

Document Type Verification ReportDocument

Template

Document Number ESS-0113710-009064

Date Jun 9, 2017

Revision 1 State Draft Confidentiality Internal

Level

Page 1 (68)

# FACTORY ACCEPTANCE TEST (FAT) FOR ACCELERATOR ODH DETECTION SYSTEM

	Name	Role/Title		
Owner < <alberto diez="" toral="">&gt;</alberto>		< <technician for="" protection="" systems="">&gt;</technician>		
Reviewer < <morteza mansouri="">&gt;</morteza>		< <engineer critical="" for="" safety="" systems="">&gt;</engineer>		
Approver	< <stuart birch="">&gt;</stuart>	< <senior engineer="" for="" personnel="" safety="" systems="">&gt;</senior>		

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#### **VALIDATION DATA**

**SYSTEM NAME:** <<ESS.ACC.F02>> ESS Accelerator ODH detection system

#### **CONTACTS**

Revision

Test and Validation Coordinators: Morteza Mansouri & Alberto Toral Diez

**Test Leaders: Processkontroll AB & Alberto Toral Diez** 

**PLC Programmer: Yong Kian Sin** 

#### **ROLES & RESPONSIBILITIES**

	RI	RESPONSIBILITIES		
	Tests to be performed	SIGNATURE	DATE	
Test team	clause			
1. Test and Validation Coordinator	None			
2. Test Leader	1, 2, 3, 4 & 5			
3. PLC Programmer	6			
4.				
5.				
6.				
7.				
8.				
9.				
10.				

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LIST OF EQUIPMENT FOR TEST
SIGN:
DATE:
1. PLC Electrical control rack (ACC.F02.K-U1) → Appendix 1
2. RIO 1 Electrical control rack (ACC.F02.K-U2) → Appendix 2
3. RIO 2 Electrical control rack (ACC.F02.K-U3) → Appendix 3
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LIST OF REFERENCE DOCUMENTATION			
SIGN:			
DATE:			
1. Circuit diagrams			
2. Cabinet lay-out			
3. Parts list			
4. Cable lists			
5.			
6.			
7.			
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# **APPENDIX 1: ODH PLC ELECTRICAL CONTROL RACK**

## • Facility Breakdown Structure designation name:

=ACC.F02.K01-U1

ACC → Accelerator System

F02→ ODH detection system

K01 → Electrical-control equipment's

U1 → ODH PLC rack

#### • Location Breakdown Structure:

+ESS.G02.100.1001 → Gallery building. Gallery technical area

## • ESS naming convention identifier:

TS2-020Row: CNPW-U-1 → Test Stand 2, 020ROW, ODH PLC Rack, 1

VALIDATION APPROVAL		Appendix 1: FA	T for ACC.	.F02.K-U1	
☐ APPROVED	☐ REJE	ECTED			
SIGN:	SIGN:				
DATE:	DATE:				
			SUMI	MARY FIND	INGS
			Passed	Not Passed	NA
1. Check that the electrical equipment complies with the a manufacturing. (according SS EN 60204-1)	locument	tation for			
2. Check that conditions for protection against indirect condisconnection are fulfilled. (according SS EN 60204-1)	ntact by a	automatic			
3. Check insulation resistance. (according SS EN 60204-1)	1				
4. Check for disruptive discharge occurrence by voltage te (according SS EN 60204-1)	sts.				
5. Check for residual voltages. (according SS EN 60204-1)					
6. Check functions. (according SS EN 60204-1)					
7. Punch list					
8.					
9.					
10.					

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DETAILED FINDINGS APPROVAL		Appendix 1: FAT for ACC.F02.K-U1			
1. Check that the electrical equipment complies with the documentation for manufacturing					
	APPROVED	☐ REJE	CCTED		
SIG	in:	SIGN:			
DA	TE:	DATE:			
ma	1. Check that the electrical equipment complies with the documentation for manufacturing  Tests to be performed may be adjusted as applicable				
1.1	1.1 <u>Conductors</u> inside control cabinets (colour, type, end sleeves) mounted according to the documentation for manufacturing  □N/A □Remark □Approved				
1.2	1.2 <u>Marking of components</u> shall be according to manufacturing documentation. The marking shall still be present even if the component is replaced, which means that the marking is to be located beside the component. □N/A □Remark □Approved				
1.3	<ul> <li>.3 <u>Function Markings</u> e.g. above the actuators, operator panel, instruments, etc. performed according to manufacturing documentation.</li> <li>□N/A □Remark □Approved</li> </ul>				
1.4	1.4 <u>Components</u> selected according to the manufacturing documentation.  ☐N/A ☐Remark ☐Approved				
1.5	1.5 Placement of components inside control cabinets made according to production documentation. Mounting layout shall be compared with the control cabinet. For approval the components shall be positioned so that no confusion of components can be made in comparison with the mounting layout.  □N/A □Remark □Approved				
1.6	.6 <u>Functional separation</u> inside control cabinets made according to production documentation. Mounting layout shall be compared with the control cabinet. For approval conductors shall be located in the designated conduit / cable path. N/A Remark Approved				
1.7	<ul> <li>Marking of equipment a nameplate shall be mounted adjacent to the incoming supply point (main switch or terminal), according ESS-0015433 Rules for electrical design, Clause regarding Marking of cabinets.</li> <li>N/A □Remark □Approved</li> </ul>				
1.8	.8 <u>IP-class</u> shall comply with documentation for manufacturing □N/A □Remark □Approved				
1.9	<u>IP-class 21</u> (touch-proof) shall be fulfilled inside co □N/A □Remark □Approved	ontrol ca	abinet.		

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DETAILED FINDINGS APPROVAL	Appendix 1: FAT for ACC.F02.K-U1
1. Check that the electrical equipment complies with the documentation for manufacturing	

1. Check that the electrical equipment complies with the documentation for manufacturing				
1.10 <u>Functional bonding.</u> Mounting plate shall be galvanized. Colour at connection points for functional bonding must be removed. Connection points for functional bonding shall be threaded and spring washer positioned adjacent to the screw head.  □N/A □Remark □Approved				
1.11 <u>Cable Markings</u> shall comply with documentation for man ☐N/A ☐Remark ☐Approved	nufacturing.			
1.12 Routing of installed cables shall comply with documentate ☐N/A ☐Remark ☐Approved	ion for manufacturing.			
1.13 <u>Cable types</u> shall comply with documentation for manufacture  ☐ N/A ☐ Remark ☐ Approved	cturing.			
1.14 <u>Connections of installed cables</u> shall comply with docume ☐N/A ☐Remark ☐Approved	entation for manufacturing.			
Additional Remarks				
1.15	Not approved Approved			
1.16	Not approved Approved			
1.17	Not approved Approved			
1.18	Not approved Approved			
1.19	Not approved Approved			
1.20	Not approved Approved			
1.21	Not approved Approved			
1.22	Not approved Approved			
1.23	Not approved Approved			
1.24	Not approved Approved			
1.25	Not approved Approved			
1.26	Not approved Approved			
1.27	Not approved Approved			
1.28	Not approved Approved			
1.29	Not approved Approved			
1.30	Not approved Approved			
1.31	Not approved Approved			
1.32	Not approved Approved			
1.33	Not approved Approved			
1.34	Not approved Approved			
1.35	Not approved Approved			
1.36	Not approved Approved			

DETAILED FINDINGS APPROVAL			Appendix 1: FAT for ACC.F02.K-U1	
2. Check that conditions for protection against indirect contact by automatic disconnection are fulfilled.		tact		
☐ APPROVED		☐ REJE	CTED	
AFFROVED			CILD	
SIGN:		SIGN:		
DATE:		DATE:		
2. Check that conditions for protection against indirect contact by automatic disconnection are fulfilled.				
2.1 Check contin	uity of the protective bonding circuits			
$\square$ N/A $\square$ Ap	proved  Remark			
2.2 Check condit with calculation		cking the	at conductor length and area comply	
$\square$ N/A $\square$ Ap	□N/A □Approved □Remark			
2.3 Check setting	gs and characteristics of the associate	ed over	current protective devices	
$\square$ N/A $\square$ Ap	proved  Remark			
conductor ler	2.4 Check conditions for protection by reducing the touch voltage below 50V by checking that conductor length and area comply with calculation.  NOTE – Equipotential protective bonding conductor area do not need to be larger than 25mm²Cu.			
$\square N/A \square Ap$	proved  Remark			
Additional Remark	is.			
2.5			Not approved  Approved	
2.6			Not approved Approved	
2.7			Not approved Approved	
2.8			Not approved Approved	
			Not approved Approved	
2.15			□ Not approved □ Approved	

