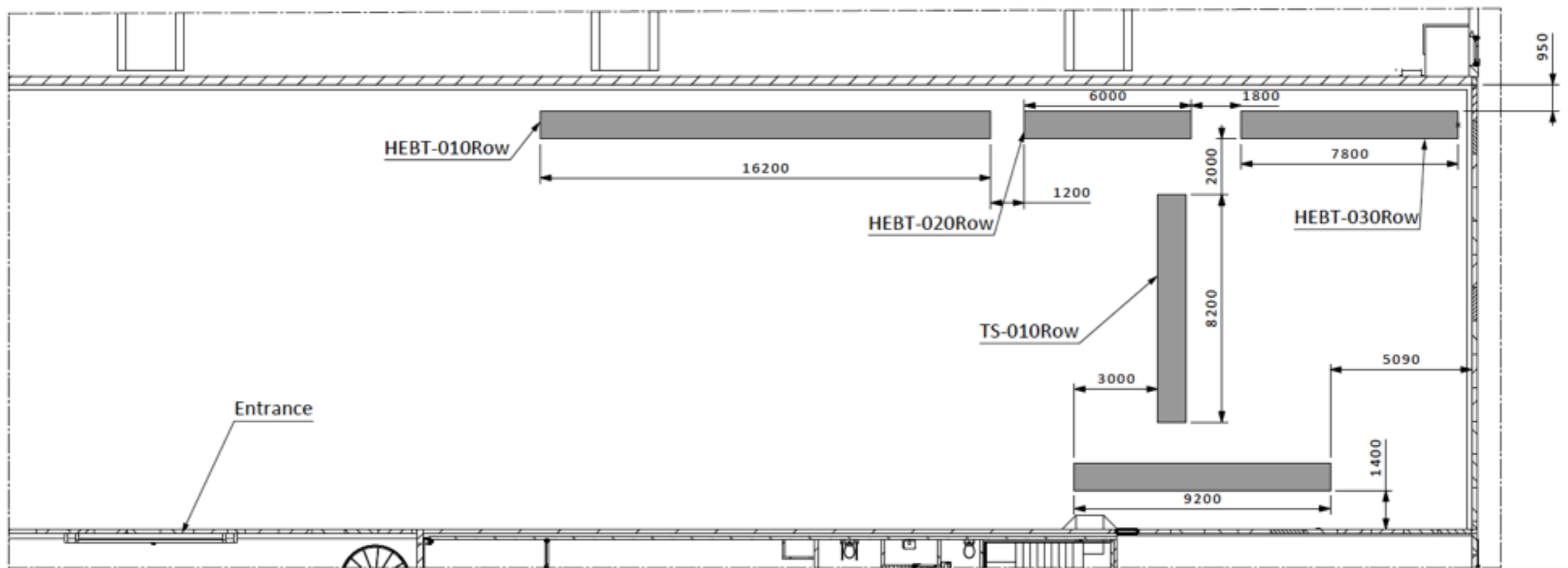


Interface Requirements- Buildings HEBT and TS2



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DETAIL HEBT & TS2

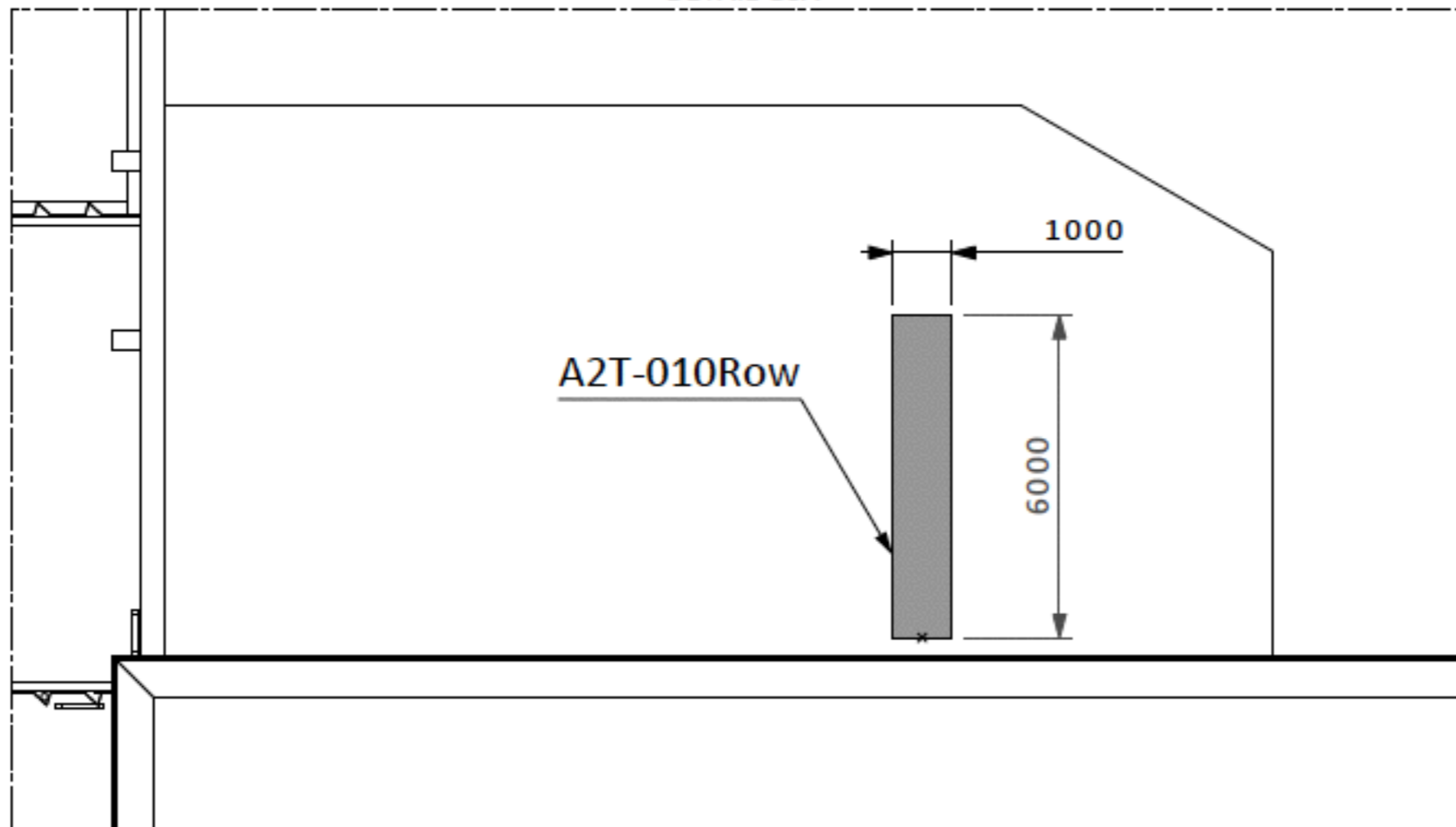


Interface Requirements- Buildings- GSA(2)



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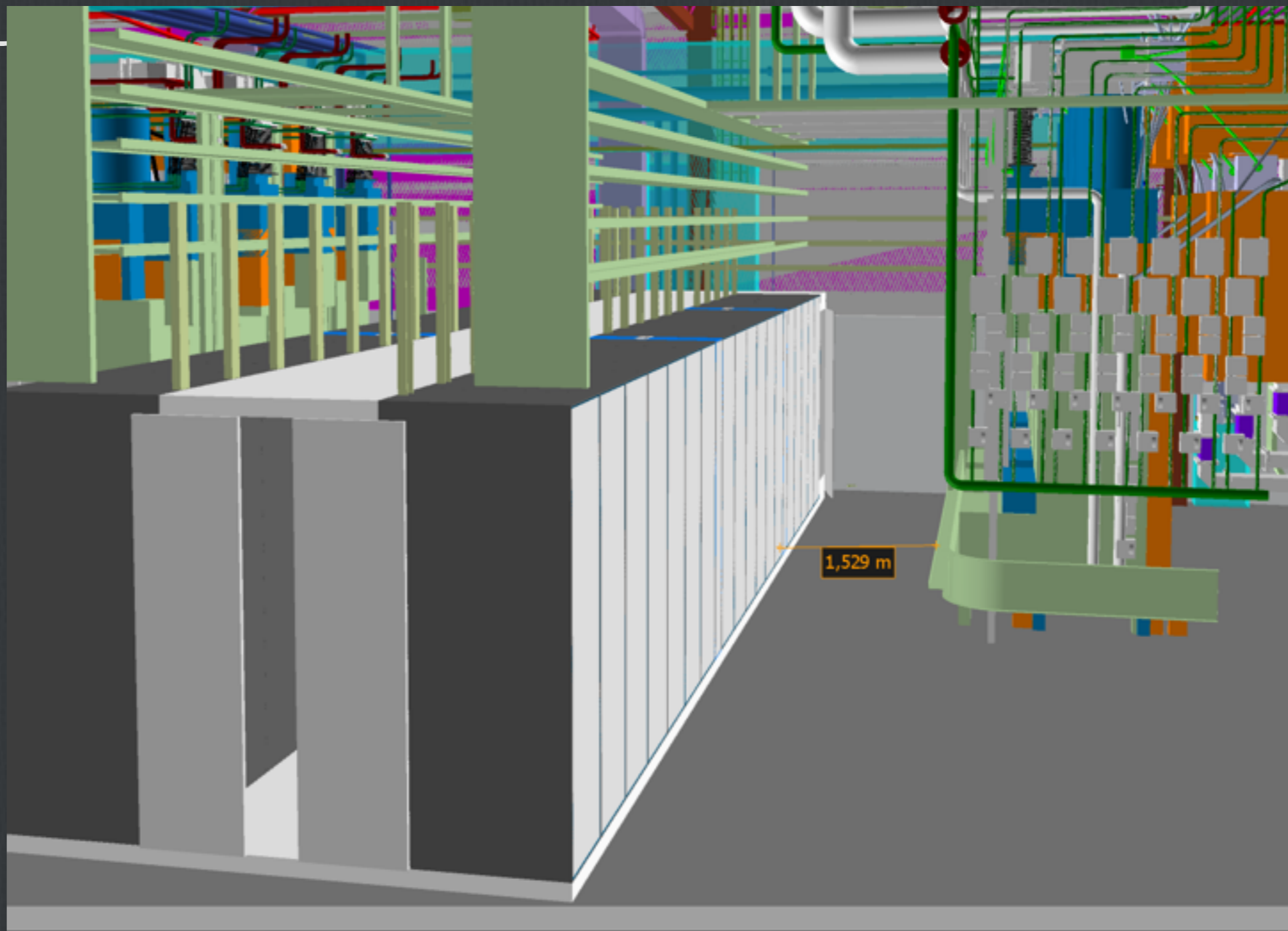
DETAIL GSA



