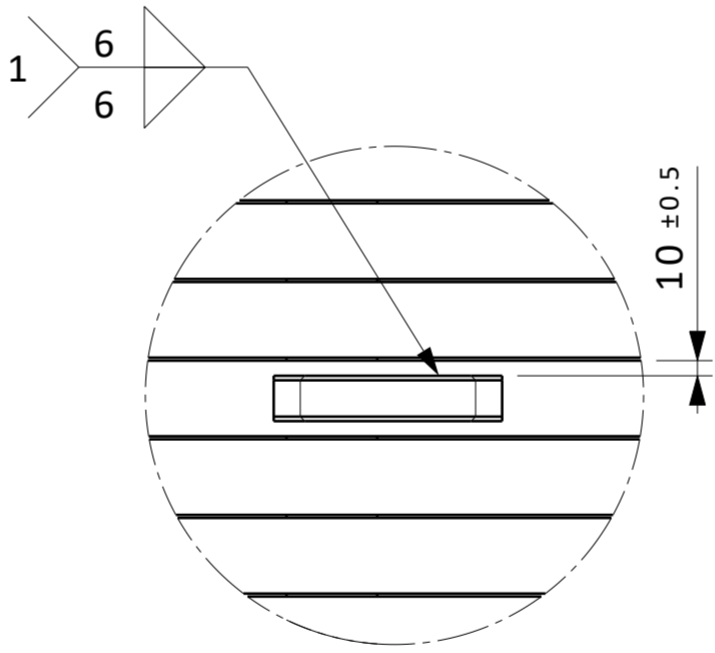
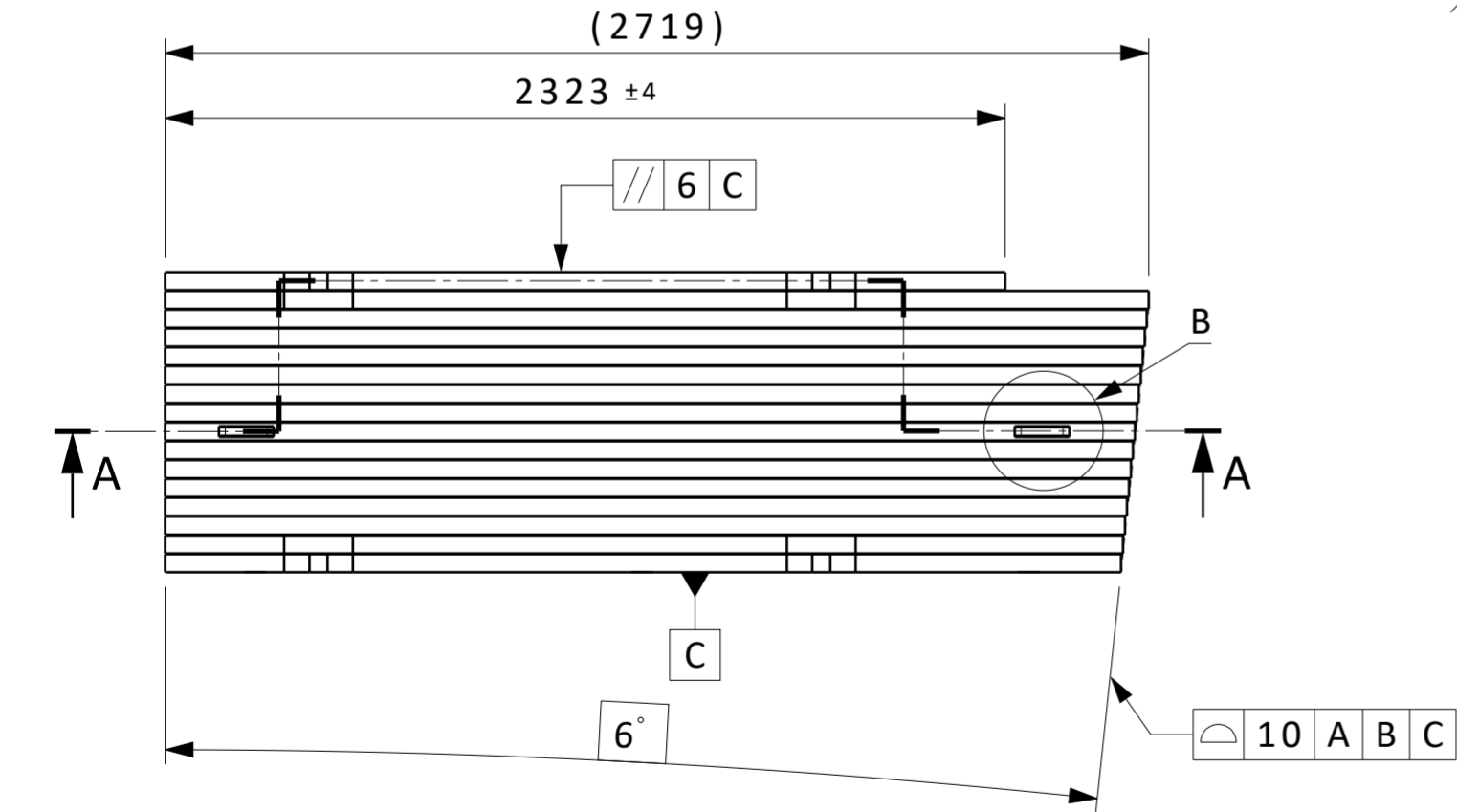
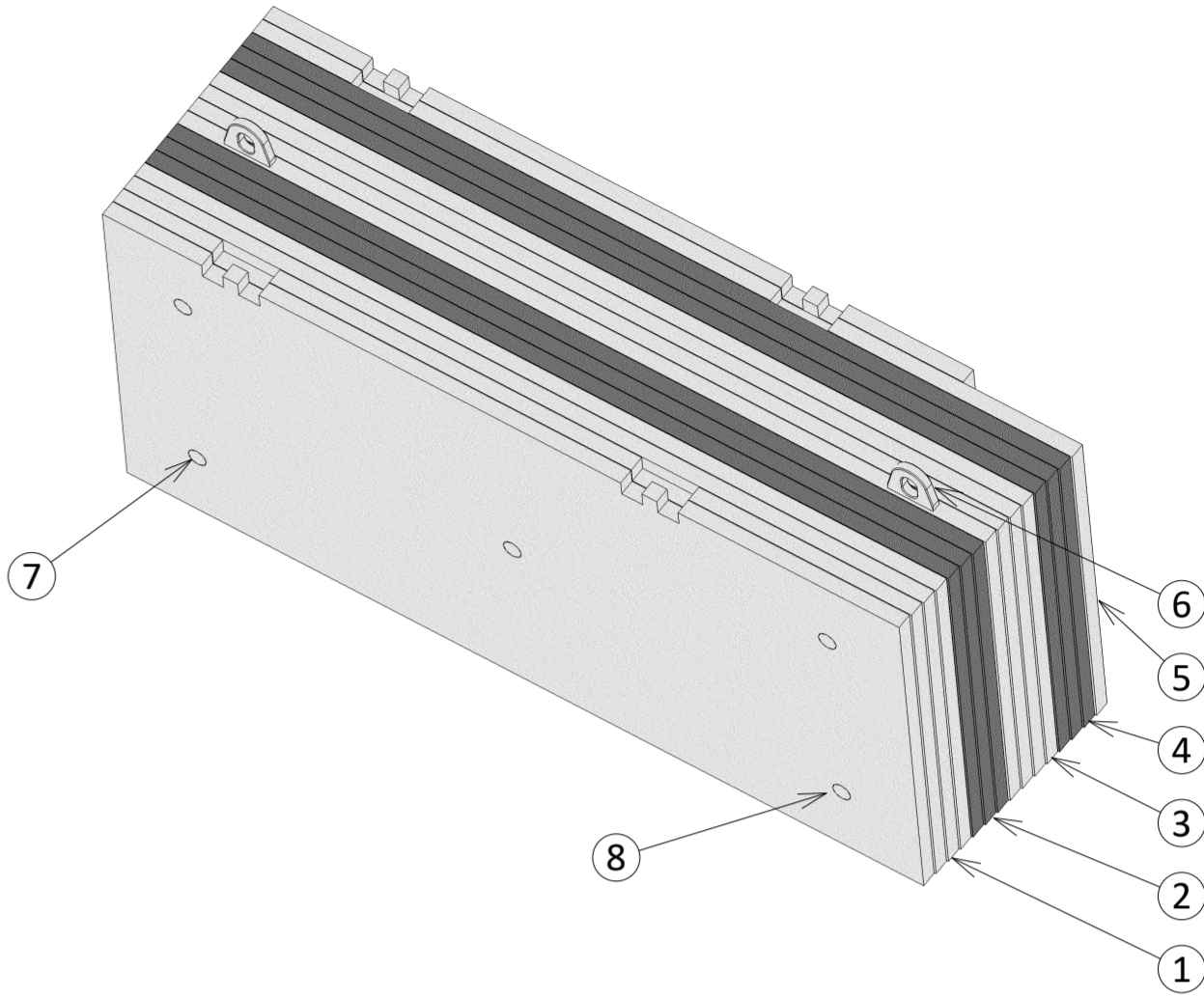


