



*) See ESS-0062215 for Block centre line position

1	ESS-0126739	1	ESS-0126739	Wall Seg. Assm - N7	Wall Assm	-	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
ASSY WEIGHT: 88 649,00 kg								
DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE								
General Tolerances								
Linear Dimensions, Form and Position								
ISO 2768-mk								
Chamfers, Radii and Angular Dim's.								
ISO 2768-vK								
SURFACE FINISH Min. Ra 3.2								
Documentation protection as per ISO 16016								
EUROPEAN SPALLATION SOURCE DESIGN SITE ESS Lund APPROVED BY QUALITY CONTROLLED BY								
DRAWING NUMBER ESS-0092641.2								
LIFECYCLE LABEL REV. SHEET								
Frozen 1.15 1/1								
LEVEL OF MATURITY MC SIZE SCALE								
M4 A1 1:20								
Produced to ISO 1101, 8015 and 1302								