Interface Requirements- Buildings-G02(2)



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Interface Requirements- Conventional Power

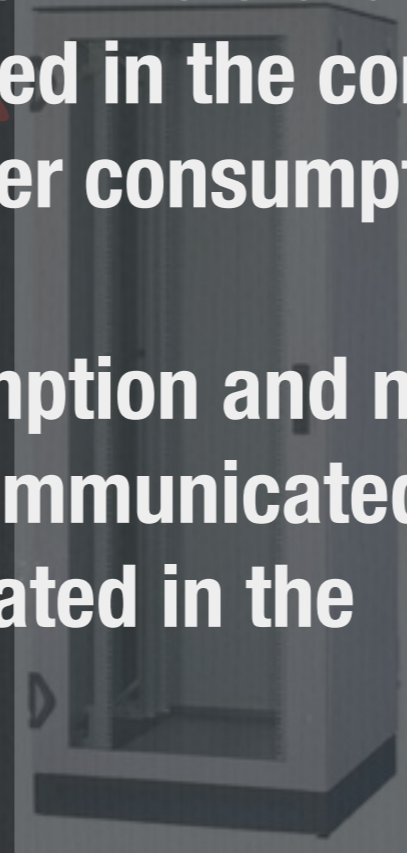


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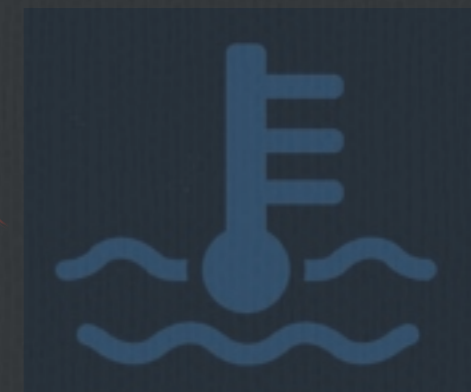
- All the rack rows are powered directly from the 400V CF substations. The status of the breaker will be monitored in the control room. (on, off, trip, power consumption)



- The total power consumption and needed UPS power has been communicated to CF and is already incorporated in the switchgear design



- More details at the next presentation



**Power and
UPS needs**

Interface Requirements- Conventional Power- Load list ESS-0042523



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Document Type: Technical Documentation
Document Number: ESS-0042523

Document Date: Oct 22, 2015
Revision: 1(1)
State: Preliminary

Location	Equipment	Description of equipment	Connection point	Voltage [V]	Current [A]	Rated Power [kVA]	Actual Power [kVA]	Diversity factor	Interlock [Yes/No]	UPS		Geop
										Y/N	Responsible	
FEB, "Ion Source", G01.090.5216	ISrc	LV Distribution Board for: ISrc, 5.026	=63C:01-N13	400	630	300	1.0	No	No	N/A	No	
FEB, "Front End Building", G01.100.5233	WTRC	LV Distribution Board for: 5.025	=63C:01-N12	400	433	300	200	1-0	No	No	N/A	No
FEB, "Front End Building", G01.100.5233	UPS	UPS system for: Master 5.026	=63C:01-N14	400	63	40	3	1.0	No	No	ACCSYS	Yes
MEBT, "Klystron Gallery", G02.100.2.001 (at RF_CELL_110A)	MEBT-01	19" Racks, LVDP		400	180	90	1.0	No	No	N/A	No	
			=63C:01-N13 5.026									
DTL, "Klystron Gallery", G02.100.2.001 (at RF_CELL_110A)	DTL-01, RFQ-01	19" Racks, LVDP		400	250	130	1.0	No	No	N/A	No	
			=63C:01-N11 5.025									
DTL, "Klystron Gallery", G02.100.2.001 (at RF_CELL_110A)	DTL-02	19" Racks, LVDP		400	250	114	1.0	No	No	N/A	No	
			=63C:01-N12 5.025									
DTL, "Klystron Gallery", G02.100.2.001 (at RF_CELL_110A)	DTL-03	19" Racks, LVDP	=63C:01-N13 5.026	400	200	97	1.0	No	No	N/A	No	

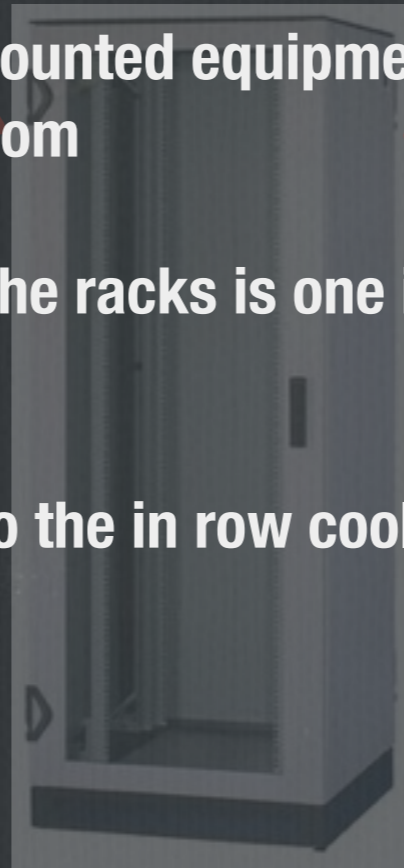
V)
1,5
1
1,7
1,8
1,7
1,8
1,7
1,8
1,7
1,8

Interface Requirements- Water Cooling Systems



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- Heat dissipation estimation depicted in ESS-0085695: Appendix 02 and technical specification
- 1MW heat produced by the rack mounted equipment and this is pushed back to water - and won't be dissipated in the room
- the interface between WP16 and the racks is one inlet and one outlet connection for each rack row
- All the piping from these outlets to the in row coolers will be performed by the rack vendor



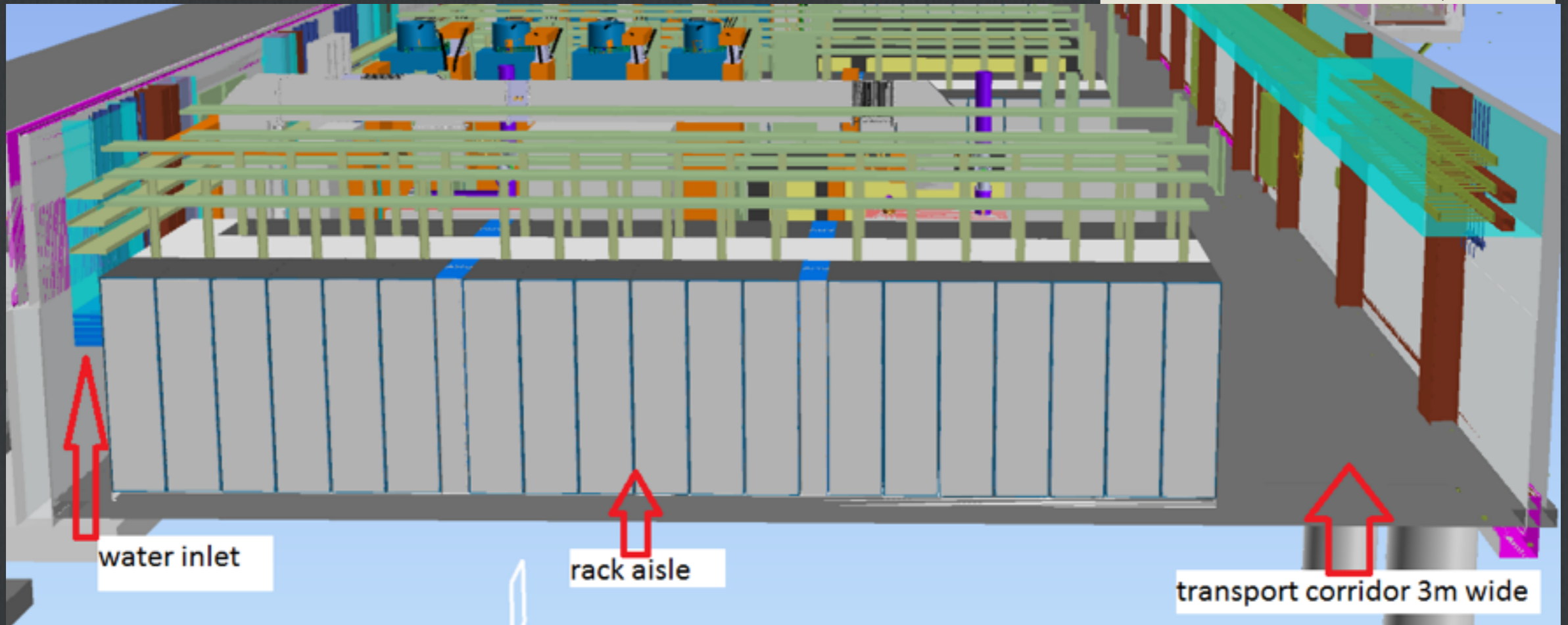
temperature requirements

heat dissipation- Interface with water



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FEB-010ROW	3,75
FEB-020ROW	4,4
FEB-030ROW	30,95
FEB-040ROW	23,5
FEB-050ROW	17,45
DTL-010RPW	11,36
DTL-020ROW	15,7
DTL-030ROW	17,09
SPK-010ROW	19,96
SPK-020ROW	19,33