SECTION CUT A-A




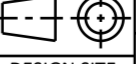
DETAIL B (1:5)



8	ESS-0147778	2	ESS-0147778	Rod 60x778	-	BunkerSteel	-	-
7	ESS-0147776	3	ESS-0147776	Rod 60x830	-	BunkerSteel	-	-
6	ESS-0105485	2	ESS-0105485	Lifting eye	-	BunkerSteel	-	-
5	ESS-0102627	1	ESS-0102627	Wall Seg L25	-	BunkerSteel	-	-
4	ESS-0102626	1	ESS-0102626	Wall Seg L24	-	Bunker_BoratedPE	-	-
3	ESS-0102625	1	ESS-0102625	Wall Seg L23	-	BunkerSteel	-	-
2	ESS-0102613	1	ESS-0102613	Wall Seg L22	-	Bunker_BoratedPE	-	-
1	ESS-0102612	1	ESS-0102612	Wall Seg L21	-	BunkerSteel	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.

**NOTE:**  
1. For assembly of the wall block see instruction ESS-0191778  
2. Dimensions not stated on drawing 3D model applies with

6	A	B	C
2	A	B	C

ASSY WEIGHT: 13 424,40 kg		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE Assembly Drawing Wall Block L2			
General Tolerances					
Linear Dimensions, Form and Position:		ISO 2768-mK		MODELED BY thorbjornlindwall	
Chamfers, Radii and Angular Dim's:		ISO 2768-vK		DRAWING CREATED 03/11/2017	
SURFACE FINISH		Min. Ra 50		DRAWING RELEASED	
Documentation protection as per		ISO 16016		DRAWING NUMBER ESS-0102608.1	
 EUROPEAN SPALLATION SOURCE		 DESIGN SITE ESS Lund		LIFECYCLE LABEL	
				REV. 1.0	
				SHEET 1/1	
APPROVED BY		CHECKED BY		LEVEL OF MATURITY MC	
QUALITY CONTROLLED BY				SIZE A2	
				SCALE 1:20	
				Produced to ISO 1101, 8015 and 1302	