

9	ESS-0147783	1	ESS-0147783	Rod 60x362	-	BunkerSteel	-	-
8	ESS-0147782	1	ESS-0147782	Rod 60x310	-	BunkerSteel	-	-
7	ESS-0147778	2	ESS-0147778	Rod 60x778	-	BunkerSteel	-	-
6	ESS-0147776	3	ESS-0147776	Rod 60x830	-	BunkerSteel	-	-
5	ESS-0102740	1	ESS-0102740	Wall Seg T25	-	BunkerSteel	-	-
4	ESS-0102739	1	ESS-0102739	Wall Seg T24	-	Bunker_BoratedPE	-	-
3	ESS-0102738	1	ESS-0102738	Wall Seg T23	-	BunkerSteel	-	-
2	ESS-0102737	1	ESS-0102737	Wall Seg T22	-	Bunker_BoratedPE	-	-
1	ESS-0102736	1	ESS-0102736	Wall Seg T21	-	BunkerSteel	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.


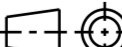
NOTE:

1. For assembly of the wall block see instruction ESS-0191778

2. Dimensions not stated on drawing 3D model applies

with

6	A	B	C
2	A	B	C

ASSY WEIGHT: 12 411,97 kg		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE Assembly Drawing Wall Block T2						
General Tolerances								
Linear Dimensions, Form and Position:		MODELED BY		DRAWING CREATED				
ISO 2768-mK		thorbjornlindwall		03/11/2017				
Chamfers, Radii and Angular Dim's:		DRAWN BY		DRAWING RELEASED				
ISO 2768-vK		thorbjornlindwall		ESS-0102741.1				
SURFACE FINISH Min. Ra 50								
Documentation protection as per ISO 16016		CHECKED BY		LIFECYCLE LABEL				
<div><div>EUROPEAN SPALLATION SOURCE</div></div> <div><div>DESIGN SITE</div><div>ESS Lund</div></div>		APPROVED BY		REV.		SHEET		
				1.0		1/1		
				LEVEL OF MATURITY		MC	SIZE	SCALE
						M4	A2	1:20
		QUALITY CONTROLLED BY		Produced to ISO 1101, 8015 and 1302				