HBL-210ROW	23,75
HEBT-010ROW	4,28
HEBT-020ROW	2,6
HEBT-030ROW	11,025
HEBT-040ROW	43,08
TS2	11,21
GSA	5,45

Mechanical Design



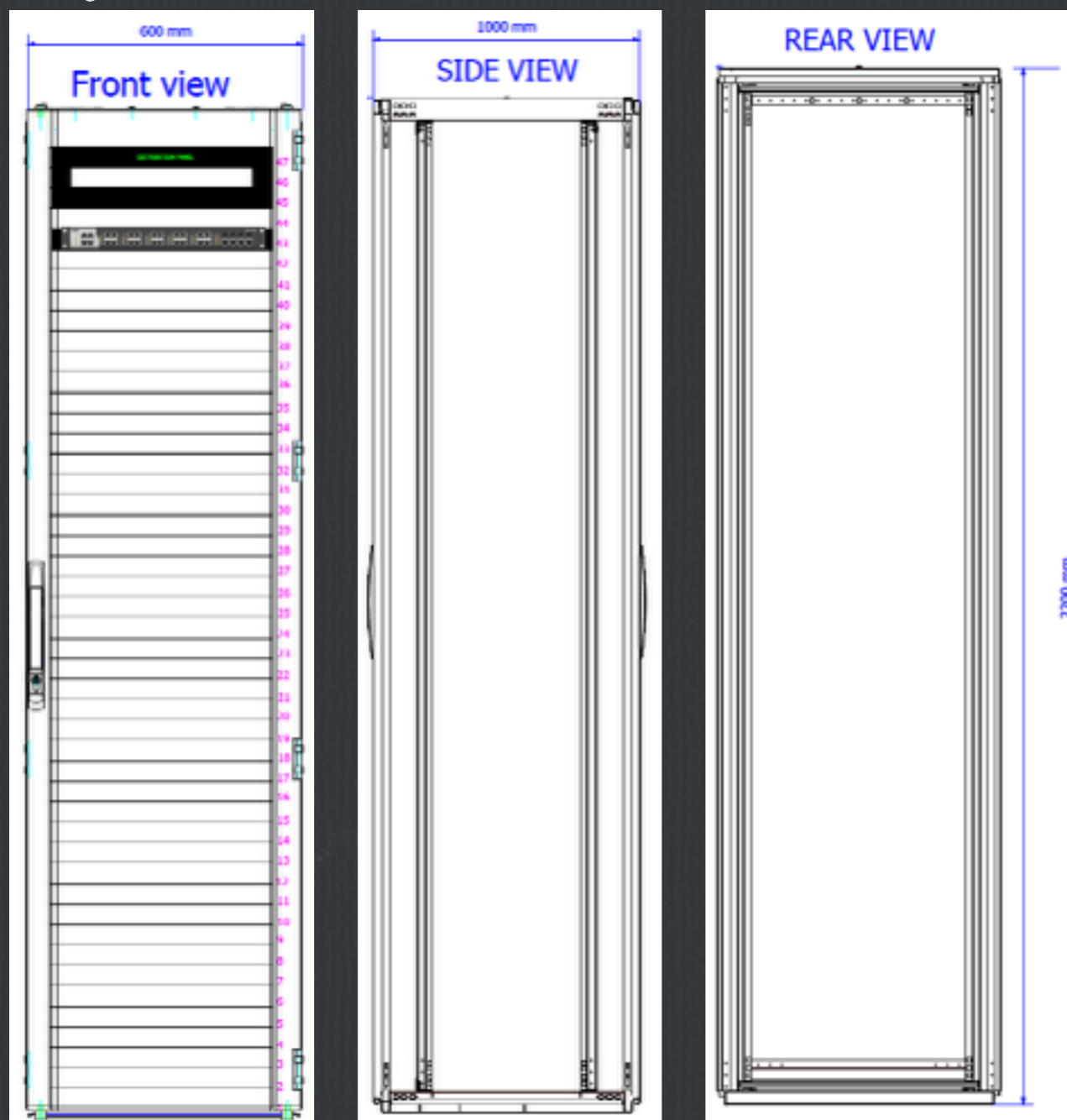
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-
- ONE rack size for all the applications and the buildings**
 - Different cooling configurations to fit the requirements and the available space**
 - Options for stand alone racks, individually water cooled racks**
 - Statement of work: ESS-0085079**
 - Rack Standard Description: ESS-0017175**

General Rack Design



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- Size 2200 mm high (47U), 1000 mm deep and 600 mm wide (19 inches), colour RAL 7035
- Glass Front Door
- Side, bottom plates and rear door selected according to the cooling solution
- Doors shall be lockable with a handle
- Each rack is fitted with front and back mounting rails. The rack units (U) of the rack are defined by the pre-threaded holes



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General Rack Design



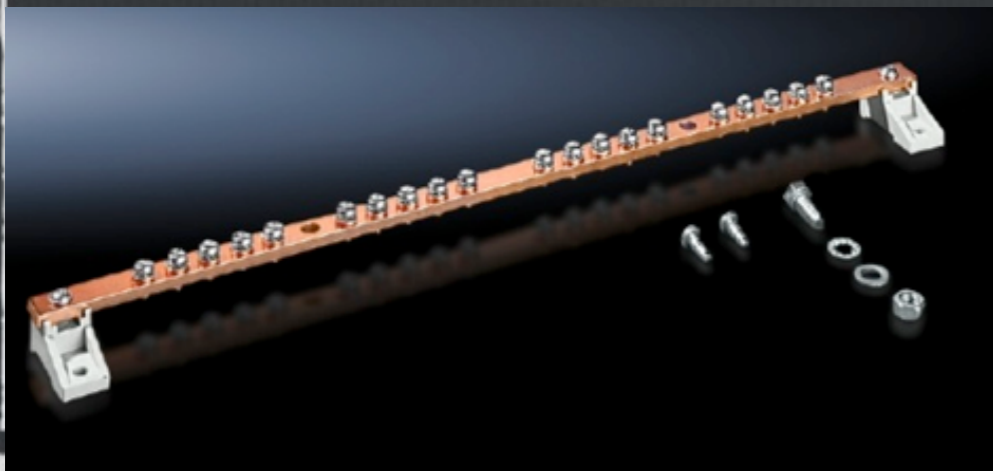
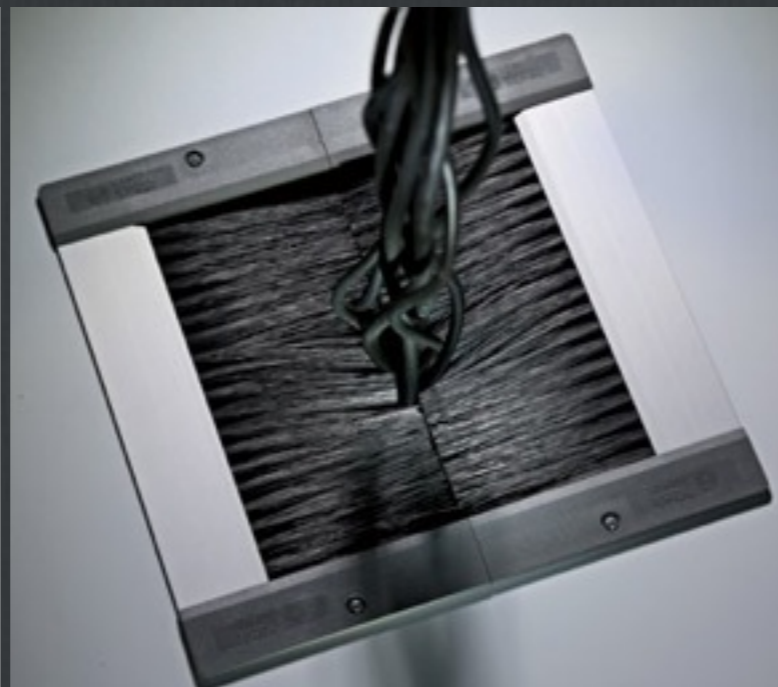
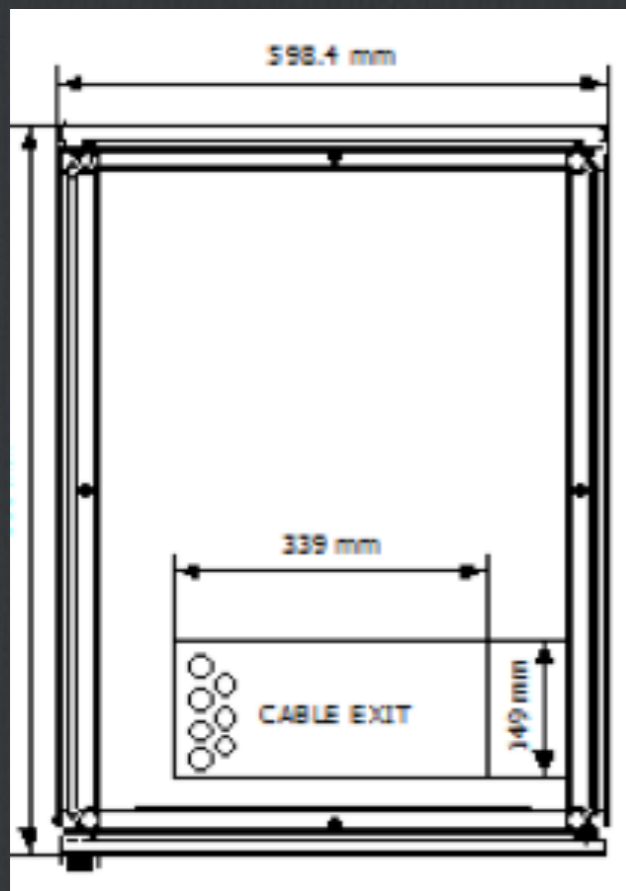
- 3 U reserved in all the racks for a PDP
- 1 U for the ICS patch panel
- All the racks mounted on 100mm high plinths
- The protection class IP20
- All racks are supplied by a 400 V AC, 3-phase, mains supply.



