





ASSY WEIGHT: 428 304,54 kg		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE		
General Tolerances		Outline Drawing		
Linear Dimensions,	ISO 2768-mK	MODELED BY	sebastianlyrbo	DRAWING NUMBER
Form and Position:	ISO 2768-vK	DATE	27/06/2016	ESS-0062215
Chamfers, Radii and Angular Dim's:	ISO 16016	DRAWN BY	sebastianlyrbo	LIFECYCLE LABEL
SURFACE FINISH	Min. Ra 3.2	DATE	06/07/2016	REV.
Documentation protection as per	ISO 16016	CHECKED BY	DATE	SHEET
ess	EUROPEAN SPALLATION SOURCE	DESIGN SITE	APPROVED BY	Frozen 3.0 2/2
	ESS Lund			CAD SOFTWARE MC SIZE SCALE
				CATIA V6 M4 A2 1:500
This drawing is produced to ISO 1101, 8015 and 1302				