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DET	AILED FINDINGS APPROVAL		Appendix 1: FAT for ACC.F02.K-U1
3. C	heck insulation resistance.		
☐ APPROVED		☐ REJE	ECTED
SIGN	:	SIGN:	
DATE	:	DATE:	
	heck insulation resistance.  Check insulation resistance  □ N/A □ Approved □ Remark		
Addit	ional Remarks		
3.2			Not approved  Approved
3.3			
3.4			
3.5			
3.6			Not approved Approved
3.7			Not approved Approved
3.8			
3.9			Not approved Approved
3.10			Not approved Approved
3.11			Not approved Approved
3.12			Not approved Approved
3.13			Not approved Approved
3.14			Not approved Approved
3.15			Not approved Approved
3.16			Not approved Approved
3.17			Not approved Approved
3.18			
3.19			Not approved Approved
3.20			Not approved Approved
3.21			
3.22			

3.24

DETAILED FINDINGS APPROVAL		Appendix 1: FAT for ACC.F02.K-U1		
4. Check for disruptive discharge occurrence by voltage to	ests.			
☐ APPROVED	☐ REJE	CCTED		
SIGN:	SIGN:			
DATE:	DATE:			
<ul> <li>4. Check for disruptive discharge occurrence by voltage tests.</li> <li>4.1 Check for disruptive discharge □N/A □Approved □Remark</li> </ul>				
Additional Remarks				
4.3				
4.4				
4.5				
4.6				
4.7				
4.8		<u> </u>		
4.9				
4.10				
4.11		<u> </u>		
4.12				
4.13				
4.14		<u> </u>		
4.15		Not approved Approved		
4.16		Not approved Approved		
4.17		Not approved Approved		
4.18		Not approved Approved		
4.19		Not approved Approved		
4.20		Not approved Approved		
4.21		Not approved Approved		
4.22		Not approved Approved		
4.23				
4.24				
4.25				

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DET	AILED FINDINGS APPROVAL		Appendix 1: FAT for ACC.F02.K-U1
5. Check for residual voltages.			
☐ APPROVED		☐ REJE	ECTED
SIGN		SIGN:	
51014		SIGH.	
DATE	:	DATE:	
5.1	heck for residual voltages. Check for residual voltages ⊠N/A □Approved □Remark		
Addit	ional Remarks		
5.2			Not approved Approved
5.3			Not approved Approved
5.4			
5.5			
5.6			Not approved Approved
5.7			Not approved Approved
5.8			Not approved Approved
5.9			Not approved Approved
5.10			Not approved Approved
5.11			Not approved Approved
5.12			Not approved Approved
5.13			
5.14			Not approved Approved
5.15			Not approved Approved
5.16			Not approved Approved
5.17			Not approved Approved
5.18			Not approved Approved
5.19			Not approved Approved
5.20			Not approved Approved
5.21			Not approved Approved
5.22			Not approved Approved
5.23			Not approved Approved
5.24			Not approved Approved

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DETAILED FINDINGS APPROVAL			Appendix 1: FAT for ACC.F02.K-U1		
6. Check functions.					
☐ APPROVED		☐ REJE	:CTED		
SIG	N:	SIGN:			
DAT	E:	DATE:	DATE:		
6. C	heck functions.				
Tes	sts to be performed may be adjus	ted a	s applicable		
	6.1 Test Supply disconnecting device by switching on and off. In off position, all electrical supply to the controlled equipment shall be isolated. Selected electrical points are measured and checked that no electrical voltage is present. In on position, all electrical components shall be electrically supplied, and CPU, OP, etc. shall automatically go into RUN mode. (Orange conductors are not covered by the test).  N/A Approved Remark				
	Emergency Stop Function shall disconnect electric supply to equipment according to risk assessment.  ⊠N/A □Approved □Remark				
6.3	3 Active-unacknowledged, active-acknowledged, acknowledged inactive- alarm is indicated. ⊠N/A □ Approved □ Remark				
<ul> <li>6.4 Equipment shall not restart automatically after power failure. Example, if a local disconnecting device to a motor is operated, etc.</li> <li>☑N/A ☐Approved ☐Remark</li> </ul>					
Addi	tional Remarks				
6.5					
6.6			Not approved Approved		
6.7			Not approved Approved		
6.8					
6.9			Not approved Approved		
6.10			Not approved Approved		
6.11			Not approved Approved		
6.12			Not approved Approved		
6.13			Not approved Approved		
6.14					
6.15			Not approved  Approved		
6.16			Not approved Approved		

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DETAILED FINDINGS APPROVAL	Appendix 1: FAT for ACC.F02.K-U1
6. Check functions.	

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## 6.18 PLC Test of digital inputs N/A

The digital inputs are activated by simulating an activation via the terminals, push buttons, turn feedbacks on solenoids, pumps (contactors), etc.

The activation of a digital input is controlled via the programming tool by checking its status and the applicable functions via the operator panel (e.g. alarms).

Description	Approval
Reserve	□N/A □Approved □Remark
	Reserve

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Document Number ESS-01
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12.5	Reserve	□N/A □Approved □Remark
12.6	Reserve	□N/A □Approved □Remark
12.7	Reserve	□N/A □Approved □Remark
13.0	Reserve	□N/A □Approved □Remark
13.1	Reserve	□N/A □Approved □Remark
13.2	Reserve	□N/A □Approved □Remark
13.3	Reserve	□N/A □Approved □Remark
13.4	Reserve	□N/A □Approved □Remark
13.5	Reserve	□N/A □Approved □Remark
13.6	Reserve	□N/A □Approved □Remark
13.7	Reserve	□N/A □Approved □Remark
14.0	Reserve	□N/A □Approved □Remark
14.1	Reserve	□N/A □Approved □Remark
14.2	Reserve	□N/A □Approved □Remark
14.3	Reserve	□N/A □Approved □Remark
14.4	Reserve	□N/A □Approved □Remark
14.5	Reserve	□N/A □Approved □Remark
14.6	Reserve	□N/A □Approved □Remark
14.7	Reserve	□N/A □Approved □Remark
15.0	Reserve	□N/A □Approved □Remark
15.1	Reserve	□N/A □Approved □Remark
15.2	Reserve	□N/A □Approved □Remark
15.3	Reserve	□N/A □Approved □Remark
15.4	Reserve	□N/A □Approved □Remark
15.5	Reserve	□N/A □Approved □Remark
15.6	Reserve	□N/A □Approved □Remark
15.7	Reserve	□N/A □Approved □Remark
16.0	Reserve	□N/A □Approved □Remark

Document Type Document Number Revision

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<i>16.1</i>	Reserve	□N/A □Approved □Remark
16.2	Reserve	□N/A □Approved □Remark
16.3	Reserve	□N/A □Approved □Remark
16.4	Reserve	□N/A □Approved □Remark
16.5	Reserve	□N/A □Approved □Remark
16.6	Reserve	□N/A □Approved □Remark
16.7	Reserve	□N/A □Approved □Remark
17.0	Reserve	□N/A □Approved □Remark
17.1	Reserve	□N/A □Approved □Remark
17.2	Reserve	□N/A □Approved □Remark
17.3	Reserve	□N/A □Approved □Remark
17.4	Reserve	□N/A □Approved □Remark
17.5	Reserve	□N/A □Approved □Remark
17.6	Reserve	□N/A □Approved □Remark
17.7	Reserve	□N/A □Approved □Remark
18.0	Reserve	□N/A □Approved □Remark
<i>I</i> 8.1	Reserve	□N/A □Approved □Remark
18.2	Reserve	□N/A □Approved □Remark
18.3	Reserve	□N/A □Approved □Remark
18.4	Reserve	□N/A □Approved □Remark
18.5	Reserve	□N/A □Approved □Remark
18.6	Reserve	□N/A □Approved □Remark
18.7	Reserve	□N/A □Approved □Remark
19.0	Reserve	□N/A □Approved □Remark
I9.1	Reserve	□N/A □Approved □Remark
19.2	Reserve	□N/A □Approved □Remark
19.3	Reserve	□N/A □Approved □Remark
19.4	Reserve	□N/A □Approved □Remark

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19.5	Reserve	□N/A □Approved □Remark
19.6	Reserve	□N/A □Approved □Remark
19.7	Reserve	□N/A □Approved □Remark

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DETAILED FINDINGS APPROVAL	Appendix 1: FAT for ACC.F02.K-U1
6. Check functions.	

# 6.19 PLC Test of digital outputs N/A

By forcing the digital outputs via the programming tool, the corresponding objects connected to the digital output are activated. Is no object connected to the digital output, the output's activation is controlled by a multimeter connected to the last junction of the output.