General Rack Design



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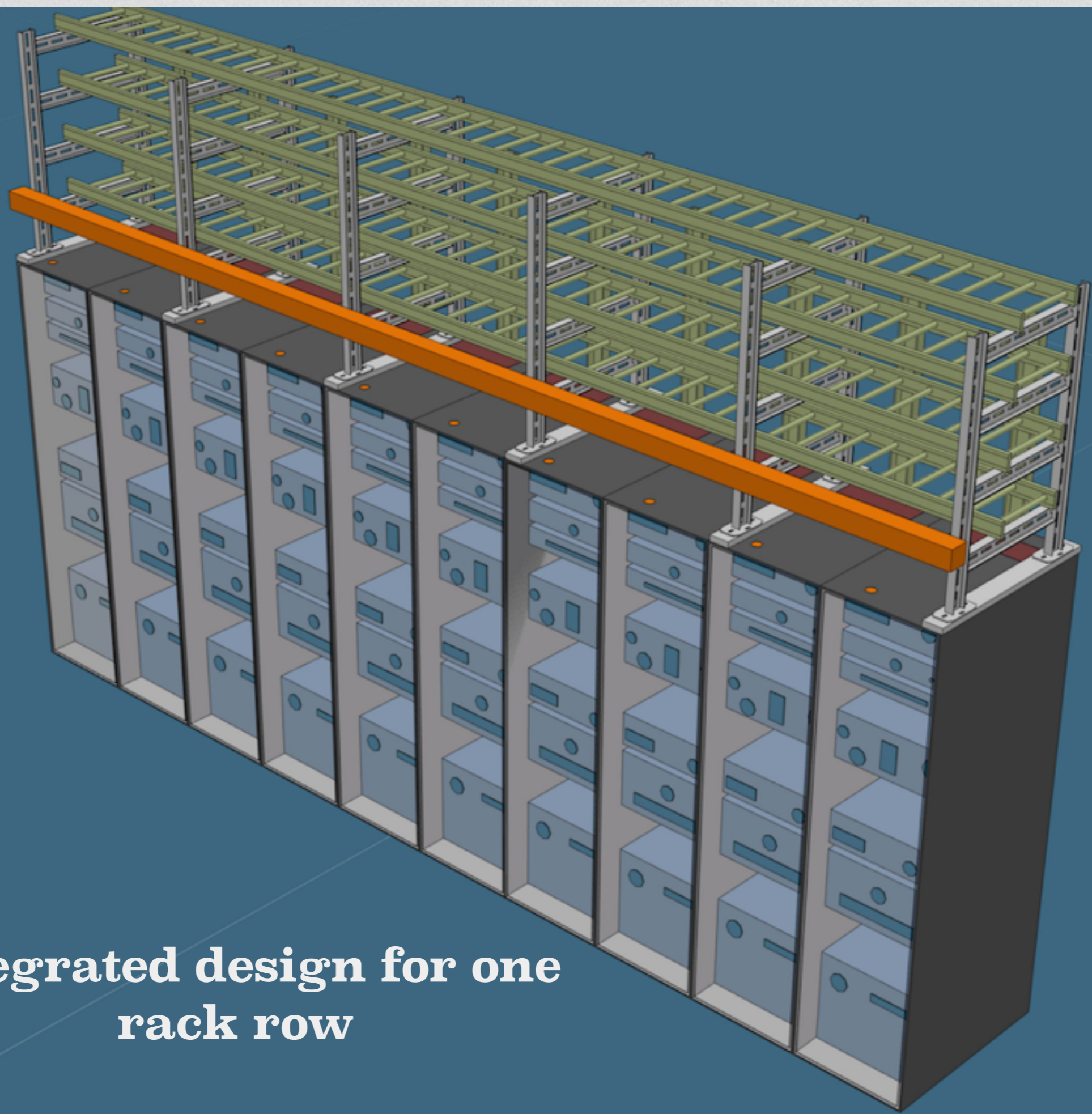


- Cable entries : top of the cabinet
- sealing of the cable openings will be performed with the use of air tight brush type sealants in most of the racks and with EMC sponge type sealants in the cases where EMC should be considered
- 2 earthing bars, the one connected to the equipotential bonding bar (PB) and the other one connected to the EMC grid through the gallery floor pads or the wall mounted grounding bus bar



Rack Rows

- The vast majority of the racks fitted together side-to-side forming rows. The length of each row is defined by the space availability.**
- The rack row will also carry a frame structure that will hold all the cable trays and the power distribution bus bar trunking system.**
- The frame of the racks and the in-row coolers is heavy-duty type, welded and can bear up to 1000 kgr.**



**integrated design for one
rack row**

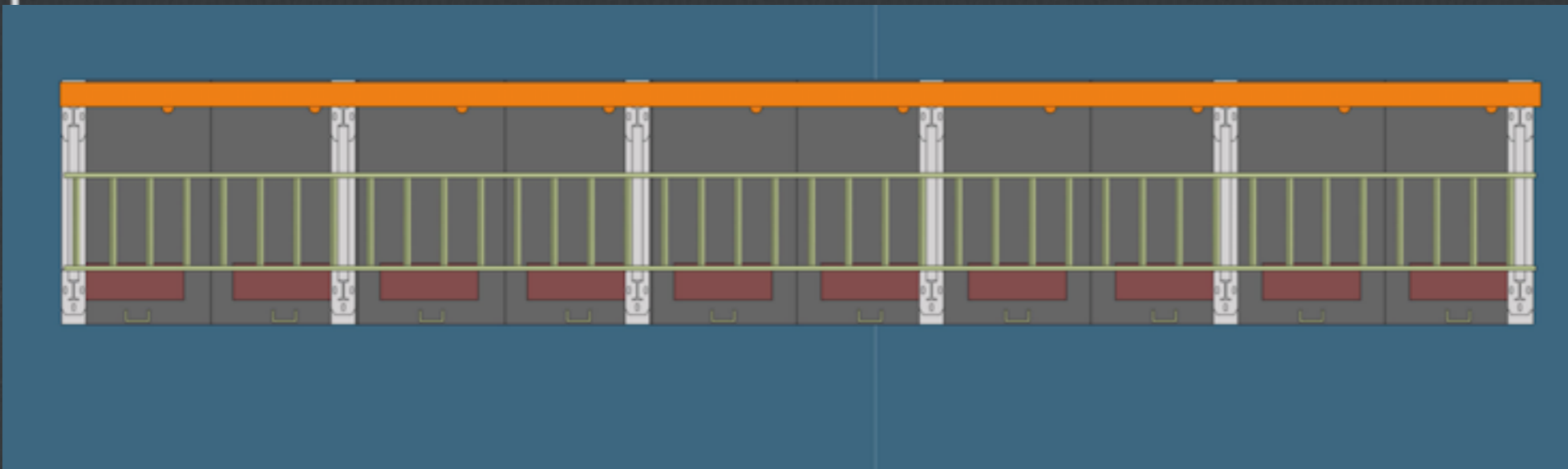
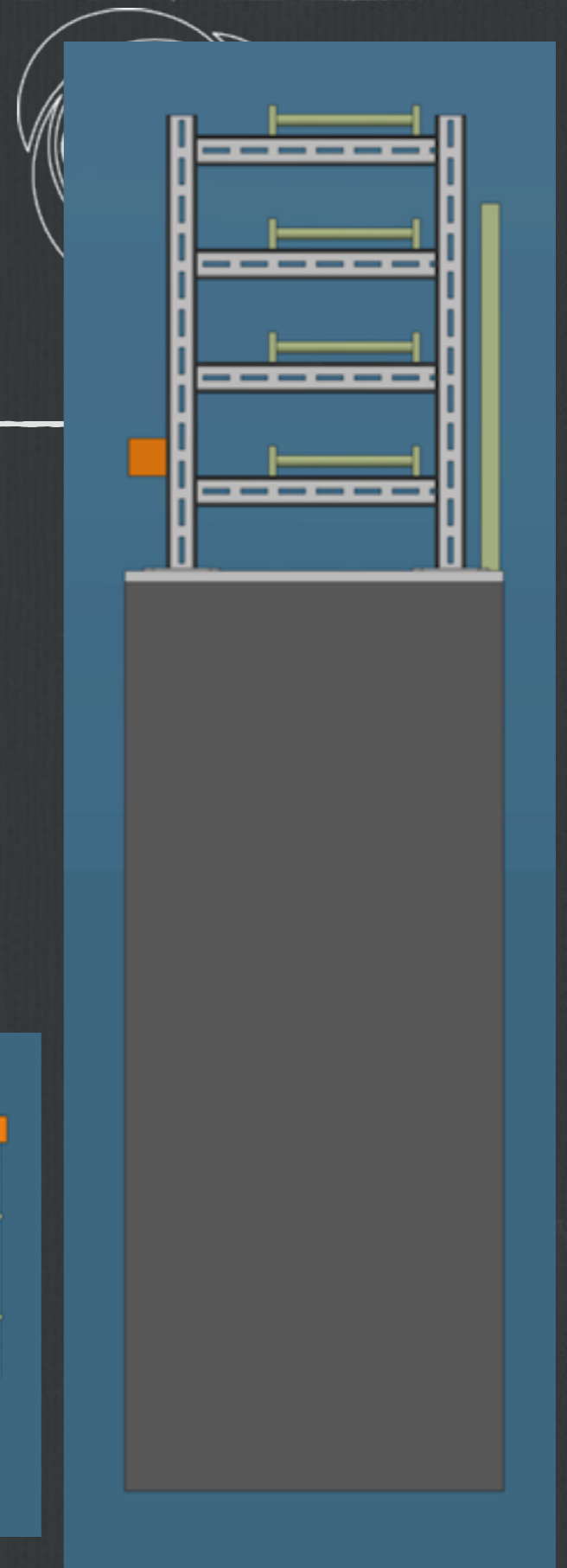
integrated design for one rack row



