



- 1) See ESS-0062215 for Block center line position.
- 2) Intersection point between feedthrough center axis and inner wall edge.

1	ESS-0113942	1	ESS-0113942	Wall Seg. Assm - E3	Wall Assm	-	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
ASSY WEIGHT: 58 731,00 kg			DRAWING TYPE, TITLE, SUPPLEMENTARY TITLE					
General Tolerances								
Linear Dimensions, Form and Position:			SKADI Feedthru E3					
ISO 2768-mK			MODELED BY	DRAWING CREATED	DRAWING NUMBER			
Chamfers, Radii and Angular Dim's:			sebastianlyrbo	29/11/2017	ESS-0092766.1			
ISO 2768-vK			DRAWN BY	DRAWING RELEASED				
SURFACE FINISH Min. Ra 3.2			sebastianlyrbo		LIFECYCLE LABEL	REV.	SHEET	
Documentation protection as per ISO 16016			CHECKED BY		Frozen	1.20	1/1	
 ESS EUROPEAN SPALLATION SOURCE			APPROVED BY		LEVEL OF MATURITY	MICRO	SIZE	SCALE
			ESS Lund		QUALITY CONTROLLED BY	M4	A1	1:20
Produced to ISO 1101, 8015 and 1302								