Physical address	Description	Approval
Q0.0	Reserve	□N/A □Approved □Remark
Q0.1	Reserve	□N/A □Approved □Remark
Q0.2	Reserve	□N/A □Approved □Remark
Q0.3	Reserve	□N/A □Approved □Remark
Q0.4	Reserve	□N/A □Approved □Remark
Q0.5	Reserve	□N/A □Approved □Remark
Q0.6	Reserve	□N/A □Approved □Remark
Q0.7	Reserve	□N/A □Approved □Remark
Q1.0	Reserve	□N/A □Approved □Remark
Q1.1	Reserve	□N/A □Approved □Remark
Q1.2	Reserve	□N/A □Approved □Remark
Q1.3	Reserve	□N/A □Approved □Remark
Q1.4	Reserve	□N/A □Approved □Remark
Q1.5	Reserve	□N/A □Approved □Remark
Q1.6	Reserve	□N/A □Approved □Remark
Q1.7	Reserve	□N/A □Approved □Remark
Q2.0	Reserve	□N/A □Approved □Remark
Q2.1	Reserve	□N/A □Approved □Remark
Q2.2	Reserve	□N/A □Approved □Remark
Q2.3	Reserve	□N/A □Approved □Remark
Q2.4	Reserve	□N/A □Approved □Remark

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Q2.5	Reserve	□N/A □Approved □Remark
Q2.6	Reserve	□N/A □Approved □Remark
Q2.7	Reserve	□N/A □Approved □Remark
Q3.0	Reserve	□N/A □Approved □Remark
Q3.1	Reserve	□N/A □Approved □Remark
Q3.2	Reserve	□N/A □Approved □Remark
Q3.3	Reserve	□N/A □Approved □Remark
Q3.4	Reserve	□N/A □Approved □Remark
Q3.5	Reserve	□N/A □Approved □Remark
Q3.6	Reserve	□N/A □Approved □Remark
Q3.7	Reserve	□N/A □Approved □Remark
Q4.0	Reserve	□N/A □Approved □Remark
Q4.1	Reserve	□N/A □Approved □Remark
Q4.2	Reserve	□N/A □Approved □Remark
Q4.3	Reserve	□N/A □Approved □Remark
Q4.4	Reserve	□N/A □Approved □Remark
Q4.5	Reserve	□N/A □Approved □Remark
Q4.6	Reserve	□N/A □Approved □Remark
Q4.7	Reserve	□N/A □Approved □Remark
Q5.0	Reserve	□N/A □Approved □Remark
Q5.1	Reserve	□N/A □Approved □Remark
Q5.2	Reserve	□N/A □Approved □Remark
Q5.3	Reserve	□N/A □Approved □Remark
Q5.4	Reserve	□N/A □Approved □Remark
Q5.5	Reserve	□N/A □Approved □Remark
Q5.6	Reserve	□N/A □Approved □Remark
Q5.7	Reserve	□N/A □Approved □Remark

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DETAILED FINDINGS APPROVAL	Appendix 1: FAT for ACC.F02.K-U1
6. Check functions.	

## 6.20 PLC Test of analog inputs □ N/A

Via a current generator, the analog input signals are simulated. (e.g. If a generated signal of 12mA is applied, the system (e.g. the operator panel) shall indicate 50% (50°C degrees shall be indicated at a temperature input range of 0-100°C). Maximum value, minimum value, and center value is to be simulated for each signal.

Physical	Simulated	Measured	Description	Approval
address	value	value		
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark

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IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
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Document Type Verific Document Number ESS-01

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Verification ReportDocument Template

ESS-0113710

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IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark

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IW	4mA	R	Reserve	□N/A □Approved □Remark
IW	12mA	R	Reserve	□N/A □Approved □Remark
IW	20mA	R	Reserve	□N/A □Approved □Remark
IW	4mA	R	Reserve	□N/A □Approved □Remark
IW	12mA	R	Reserve	□N/A □Approved □Remark
IW	20mA	R	Reserve	□N/A □Approved □Remark
IW	4mA	R	Reserve	□N/A □Approved □Remark
IW	12mA	R	Reserve	□N/A □Approved □Remark
IW	20mA	R	Reserve	□N/A □Approved □Remark

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## Appendix 1: FAT for ACC.F02.K-U1 PUNCH LIST

## 7. Punch list.

Any incomplete work or nonconformities shall be recorded on the FAT punch list and categorized as follows:

- a) To be cleared on the spot, FAT to be continue after rectification;
- b) Ongoing rectification during FAT;
- c) FAT to be repeated;
- d) Modifications to be made after FAT, before the system/cabinet/controllers are shipped to site;
- e) Remaining work to be rectified i.e. at site;

ITEM	DESCRIPTION	RESPONSIBLE	TYPE	COMPLETE
1				
2				
3				
4				
5				
6				
7				
8				
9				
10			_	
11				
12			_	
13				
14				

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# Appendix 2: ODH Remote IO Electrical control rack 1

• Facility Breakdown Structure designation name:

=ACC.F02.K01-U2

ACC → Accelerator System

F02→ ODH detection system

K01 → Electrical-control equipment's

U2 -> ODH Remote IO rack 1

• Location Breakdown Structure:

+ESS.G04.100.7002 → He Compressor Building, ACCP Comp. Hall

• ESS naming convention identifier:

HCB-ACH: ODH-RIO-1 → He Compressor Building, ACCP Compressor Hall, ODH, Remote IO Rack 1

VALIDATION APPROVAL			Appendix 2: FAT for ACC.F02.K-U2				
□ APPROVED □ REJ			REJECTED				
SIG	N:	SIGN:					
DAT	ГЕ:	DATE:					
				SUMI	MARY FIND	INGS	
				Passed	Not Passed	NA	
1.	Check that the electrical equipment complies with the manufacturing. (according SS EN 60204-1)	docume	ntation for				
2.	Check that conditions for protection against indirect of disconnection are fulfilled. (according SS EN 60204-1		y automatic				
3.	Check insulation resistance. (according SS EN 60204	1)					
4.	Check for disruptive discharge occurrence by voltage (according SS EN 60204-1)	tests.					
5.	Check for residual voltages. (according SS EN 60204-2	1)					
6.	Check functions. (according SS EN 60204-1)						
7.	Punch list						
8.							
9.							
10.							

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	DETAILED FINDINGS APPROVAL		Appendix 2: FAT for ACC.F02.K-U2			
1. Check that the electrical equipment complies with the documentation for manufacturing						
	APPROVED	☐ REJE	CCTED			
SIG	in:	SIGN:				
DA	TE:	DATE:				
ma	Check that the electrical equipment complies nufacturing sts to be performed may be adjusted as		·			
1.1	Conductors inside control cabinets (colour, type, emounted according to the documentation for many N/A ☐Remark ☐Approved					
1.2	1.2 <u>Marking of components</u> shall be according to manufacturing documentation. The marking shall still be present even if the component is replaced, which means that the marking is to b located beside the componentN/A _Remark _Approved					
1.3	.3 <u>Function Markings</u> e.g. above the actuators, operator panel, instruments, etc. performed according to manufacturing documentation. □N/A □Remark □Approved					
1.4	<u>Components</u> selected according to the manufacture   □N/A □Remark □Approved	ıring dod	cumentation.			
1.5	1.5 Placement of components inside control cabinets made according to production documentation. Mounting layout shall be compared with the control cabinet. For approval the components shall be positioned so that no confusion of components can be made in comparison with the mounting layout.  □N/A □Remark □Approved					
1.6	.6 <u>Functional separation</u> inside control cabinets made according to production documentation.  Mounting layout shall be compared with the control cabinet. For approval conductors shall be located in the designated conduit / cable path.  □N/A □Remark □Approved					
1.7	.7 <u>Marking of equipment</u> a nameplate shall be mounted adjacent to the incoming supply point (main switch or terminal), according ESS-0015433 Rules for electrical design, Clause regarding Marking of cabinets.  □N/A □Remark □Approved					
1.8	IP-class shall comply with documentation for man ☐N/A ☐Remark ☐Approved	ufacturii	ng			
1.9	<u>IP-class 21</u> (touch-proof) shall be fulfilled inside co □N/A □Remark □Approved	ontrol ca	abinet.			