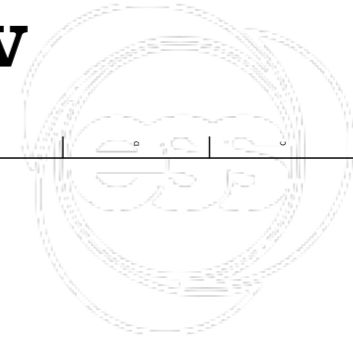
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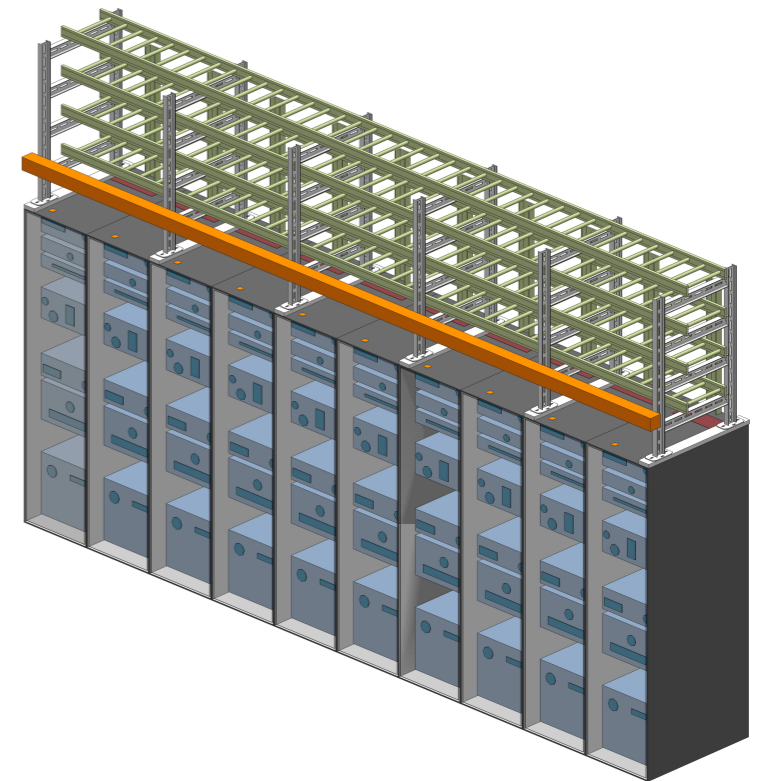
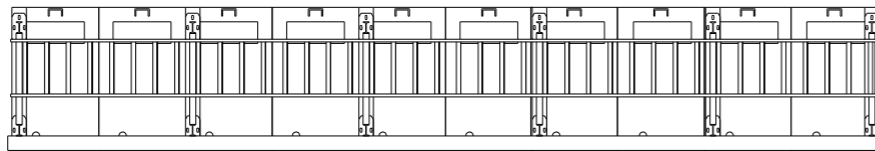
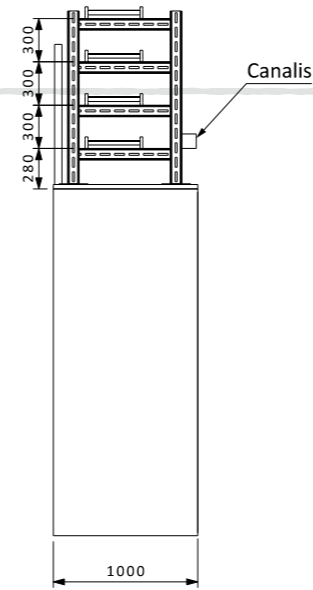
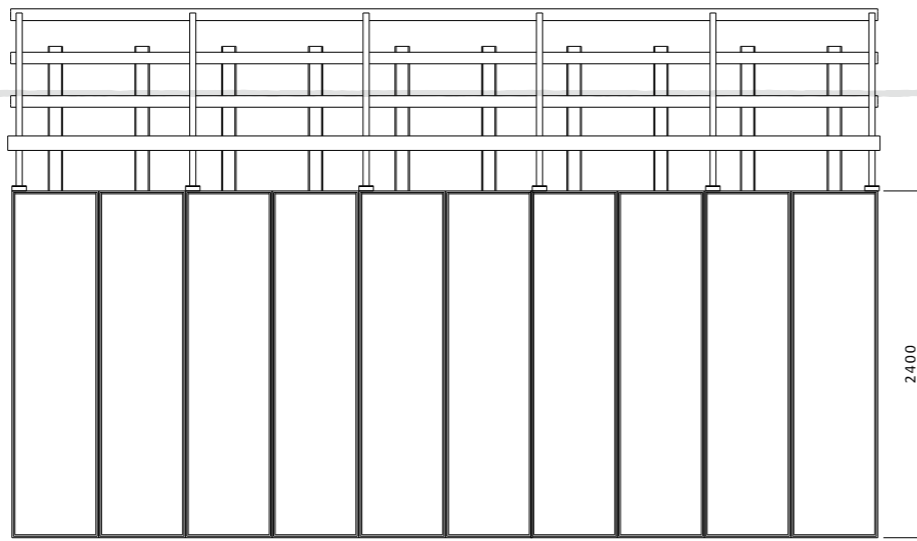
integrated design for one rack row- views



integrated design for one rack row



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ASSY WEIGHT: - kg General Tolerances: ISO 2768-mK Linear Dimensions, Form and Position: ISO 2768-vK Chamfers, Radii and Angular Dim's: ISO 2768-vK SURFACE FINISH: Min. Ra 3.2 Documentation protection as per ISO 16016		DRAWING TYPE, TITLE, SUPPLEMENTARY TITLE Rack Supports 1-row		DATE: 25/11/2016 DATE: 25/11/2016 DATE:		DRAWING NUMBER ESS-0086188.2	
MODELED BY: carljobanhard DRAWN BY: carljobanhard CHECKED BY:		DATE: 25/11/2016 DATE: 25/11/2016 DATE:		LIFECYCLE LABEL REV. SHEET 1.0 1/1		LEVEL OF MATURITY: M4 SIZE: A1 SCALE: 1:20 Produced to ISO 1101, 8015 and 1302	
APPROVED BY:		DATE:		QUALITY CONTROLLED BY:		DATE:	



Heat management- cooling design- temperature requirements- input specifications



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Rack equipment	Temperature	Temperature stability
LLRF	25°C	+/- 1°C
HPRF	22-25°C, Max 30°C	+/- 1°C
Vacuum	10-35°C	
BI	25°C	+/- 1°C
CTL	25°C	+/- 5°C
Cryomodules	25°C	+/- 5°C
PS	25°C	+/- 10°C
MPS	25°C	+/- 5°C
ICS	25°C	+/- 10°C
PSS	25°C	+/- 5°C
TSS	25°C	+/- 5°C

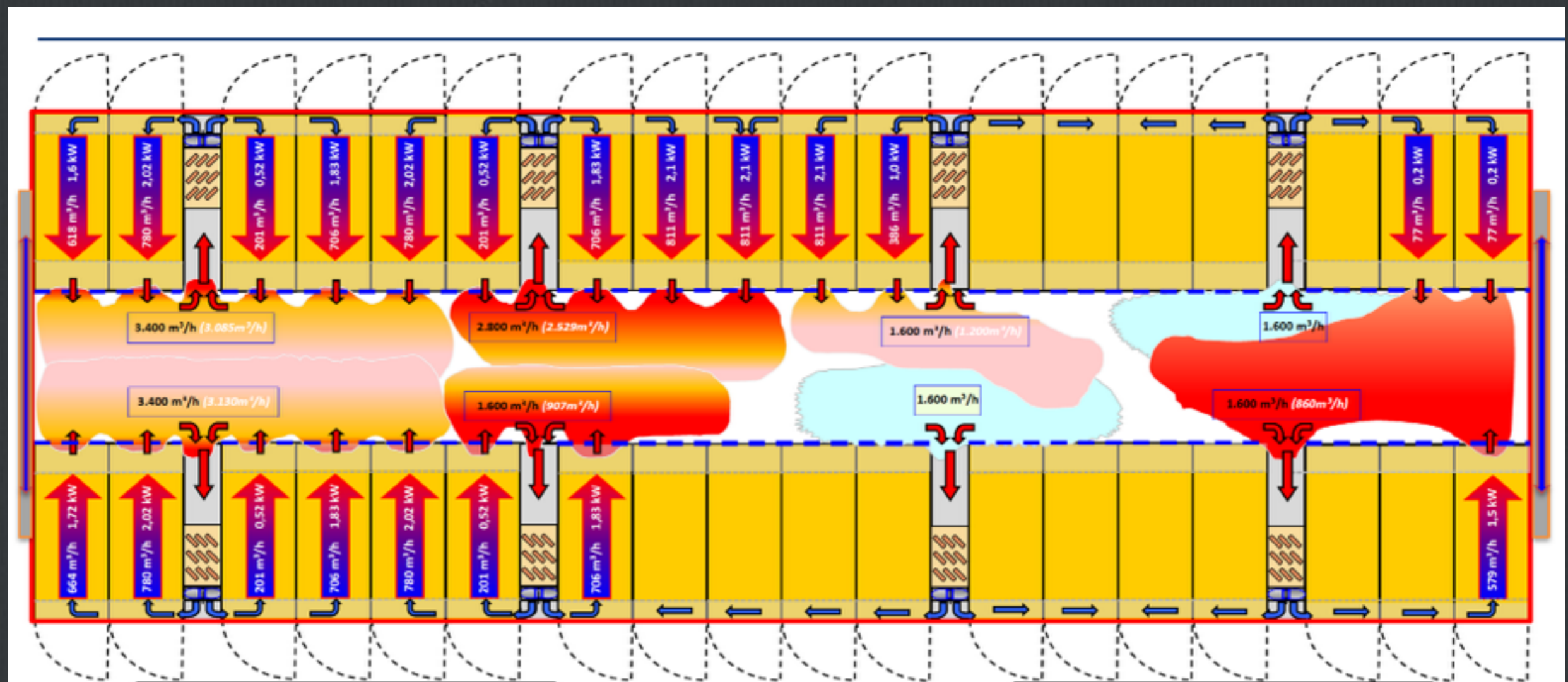
- CW temperature: 12° C feed
- Max. acceptable delta p = 3 bar.
- Return Air temperature and humidity: Cold side temperature should be 25°C, equipment delta T expected to be around 8-10 .
- Humidity 80%
- the crates should have front-to-back cooling fans

Heat management- cooling design- “hot aisle”



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- all the cooling solutions suggested by the vendors we've been in contact with, converge to the adoption of the “hot aisle” solution for the cooling
- from the “space allocation spreadsheet”, the designer can see the air flow that is needed, based on the heat dissipation
- 11.500 m³/h = Calculated air volume based on the total heat dissipation of 30 kW and the specified dT of 8° K



