



*) See ESS-0062215 for Block center line position

ASSY WEIGHT: 91 248,00 kg		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE	
General Tolerances		- FREIA Feedthru N5	
Linear Tolerances		MODELED BY	DRAWING CREATED
Feature and Position	ISO 2768-mK	sebastianlyrbo	04/12/2017
Chamfers, Radii and Angular Dim's	ISO 2768-vK	DRAWN BY	DRAWING RELEASED
SURFACE FINISH	Min. Ra 3.2	sebastianlyrbo	
Documentation protection as per	ISO 16016	CHECKED BY	
ESS	EUROPEAN SPALLATION SOURCE	APPROVED BY	
DESIGN SITE	ESS Lund	QUALITY CONTROLLED BY	
LEVEL OF MATURITY		REV.	1/1
M4	A1	SCALE	1:20
Produced to ISO 1101, 8015 and 1302			