



3	ESS-008349	1	ESS-008349	BUNKER'S ROOF TOP ASSY.	-	-	-	-	-		
2	ESS-0053441	1	ESS-0053441	Wall Top Assm	Wall Top Assm	-	-	-	-		
1	ESS-0023861	1	ESS-0023861	Main Frame Assembly	Main Frame Assembly	-	-	-	-		
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.			
ASSY WEIGHT: 1 306 870,10 kg				DRAWING TYPE, TITLE, SUPPLEMENTARY TITLE							
Linear Dimensioning				Assembly Drawing							
Form and Position				BUNKER TOP ASSY.							
Chamfers, Holes and Angles Dim.				ISO 2768-mK							
SURFACE FINISH				Min. Ra 3.2							
Documentation protection as per				ISO 16016							
EUROPEAN SPALLATION SOURCE				ESS Lund							
DESIGN SITE				ESS Lund							
QUALITY CONTROLLED BY				ESS Lund							
MODELLED BY				davidpatrzalek		DRAWING CREATED		16/11/2017		DRAWING NUMBER	
DRAWN BY				davidpatrzalek		DRAWING RELEASED		ESS-0047079.2		DRAWING RELEASED	
CHECKED BY				davidpatrzalek		APPROVED BY		-		SHEET	
EUROPEAN SPALLATION SOURCE				ESS Lund		LEVEL OF MATURITY		M4		SIZE	
EUROPEAN SPALLATION SOURCE				ESS Lund		SCALE		1:100		1/1	
EUROPEAN SPALLATION SOURCE				ESS Lund		Produced to		ISO 1101, 8015 and 1302			