Heat management- cooling design- how it works



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	Total available air volume 8 SHX30	air volume demand	Usage rate	Calculation	
1.600m ³ /h	30% 12.800 m ³ /h	11.580 m ³ /h	90,5%	Cooling demand	30,00 kW
2.200m ³ /h	40% 17.600 m ³ /h	11.580 m ³ /h	65,8%	Air volume demand	11.580 m ³ /h
2.800m ³ /h	50% 22.400 m ³ /h	11.580 m ³ /h	51,7%	Available air volume at 60%	27.200 m ³ /h
3.400m ³ /h	60% 27.200 m ³ /h	11.580 m ³ /h	42,6%	Usage rate at 60%	42,6%
3.800m ³ /h	65% 30.400 m ³ /h	11.580 m ³ /h	38,1%	Power consumption at 60%	2,80kW
4.100m ³ /h	70% 32.800 m ³ /h	11.580 m ³ /h	35,3%	Available air volume variable	17.600 m ³ /h
4.400m ³ /h	75% 35.200 m ³ /h	11.580 m ³ /h	32,9%	Usage rate variable	65,8%
4.800m ³ /h	80% 38.400 m ³ /h	11.580 m ³ /h	30,2%	Power consumption variable	1,98kW
5.600m ³ /h	100% 44.800 m ³ /h	11.580 m ³ /h	25,8%	Energy savings	29%

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	Available air volume 7 SHX30	Air volume demand	Usage rate	Power consumption
30%	11.200 m ³ /h	11.580 m ³ /h	103,4%	0,7kW
40%	15.400 m ³ /h	11.580 m ³ /h	75,2%	0,26kW
50%	19.600 m ³ /h	11.580 m ³ /h	59,1%	0,28kW
60%	23.800 m ³ /h	11.580 m ³ /h	48,7%	0,35kW
65%	26.600 m ³ /h	11.580 m ³ /h	43,5%	0,43kW
70%	28.700 m ³ /h	11.580 m ³ /h	40,3%	0,51kW
75%	30.800 m ³ /h	11.580 m ³ /h	37,6%	0,63kW
80%	33.600 m ³ /h	11.580 m ³ /h	34,5%	0,76kW
100%	39.200 m ³ /h	11.580 m ³ /h	29,5%	1,08kW

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Remarks:

- Adjusted speed of the SHX fans (min. 30%)
- \sum Air volume of all SHX at fan speed shown in column 1. (min. 30% -> 1600 m³/h each SHX , 8x SHX providing 12.800 m³/h)
- Required air volume due to the specified total heat dissipation of 30 W.
- Usage rate of the available air flow at fan speed 30% (11.580 m³/h / 12.800m³/h x 100 = 90,5%). Spare volume = 9,5 % 1.120 m³/h.
- 30 kW = \sum Power requirement specified by ESS
- 11.500 m³/h = Calculated air volume based on the total heat dissipation of 30K and the specified dT of 8° K
- 27.200 m³/h = \sum Air volume provided by all SHX if the fan speed of all SHX is adjusted at 60%.
- 42,6% = Used air volume of the available air volume of 27.200 m³/h.
- 2,80kW = Required energy if all fans are working with a speed of 60%.
- 17.600 m³/h = 2x SHX working with 60% fan speed + 1x SHX with 50% + 5x SHX with 30%
(2x 3.400 m³/h + 1x 2.800 m³/h + 5x 1.600 m³/h = 17.600 m³/h)
- 1,98kW = Required energy if the fans of SHX are working with different fan speed.
- 29% = 1,98 kW/2,80 kW x 100
- This sheets shows the situation if only 7 SHX are working.
- This column shows the power consumption of each SHX in relation with the fan speed.

Rack row cooling- advantages of the hot aisles



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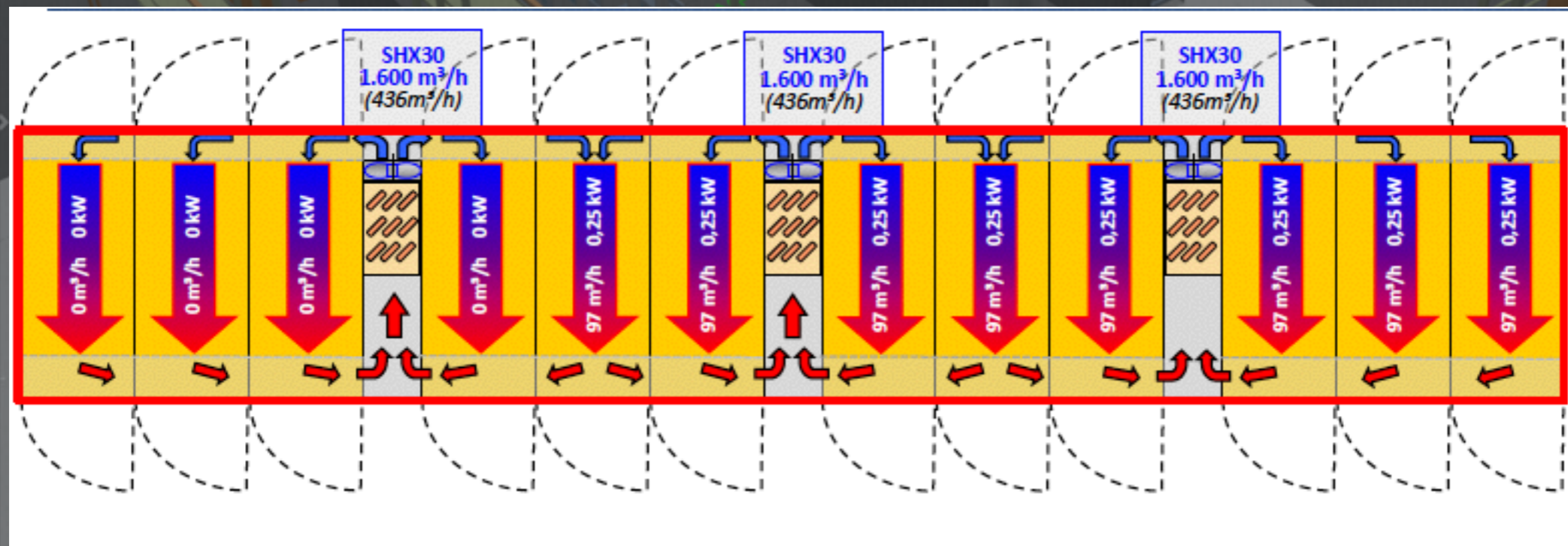
- Symmetrical configuration of racks and in-row coolers that provides homogenous air flow in front of all the racks
- it covers all the air flow needs due to the different heat loads and temperature stability.
- Redundancy mode is considered in case of failures of in-row-coolers.
- It allows a variation of fan speeds depending on the heat loads in the different sectors and provides options for energy savings.
- energy consumption for 8 coolers at 80% fan speed: 1,9kW
- status of coolers can be monitored at the control room

FEB- rack row cooling



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- 54 racks in 5 rows
- In line coolers



Gallery- DTL, SPK, MBL, HBL sections- rack row cooling



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- In the gallery, the 40 rack rows (with the exception of HEBT and test Stand) are grouped together by two (back-to-back), leaving a 1,2-meter distance between them, forming a “hot aisle”. The glassed-door front will be facing the gallery side. The aisle will be closed with one sliding door, allowing easy access to people servicing the equipment.
- the aisle should be equipped with its own independent light and smoke detectors. The aisle is 12m long, and has one exit. CF fire safety engineers have confirmed that there is no need for a second one.

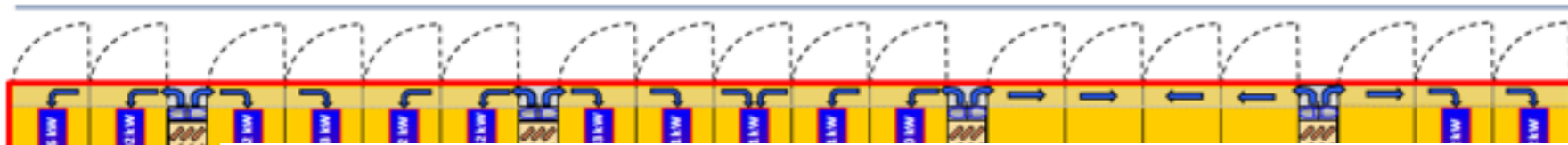


Gallery- DTL, SPK, MBL, HBL

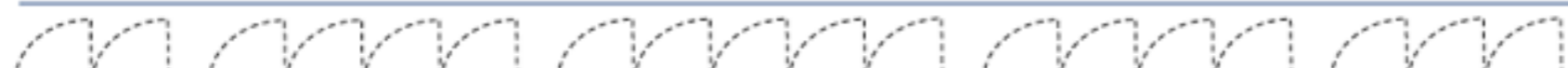


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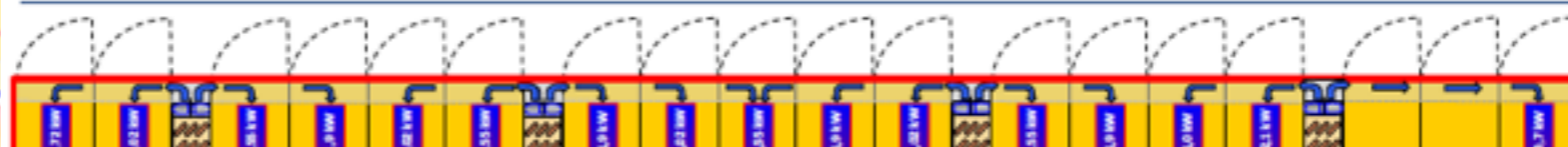
DTL-01 DTL-02