Revision

DETAILED FINDINGS APPROVAL	Appendix 2: FAT for ACC.F02.K-U2
1. Check that the electrical equipment complies with the documentation for manufacturing	

	mentation for manufacturing	
ft ti	<u>Functional bonding.</u> Mounting plate shall be galvanized. Cunctional bonding must be removed. Connection points for the second and spring washer positioned adjacent to the second Remark ☐ Approved	or functional bonding shall be
	Cable Markings shall comply with documentation for man  N/A □Remark □Approved	ufacturing.
	Routing of installed cables shall comply with documentation  N/A □Remark □Approved	on for manufacturing.
	<u>Cable types</u> shall comply with documentation for manuface ☐N/A ☐Remark ☐Approved	cturing.
	<u>Connections of installed cables</u> shall comply with docume ☐N/A ☐Remark ☐Approved	entation for manufacturing.
Additio	onal Remarks	
1.15		Not approved Approved
1.16		Not approved Approved
1.17		Not approved Approved
1.18		Not approved Approved
1.19		Not approved Approved
1.20		Not approved Approved
1.21		Not approved Approved
1.22		Not approved Approved
1.23		Not approved Approved
1.24		Not approved Approved
1.25		Not approved Approved
1.26		Not approved Approved
1.27		Not approved Approved
1.28		Not approved Approved
1.29		Not approved Approved
1.30		Not approved Approved
1.31		Not approved Approved
1.32		Not approved Approved
1.33		Not approved Approved
1.34		Not approved Approved
1.35		<u> </u>
1.36		

DETAILED FINDINGS APPROVAL			Appendix 2: FAT for ACC.F02.K-U2		
2. Check that conditions for protection against indirect contact by automatic disconnection are fulfilled.					
	APPROVED	☐ REJE	JECTED		
SIG	iN:	SIGN:			
DAT	TE:	DATE:	:		
	Check that conditions for protection ag tomatic disconnection are fulfilled.	ainst i	indirect contact by		
2.1	Check continuity of the protective bonding circuits	;			
	□N/A □Approved □Remark				
2.2	Check conditions for fault loop impedance by che with calculation	cking th	at conductor length and area comply		
	□N/A □Approved □Remark				
2.3	Check settings and characteristics of the associate	ed over	current protective devices		
	□N/A □Approved □Remark				
2.4	Check conditions for protection by reducing the to conductor length and area comply with calculation NOTE – Equipotential protective bonding cond 25mm <sup>2</sup> Cu.	ı.	, ,		
	□N/A □Approved □Remark				
	··· 15				
Add 2.5	itional Remarks		Not approved Approved		
2.6					
2.7					
2.8					
2.9			Not approved  Approved		
2.10	)		Not approved  Approved		
2.11			Not approved Approved		
2.12	2		Not approved  Approved		
2.13	3				
2.14	·				
2.15	5		Not approved Approved		

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DETAILED FINDINGS APPRO	OVAL		Appendix 2: FAT for ACC.F02.K-U2
3. Check insulation resistance	ce.		
☐ APPROVED		☐ REJE	:CTED
SIGN:		SIGN:	
DATE:		DATE:	
3. Check insulation re	esistance.		
3.1 Check insulation resis.  □ N/A □ Approved □			
Additional Remarks			
3.2			Not approved Approved
3.3			Not approved Approved
3.4			
3.5			Not approved Approved
3.6			
3.7			
3.8			
3.9			Not approved Approved
3.10			Not approved Approved
3.11			Not approved Approved
3.12			Not approved Approved
3.13			Not approved Approved
3.14			Not approved Approved
3.15			Not approved Approved
3.16			Not approved Approved
3.17			Not approved Approved
3.18			Not approved Approved
3.19			Not approved Approved
3.20			Not approved Approved
3.21			Not approved Approved
3.22			Not approved Approved
3.23			Not approved Approved
3.24			Not approved Approved

3.25 Not approved Approved Approved

DETAILED FINDINGS APPROVAL			Appendix 2: FAT for ACC.F02.K-U2
4. CI	heck for disruptive discharge occurrence by voltage	e tests.	
□ AI	PPROVED	☐ REJE	ECTED
SIGN	:	SIGN:	
DATE	::	DATE:	
	heck for disruptive discharge occurr Check for disruptive discharge □N/A □Approved □Remark	rence by	voltage tests.
4dditi	ional Remarks		
4.2			Not approved Approved
4.3			Not approved Approved
1.4			Not approved Approved
4.5			Not approved Approved
4.6			Not approved Approved
4.7			Not approved Approved
4.8			Not approved Approved
4.9			
4.10			
4.11			
4.12			Not approved  Approved
4.13			Not approved Approved
4.14			Not approved Approved
4.15			Not approved Approved
4.16			Not approved Approved
4.17			
4.18			Not approved Approved
4.19			_ '''
4.20			
4.21			
4.22			
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<b>1 2</b> 2			
4.23 4.24			

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DET	AILED FINDINGS APPROVAL		Appendix 2: FAT for ACC.F02.K-U2
5. CI	heck for residual voltages.		
☐ APPROVED		☐ REJE	CTED
SIGN	:	SIGN:	
DATE	:	DATE:	
5.1 (	heck for residual voltages. Check for residual voltages ⊠N/A □Approved □Remark		
Additi	ional Remarks		
5.2			Not approved Approved
5.3			
5.4			
5.5			
5.6			
5.7			
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5.10			
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5.16			
5.17			
5.18			
5.19			
5.20			
5.21			
5.22			
5.23			Not approved Approved
5.24			Not approved Approved

DETAILED FINDINGS APPROVAL			Appendix 2: FAT for ACC.F02.K-U2				
6. Check functions.							
☐ APPROVED		☐ REJE	ECTED				
SIGN:		SIGN:	SIGN:				
DATE:		DATE:	DATE:				
6. C	heck functions.						
Tes	sts to be performed may be adjus	ted a	s applicable				
	Test Supply disconnecting device by switching on and off. In off position, all electrical supply to the controlled equipment shall be isolated. Selected electrical points are measured and checked that no electrical voltage is present. In on position, all electrical components shall be electrically supplied, and CPU, OP, etc. shall automatically go into RUN mode. (Orange conductors are not covered by the test).  N/A Approved Remark						
	<ul> <li>Emergency Stop Function shall disconnect electric supply to equipment according to risk assessment.</li> <li>N/A ☐ Approved ☐ Remark</li> </ul>						
	Active-unacknowledged, active-acknowledged, acknowledged inactive- alarm is indicated.  ⊠N/A □Approved □Remark						
	4 Equipment shall not restart automatically after power failure. Example, if a local disconnecting device to a motor is operated, etc. □ N/A □ Approved □ Remark						
Additional Remarks							
6.5			Not approved Approved				
6.6			Not approved  Approved				
6.7			Not approved Approved				
6.8							
6.9							
6.10							
6.11							
6.12							
6.13			Not approved Approved				
6.14			Not approved  Approved				
6.15							
6.16							
6.17			Not approved Approved				

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DETAILED FINDINGS APPROVAL	Appendix 2: FAT for ACC.F02.K-U2
6. Check functions.	

## 6.18 PLC Test of digital inputs N/A

Revision

The digital inputs are activated by simulating an activation via the terminals, push buttons, turn feedbacks on solenoids, pumps (contactors), etc.

The activation of a digital input is controlled via the programming tool by checking its status and the applicable functions via the operator panel (e.g. alarms).

Physical address	Description	Approval
10.0	O2iM1-ALARM	□N/A □Approved □Remark
10.1	O2iM1-SYSTEM OK	□N/A □Approved □Remark
10.2	O2iM1-WARNING	□N/A □Approved □Remark
10.3	O2iM1-LIMIT A	□N/A □Approved □Remark
10.4	O2iM1-LIMIT B	□N/A □Approved □Remark
10.5	O2iM2-ALARM	□N/A □Approved □Remark
10.6	O2iM2-SYSTEM OK	□N/A □Approved □Remark
10.7	O2iM2-WARNING	□N/A □Approved □Remark
11.0	O2iM2-LIMIT A	□N/A □Approved □Remark
11.1	O2iM2-LIMIT B	□N/A □Approved □Remark
I1.2	O2iM3-ALARM	□N/A □Approved □Remark
<i>I</i> 1.3	O2iM3-SYSTEM OK	□N/A □Approved □Remark
11.4	O2iM3-WARNING	□N/A □Approved □Remark
11.5	O2iM3-LIMIT A	□N/A □Approved □Remark
11.6	O2iM3-LIMIT B	□N/A □Approved □Remark
11.7	Reserve	□N/A □Approved □Remark
12.0	O2iM4-ALARM	□N/A □Approved □Remark
12.1	O2iM4-SYSTEM OK	□N/A □Approved □Remark
12.2	O2iM4-WARNING	□N/A □Approved □Remark
12.3	O2iM4-LIMIT A	□N/A □Approved □Remark
12.4	O2iM4-LIMIT B	□N/A □Approved □Remark

