



For lower feedthrough dimensions see  
**SECTION B-B**

- 1) See ESS-0062215 for Block center line position.
- 2) Intersection point between feedthrough center axis and inner wall edge.

1	ESS-0104493	1	ESS-0104493	Wall Seg. Assm - W11	Wall Assm	-	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
ASWY WEIGHT: 57 580,00 kg			DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE					
General Tolerances								
Linear Dimensions, Form and Position			ISO 2768-mK					
Chamfers, Radii and Angular Dim's:			ISO 2768-vK					
SURFACE FINISH: Min. Ra 3,2								
Documentation protection as per ISO 16016								
 <b>EUROPEAN SPALLATION SOURCE</b>			 <b>DESIGN SITE</b> <b>ESS Lund</b>	<b>CHECKED BY</b> 	<b>DRAWING CREATED</b> <b>sebastianlyrbo</b> 04/12/2017	<b>DRAWING NUMBER</b> <b>ESS-0147244.1</b>		
<b>APPROVED BY</b> 			<b>LIFECYCLE LABEL</b> <b>Frozen</b> <b>REV.</b> <b>1.4</b> <b>1/1</b>					
<b>QUALITY CONTROLLED BY</b> 			<b>LEVEL OF MATURITY</b> <b>MIC</b> <b>SIZE</b> <b>SCALE</b> <b>M4</b> <b>A1</b> <b>1:1</b>					
<b>Produced to ISO 1101, 8015 and 1302</b>								