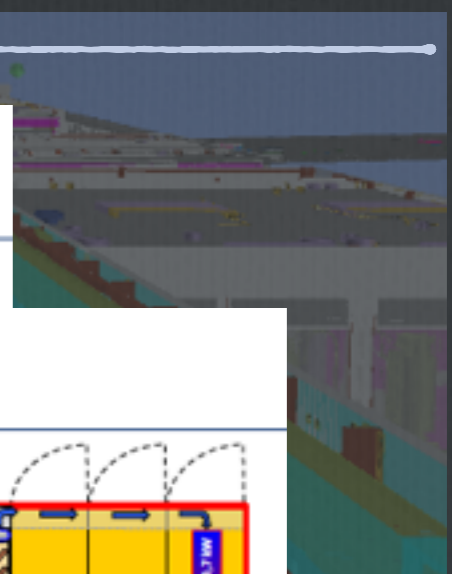
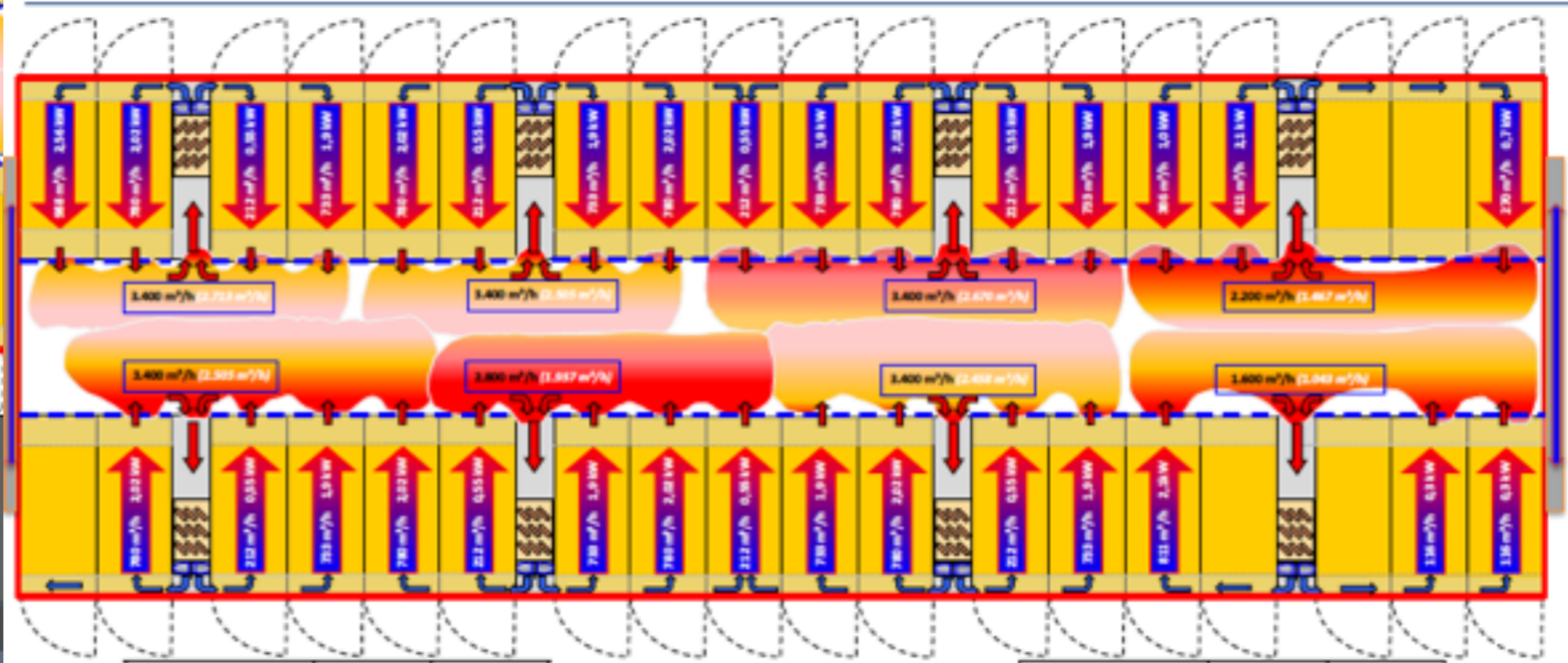
SPK-06 SPK-07



MBL-07 MBL-08



HBL-20 HBL-21

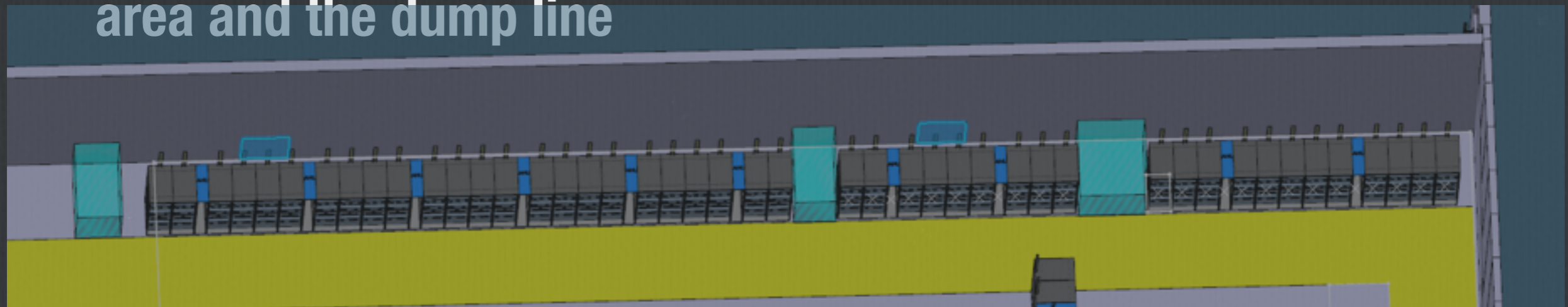


HEBT

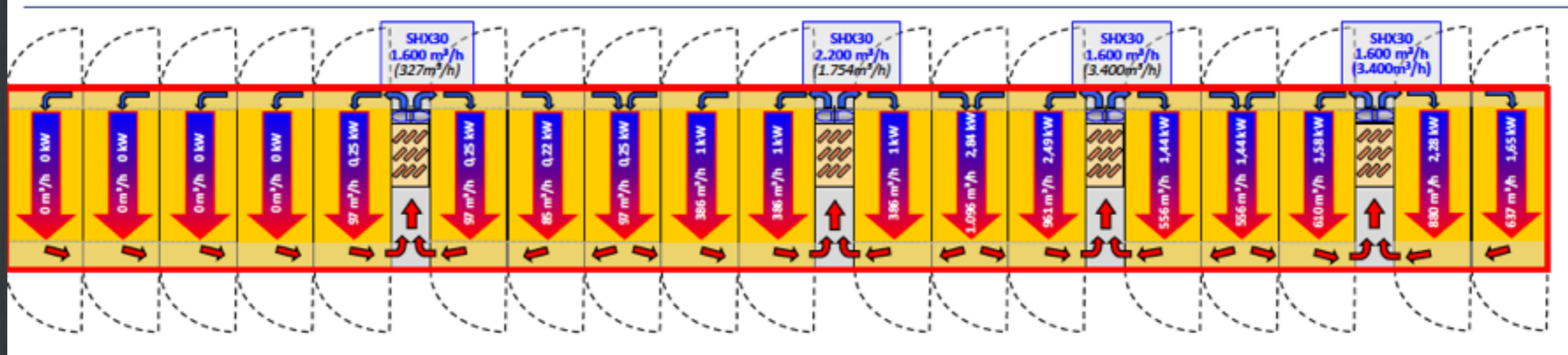


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- 44 racks servicing ALL the equipment up to the A2T area and the dump line



HEBT-02

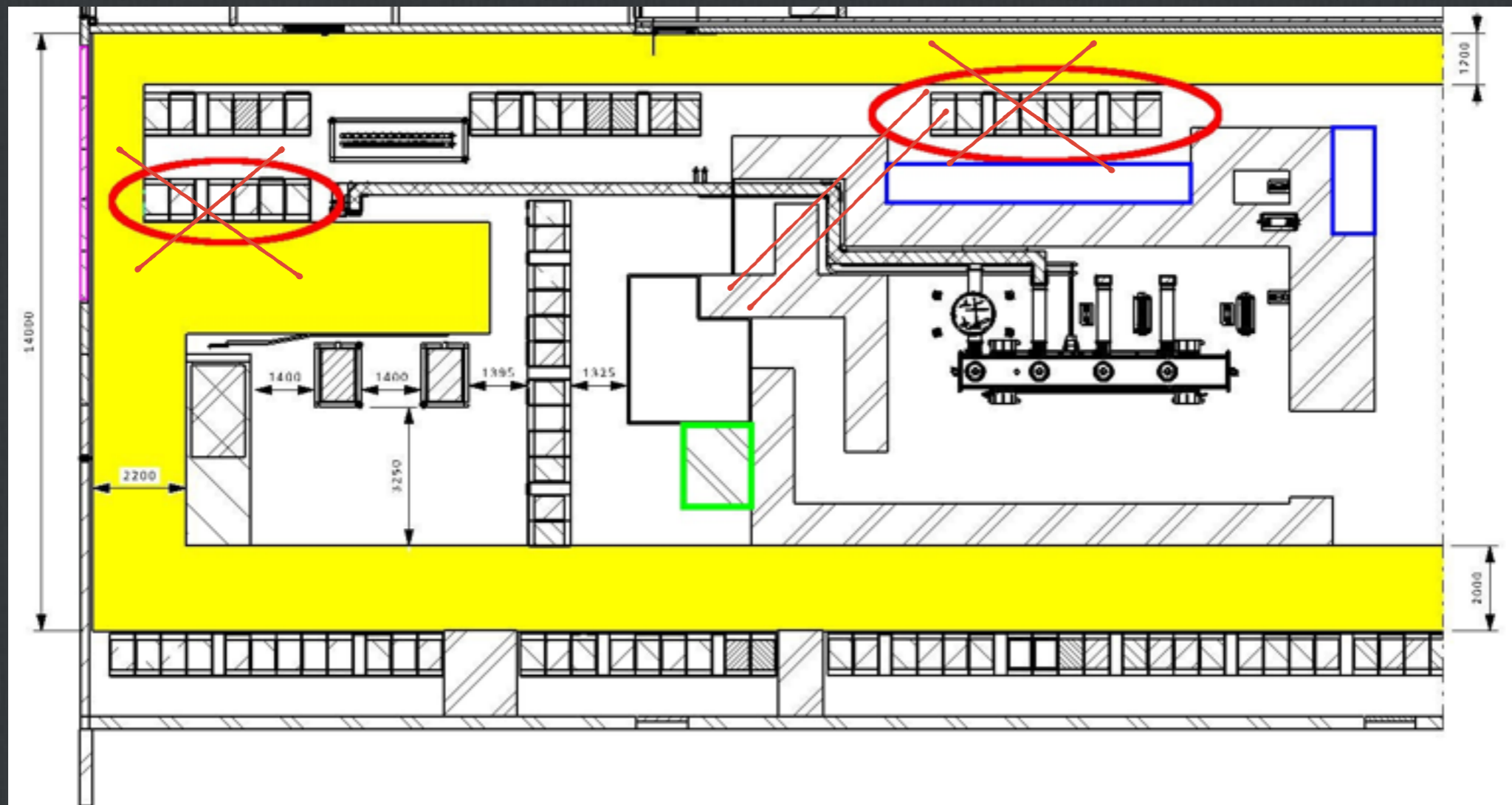


Test Stand Area



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- 26 racks- same cooling idea with in-row coolers