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12.5	O2iM5-ALARM	□N/A □Approved □Remark
12.6	O2iM5-SYSTEM OK	□N/A □Approved □Remark
12.7	O2iM5-WARNING	□N/A □Approved □Remark
13.0	O2iM5-LIMIT A	□N/A □Approved □Remark
13.1	O2iM5-LIMIT B	□N/A □Approved □Remark
13.2	O2iM6-ALARM	□N/A □Approved □Remark
13.3	O2iM6-SYSTEM OK	□N/A □Approved □Remark
13.4	O2iM6-WARNING	□N/A □Approved □Remark
13.5	O2iM6-LIMIT A	□N/A □Approved □Remark
13.6	O2iM6-LIMIT B	□N/A □Approved □Remark
13.7	Reserve	□N/A □Approved □Remark
14.0	O2iM7-ALARM	□N/A □Approved □Remark
14.1	O2iM7-SYSTEM OK	□N/A □Approved □Remark
14.2	O2iM7-WARNING	□N/A □Approved □Remark
14.3	O2iM7-LIMIT A	□N/A □Approved □Remark
14.4	O2iM7-LIMIT B	□N/A □Approved □Remark
14.5	O2iM8-ALARM	□N/A □Approved □Remark
14.6	O2iM8-SYSTEM OK	□N/A □Approved □Remark
14.7	O2iM8-WARNING	□N/A □Approved □Remark
15.0	O2iM8-LIMIT A	□N/A □Approved □Remark
15.1	O2iM8-LIMIT B	□N/A □Approved □Remark
15.2	O2iM9-ALARM	□N/A □Approved □Remark
15.3	O2iM9-SYSTEM OK	□N/A □Approved □Remark
15.4	O2iM9-WARNING	□N/A □Approved □Remark
15.5	O2iM9-LIMIT A	□N/A □Approved □Remark
15.6	O2iM9-LIMIT B	□N/A □Approved □Remark
15.7	Reserve	□N/A □Approved □Remark
16.0	O2iM10-ALARM	□N/A □Approved □Remark
	•	•

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		,
<i>I6.1</i>	O2iM10-SYSTEM OK	□N/A □Approved □Remark
16.2	O2iM10-WARNING	□N/A □Approved □Remark
16.3	O2iM10-LIMIT A	□N/A □Approved □Remark
16.4	O2iM10-LIMIT B	□N/A □Approved □Remark
16.5	O2iM11-ALARM	□N/A □Approved □Remark
16.6	O2iM11-SYSTEM OK	□N/A □Approved □Remark
16.7	O2iM11-WARNING	□N/A □Approved □Remark
17.0	O2iM11-LIMIT A	□N/A □Approved □Remark
17.1	O2iM11-LIMIT B	□N/A □Approved □Remark
17.2	O2iM12-ALARM	□N/A □Approved □Remark
17.3	O2iM12-SYSTEM OK	□N/A □Approved □Remark
17.4	O2iM12-WARNING	□N/A □Approved □Remark
17.5	O2iM12-LIMIT A	□N/A □Approved □Remark
17.6	O2iM12-LIMIT B	□N/A □Approved □Remark
17.7	Reserve	□N/A □Approved □Remark
18.0	Reserve	□N/A □Approved □Remark
18.1	Reserve	□N/A □Approved □Remark
18.2	Reserve	□N/A □Approved □Remark
18.3	Reserve	□N/A □Approved □Remark
18.4	Reserve	□N/A □Approved □Remark
18.5	Reserve	□N/A □Approved □Remark
18.6	Reserve	□N/A □Approved □Remark
18.7	Reserve	□N/A □Approved □Remark
19.0	Reserve	□N/A □Approved □Remark
19.1	Reserve	□N/A □Approved □Remark
19.2	Reserve	□N/A □Approved □Remark
19.3	Reserve	□N/A □Approved □Remark
19.4	Reserve	□N/A □Approved □Remark
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19.5	Reserve	□N/A □Approved □Remark
19.6	Reserve	□N/A □Approved □Remark
19.7	Reserve	□N/A □Approved □Remark

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DETAILED FINDINGS APPROVAL	Appendix 2: FAT for ACC.F02.K-U2			
6. Check functions.				

# 6.19 PLC Test of digital outputs N/A

By forcing the digital outputs via the programming tool, the corresponding objects connected to the digital output are activated. Is no object connected to the digital output, the output's activation is controlled by a multimeter connected to the last junction of the output.

Physical address	Description	Approval
Q0.0	O2iM1-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.1	O2iM2-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.2	O2iM3-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.3	O2iM4-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.4	O2iM5-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.5	O2iM6-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.6	O2iM7-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.7	O2iM8-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.0	O2iM9-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.1	O2iM10-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.2	O2iM11-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.3	O2iM12-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.4	Reserve	□N/A □Approved □Remark
Q1.5	Reserve	□N/A □Approved □Remark
Q1.6	Reserve	□N/A □Approved □Remark
Q1.7	Reserve	□N/A □Approved □Remark
Q2.0	ACCP Hall; Red Strobe Lights 01,02,03,04	□N/A □Approved □Remark
Q2.1	ACCP Hall; Acoustic Sirens 01,02,03,04	□N/A □Approved □Remark
Q2.2	ACCP Hall; Red Strobe Lights 05,06	□N/A □Approved □Remark
Q2.3	TMCP Hall; Red Strobe Lights 07,08,09,10	□N/A □Approved □Remark
Q2.4	TMCP Hall; Acoustic Sirens 05,06,07,08	□N/A □Approved □Remark

Q2.5	TMCP Hall: Pad Stroba Lights 11 12	□N/A □Approved □Remark
	TMCP Hall; Red Strobe Lights 11,12	N/A □Approved □Remark
Q2.6	HPGS Room; Red Strobe Lights 13,14,15	□N/A □Approved □Remark
Q2.7	HPGS Room; Acoustic Sirens 09,10	□N/A □Approved □Remark
Q3.0	ACCP Hall (Outside); Red Strobe Lights 16,17	□N/A □Approved □Remark
Q3.1	ACCP Hall (Outside); Acoustic Sirens 11,12	□N/A □Approved □Remark
Q3.2	ACCP Hall (Outside); Red Strobe Lights 18,19	□N/A □Approved □Remark
Q3.3	ACCP Hall (Outside); Acoustic Sirens 13,14	□N/A □Approved □Remark
Q3.4	Reserve	□N/A □Approved □Remark
Q3.5	Reserve	□N/A □Approved □Remark
Q3.6	Reserve	□N/A □Approved □Remark
Q3.7	Reserve	□N/A □Approved □Remark
Q4.0	Reserve	□N/A □Approved □Remark
Q4.1	Reserve	□N/A □Approved □Remark
Q4.2	Reserve	□N/A □Approved □Remark
Q4.3	Reserve	□N/A □Approved □Remark
Q4.4	Reserve	□N/A □Approved □Remark
Q4.5	Reserve	□N/A □Approved □Remark
Q4.6	Reserve	□N/A □Approved □Remark
Q4.7	Reserve	□N/A □Approved □Remark
Q5.0	Reserve	□N/A □Approved □Remark
Q5.1	Reserve	□N/A □Approved □Remark
Q5.2	Reserve	□N/A □Approved □Remark
Q5.3	Reserve	□N/A □Approved □Remark
Q5.4	Reserve	□N/A □Approved □Remark
Q5.5	Reserve	□N/A □Approved □Remark
Q5.6	Reserve	□N/A □Approved □Remark
Q5.7	Reserve	□N/A □Approved □Remark

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DETAILED FINDINGS APPROVAL	Appendix 2: FAT for ACC.F02.K-U2			
6. Check functions.				

### 6.20 PLC Test of analog inputs □ N/A

Via a current generator, the analog input signals are simulated. (e.g. If a generated signal of 12mA is applied, the system (e.g. the operator panel) shall indicate 50% (50°C degrees shall be indicated at a temperature input range of 0-100°C). Maximum value, minimum value, and center value is to be simulated for each signal.

Physical	Simulated	Measured	Description	Approval		
address	value	value				
IW	4mA		Reserve	□N/A □Approved □Remark		
IW	12mA		Reserve	□N/A □Approved □Remark		
IW	20mA		Reserve	□N/A □Approved □Remark		
IW	4mA	%	O2iM1-O2 level	□N/A □Approved □Remark		
IW	12mA	%	O2iM1-O2 level	□N/A □Approved □Remark		
IW	20mA	%	O2iM1-O2 level	□N/A □Approved □Remark		
IW	4mA		Reserve	□N/A □Approved □Remark		
IW	12mA		Reserve	□N/A □Approved □Remark		
IW	20mA		Reserve	□N/A □Approved □Remark		
IW	4mA	%	O2iM2-O2 level	□N/A □Approved □Remark		
IW	12mA	%	O2iM2-O2 level	□N/A □Approved □Remark		
IW	20mA	%	O2iM2-O2 level	□N/A □Approved □Remark		
IW	4mA		Reserve	□N/A □Approved □Remark		
IW	12mA		Reserve	□N/A □Approved □Remark		
IW	20mA		Reserve	□N/A □Approved □Remark		
IW	4mA	%	O2iM3-O2 level	□N/A □Approved □Remark		
IW	12mA	%	O2iM3-O2 level	□N/A □Approved □Remark		
IW	20mA	%	O2iM3-O2 level	□N/A □Approved □Remark		
IW	4mA		Reserve	□N/A □Approved □Remark		

