



7	ESS-0147773	3	ESS-0147773	Rod 60x986	-	BunkerSteel	-	-
6	ESS-0149246	2	ESS-0149246	Rod 60x934	-	BunkerSteel	-	-
5	ESS-0113446	1	ESS-0113446	Wall Seg T35	-	BunkerSteel	-	-
4	ESS-0113443	1	ESS-0113443	Wall Seg T34	-	Bunker_Borat edPE	-	-
3	ESS-0102744	1	ESS-0102744	Wall Seg T33	-	BunkerSteel	-	-
2	ESS-0102743	1	ESS-0102743	Wall Seg T32	-	Bunker_Borat edPE	-	-
1	ESS-0102742	1	ESS-0102742	Wall Seg T31	-	BunkerSteel	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.

**NOTE:**  
1. For assembly of the wall block see instruction ESS-0191778  
2. Dimensions not stated on drawing 3D model applies with

	6	A	B	C
	2	A	B	C

ASSY WEIGHT: 10 481,59 kg		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE Assembly Drawing Wall Block T3					
General Tolerances							
Linear Dimensions, Form and Position:		ISO 2768-mK		MODELED BY thorbjornlindwall		DRAWING CREATED 03/11/2017	
Chamfers, Radii and Angular Dim's:		ISO 2768-vK		DRAWN BY thorbjornlindwall		DRAWING RELEASED	
SURFACE FINISH		Min. Ra 50		CHECKED BY		DRAWING NUMBER ESS-0102745.1	
Documentation protection as per		ISO 16016		APPROVED BY		LIFECYCLE LABEL	
		EUROPEAN SPALLATION SOURCE		DESIGN SITE ESS Lund		REV. 1.0	
				QUALITY CONTROLLED BY		SHEET 1/1	
						LEVEL OF MATURITY MC M4	
						SIZE A2	
						SCALE 1:20	
						Produced to ISO 1101, 8015 and 1302	