Gallery Supporting Area



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- cable duct connecting GSA with A2T
- power and water requirements communicated to CF
- envelope definition drawing **ESS-0006000.16**

Rack Name	System
A2T-010ROW:CNPW-U-001	PS-Raster Magnets
A2T-010ROW:CNPW-U-002	PS-Raster Magnets
A2T-010ROW:CNPW-U-003	PS-Raster Magnets
A2T-010ROW:CNPW-U-004	BI
A2T-010ROW:CNPW-U-005	BI
A2T-010ROW:CNPW-U-006	BI
A2T-010ROW:CNPW-U-007	BI
A2T-010ROW:CNPW-U-008	MPS
A2T-010ROW:CNPW-U-009	ICS

other issues to consider- Operation Phase

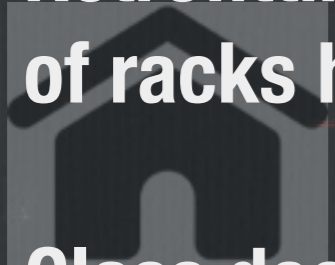


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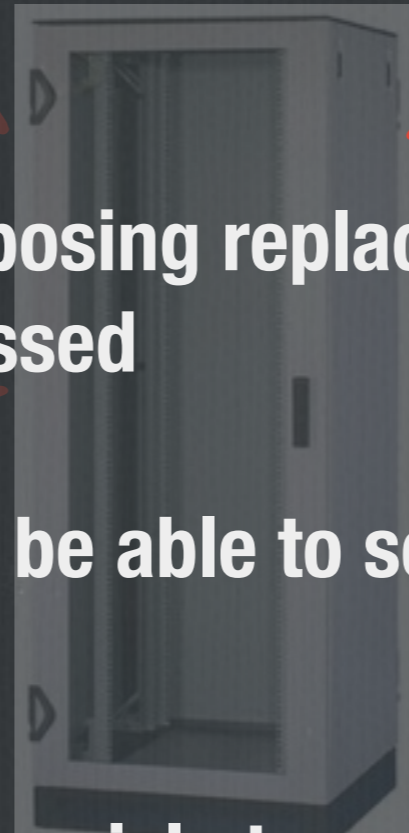
- the racks will be used for 40 years by many operators



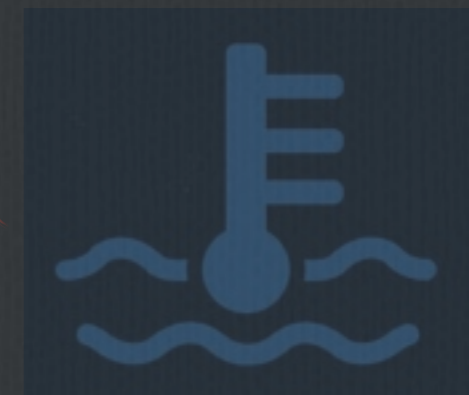
- Retrofitting options and posing replacement of racks had to be addressed



- Glass door in the front to be able to see all the warning lights



- sufficient space inside the aisle to enable access with a test bench



Putting it all together-Does the design meet the requirements?



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-
- How many racks are needed per section?
 - Documented in Appendix 2
 - What is the expected power consumption? need for UPS?
 - Documented in Appendix 2, communicated to CF as an interface requirement with conventional power
 - What is the total heat dissipation per rack?
 - Documented in Appendix 2, communicated to WP16 as an interface requirement
 - What is the desired temperature inside the rack and how much can it vary?
 - Documented in Appendix 2, implemented by the cooling design
 - Are there any mechanical protection or EMC issues that should be factored?
 - Documented in Appendix 3, by having different rack types
 - What is the optimal position of the rack inside the row?
 - Documented in Appendix 2
 - What is the population and installation scheme? What is the agreement this the partners?
 - the statement of work specifies that the design should be flexible and it shall allow the removal and reinstallation of one rack without undermining the structural integrity of the rack row

Documentation Overview



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- ESS-0085079**
 - **Statement of work**
 - **Envelope Definition (ESS-0085079.2_**
 - **Rack count and space allocation**
 - **Rack Types Definition**
 - **Installation Plan**
 - **Mechanical Design basic features (ESS-0086188)**

- ESS-0025905, Naming and positioning**

Market Survey on Rack Systems



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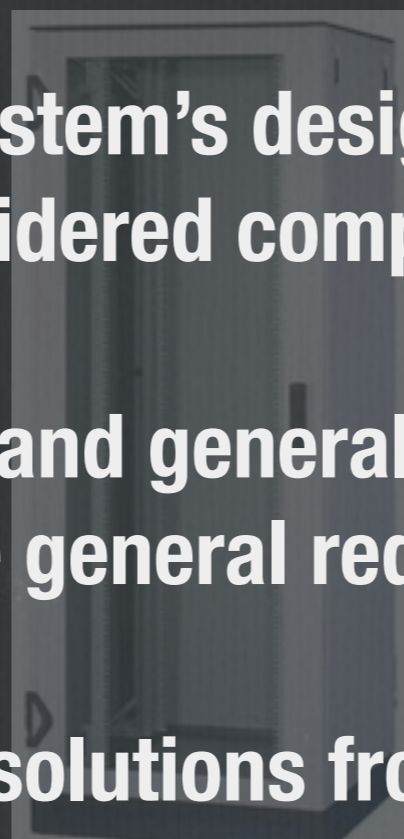
- APC- Schneider
- Rittal
- Pentair- Schroff
- Emerson
- Verotec

Putting it all together-2



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- The interfaces have been recognised, defined and documented
- The maturity of each system's design allows us to say that rack count can be considered complete
- The standard rack size and general configuration allows flexibility and fulfils the general requirements of the users
- The suggested cooling solutions from the vendors all converge to the same idea and adhere to the temperature requirements

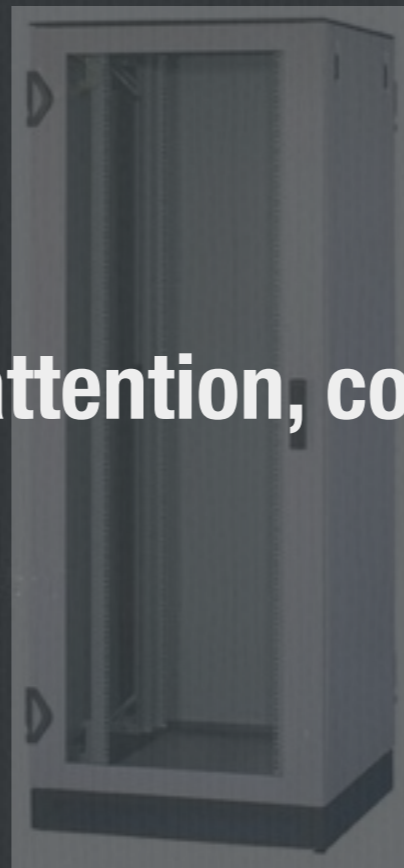


Questions?



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- thank you all for your attention, contribution and patience!!**



Brief History-Back up slide



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- Requirements' collection had been a marathon race that has lasted almost 3 years
- Eugene's first estimate had perfectly helped to establish the preliminary space envelope and power needs (that had to be communicated to CF)
- Even then the decision was to use only one common standard rack format for all the applications
- Rack Task Force established in April 2015 to confirm the total number of racks, optimise the rack count and sharing/co-habiting of racks as appropriate and establish a route to centralised procurement of racks- several meetings were held with all the groups of stakeholder
- The survey had enter up with a huge heat load
- Beginning of 2016 a new iteration of collection of requirements was initiated by Edgar- ending up with much clearer heat loads (1MW)

Gallery- Alternative Configuration

No need for hot aisle containment- totally contained free standing solution

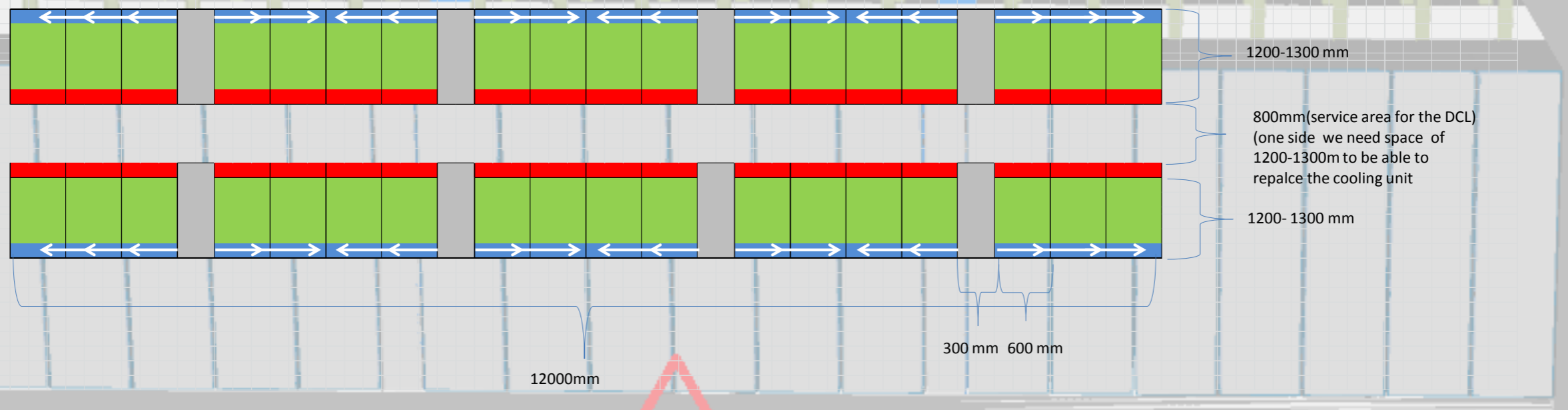
Depth: 1200-1300 mm , Width: 300mm, Height: 2400mm

Total length row: 12 000mm with four cooling units per row

Lateral discharge of the air

Front cold side closed with the racks, back hot side opened Comfort cooled corridor/
room no redundancy- we will have to open the doors in case of raised temperatures

4



initial cooling concept for the aisles that had been rejected



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