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		ı			
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM4-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM4-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM4-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM5-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM5-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM5-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM6-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM6-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM6-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM7-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM7-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM7-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM8-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM8-O2 level	□N/A □Approved □Remark	

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	1	1			
IW	20mA	%	O2iM8-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM9-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM9-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM9-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM10-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM10-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM10-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM11-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM11-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM11-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	
IW	4mA	%	O2iM12-O2 level	□N/A □Approved □Remark	
IW	12mA	%	O2iM12-O2 level	□N/A □Approved □Remark	
IW	20mA	%	O2iM12-O2 level	□N/A □Approved □Remark	
IW	4mA		Reserve	□N/A □Approved □Remark	
IW	12mA		Reserve	□N/A □Approved □Remark	
IW	20mA		Reserve	□N/A □Approved □Remark	

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4mA	Reserve	□N/A □Approved □Remark
12mA	Reserve	□N/A □Approved □Remark
20mA	Reserve	□N/A □Approved □Remark
4mA	Reserve	□N/A □Approved □Remark
12mA	Reserve	□N/A □Approved □Remark
20mA	Reserve	□N/A □Approved □Remark
4mA	Reserve	□N/A □Approved □Remark
12mA	Reserve	□N/A □Approved □Remark
20mA	Reserve	□N/A □Approved □Remark
4mA	Reserve	□N/A □Approved □Remark
12mA	Reserve	□N/A □Approved □Remark
20mA	Reserve	□N/A □Approved □Remark
4mA	Reserve	□N/A □Approved □Remark
12mA	Reserve	□N/A □Approved □Remark
20mA	Reserve	□N/A □Approved □Remark
4mA	Reserve	□N/A □Approved □Remark
12mA	Reserve	□N/A □Approved □Remark
20mA	Reserve	□N/A □Approved □Remark
4mA	Reserve	□N/A □Approved □Remark
12mA	Reserve	□N/A □Approved □Remark
20mA	Reserve	□N/A □Approved □Remark
	12mA 20mA 4mA 12mA	12mA         Reserve           20mA         Reserve           4mA         Reserve           12mA         Reserve           20mA         Reserve           4mA         Reserve           12mA         Reserve           20mA         Reserve           4mA         Reserve           20mA         Reserve           4mA         Reserve           12mA         Reserve           20mA         Reserve           12mA         Reserve           12mA         Reserve           20mA         Reserve           12mA         Reserve           4mA         Reserve           12mA         Reserve           12mA         Reserve           4mA         Reserve           12mA         Reserve           4mA         Reserve           12mA         Reserve

# Appendix 2: FAT for ACC.F02.K-U2 PUNCH LIST

### 7. Punch list.

Any incomplete work or nonconformities shall be recorded on the FAT punch list and categorized as follows:

- f) To be cleared on the spot, FAT to be continue after rectification;
- g) Ongoing rectification during FAT;
- h) FAT to be repeated;
- Modifications to be made after FAT, before the system/cabinet/controllers are shipped to site;
- j) Remaining work to be rectified i.e. at site;

ITEM	DESCRIPTION	RESPONSIBLE	TYPE	COMPLETE
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				

Document Type Verification ReportDocument Template

Date State Confidentiality Level Document Number ESS-0113710 Revision

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Internal

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# Appendix 3: ODH Remote IO Electrical control rack 2

• Facility Breakdown Structure designation name:

=ACC.F02.K01-U3

ACC → Accelerator System

F02→ ODH detection system

K01 → Electrical-control equipment's

U1 → ODH Remote IO rack 2

Location Breakdown Structure:

+ESS.G02.100.2002 → Gallery building, Coldbox Hall.

• ESS naming convention identifier:

CXB-CXH: ODH-RIO-2 → Coldbox Building, Coldbox Hall, ODH, Remote IO Rack, 2

VAI	LIDATION APPROVAL		Appendix 3: FA	T for ACC.	F02.K-U3		
	APPROVED	☐ REJE	CTED				
SIG	N:	SIGN:					
DAT	TE:	DATE:					
				SUMI	MARY FIND	INGS	
				Passed	Not Passed	NA	
1.	Check that the electrical equipment complies with the manufacturing. (according SS EN 60204-1)	e docume	ntation for				
2.	Check that conditions for protection against indirect of disconnection are fulfilled. (according SS EN 60204-1		y automatic				
3.	Check insulation resistance. (according SS EN 60204	1)					
4.	Check for disruptive discharge occurrence by voltage (according SS EN 60204-1)	tests.					_
5.	Check for residual voltages. (according SS EN 60204-2	1)					
6.	Check functions. (according SS EN 60204-1)						
7.	Punch list						_
8.							_
9.							
10.							

Revision 1

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DETAILED FINDINGS APPROVAL			Appendix 3: FAT for ACC.F02.K-U3
1. Check that the electrical equipment complies with the documentation for manufacturing			
	APPROVED	☐ REJE	CCTED
SIG	in:	SIGN:	
DA	TE:	DATE:	
ma	Check that the electrical equipment complies nufacturing sts to be performed may be adjusted as		-
1.1	1.1 <u>Conductors</u> inside control cabinets (colour, type, end sleeves) mounted according to the documentation for manufacturing  □N/A □Remark □Approved		
1.2	Marking of components shall be according to manufacturing documentation. The marking shall still be present even if the component is replaced, which means that the marking is to be located beside the component. □N/A □Remark □Approved		
1.3	.3 <u>Function Markings</u> e.g. above the actuators, operator panel, instruments, etc. performed according to manufacturing documentation.  □N/A □Remark □Approved		
1.4	<ul> <li>.4 <u>Components</u> selected according to the manufacturing documentation.</li> <li>□N/A □Remark □Approved</li> </ul>		
1.5	1.5 <u>Placement of components</u> inside control cabinets made according to production documentation. Mounting layout shall be compared with the control cabinet. For approval the components shall be positioned so that no confusion of components can be made in comparison with the mounting layout.  □N/A □Remark □Approved		
1.6	6 <u>Functional separation</u> inside control cabinets made according to production documentation.  Mounting layout shall be compared with the control cabinet. For approval conductors shall be located in the designated conduit / cable path.  N/A Remark Approved		
1.7	.7 <u>Marking of equipment</u> a nameplate shall be mounted adjacent to the incoming supply point (main switch or terminal), according ESS-0015433 Rules for electrical design, Clause regarding Marking of cabinets.  □N/A □Remark □Approved		
1.8	<u>IP-class</u> shall comply with documentation for man □N/A □Remark □Approved	ufacturii	ng
1.9	P <u>IP-class 21</u> (touch-proof) shall be fulfilled inside control cabinet.  □N/A □Remark □Approved		

Revision

DETAILED FINDINGS APPROVAL	Appendix 3: FAT for ACC.F02.K-U3
1. Check that the electrical equipment complies with the documentation for manufacturing	

	neck that the electrical equipment compiles with the immentation for manufacturing	
f t	Functional bonding. Mounting plate shall be galvanized. Counctional bonding must be removed. Connection points for the second and spring washer positioned adjacent to the second. ☐ N/A ☐ Remark ☐ Approved	or functional bonding shall be
1.11 <u>(</u>	<u>Cable Markings</u> shall comply with documentation for man ☐N/A ☐Remark ☐Approved	ufacturing.
1.12 <u>/</u>	Routing of installed cables shall comply with documentati ☑N/A ☑Remark ☑Approved	on for manufacturing.
1.13 <u>(</u>	<u>Cable types</u> shall comply with documentation for manufact	eturing.
	<u>Connections of installed cables</u> shall comply with docume □N/A □Remark □Approved	ntation for manufacturing.
Additi	onal Remarks	
1.15		Not approved Approved
1.16		Not approved Approved
1.17		Not approved Approved
1.18		Not approved Approved
1.19		Not approved Approved
1.20		Not approved Approved
1.21		Not approved Approved
1.22		Not approved Approved
1.23		Not approved Approved
1.24		Not approved Approved
1.25		Not approved Approved
1.26		Not approved Approved
1.27		Not approved Approved
1.28		Not approved Approved
1.29		Not approved Approved
1.30		Not approved Approved
1.31		Not approved Approved
1.32		Not approved Approved
1.33		Not approved Approved
1.34		Not approved Approved
1.35		Not approved Approved
1.36		Not approved Approved

DETAILED FINDINGS APPROVAL			Appendix 3: FAT for ACC.F02.K-U3
	Check that conditions for protection against indirect cor automatic disconnection are fulfilled.	ntact	
	APPROVED	☐ REJE	CTED
SIGN:		SIGN:	
DATE:		DATE:	
	Check that conditions for protection age tomatic disconnection are fulfilled.	ainst i	ndirect contact by
2.1	Check continuity of the protective bonding circuits		
	□N/A □Approved □Remark		
2.2	Check conditions for fault loop impedance by chewith calculation	cking th	at conductor length and area comply
	□N/A □Approved □Remark		
2.3	Check settings and characteristics of the associate	ed over	current protective devices
	□N/A □Approved □Remark		
2.4	Check conditions for protection by reducing the to conductor length and area comply with calculation NOTE – Equipotential protective bonding cond 25mm <sup>2</sup> Cu.	٦.	, ,
	□N/A □Approved □Remark		
Add	itional Remarks		
2.5			Not approved Approved
2.6			Not approved  Approved
2.7			Not approved Approved
2.8			Not approved Approved
2.9			Not approved  Approved
2.10	)		Not approved  Approved
2.11			
2.12	2		Not approved Approved
2.13	B		Not approved  Approved
2.14	·		Not approved  Approved
2.15	; ;		Not approved Approved

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DETAILED FINDINGS APPROVAL		Appendix 3: FAT for ACC.F02.K-U3
3. Check insulation resistance.		
☐ APPROVED	☐ REJE	CTED
SIGN:	SIGN:	
DATE:	DATE:	
<ul><li>3. Check insulation resistance.</li><li>3.1 Check insulation resistance  N/A  Approved  Remark</li></ul>		
Additional Remarks		
3.2		Not approved Approved
3.3		Not approved Approved
3.4		Not approved Approved
3.5		Not approved Approved
3.6		
3.7		
3.8		
3.9		
3.10		
3.11		
3.12		
3.13		
3.14		
3.15		
3.16		
3.17		
3.18		
3.19		
3.20		
3.21		
3.22		<u> </u>
3.23		
3.24		Not approved Approved

DETAILED FINDINGS APPROVAL		Appendix 3: FAT for ACC.F02.K-U3
4. Check for disruptive discharge occurrence by voltage to	ests.	
☐ APPROVED	☐ REJE	CCTED
SIGN:	SIGN:	
DATE:	DATE:	
<ul> <li>4. Check for disruptive discharge occurred</li> <li>4.1 Check for disruptive discharge</li></ul>	nce by	voltage tests.
Additional Remarks 4.2		Not approved Approved
4.3		
4.4		
4.5		
4.6		
4.7		
4.8		<u> </u>
4.9		
4.10		
4.11		<u> </u>
4.12		Not approved Approved
4.13		Not approved Approved
4.14		<u> </u>
4.15		Not approved Approved
4.16		Not approved Approved
4.17		Not approved Approved
4.18		Not approved Approved
4.19		Not approved Approved
4.20		Not approved Approved
4.21		Not approved Approved
4.22		Not approved Approved
4.23		
4.24		
4.25		

DETAILED FINDINGS APPROVAL		Appendix 3: FAT for ACC.F02.K-U3
5. Check for residual voltages.		
☐ APPROVED	☐ REJEC	CTED
SIGN:	SIGN:	
DATE:	DATE:	
5. Check for residual voltages.		
5.1 Check for residual voltages  ⊠N/A □ Approved □ Remark		
Additional Remarks		
5.2		Not approved Approved
5.3		Not approved Approved
5.4		Not approved Approved
5.5		Not approved  Approved
5.6		Not approved  Approved
5.7		Not approved Approved
5.8		Not approved Approved
5.9		Not approved Approved
5.10		Not approved Approved
5.11		Not approved Approved
5.12		
5.13		
5.14		
5.15		_
5.16		
5.17		
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5.21		
5.22		
5.24		
5.25		<u> </u>
VV		

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DE	TAILED FINDINGS APPROVAL		Appendix 3: FAT for ACC.F02.K-U3
6. 0	Check functions.		
	APPROVED	☐ REJE	CTED
SIG	N:	SIGN:	
DATE:		DATE:	
6. C	Check functions.		
Te	sts to be performed may be adjus	ted a	s applicable
6.1	6.1 Test Supply disconnecting device by switching on and off. In off position, all electrical supply to the controlled equipment shall be isolated. Selected electrical points are measured and checked that no electrical voltage is present. In on position, all electrical components shall be electrically supplied, and CPU, OP, etc. shall automatically go into RUN mode. (Orange conductors are not covered by the test).  □ N/A □ Approved □ Remark		
6.2	6.2 Emergency Stop Function shall disconnect electric supply to equipment according to risk assessment.  ⊠N/A □Approved □Remark		
6.3	6.3 Active-unacknowledged, active-acknowledged, acknowledged inactive- alarm is indicated. ⊠N/A □Approved □Remark		
6.4	Equipment shall not restart automatically after poudevice to a motor is operated, etc.  N/A □ Approved □ Remark	wer failu	re. Example, if a local disconnecting
Addi	itional Remarks		
6.5			Not approved Approved
6.6			Not approved Approved
6.7			Not approved Approved
6.8			Not approved Approved
6.9			Not approved Approved
6.10			Not approved Approved
6.11			Not approved Approved
6.12			Not approved  Approved
6.13			Not approved  Approved
6.14			Not approved Approved
6.15			
6.16			Not approved Approved

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DETAILED FINDINGS APPROVAL	Appendix 3: FAT for ACC.F02.K-U3
6. Check functions.	

# 6.18 PLC Test of digital inputs N/A

The digital inputs are activated by simulating an activation via the terminals, push buttons, turn feedbacks on solenoids, pumps (contactors), etc.

The activation of a digital input is controlled via the programming tool by checking its status and the applicable functions via the operator panel (e.g. alarms).

Physical address	Description	Approval
10.0	O2iM13-ALARM	□N/A □Approved □Remark
10.1	O2iM13-SYSTEM OK	□N/A □Approved □Remark
10.2	O2iM13-WARNING	□N/A □Approved □Remark
10.3	O2iM13-LIMIT A	□N/A □Approved □Remark
10.4	O2iM13-LIMIT B	□N/A □Approved □Remark
10.5	O2iM14-ALARM	□N/A □Approved □Remark
10.6	O2iM14-SYSTEM OK	□N/A □Approved □Remark
10.7	O2iM14-WARNING	□N/A □Approved □Remark
<i>I1.0</i>	O2iM14-LIMIT A	□N/A □Approved □Remark
<i>I</i> 1.1	O2iM14-LIMIT B	□N/A □Approved □Remark
I1.2	O2iM15-ALARM	□N/A □Approved □Remark
<i>I</i> 1.3	O2iM15-SYSTEM OK	□N/A □Approved □Remark
11.4	O2iM15-WARNING	□N/A □Approved □Remark
I1.5	O2iM15-LIMIT A	□N/A □Approved □Remark
I1.6	O2iM15-LIMIT B	□N/A □Approved □Remark
<i>I</i> 1.7	Reserve	□N/A □Approved □Remark
12.0	O2iM16-ALARM	□N/A □Approved □Remark
12.1	O2iM16-SYSTEM OK	□N/A □Approved □Remark
12.2	O2iM16-WARNING	□N/A □Approved □Remark
12.3	O2iM16-LIMIT A	□N/A □Approved □Remark
12.4	O2iM16-LIMIT B	□N/A □Approved □Remark
12.5	O2iM17-ALARM	□N/A □Approved □Remark
12.6	O2iM17-SYSTEM OK	□N/A □Approved □Remark
12.7	O2iM17-WARNING	□N/A □Approved □Remark

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13.0	O2iM17-LIMIT A	□N/A □Approved □Remark
I3.1	O2iM17-LIMIT B	□N/A □Approved □Remark
13.2	O2iM18-ALARM	□N/A □Approved □Remark
13.3	O2iM18-SYSTEM OK	□N/A □Approved □Remark
13.4	O2iM18-WARNING	□N/A □Approved □Remark
13.5	O2iM18-LIMIT A	□N/A □Approved □Remark
13.6	O2iM18-LIMIT B	□N/A □Approved □Remark
13.7	Reserve	□N/A □Approved □Remark
14.0	O2iM19-ALARM	□N/A □Approved □Remark
14.1	O2iM19-SYSTEM OK	□N/A □Approved □Remark
14.2	O2iM19-WARNING	□N/A □Approved □Remark
14.3	O2iM19-LIMIT A	□N/A □Approved □Remark
14.4	O2iM19-LIMIT B	□N/A □Approved □Remark
14.5	O2iM20-ALARM	□N/A □Approved □Remark
14.6	O2iM20-SYSTEM OK	□N/A □Approved □Remark
14.7	O2iM20-WARNING	□N/A □Approved □Remark
<i>I</i> 5.0	O2iM20-LIMIT A	□N/A □Approved □Remark
<i>I</i> 5.1	O2iM20-LIMIT B	□N/A □Approved □Remark
<i>15.2</i>	O2iM21-ALARM	□N/A □Approved □Remark
<i>I</i> 5.3	O2iM21-SYSTEM OK	□N/A □Approved □Remark
15.4	O2iM21-WARNING	□N/A □Approved □Remark
<i>I5.5</i>	O2iM21-LIMIT A	□N/A □Approved □Remark
<i>I5.6</i>	O2iM21-LIMIT B	□N/A □Approved □Remark
15.7	Reserve	□N/A □Approved □Remark
16.0	O2iM22-ALARM	□N/A □Approved □Remark
<i>16.1</i>	O2iM22-SYSTEM OK	□N/A □Approved □Remark
16.2	O2iM22-WARNING	□N/A □Approved □Remark
16.3	O2iM22-LIMIT A	□N/A □Approved □Remark
16.4	O2iM22-LIMIT B	□N/A □Approved □Remark
16.5	Reserve	□N/A □Approved □Remark
16.6	Reserve	□N/A □Approved □Remark
16.7	Reserve	□N/A □Approved □Remark

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17.0	Reserve	□N/A □Approved □Remark
17.1	Reserve	□N/A □Approved □Remark
17.2	Reserve	□N/A □Approved □Remark
17.3	Reserve	□N/A □Approved □Remark
17.4	Reserve	□N/A □Approved □Remark
17.5	Reserve	□N/A □Approved □Remark
17.6	Reserve	□N/A □Approved □Remark
17.7	Reserve	□N/A □Approved □Remark
18.0	Reserve	□N/A □Approved □Remark
<i>I</i> 8.1	Reserve	□N/A □Approved □Remark
18.2	Reserve	□N/A □Approved □Remark
18.3	Reserve	□N/A □Approved □Remark
18.4	Reserve	□N/A □Approved □Remark
18.5	Reserve	□N/A □Approved □Remark
18.6	Reserve	□N/A □Approved □Remark
18.7	Reserve	□N/A □Approved □Remark
19.0	Reserve	□N/A □Approved □Remark
I9.1	Reserve	□N/A □Approved □Remark
19.2	Reserve	□N/A □Approved □Remark
19.3	Reserve	□N/A □Approved □Remark
19.4	Reserve	□N/A □Approved □Remark
19.5	Reserve	□N/A □Approved □Remark
19.6	Reserve	□N/A □Approved □Remark
19.7	Reserve	□N/A □Approved □Remark

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DETAILED FINDINGS APPROVAL	Appendix 3: FAT for ACC.F02.K-U3		
6. Check functions.			

# 6.19 PLC Test of digital outputs □ N/A

By forcing the digital outputs via the programming tool, the corresponding objects connected to the digital output are activated. Is no object connected to the digital output, the output's activation is controlled by a multimeter connected to the last junction of the output.

Physical address	Description	Approval
Q0.0	O2iM13-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.1	O2iM14-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.2	O2iM15-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.3	O2iM16-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.4	O2iM17-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.5	O2iM18-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.6	O2iM19-ALARM ACK SWITCH	□N/A □Approved □Remark
Q0.7	O2iM20-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.0	O2iM21-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.1	O2iM22-ALARM ACK SWITCH	□N/A □Approved □Remark
Q1.2	Reserve	□N/A □Approved □Remark
Q1.3	Reserve	□N/A □Approved □Remark
Q1.4	Reserve	□N/A □Approved □Remark
Q1.5	Reserve	□N/A □Approved □Remark
Q1.6	Reserve	□N/A □Approved □Remark
Q1.7	Reserve	□N/A □Approved □Remark
Q2.0	CXH Hall; Red Strobe Lights 20,21	□N/A □Approved □Remark
Q2.1	CXH Hall; Acoustic Sirens 15,16	□N/A □Approved □Remark
Q2.2	CXH Hall; Red Strobe Lights 25,26	□N/A □Approved □Remark
Q2.3	CXH Hall; Acoustic Sirens 17,18	□N/A □Approved □Remark
Q2.4	CXH Hall; Red Strobe Lights 22,23,24	□N/A □Approved □Remark
Q2.5	CXH Hall (Outside); Red Strobe Lights 27,28	□N/A □Approved □Remark

Q2.6	CXH Hall (Outside); Acoustic Sirens 19,20	□N/A □Approved □Remark
Q2.7	CXH Hall (Outside); Red Strobe Lights 29,30,31	□N/A □Approved □Remark
Q3.0	CXH Hall (Outside); Acoustic Sirens 21,22,23	□N/A □Approved □Remark
Q3.1	Reserve	□N/A □Approved □Remark
Q3.2	Reserve	□N/A □Approved □Remark
Q3.3	Reserve	□N/A □Approved □Remark
Q3.4	Reserve	□N/A □Approved □Remark
Q3.5	Reserve	□N/A □Approved □Remark
Q3.6	Reserve	□N/A □Approved □Remark
Q3.7	Reserve	□N/A □Approved □Remark
Q4.0	Reserve	□N/A □Approved □Remark
Q4.1	Reserve	□N/A □Approved □Remark
Q4.2	Reserve	□N/A □Approved □Remark
Q4.3	Reserve	□N/A □Approved □Remark
Q4.4	Reserve	□N/A □Approved □Remark
Q4.5	Reserve	□N/A □Approved □Remark
Q4.6	Reserve	□N/A □Approved □Remark
Q4.7	Reserve	□N/A □Approved □Remark
Q5.0	Reserve	□N/A □Approved □Remark
Q5.1	Reserve	□N/A □Approved □Remark
Q5.2	Reserve	□N/A □Approved □Remark
Q5.3	Reserve	□N/A □Approved □Remark
Q5.4	Reserve	□N/A □Approved □Remark
Q5.5	Reserve	□N/A □Approved □Remark
Q5.6	Reserve	□N/A □Approved □Remark
Q5.7	Reserve	□N/A □Approved □Remark

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DETAILED FINDINGS APPROVAL	Appendix 3: FAT for ACC.F02.K-U3		
6. Check functions.			

### 6.20 PLC Test of analog inputs □ N/A

Via a current generator, the analog input signals are simulated. (e.g. If a generated signal of 12mA is applied, the system (e.g. the operator panel) shall indicate 50% (50°C degrees shall be indicated at a temperature input range of 0-100°C). Maximum value, minimum value, and center value is to be simulated for each signal.

Physical	Simulated	Measured	Description	Approval
address	value	value		
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM13-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM13-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM13-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM14-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM14-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM14-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM15-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM15-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM15-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark

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		1	1	
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM16-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM16-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM16-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM17-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM17-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM17-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM18-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM18-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM18-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM19-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM19-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM19-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM20-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM20-O2 level	□N/A □Approved □Remark

Document Type Verification Ro Document Number ESS-0113710 Revision 1

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IW	20mA	%	O2iM20-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM21-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM21-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM21-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA	%	O2iM22-O2 level	□N/A □Approved □Remark
IW	12mA	%	O2iM22-O2 level	□N/A □Approved □Remark
IW	20mA	%	O2iM22-O2 level	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
IW	4mA		Reserve	□N/A □Approved □Remark
IW	12mA		Reserve	□N/A □Approved □Remark
IW	20mA		Reserve	□N/A □Approved □Remark
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IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark
IW	4mA	Reserve	□N/A □Approved □Remark
IW	12mA	Reserve	□N/A □Approved □Remark
IW	20mA	Reserve	□N/A □Approved □Remark

Document Number ESS-01: Revision 1 Date State Confidentiality Level Jun 9, 2017 Draft Internal

#### Appendix 3: FAT for ACC.F02.K-U3 PUNCH LIST

### 7. Punch list.

Any incomplete work or nonconformities shall be recorded on the FAT punch list and categorized as follows:

- k) To be cleared on the spot, FAT to be continue after rectification;
- I) Ongoing rectification during FAT;
- m) FAT to be repeated;
- n) Modifications to be made after FAT, before the system/cabinet/controllers are shipped to site;
- o) Remaining work to be rectified i.e. at site;

ITEM	DESCRIPTION	RESPONSIBLE	TYPE	COMPLETE
1				
2				
3				
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11				
12				
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14				
15				

Document Type Verification ReportDocument Template Document Number

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# **FAT CERTIFICATE**

ACCEPTED NOT ACCEPTED					
Customer	European Spalla	ation Source	ERIC	ICS Divis	ion, PS Group, PSS - WP14.9
Project	Accelerator ODI System	H Detection	High level function		=ESS.ACC.F02
Physical location	ESS.G02.100 ESS.G04.090 & .100		Equipment's tested		=ACC.F02.K01-U1 =ACC.F02.K01-U2 =ACC.F02.K01-U3
Vendor	Processkontroll	AB	Venu	e of FAT	SE- 444 02 Stora Höga, Sweden
FAT finished on					
Special requirements					
No punch list items	s were found [			<b>it items w</b> arks at pun	ere found
Re-Check necessary	у 🗆		Re-Check NOT necessary		
System ready for sl	hipment 🗌	Remarks			
Authorized representatives/Signatures:					
Customer					
Vendor					

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